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 BOUCHEY, G.D. Washington Public Power Supply System  
 RECIP. NAME RECIPIENT AFFILIATION  
 YOUNGBLOOD, B.J. Licensing Branch 1

SUBJECT: Forwards "Preservice Insp Program Plan & Revisions,"  
 Amend 2. Amend includes drawing & table changes reflective  
 of as-built conditions & description of mechanized  
 equipment used for examination of reactor pressure vessel.

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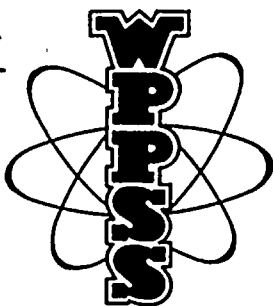
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Washington Public Power Supply System  
A JOINT OPERATING AGENCY

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December 31, 1980  
G02-80-311

Office of Nuclear Reactor Regulation  
U. S. Nuclear Regulatory Commission  
Washington, D. C. 20555

Attention: Mr. B. J. Youngblood, Chief  
Licensing Branch 1  
Division of Licensing

Gentlemen:

Subject: WPPSS Nuclear Project No. 2  
Docket No. 50-397, CPPR-93  
Preservice Inspection Program Plan Amendment

Reference: G02-79-54, dated March 28, 1979, G02-79-89, dated 5/9/79

The Washington Public Power Supply System (WPPSS) herewith submits five (5) copies of Amendment 2 to the WNP-2 Preservice Inspection Program Plan. Five (5) copies of the Program Plan were originally submitted to you via the referenced letter. The Program Plan governs the preservice non-destructive examinations of the Nuclear Steam Supply System and supporting piping systems which are within the scope of Section XI of the ASME Boiler and Pressure Vessel Code, and pertinent augmented examination requirements of applicable NRC Regulatory Guides.

This amendment consists primarily of drawing and table changes which reflect as-built conditions as identified during the on-going preservice examinations. The amendment includes a complete

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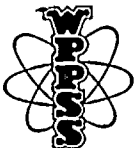
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## Washington Public Power Supply System

Office of Nuclear Reactor Regulation

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description of the mechanized equipment which will be used for examination of the RPV for both the preservice and inservice inspections. Parts of Section 7.0 which includes exceptions and exemptions to the Code have also been changed.

Procedures which will be used for all mechanized PSI examinations are being developed and will be submitted as an amendment to this program plan after they have been approved for use by the Supply System.

Very truly yours,

G. D. Bouchey, Director  
Nuclear Safety

GDB:TFH:cph  
Attachment

cc wo/att: JJ Verderber - Burns & Roe  
HR Canter - Burns & Roe  
J. Ellwanger - Burns & Roe  
RC Root - Burns & Roe, site  
JR Lewis - Bonneville Power Administration  
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cc w/a att. R. H. Engelken, NRC ROY

