

# ACCELERATED DISTRIBUTION DEMONSTRATION SYSTEM

## REGULATORY INFORMATION DISTRIBUTION SYSTEM (RIDS)

ACCESSION NBR:9111050276 DOC.DATE: 91/10/28 NOTARIZED: NO DOCKET #  
 FACIL:50-244 Robert Emmet Ginna Nuclear Plant, Unit 1, Rochester G 05000244  
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 RECIP.NAME RECIPIENT AFFILIATION  
 JOHNSON,A.R. Project Directorate I-3

SUBJECT: Provides notification re intention to substitute inservice  
 insp exams of two Class 2 welds from steam generator "B" to  
 identical welds on steam generator "A".Two SG ASME Class 2  
 welds scheduled for exam identified on encl Figure 1.

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October 28, 1991

U.S. Nuclear Regulatory Commission  
Document Control Desk  
Attn: Allen R. Johnson  
Project Directorate I-3  
Washington, D.C. 20555

Subject: Quality Assurance Manual, Appendix B  
Ginna Nuclear Power Plant Inservice Inspection  
ASME Section XI Steam Generator Examination Requirements  
R.E. Ginna Nuclear Power Plant  
Docket No. 50-244

Dear Mr. Johnson:

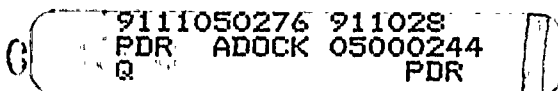
The purpose of this letter is to provide notification concerning RG&E's intention to substitute ISI examinations of two (2) Steam Generator ASME Class 2 welds. Specifically, we intend to substitute examinations of two (2) Class 2 welds from Steam Generator (S/G) "B" to the identical welds on S/G "A". The examination requirements for Steam Generators that are Class 2 components are specified within Table IWC-2500-1. ASME Section XI IWC-2412, "Inspection Program B" provides details related to the inspection interval.

Presently, certain ISI examinations are scheduled to be performed on Steam Generator "B" between 1992 and 1995. The two (2) Steam Generator ASME Class 2 welds scheduled for examination are identified on attached Figure 1 as the "Tube Sheet to Ring Weld" (Category C-A, Item C1.30) and "Lower Shell to Transition Weld" (Category C-A, Item C1.10). A Preservice and two (2) Inservice examinations have been performed on both of these welds on the "B" Steam Generator. Review of examination records did not reveal any deficiencies.

The action to substitute examinations from S/G "B" to "A" for two (2) identical welds conforms with ASME Section XI IWC-2420(a) in that the established schedule of Steam Generator examinations are being repeated to the extent practical.

The outcome of the Code allowed alternative will provide the following benefits:

- (1) Substantial reduction in personnel asbestos exposure and an expected personnel dose reduction of up to 220 rem, and



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- (2) Significant reduction of man-hours to perform scaffolding installation, insulation removal, re-insulation and scaffolding removal.

Since this approach conforms with code requirements, prior NRC approval should not be required. Therefore, we do not expect a response from the Commission.

Very truly yours,

  
Robert C. Mecredy

GAL/191

xc: Mr. Allen R. Johnson (Mail Stop 14D1)  
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Washington, D.C. 20555

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Ginna Senior Resident Inspector

FIGURE 1

"A"

