

UNITED STATES OF AMERICA  
NUCLEAR REGULATORY COMMISSION

In the Matter of )

Rochester Gas and Electric Corporation )

Docket No. 50-244

R.E. Ginna Nuclear Power Plant )

SIERRA CLUB PETITION

FOR ORDER TO SHOW CAUSE

INTRODUCTION

This petition is brought before the Office of Nuclear Reactor Regulation by the Sierra Club. Pursuant to 10 CFR 2.206, 50.54, 50.100 and 50.109, and for reasons set forth below, the Sierra Club requests that Rochester Gas and Electric Company be required to show cause, as provided in 10 CFR 2.202, why the operating license for the Ginna nuclear reactor in Ontario, New York, should not be suspended, or in the alternative, why permission to re-start the reactor should not be withheld, until such time as essential actions have been taken by the licensee and the Commission to assure the protection of public health and safety. The necessity for such actions arises from the accident on January 25, 1982, which was initiated by a steam generator tube break and which triggered a site emergency.

In requesting this action, the Sierra Club wishes to stress our concern regarding the potentially serious safety implications of the Ginna accident, not only to our 500 members living in Rochester, but also to the general public. Further, as a national environmental organization with approximately 225,000 members across the country and 18,000 members in New York State, we are concerned about the



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implications of the Ginna accident for the safe operation of other pressurized water reactors in New York and across the country.

Given the clear safety implications of both under- and over-pressurization which can arise subsequent to a steam generator tube break, the Sierra Club concurs with the November 24, 1981, "Information Report--Steam Generator Tube Experience" by NRC staff which states:

These tubes, like many interface components, affect both [primary and secondary] systems, and their failure is an operational as well as a potential safety concern. Therefore, the steam generator must be viewed as part of the total system in which it operates. Thus, maintaining the integrity of the tubes requires a systems approach that should encompass mechanical, structural, material, and chemical considerations. (page 35, emphasis added)

#### RELIEF REQUESTED

The Sierra Club requests that the Director of Nuclear Reactor Regulation initiate a full review by staff of matters pertaining to the ability of the licensee to safely operate the reactor so as to protect public health and safety, in light of the January 25th accident. Such review should be made part of the review now in progress by staff and should include, but need not be limited to, the specific areas detailed below. Pending completion of this review by the staff, the Operating License for Ginna should be suspended, or in the alternative, re-start of the reactor should not be permitted.

1. The cause of the tube break initiating the January 25, 1982, accident should be thoroughly explained and corrective action taken to prevent such breaks in the future. The mechanical damage arising from loose pieces of metal should be studied in the context of the generic corrosion problems at Ginna. Specifically, corrosion arising from AVT (all volatile treatment) control of secondary water chemistry should be addressed in relation to denting of tubes, stress

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corrosion, and intergranular attack. This should include corrosion in the feedwater system and corrosive impurities introduced by condenser leaks.

2. The adequacy of the steam generator tube testing program should be evaluated and a determination made regarding the following issues:

- a. Is the routine multi-frequency eddy current testing method being employed at Ginna the best available given current state-of-the-art? If not, what justification is there for not employing the best available technology, in light of chronic tube degradation problems at Ginna and at other PWR's and the existence of techniques such as fiber optic examination?
- c. Does the current testing program, which only tests a sample of tubes and which does not test their full length, provide sufficient information to prevent tube failure?

3. The technical specifications defining the extent of allowable tube degradation for steam generator tube rejections should be reviewed in light of the Ginna accident to determine whether they are sufficiently stringent to prevent a tube break.

4. The increased risk of steam generator tube breaks/leaks, if RG&E operates the reactor without having proceeded with the preventative sleeving program originally scheduled for the Spring, 1982, refueling outage, should be assessed and a determination made as to whether the original schedule should be adhered to.

5. The safety implications of current and proposed plugging and sleeving of steam generator tubes and of further repairs such as insertion of stabilizing cables should be examined in order to assess additional stress, such as from changes in fluid dynamics, which may

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be induced in tubes remaining in use.

6. An evaluation should be completed to determine the safety implications of operator action currently required to re-establish the instrument air system and to open the PORV manually...

DSI/RSB

7. The safety implications of the failure of the PORV to close should be assessed in light of the problems which developed during the Ginna accident, particularly with regard to the creation of a steam bubble in the reactor vessel as a result of depressurization. The potential for uncovering the core, due to a steam bubble in the reactor vessel or elsewhere in the primary system should be addressed. A determination should be made as to whether safety functions performed by the PORV require that it be designated as safety grade and be required to meet all NRC regulations applicable to such safety grade designation, in order to assure safe operation of the reactor.

DSI

8. A determination should be made, given the demonstrated unreliability of the PORV, as to whether a reliable method exists for removing decay heat by means of the secondary system, without providing, at the very minimum, one pathway for removing decay heat which consists of safety grade equipment. Such determination should also include an assessment of the reliability of essential auxiliary support systems such as instrument air, and should consider the consequences of loss of off-site power to determine whether General Design Criteria #17 of 10 CFR Part 50 Appendix A is met.

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9. A determination should be made as to whether the emergency operator procedures set forth in "Westinghouse Emergency Operator Guidelines for Steam Generator Tube Rupture Events" are adequate to protect the public health and safety. Operator delay, or apparent hesitancy, in terminating the HPI (high pressure injection) is of particular concern in relation to the risk of over-pressurization

DSI/RSB

of the reactor pressure vessel as reported in the Speis memorandum (see infra #11) and to the increased reliance on proper functioning of steam generator safety valves. Further, the Ginna emergency procedures should be conformed to the Westinghouse guidelines.

10. The conditions under which the reactor vessel can become over-pressurized in the course of operator action to control an accident should be clearly specified and a determination made as to whether an automatic response system would decrease the chance of over-pressurization problems from developing and whether the installation of such a system at Ginna is an action that "will provide substantial, additional protection which is required for the public health and safety...." as provided in 10 CFR 50.109.

11. The concerns raised in the Speis memorandum (Themis Speis to Roger Mattson, "Preliminary Evaluation of Operator Action for Ginna SG Tube Rupture Event" dated January 28, 1982, see infra Attachment E) regarding problems and potential problems in cooling the reactor following the tube break should be addressed; a determination made as to their safety significance; and necessary corrective action taken. These include the following problems:

- a. the apparent stratification in the B steam generator and its effect on slowing depressurization of the faulted steam generator;
- b. the consequence of an additional coolant system failure, including a leak in the A steam generator or "a secondary side safety/relief valve" sticking open;
- c. the necessity to remove decay heat from the A steam generator by steaming to the atmosphere due to improper functioning of the condensor;

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d. the problems associated with the use of the PORV for  
coolant discharge during "feed and bleed" cooling.

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12. A determination should be made as to the extent to which  
failure to implement the TMI Action Plan requirement for instrumenta-  
tion to allow direct measurement of the water level in the reactor  
vessel contributed to operator problems in determining proper timing  
for operating the ECCS pumps and in determining the size of the steam  
hubble.

DSI/RSB

13. A full investigation should be made to determine the state  
of embrittlement of the Ginna reactor pressure vessel to determine  
the likelihood that over-pressurization will lead to vessel rupture  
as a consequence of pressurized thermal shock.

H&EB/  
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14. The NRC should determine whether the reactor can operate  
safely without replacement of the steam generator and associated parts  
of the nuclear steam supply system and whether the newest Westinghouse  
steam generator design will ameliorate the problems, given the recent  
problems which have developed with this design at McGuire and at  
European reactors.

15. The total projected worker exposure should be calculated in  
advance of NRC approval of RG&E's repairs and a specific plan developed  
to keep worker exposure as low as reasonably achievable (ALARA). This  
should include a determination as to whether time should be allowed  
for radioactive decay, particularly of Cobalt 58, in the steam genera-  
tor prior to repairs, in order to prevent unnecessary worker exposure  
and still allow all necessary repairs to be made.

RAE

16. An overall safety assessment should be performed before the  
reactor is allowed to re-start in order that the combined risk of  
potential failure modes can be determined, in relation to the protection  
of public health and safety. At a minimum such an assessment should

address the following:

- a. the degradation of the Ginna steam generators, including the plugging, sleeving and other repairs required to date and planned;
- b. the on-going contribution to tube degradation of corrosion arising from AVT control, from condenser leakage, and from the feedwater system (as opposed to the suspected damage from loose pieces of metal in the B steam generator);
- c. the lack of a safety grade pathway in the secondary system to remove decay heat;
- d. the chance that operator error will lead to over- or under-pressurization of the reactor vessel;
- e. the state of reactor vessel embrittlement.

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The facts which constitute the basis for our request are set forth in Attachments A, B, C, D and E.

We respectfully request that a decision on our petition be rendered forthwith.

On behalf of the Sierra Club,

Respectfully submitted by,



Ruth N. Caplan, Chair  
Sierra Club National Energy Committee

278 Washington Blvd.  
Oswego, New York 13126

315-343-2412

I hereby affirm that the facts alleged herein are true and correct to the best of my knowledge and belief.

DATED: March 11, 1982

  
Ruth N. Caplan



AFFIDAVIT OF BEATRICE ANDERSON

1. My name is Beatrice Anderson. I live at 12 Spinet Drive, Rochester, New York 14625, which is about 20 miles from the Ginna reactor owned by Rochester Gas and Electric.

2. I am a member of the Sierra Club and I chair the Rochester Group of the Sierra Club which has 500 members in the Rochester area.

3. On behalf of myself and the Rochester Group, I authorize the Sierra Club to represent my interests in the request for show cause action before the U.S. Nuclear Regulatory Commission. These interests include the potential danger to my health and safety if the Ginna reactor is allowed to restart prior to such actions as are called for in the Sierra Club show cause request.

*Beatrice Anderson*

Sworn and subscribed to before me this 23<sup>rd</sup> day of February, 1982.

*Edwin R. Jeffries Jr.*  
Notary Public

EDWIN R. JEFFRIES JR.  
Notary Public in the State of New York  
MONROE COUNTY, NEW YORK  
Commission Expires March 30, 1982

My commission expires \_\_\_\_\_

ATTACHMENT A. FACTUAL BASIS FOR SHOW CAUSE PETITION

1. On January 25, 1982, a steam generator tube rupture at the Ginna nuclear plant in Ontario, New York, occurred. The rupture occurred in a tube which was last inspected in May, 1981, at which time the tube showed less than 20% wasting of the tube wall, according to "Weekly Information Report, February 18, 1982, from T.A. Rehn, Assistant for Operations Office of the EDO to the Commissioners", included herein as Attachment B.

2. It is our understanding that RG&E has not yet been able to provide a satisfactory explanation for the rupture of the steam generator tube. Upon information and belief, a clear relationship has not been established between loose pieces of metal discovered in the steam generator, the damaged peripheral tubes, and the ruptured tube. An alternate explanation linking the rupture to stress corrosion has been advanced by RG&E. (See Rehm memo, page 2 of Enclosure B)

3. Upon information and belief, the Ginna tube testing program has been based on multi-frequency eddy current testing at the time of refueling. Such testing has included only a sample of tubes and only part of the tube length has been examined. According to Nuclear Safety, "most tubes were tested to the first support plate, some to the sixth support plate, and a few over the U-bend." (Nuclear Safety, V. 22, N. 5, Sept.-Oct., 1981. Included infra as Attachment C.)

4. Upon information and belief, the "Quality Assurance Manual, Ginna Station--Inservice Inspection Program for the 1980-1989 Interval" allows the tube inspection interval to be extended to once every 40 months under certain conditions. Section 2.5 of this document states:

The inservice inspection intervals for the examination of steam generator tubes shall not be more than 24 months. However, if over a nominal two year period (e.g., two normal fuel cycles) at least two examinations of the separate legs result in less than 10% of the tubes with detectable wall penetration (> than 20%) and no significant (> than 10%) further penetration of tubes with previous indications, the inspection interval of the individual legs may be extended to once every 40 months. (page 5 of 22)

5. Upon information and belief, RG&E reported to the NRC staff on February 10, 1982, that tests after the accident did not reveal serious problems with the steam generator tubes which would prevent RG&E from re-starting the reactor. Yet After fiber optic examination was required by staff, serious problems were found in tubes previously plugged. John Maier, RG&E Vice-president for Electric and Steam Generation, commented to the press the next day: "The pictures are very dramatic.... It looks like somebody went in with a hacksaw. Some of the tubes show severe denting and external degradation." (AP quoted in Palladium-Times, Feb. 12, 1982) Further examination revealed two pieces of metal weighing "'a couple of pounds'...with one of them as large as 6.5 x 4 inches and seven-sixteenths inches thick." (Nucleonics Week, Feb. 18, 1982) As reported in Nucleonics Week, Feb. 25, 1982, one RG&E source stated: "'Some are corroded, some are imploded, some are just sheared.'"

6. Upon information and belief, RG&E was planning an extensive sleeving program to remedy corrosion problems regarding the steam generator tubes. In a letter from John Maier to Dennis Crutchfield, January 15, 1982, RG&E requested permission to "delete the 25 sleeve limitation" so that more sleeves could be installed during each steam generator inspection. (See infra, Attachment D.)

7. As recently as September 21, 1981, Ginna was not listed as one of the 11 units with the most serious steam generator problems (New York Times, Sept. 21, 1981, B-10). It is our opinion that this fact emphasizes the unpredictable nature of the rupture and reinforces the need for much more stringent test procedures.

8. Upon information and belief, the introduction of AVT control of secondary water chemistry at Ginna has led to problems of intergranular attack and tube corrosion, requiring the plugging of steam generator tubes. (Nuclear Safety, Ibid.)

9. As indicated in the Point Beach proceedings, AVT control does not function to precipitate out solid impurities that leak into the generator and does not prevent build-up of hardness scale on the heat transfer surfaces. Both conditions degrade steam generator tubes. (Docket 6630, ER-10, Exhibit 16E at 14-15)

10. As observed by NRC staff, "denting" of steam generator tubes occurred in several PWR facilities, including Turkey Point, Units 3 and 4, and Surry, Units 1 and 2, after 4 to 14 months of operation, following the conversion from a sodium phosphate treatment to AVT chemistry for the steam generator secondary coolant. ("Information Report--Steam Generator Tube Experience, November 24, 1981, SECY 81-664," Appendix B, page 3.) We note the report's observation that: "Tube denting is most severe in the rigid regions or so-called 'hard spots' in the tube support plates. These hard spots are located...around the peripheral locations of the support plate where the plate is wedged to the wrapper and shell." (Ibid., page 3) Upon information and belief, the staff has already requested that RG&E have Westinghouse prepare a report regarding this matter.

11. The NRC "Information Report--Steam Generator Tube Experience" concludes: "copper alloys should be eliminated from all areas of the condensate/feedwater/steam condensation cycle. Substantial evidence exists that copper oxides in the steam generators are an important catalyst in accelerating the rate of corrosion processes within the steam generators." (Ibid., p. 42)

12. Condenser leakage is also relevant to the action at hand. Staff states: "With the exception of a few reactors which are sited where no acid producing species exists in the condenser cooling water, all currently operating plants are susceptible to denting, if sufficient condenser leakage occurs. Because copper oxide has been demonstrated to be a catalyst, those plants with copper in their secondary cycles are even more susceptible." (Ibid., Appendix A, page 6)

13. Steam generator problems are not automatically solved by installing new steam generators as evidenced by the problems faced by Prairie Island 2 and by North Anna 1. Brookhaven National Laboratory commented

last year as follows:

It seems ironical that Prairie Island 2, which has no copper in the system, stainless steel condensers, and meticulous monitoring of water chemistry, should be the one unit to have suffered from this particular phenomenon (of tube corrosion): the Prairie Island Units have to date been a shining example of what we thought was the proper way to avoid corrosion problems.

(Docket 6630, CE-20, Exhibit 40, p.3)

Such experiences make it all the more imperative to have a stringent testing schedule for tubes and strict standards for removing tubes from service.

14. Upon information and belief, the sequence of events during the January 25 accident clearly indicate the interdependency of the nuclear steam supply system and the reactor safety system. Reactor trip in response to the tube break initiated containment isolation which resulted in loss of instrument air. This required operator action to open the PORV manually, when the valve was required to relieve over-pressurization. The reactor vessel became under-pressurized when the PORV stuck open and the block valve had to be closed. Lowered pressure produced a steam bubble in the top of the reactor vessel when water flashed to steam. A second drop in pressure about 30 minutes later again led to water in the reactor vessel flashing to steam. (Source: "Preliminary Evaluation of Operator Actions for Ginna SG Tube Rupture Event" by Themis Speis. See infra Attachment E.)

15. Upon information and belief, the Speis memo also indicates that over-pressurization of the reactor vessel was of concern during the sequence of events during which operators tried to stabilize the reactor. First, charging pumps were restarted before the B steam generator was isolated, leading to a build-up of reactor pressure. Second, the SI pump was restarted without apparent need to do so, which has elicited concern regarding operator hesitance to terminate HPI and the consequence for pressurized thermal shock.

16. According to the "Information Report--Steam Generator Tube Experience," the total man-rem exposure can be quite significant. The report states: "Where major repair or replacement efforts are required, dose expenditures may range from 2000 to 3500 man-rem." (Ibid, page 51) The largest dosage reported results from steam generator repair at San Onofre Unit 1, where 3493 man-rem exposure is reported for the 273-day outage during 1980-1981. (Ibid, Table 6) This is more than the 1759 man-rem for steam generator replacement at Surry, Unit 1 or the 2140 man-rem for Surry, Unit 2 replacement. (Ibid, Appendix B, page 13 and Table 6) It is our belief that these dose levels point to the need to evaluate total man-rem exposure in determining the best course of action to be followed at Ginna.