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 FACIL: 50-244 Robert Emmet Ginna Nuclear Plant, Unit 1, Rochester G 05000244
 AUTH. NAME: MAIER, J. E. AUTHOR AFFILIATION: Rochester Gas & Electric Corp.
 RECIP. NAME: CRUTCHFIELD, D. RECIPIENT AFFILIATION: Operating Reactors Branch 5

SUBJECT: Commits to inspect & reinspect low pressure rotor discs on
 schedule consistent w/Westinghouse criteria, as outlined in
 NRC 810828 safety evaluation.

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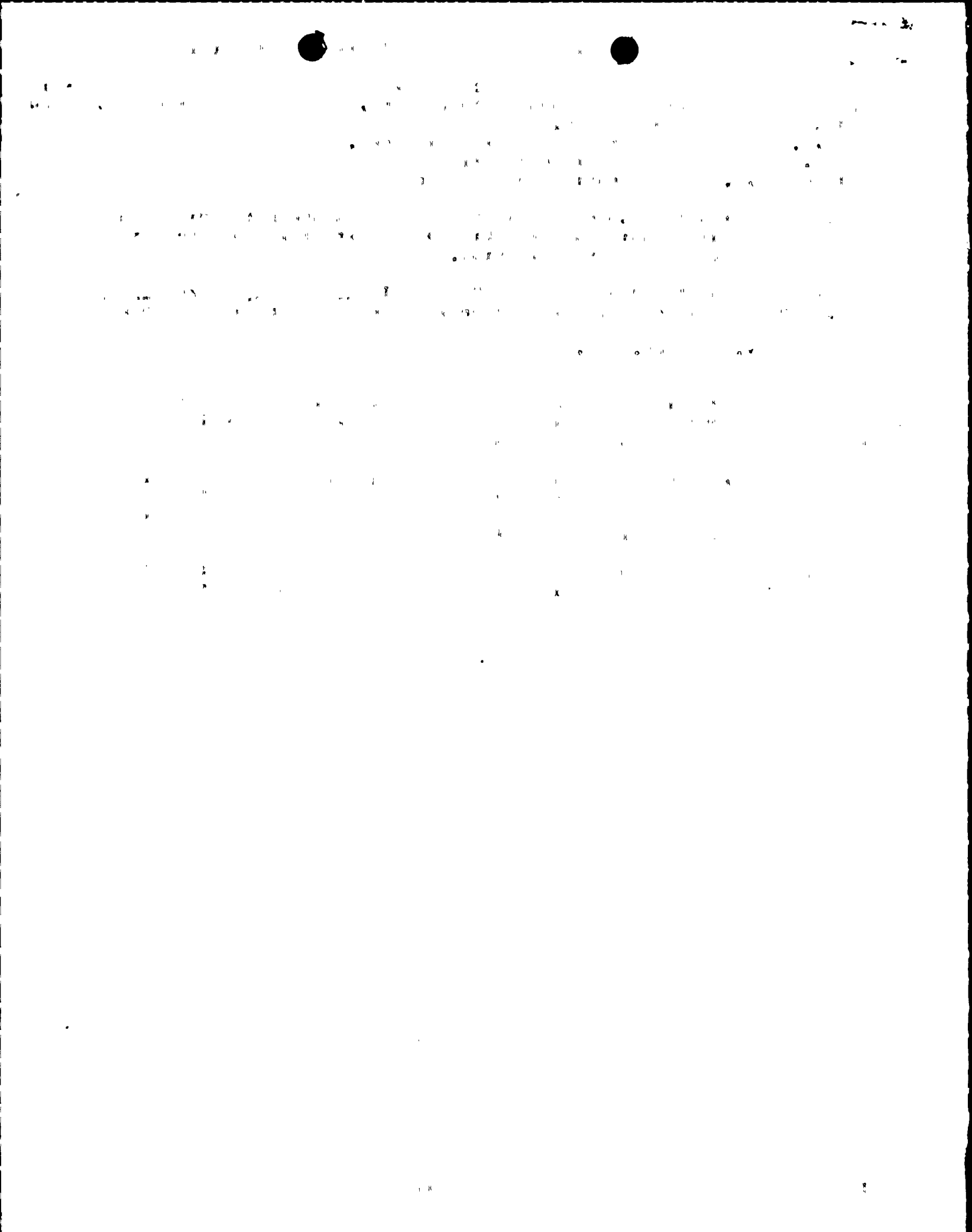
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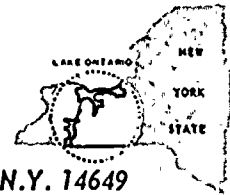




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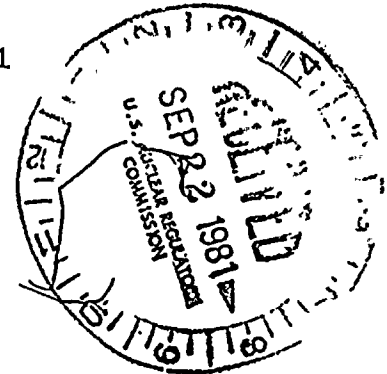
JOHN E. MAIER
VICE PRESIDENT

TELEPHONE
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September 16, 1981

Director of Nuclear Reactor Regulation
Attention: Mr. Dennis M. Crutchfield, Chief
Operating Reactors Branch No. 5
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555



Subject: Turbine Disc Cracking
R. E. Ginna Nuclear Power Plant, Unit No. 1
Docket No. 50-244

Dear Mr. Crutchfield:

Based upon your letter of August 28, 1981 and our involvement with the Westinghouse Turbine Disc Integrity Task Force, we are in agreement with the Westinghouse method for determining inspection frequencies for Ginna Station's low pressure rotors discs.

Therefore, we are committing to inspect and re-inspect Ginna's low pressure rotors discs on a schedule consistent with the Westinghouse criteria as outlined in your Safety Evaluation of August 28. However, our spare rotor was new in 1979 and has not been inspected since manufacturing. Based upon the two original rotors discs being free of any detectable flaws after significant running times (approximately 60,000 hours), inspection of the spare rotor discs was scheduled before the disc postulated crack growth rates would reach the inspection limit. This inspection would not be required before the normal maintenance and inspection outage for this rotor. The present plan is to perform the rotor discs inspection at that time.

Very truly yours,

John E. Maier
J. E. Maier

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xc: J. Schmerling (Westinghouse)

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Q PDR

1. The purpose of this document is to provide a summary of the information received from the source.

2. The information received from the source is as follows:

3. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].

4. The source has also provided information regarding the activities of the group in the area of [redacted] and [redacted].

5. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].

6. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].

7. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].

8. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].

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12. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].

13. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].

14. The source has provided information regarding the activities of the group in the area of [redacted] and [redacted].