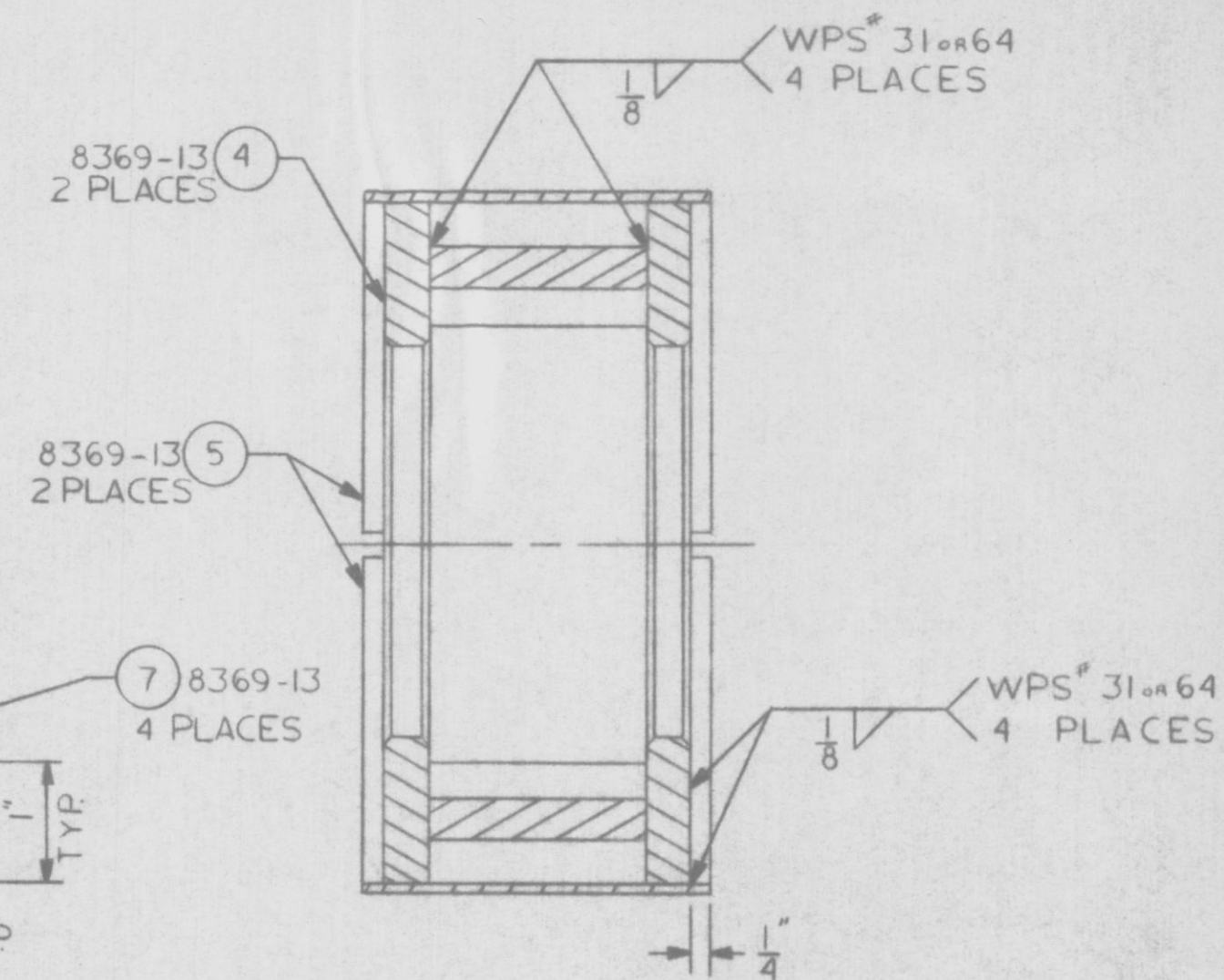
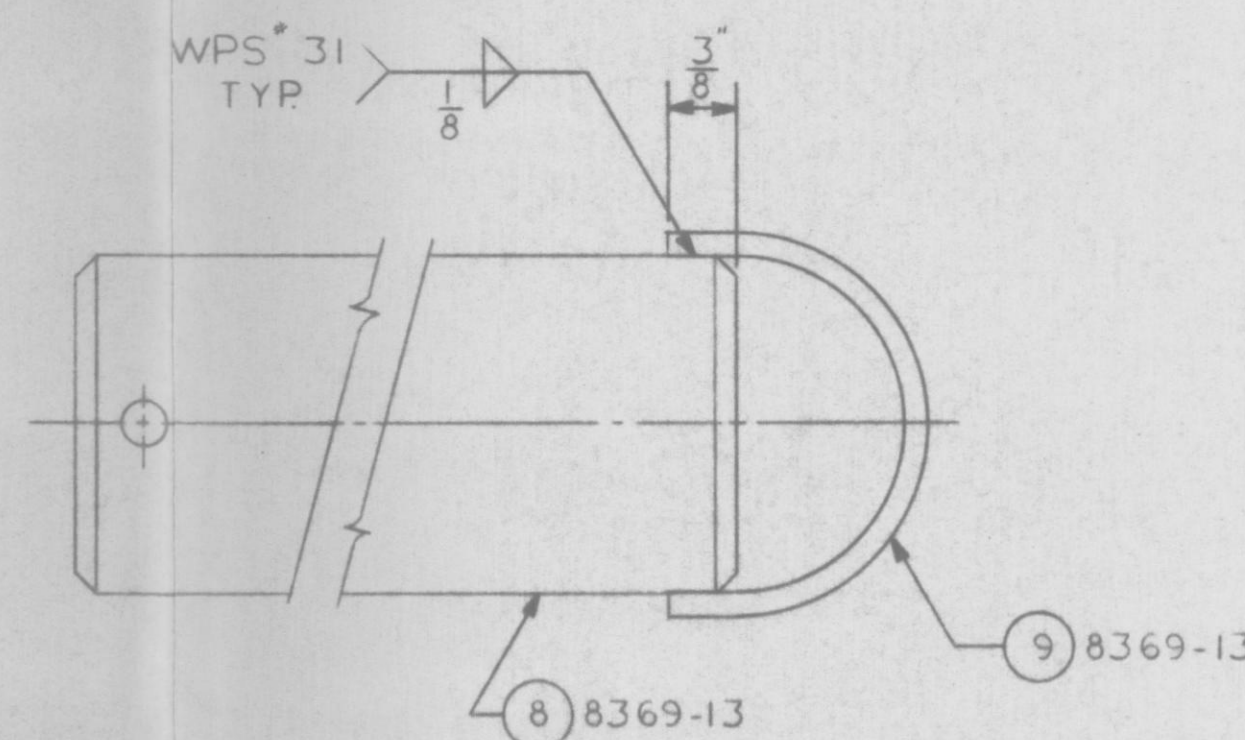


GROUP-1



SECTION A-A



GROUP-2
FULL SIZE

LIST OF MATERIAL				
ITEM NO.	DESCRIPTION	NO REQ'D	UNIT WGT. LBS.	REMARKS

NOTES:

1. TOLERANCE ON FRACTIONAL DIMS TO BE $\pm 1/16$ UNLESS NOTED.
2. FASTEN BY WELDING OR SCREW ATTACHMENT.
3. PROVIDE SUFFICIENT CABLE LENGTH TO INSURE PIN INSTALLATION.

CONSTRUCTION		
LIMITED CONSTRUCTION: AS NOTED		
PRELIMINARY NOT FOR CONSTRUCTION		
BIDDING PURPOSES		
DATE	FOR INFORMATION ONLY	ENGR.

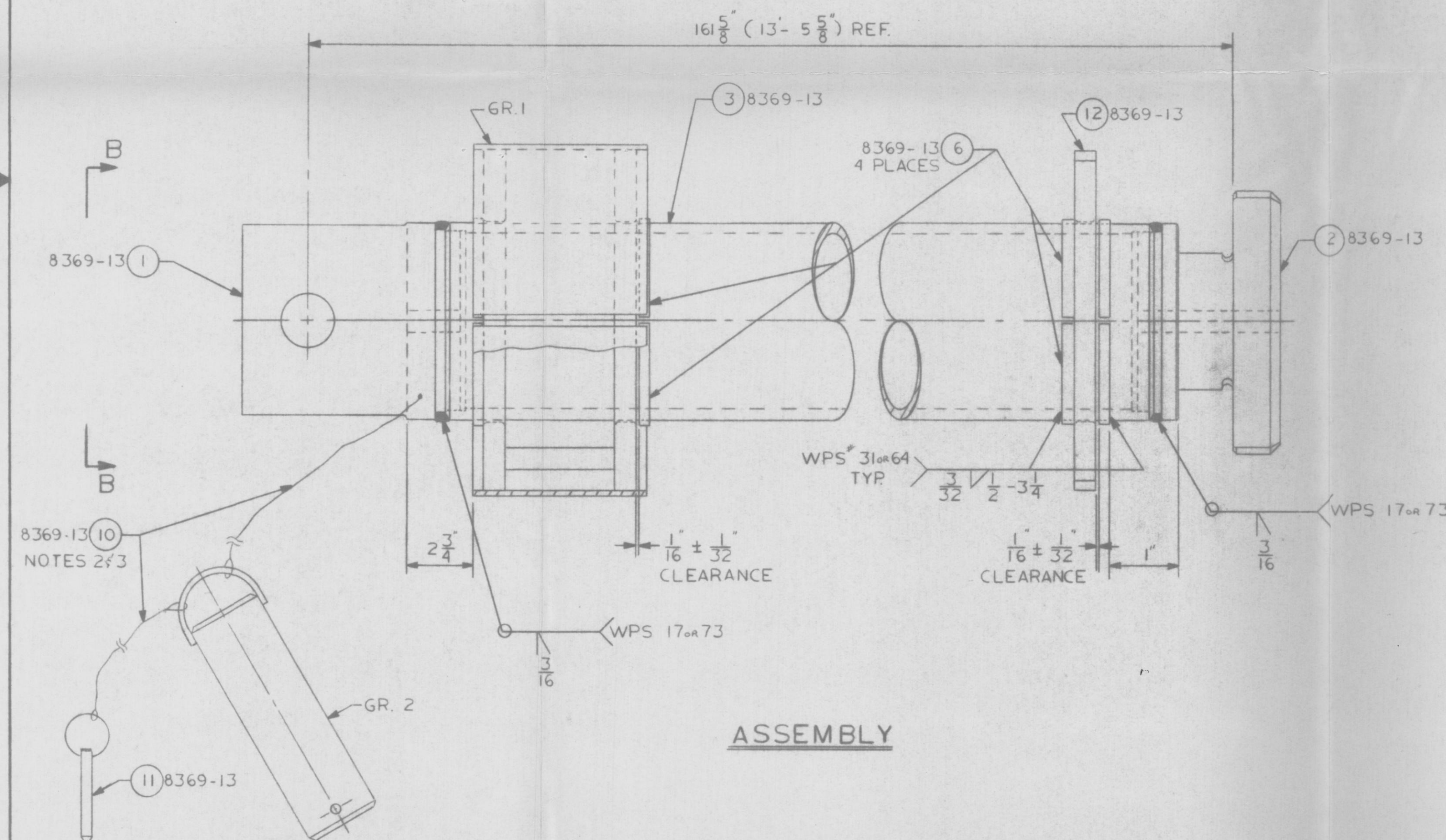
EWL 3666

NOT PERMANENT PLANT EQUIPMENT

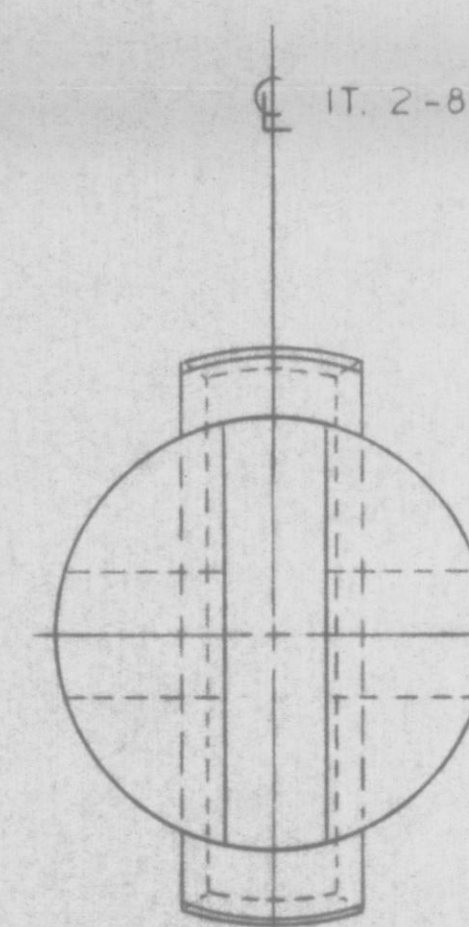
TI
APERTURE
CARD




JUN 22 1984



ASSEMBLY



VIEW B-B

ALL DIMENSIONS ARE IN INCHES		U.S. TOOL & DIE, INC.		 UST&D		UST&D DESIGN SERVICES, INC.	
GOVERNED BY THE FOLLOWING DIMENSIONAL TOLERANCES, UNLESS NOTED							
ALL THREADS TO BE UNIFIED CLASS 2A OR 2B, UNLESS NOTED.		— FINISH MACHINING TOLERANCES —					
		DIMENSIONS IN		UNDER 6		6 TO 18 OVER 18	
		2 PLACE DECIMALS		±.02		±.04 ±.06	
		3 PLACE DECIMALS		±.005		±.010 ±.015	
BREAK ALL SHARP CORNERS .01 TO .03 RAD., OR CHAMFER UNLESS NOTED		UNMACHINED OR STOCK TOLERANCES					
		DIMENSIONS IN		UNDER 6		6 TO 18 OVER 18	
		2 PLACES DECIMALS		±.06		±.09 ±.12	
		GEOMETRIC TOLERANCES — WHEN INDICATED —					
		SYM.		GEOMETRY		RANGE	
<div>THE INFORMATION ON THIS DRAWING IS PROPRIETARY AND FOR USE BY U.S.T.D. INC. AND CONTRACT CUSTOMER ONLY.</div>		1		FLAT & STRAIGHT		.001 IN. / IN.	
		II		PERPENDICULARITY		.001 IN. / IN.	
		II		PARALLELISM		.001 IN. / IN.	
		✓		MACHINED SURFACE		AA 125 MICRO INCHES	
NO. 10		NO. 10		NO. 10		NO. 10	
		DRAWN: RS		DATE: 6-21-84		PROJ. ENGR. DATE: 6/22/84	
		CHECKED: HPS		DATE: 6-22-84		DATE: 6/22/84	
		BY: SUPV.		DATE: 6-22-84		DATE: 6/22/84	
						SCALE: 6" = 1'-0" U.N.	
						DWG. NO. 8369-14	
						REV. 0	

NO.	BY	CHK.	ENG.	Q.A.	DATE	REVISION	A.R. NO.	NO.	BY	CHK.	ENG.	Q.A.	DATE	REVISION	A.R. NO.	DO NOT SCALE DWG.
-----	----	------	------	------	------	----------	----------	-----	----	------	------	------	------	----------	----------	-------------------

8407170424