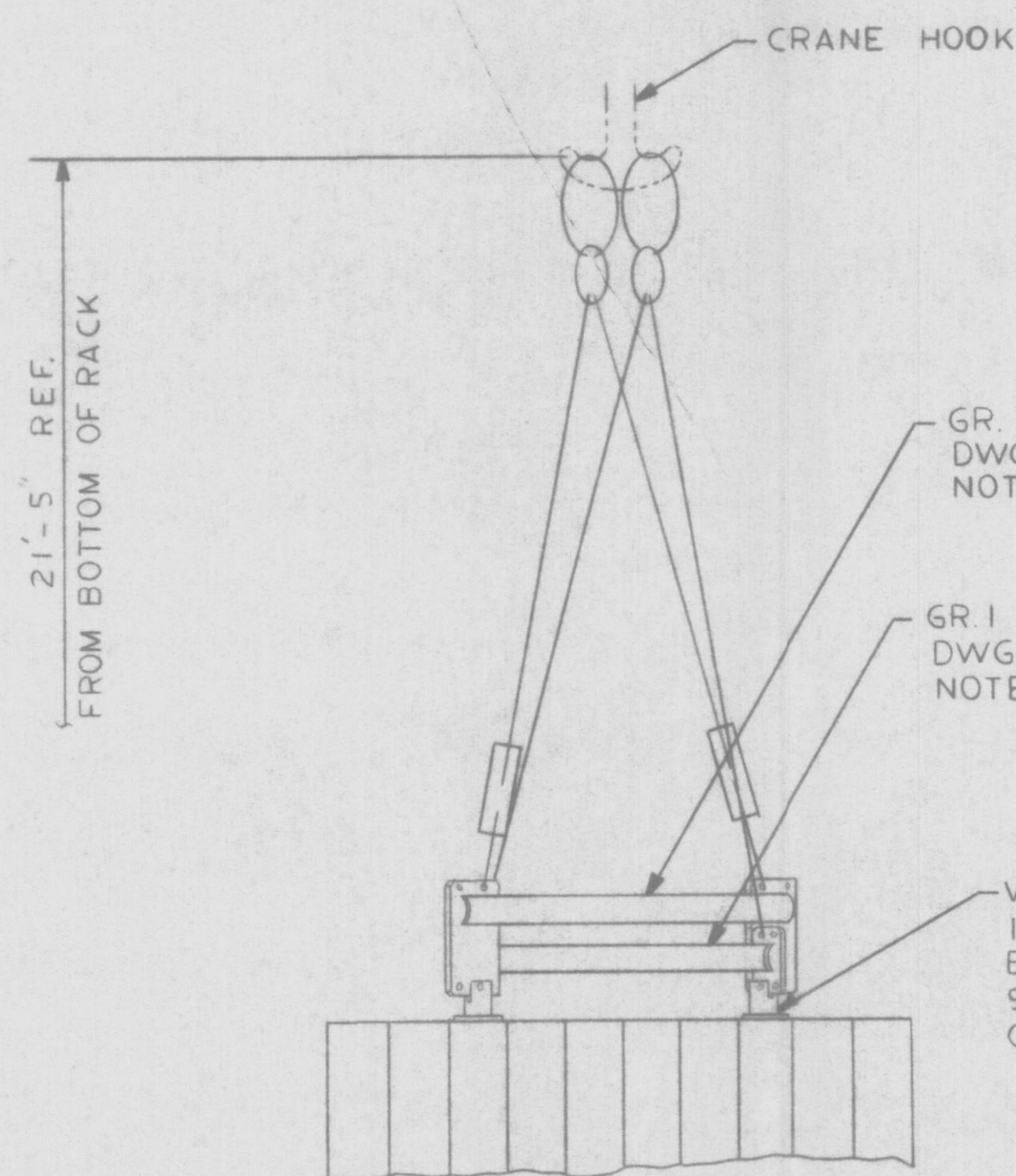


GR 2 SPREADER ASS'Y
DWG. 8369-10

GR 1 SPREADER ASS'Y
DWG. 8369-10

TYPICAL MODIFIED RACK

PLAN



GR 2 SPREADER ASS'Y
DWG. 8369-10
NOTE - 2

GR 1 SPREADER ASS'Y
DWG. 8369-10
NOTE - 2

VERTICAL LIFTING ADAPTER DWG. 8369-14, 4 PLACES
INSERT EACH LIFTING ADAPTER THRU THE
BAYONET-SLOTTED BOTTOM PLATE AND ROTATE
90° TO ORIENT TOP END SLOT THRU THE
CENTER OF THE RACK.

ELEVATION

LIST OF MATERIAL

ITEM NO.	DESCRIPTION	NO REQ'D	UNIT WGT. LBS.	REMARKS
----------	-------------	----------	----------------	---------

NOTES:

1. RACK ESTIMATED WEIGHT = 28,000 LBS (MODIFIED).
2. ATTACH SLINGS AND VERTICAL LIFT ADAPTERS TO SPREADERS AT HOLES MARKED "IN" ONLY.

	CONSTRUCTION	
	LIMITED CONSTRUCTION: AS NOTED	
	PRELIMINARY NOT FOR CONSTRUCTION	
	BIDDING PURPOSES	
16/89	For Information Only	ABC
DATE	RELEASED FOR	ENGR.

ENR 3666

ITI
APERTURE
CARD

E

JUN 22 1984

GOVERNED BY THE FOLLOWING DIMENSIONAL TOLERANCES, UNLESS NOTED			
ALL THREADS TO BE UNIFIED CLASS 2A OR 2B, UNLESS NOTED.			
BREAK ALL SHARP CORNERS .01 TO .03 RAD., OR CHAMFER UNLESS NOTED			
THE INFORMATION ON THIS DRAWING IS PROPRIETARY AND FOR USE BY U.S.T.&D. INC. AND CONTRACT CUSTOMER ONLY.			
DO NOT SCALE DWG			

ALL DIMENSIONS ARE IN INCHES

GOVERNED BY THE FOLLOWING DIMENSIONAL TOLERANCES, UNLESS NOTED

FINISH MACHINING TOLERANCES

DIMENSIONS IN UNDER 6 6 TO 18 OVER 18

2 PLACE DECIMALS ±.02 ±.04 ±.06

3 PLACE DECIMALS ±.005 ±.010 ±.015

UNMACHINED OR STOCK TOLERANCES

DIMENSIONS IN UNDER 6 6 TO 18 OVER 18

2 PLACE DECIMALS ±.06 ±.09 ±.12

GEOMETRIC TOLERANCES - WHEN INDICATED -

SYN. GEOMETRY RANGE

1 FLAT & STRAIGHT .001 IN. / IN.

1 PERPENDICULARITY .001 IN. / IN.

1 PARALLELISM .001 IN. / IN.

1 MACHINED SURFACE AA 125 MICRO INCHES

U.S. TOOL & DIE, INC. UST&D DESIGN SERVICES, INC.
4030 ROUTE 8 5410 WM. FLYNN HWY.
ALLISON PARK, PA. 15101 GIBSONIA, PA. 15044

ROCHESTER GAS ELECTRIC CO.
R.E. GINNA NUCLEAR POWER STATION UNIT-1

MODIFIED RACK INSTALLATION
HANDLING AND EQUIPMENT

DRAWN RS DATE 6-22-84 PROJ. ENGR. DATE 6-22-84 SCALE N.T.S.
CHECKED 6-22-84 DATE 6-22-84 DWG. NO. 8369-16 REV. 0
DTG. SUPV. DATE 6-22-84

NO.	BY	CHK.	ENG.	Q.A.	DATE	REVISION	A.R. NO.	NO.	BY	CHK.	ENG.	Q.A.	DATE	REVISION	A.R. NO.
-----	----	------	------	------	------	----------	----------	-----	----	------	------	------	------	----------	----------

8407170422