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 FACIL: 50-244 Robert Emmet Ginna Nuclear Plant, Unit 1, Rochester G 05000244
 AUTH. NAME AUTHOR AFFILIATION
 KOBER, R. W. Rochester Gas & Electric Corp.
 RECIP. NAME RECIPIENT AFFILIATION
 LEAR, G. E. PWR Project Directorate 1

SUBJECT: Discusses steam generator tube sleeving program. Only bobbin coil technique exam will be performed after initial sleeve installation as baseline insp. Dual CRDSS weld technique will be used on supplemental exam technique.

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100-4411: Discussed - team generator tube sleeve inspection. Dual CRDS weld technique will be used on supplemental exam technique. Dual CRDS weld technique will be performed after initial sleeve

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ROGER W. KOBER
VICE PRESIDENT
ELECTRIC & STEAM PRODUCTION

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December 23, 1985

ADD: PWR - A/BC's TECH SUPPORT

Director of Nuclear Reactor Regulation
Attention: Mr. George E. Lear, Chief
PWR Project Directorate No. 1
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

AD - J. Knight (ltr only)
EB (BALLARD)
EICSB (ROSA)
PSB (GAMMILL)
RSB (BERLINGER)
FOB (BENAROYA)

Subject: Steam Generator Tube Sleaving Program
R. E. Ginna Nuclear Power Plant
Docket No. 50-244

Dear Mr. Lear:

By letter dated December 13, 1985, Rochester Gas and Electric Corporation submitted a report prepared by Combustion Engineering (CE) for the application of the CE steam generator sleeve design and installation process to Ginna. Application of the CE sleeves at Ginna was also discussed with NRC staff members at a meeting in Bethesda on December 16, 1985. Two differences, which were discussed at the meeting, exist between a standard CE process described in the submitted report and the process intended to be used at Ginna during the 1986 outage. Those differences are in the repair welding technique which may be used if an initial tube sleeve weld is not acceptable and in the baseline eddy current inspection technique to be used following installation of the sleeves.

If the ultrasonic examination results of the upper weld are unacceptable, a repair weld will be attempted by rewelding over the initial weld profile. Then if the second post reweld ultrasonic examination results are unacceptable, a new expansion will be performed and a new weld installed approximately one inch below the first expansion.

Consistent with standard inspection practice, only a bobbin coil technique examination will be performed after initial sleeve installation as the baseline inspection. This bobbin coil technique will also be the normal inservice inspection technique. The dual cross wound technique will be used as a supplemental examination technique if a distorted signal is seen in an area where this technique can provide greater sensitivity for characterization.

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ROCHESTER GAS AND ELECTRIC CORP.

DATE December 23, 1985

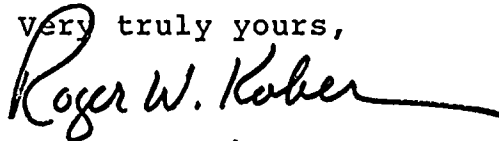
TO Mr. George E. Lear, Chief

SHEET NO.

2

Our understanding is that the Staff intends to issue an SER for the use of CE sleeves at Ginna by the end of January, 1986. RG&E will be available at your convenience to answer questions if they arise in the course of your review.

Very truly yours,

A handwritten signature in cursive script that reads "Roger W. Kober". The signature is written in dark ink and has a long, sweeping horizontal line extending to the right.

Roger W. Kober