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1.0 DEFINITIONS

The following terms are defined so that uniform interpretation of these specifications may be achieved. The defined terms appear in capitalized type and shall be applicable throughout these Technical Specifications.

ACTION

- 1.1 ACTION shall be that part of a Specification which prescribes remedial measures required under designated conditions.

AVERAGE ~~PLANAR~~ EXPOSURE

- 1.2 The AVERAGE BUNDLE EXPOSURE shall be equal to the sum of the axially averaged exposure of all the fuel rods in the specified bundle divided by the number of fuel rods in the fuel bundle.

The AVERAGE PLANAR EXPOSURE shall be applicable to a specific planar height and is equal to the sum of the exposure of all the fuel rods in the specified bundle at the specified height divided by the number of fuel rods in the fuel bundle.

AVERAGE PLANAR LINEAR HEAT GENERATION RATE

- 1.3 The AVERAGE PLANAR LINEAR HEAT GENERATION RATE (APLHGR) shall be applicable to a specific planar height and is equal to the sum of the LINEAR HEAT GENERATION RATES for all the fuel rods in the specified bundle at the specified height divided by the number of fuel rods in the fuel bundle.

CHANNEL CALIBRATION

- 1.4 A CHANNEL CALIBRATION shall be the adjustment, as necessary, of the channel output such that it responds with the necessary range and accuracy to known values of the parameter which the channel monitors. The CHANNEL CALIBRATION shall encompass the entire channel including the sensor and alarm and/or trip functions, and shall include the CHANNEL FUNCTIONAL TEST. The CHANNEL CALIBRATION may be performed by any series of sequential, overlapping or total channel steps such that the entire channel is calibrated.

CHANNEL CHECK

- 1.5 A CHANNEL CHECK shall be the qualitative assessment of channel behavior during operation by observation. This determination shall include, where possible, comparison of the channel indication and/or status with other indications and/or status derived from independent instrument channels measuring the same parameter.

CHANNEL FUNCTIONAL TEST

- 1.6 A CHANNEL FUNCTIONAL TEST shall be:

- a. Analog channels - the injection of a simulated signal into the channel as close to the sensor as practicable to verify OPERABILITY including alarm and/or trip functions and channel failure trips.
- b. Bistable channels - the injection of a simulated signal into the sensor to verify OPERABILITY including alarm and/or trip functions.

The CHANNEL FUNCTIONAL TEST may be performed by any series of sequential, overlapping or total channel steps such that the entire channel is tested.

DEFINITIONS

FRACTION OF LIMITING POWER DENSITY

- 1.13 The FRACTION OF LIMITING POWER DENSITY (FLPD) shall be the LHGR existing at a given location divided by the ~~specified LHGR limit~~ for that bundle type.
^LHGR specified in Section 3.2.2

FRACTION OF RATED THERMAL POWER

- 1.14 The FRACTION OF RATED THERMAL POWER (FRTP) shall be the measured THERMAL POWER divided by the RATED THERMAL POWER.

FREQUENCY NOTATION

- 1.15 The FREQUENCY NOTATION specified for the performance of Surveillance Requirements shall correspond to the intervals defined in Table 1.1.

GASEOUS RADWASTE TREATMENT SYSTEM

- 1.16 A GASEOUS RADWASTE TREATMENT SYSTEM shall be any system designed and installed to reduce radioactive gaseous effluents by collecting primary coolant system offgases from the primary system and providing for delay or holdup for the purpose of reducing the total radioactivity prior to release to the environment.

IDENTIFIED LEAKAGE

- 1.17 IDENTIFIED LEAKAGE shall be:

- a. Leakage into collection systems, such as pump seal or valve packing leaks, that is captured and conducted to a collecting tank, or
- b. Leakage into the containment atmosphere from sources that are both specifically located and known either not to interfere with the operation of the leakage detection systems or not to be PRESSURE BOUNDARY LEAKAGE.

ISOLATION SYSTEM RESPONSE TIME

- 1.18 The ISOLATION SYSTEM RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its isolation actuation setpoint at the channel sensor until the isolation valves travel to their required positions. Times shall include diesel generator starting and sequence loading delays where applicable. The response time may be measured by any series of sequential, overlapping or total steps such that the entire response time is measured.

LIMITING CONTROL ROD PATTERN

- 1.19 A LIMITING CONTROL ROD PATTERN shall be a pattern which results in the core being on a thermal hydraulic limit, i.e., operating on a limiting value for APLHGR, LHGR, or MCPR.

LINEAR HEAT GENERATION RATE

- 1.20 LINEAR HEAT GENERATION RATE (LHGR) shall be the heat generation per unit length of fuel rod. It is the integral of the heat flux over the heat transfer area associated with the unit length.

2.1 SAFETY LIMITS

BASES

2.0 INTRODUCTION

The fuel cladding, reactor pressure vessel and primary system piping are the principal barriers to the release of radioactive materials to the environs. Safety Limits are established to protect the integrity of these barriers during normal plant operations and anticipated transients. The fuel cladding integrity Safety Limit is set such that no fuel damage is calculated to occur if the limit is not violated. Because fuel damage is not directly observable, a step-back approach is used to establish a Safety Limit such that the MCPR is not less than the limit specified in Specification 2.1.2. MCPR greater than the specified limit represents a conservative margin relative to the conditions required to maintain fuel cladding integrity. The fuel cladding is one of the physical barriers which separate the radioactive materials from the environs. The integrity of this cladding barrier is related to its relative freedom from perforations or cracking. Although some corrosion or use related cracking may occur during the life of the cladding, fission product migration from this source is incrementally cumulative and continuously measurable. Fuel cladding perforations, however, can result from thermal stresses which occur from reactor operation significantly above design conditions and the Limiting Safety System Settings. While fission product migration from cladding perforation is just as measurable as that from use related cracking, the thermally caused cladding perforations signal a threshold beyond which still greater thermal stresses may cause gross rather than incremental cladding deterioration. Therefore, the fuel cladding Safety Limit is defined with a margin to the conditions which would produce onset of transition boiling; MCPR of 1.0. These conditions represent a significant departure from the condition intended by design for planned operation. The MCPR fuel cladding integrity Safety limit assures that during normal operation and during anticipated operational occurrences, at least 99.9% of the fuel rods in the core do not experience transition boiling (ref. XN-NF-524(A)).

for both GE and Exon fuel.

2.1.1 THERMAL POWER, Low Pressure or Low Flow

XN-3
The use of the ~~DEXL~~ correlation is not valid for all critical power calculations at pressures below 785 psig or core flows less than 10% of rated flow. Therefore, the fuel cladding integrity Safety Limit is established by other means. This is done by establishing a limiting condition on core THERMAL POWER with the following basis. Since the pressure drop in the bypass region is essentially all elevation head, the core pressure drop at low power and flows will always be greater than 4.5 psi. Analyses show that with a bundle flow of 28×10^3 lbs/hr, bundle pressure drop is nearly independent of bundle power and has a value of 3.5 psi. Thus, the bundle flow with a 4.5 psi driving head will be greater than 28×10^3 lbs/hr. Full scale ATLAS test data taken at pressures from 14.7 psia to 800 psia indicate that the fuel assembly critical power at this flow is approximately 3.35 MWt. With the design peaking factors, this corresponds to a THERMAL POWER of more than 50% of RATED THERMAL POWER. Thus, a THERMAL POWER limit of 25% of RATED THERMAL POWER for reactor pressure below 785 psig is conservative.

SAFETY LIMITS

BASES

2.1.2 THERMAL POWER, High Pressure and High Flow

The fuel cladding integrity Safety Limit is set such that no mechanistic fuel damage is calculated to occur if the limit is not violated. Since the parameters which result in fuel damage are not directly observable during reactor operation, the thermal and hydraulic conditions resulting in a departure from nucleate boiling have been used to mark the beginning of the region where fuel damage could occur. Although it is recognized that a departure from nucleate boiling would not necessarily result in damage to BWR fuel rods, the critical power at which boiling transition is calculated to occur has been adopted as a convenient limit. However, the uncertainties in monitoring the core operating state and in the procedures used to calculate the critical power result in an uncertainty in the value of the critical power. Therefore, the fuel cladding integrity Safety Limit is defined as the CPR in the limiting fuel assembly for which more than 99.9% of the fuel rods in the core are expected to avoid boiling transition considering the power distribution within the core and all uncertainties.

The Safety Limit MCPR is determined using the General Electric Thermal Analysis Basis, GETAB^a, which is a statistical model that combines all of the uncertainties in operating parameters and the procedures used to calculate critical power. The probability of the occurrence of boiling transition is determined using the General Electric Critical Quality (X) Boiling Length (L), GEXL, correlation. The GEXL correlation is valid over the range of conditions used in the tests of the data used to develop the correlation.

The required input to the statistical model are the uncertainties listed in Bases Table 82.1.2-1 and the nominal values of the core parameters listed in Bases Table 82.1.2-2.

The bases for the uncertainties in the core parameters are given in NEDO-20340^b and the basis for the uncertainty in the GEXL correlation is given in NEDO-10958-A^a. The power distribution is based on a typical 764 assembly core in which the rod pattern was arbitrarily chosen to produce a skewed power distribution having the greatest number of assemblies at the highest power levels. The worst distribution during any fuel cycle would not be as severe as the distribution used in the analysis.

^a"General Electric BWR Thermal Analysis Bases (GETAB) Data, Correlation and Design application," NEDO-10958-A.

^bGeneral Electric "Process Computer Performance Evaluation Accuracy" NEDO-20340 and Amendment 1, NEDO-20340-1 dated June 1974 and December 1974 respectively.

BASES

2.1.2 THERMAL POWER, High Pressure and High Flow

Onset of transition boiling results in a decrease in heat transfer from the clad and, therefore, elevated clad temperature and the possibility of clad failure. However, the existence of critical power, or boiling transition, is not a directly observable parameter in an operating reactor. Therefore, the margin to boiling transition is calculated from plant operating parameters such as core power, core flow, feedwater temperature, and core power distribution. The margin for each fuel assembly is characterized by the critical power ratio (CPR), which is the ratio of the bundle power which would produce onset of transition boiling divided by the actual bundle power. The minimum value of this ratio for any bundle in the core is the minimum critical power ratio (MCPR).

The Safety Limit MCPR assures sufficient conservatism in the operating MCPR limit that in the event of an anticipated operational occurrence from the limiting condition for operation, at least 99.9% of the fuel rods in the core would be expected to avoid boiling transition. The margin between calculated boiling transition (MCPR = 1.00) and the Safety Limit MCPR is based on a detailed statistical procedure which considers the uncertainties in monitoring the core operating state. One specific uncertainty included in the safety limit is the uncertainty inherent in the XN-3 critical power correlation. XN-NF-524 describes the methodology used in determining the Safety Limit MCPR.

The XN-3 critical power correlation is based on a significant body of practical test data, providing a high degree of assurance that the critical power as evaluated by the correlation is within a small percentage of the actual critical power being estimated. The assumed reactor conditions used in defining the safety limit introduce conservatism into the limit because bounding high radial power factors and bounding flat local peaking distributions are used to estimate the number of rods in boiling transition. Still further conservatism is induced by the tendency of the XN-3 correlation to overpredict the number of rods in boiling transition. These conservatisms and the inherent accuracy of the XN-3 correlation provide a reasonable degree of assurance that during sustained operation at the Safety Limit MCPR there would be no transition boiling in the core. If boiling transition were to occur, there is reason to believe that the integrity of the fuel would not necessarily be compromised. Significant test data accumulated by the U.S. Nuclear Regulatory Commission and private organizations indicate that the use of a boiling transition limitation to protect against cladding failure is a very conservative approach. Much of the data indicates that LWR fuel can survive for an extended period of time in an environment of boiling transition.

Bases Table B2.1.2-2

NOMINAL VALUES OF PARAMETERS USED IN

THE STATISTICAL ANALYSIS OF FUEL CLADDING INTEGRITY SAFETY LIMIT

THERMAL POWER	3323 MW
Core Flow	108.5 Mlb/hr
Dome Pressure	1010.4 psig
Channel Flow Area	0.1089 ft ²
R-Factor	High enrichment - 1.043 Medium enrichment - 1.039 Low enrichment - 1.030

DELETE

REACTIVITY CONTROL SYSTEMS

3/4.1.2 REACTIVITY ANOMALIES

LIMITING CONDITION FOR OPERATION

3.1.2 The reactivity ^{difference between the monitored core K_{eff} and the predicted core K_{eff}} ~~equivalence of the difference between the actual ROD~~
~~DENSITY and the predicted ROD DENSITY~~ shall not exceed 1% delta k/k.

APPLICABILITY: OPERATIONAL CONDITIONS 1 and 2.

ACTION:

With the reactivity ^{difference greater} ~~different by more~~ than 1% delta k/k:

- a. Within 12 hours perform an analysis to determine and explain the cause of the reactivity difference; operation may continue if the difference is explained and corrected.
- b. Otherwise, be in at least HOT SHUTDOWN within the next 12 hours.

SURVEILLANCE REQUIREMENTS

4.1.2 The reactivity ~~equivalence of the difference between the actual ROD~~ ^{monitored core K_{eff}}
~~DENSITY and the predicted ROD DENSITY~~ shall be verified to be less than or
equal to 1% delta k/k: ^{core K_{eff}}

- a. During the first startup following CORE ALTERATIONS, and
- b. At least once per ^{700 MWD/MT of core exposure} ~~31 effective full power days~~ during POWER OPERATION.

3/4.2 POWER DISTRIBUTION LIMITS

3/4.2.1 AVERAGE PLANAR LINEAR HEAT GENERATION RATE

LIMITING CONDITION FOR OPERATION

for GE fuel and AVERAGE BUNDLE EXPOSURE for Exxon fuel

3.2.1 All AVERAGE PLANAR LINEAR HEAT GENERATION RATES (APLHGRs) for each type of fuel as a function of AVERAGE PLANAR EXPOSURE shall not exceed the limits shown in Figures 3.2.1-1, 3.2.1-2, and 3.2.1-3.*

APPLICABILITY: OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER.

ACTION:

With an APLHGR exceeding the limits of Figure 3.2.1-1, 3.2.1-2, or 3.2.1-3, initiate corrective action within 15 minutes and restore APLHGR to within the required limits within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.1 All APLHGRs shall be verified to be equal to or less than the limits determined from Figures 3.2.1-1, 3.2.1-2, and 3.2.1-3:

- a. At least once per 24 hours,
- b. Within 12 hours after completion of a THERMAL POWER increase of at least 15% of RATED THERMAL POWER, and
- c. Initially and at least once per 12 hours when the reactor is operating with a LIMITING CONTROL ROD PATTERN for APLHGR.
- d. The provisions of Specification 4.0.4 are not applicable.

*See Specification 3.4.1.1.2.a for single loop operation requirements.

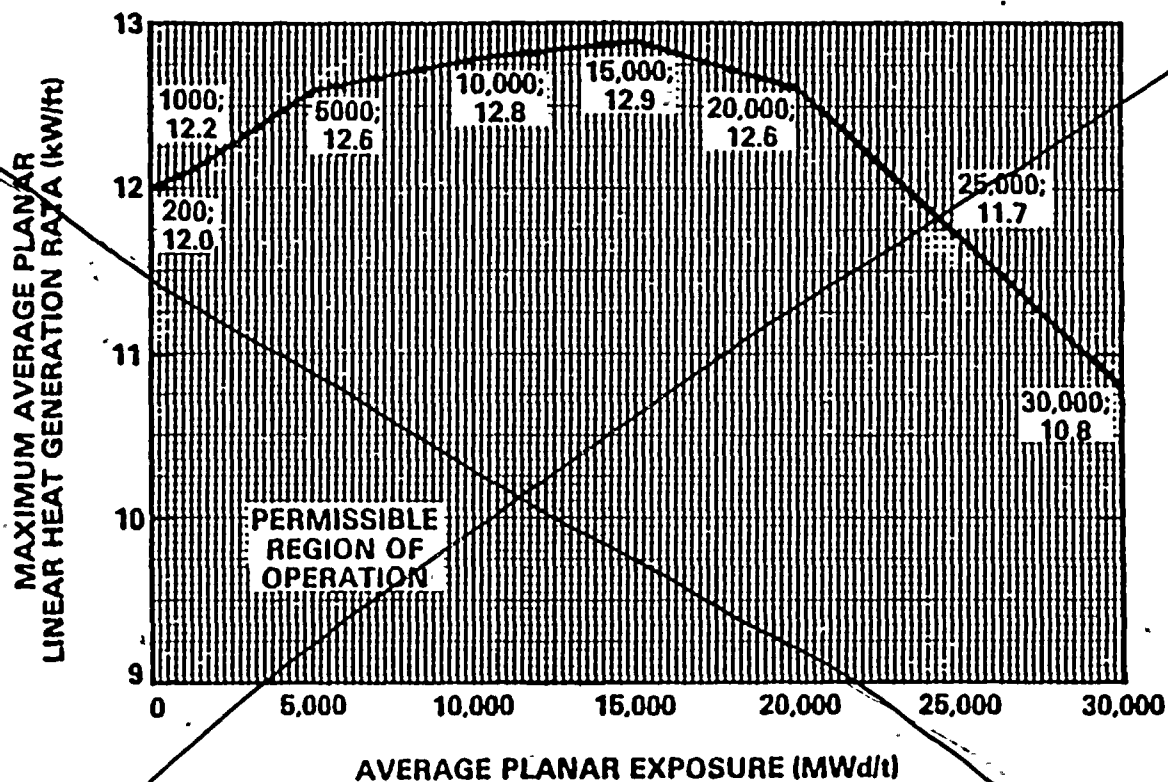
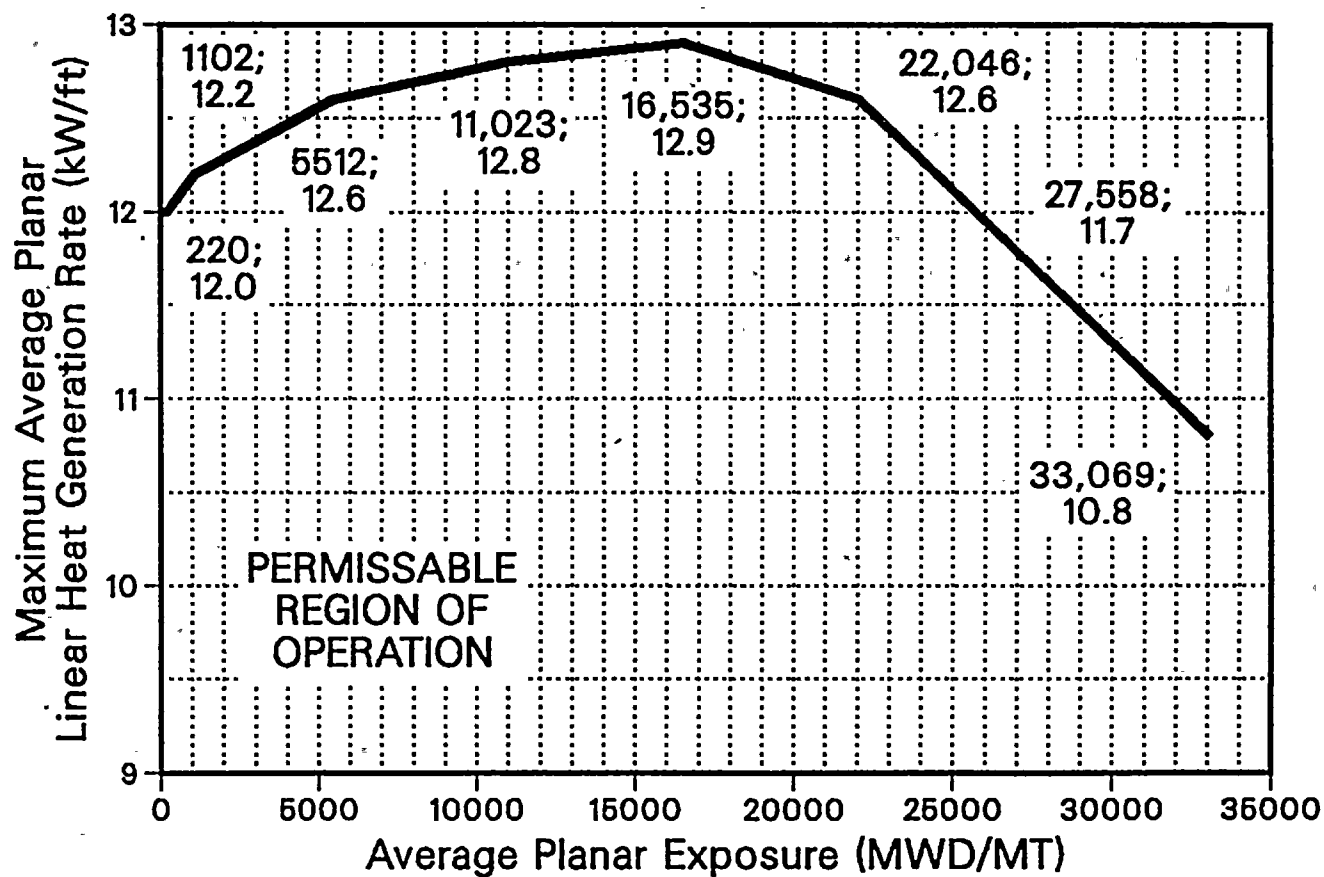


FIGURE 3.2.1-1

MAXIMUM AVERAGE PLANAR LINEAR HEAT
GENERATION RATE (MAPLHGR) VERSUS
AVERAGE PLANAR EXPOSURE
INITIAL CORE FUEL TYPE 8CR183 (LOW ENRICHMENT)

Replace with new
Figure 3.2.1-1





MAXIMUM AVERAGE PLANAR LINEAR HEAT
GENERATION RATE (MAPLHGR) VERSUS
AVERAGE PLANAR EXPOSURE
GE FUEL TYPES 8CR183 (1.83% ENRICHED)
FIGURE 3.2.1-1

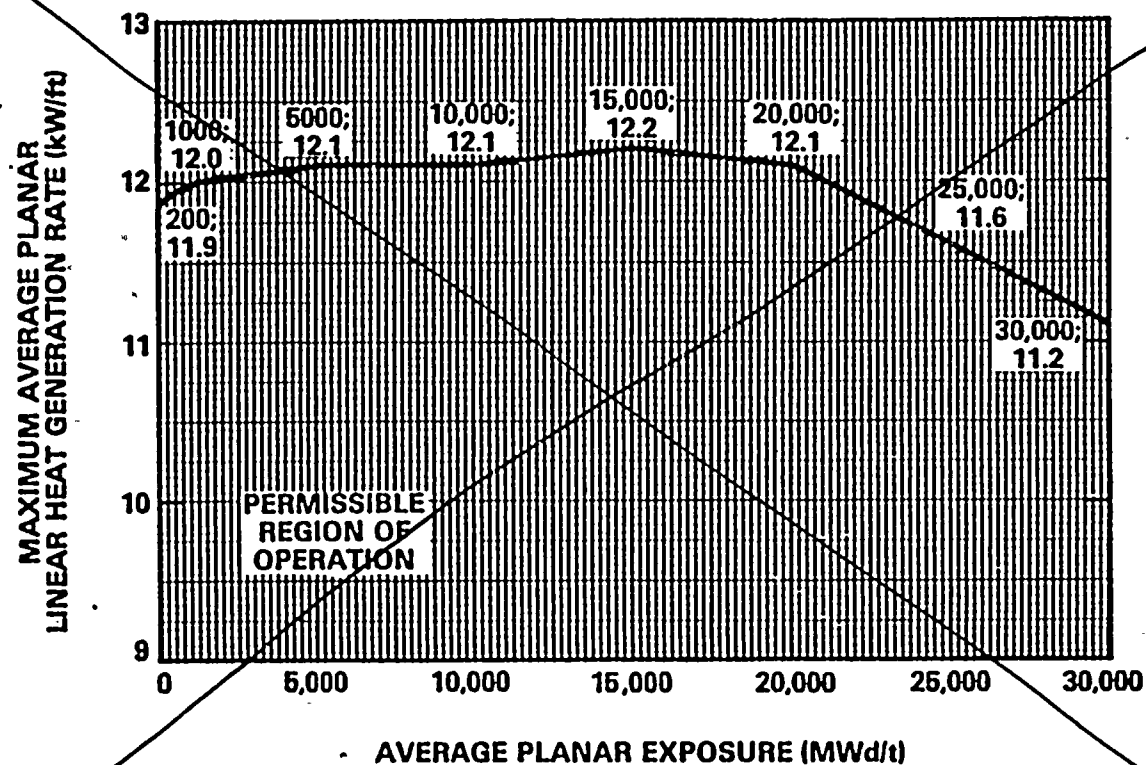
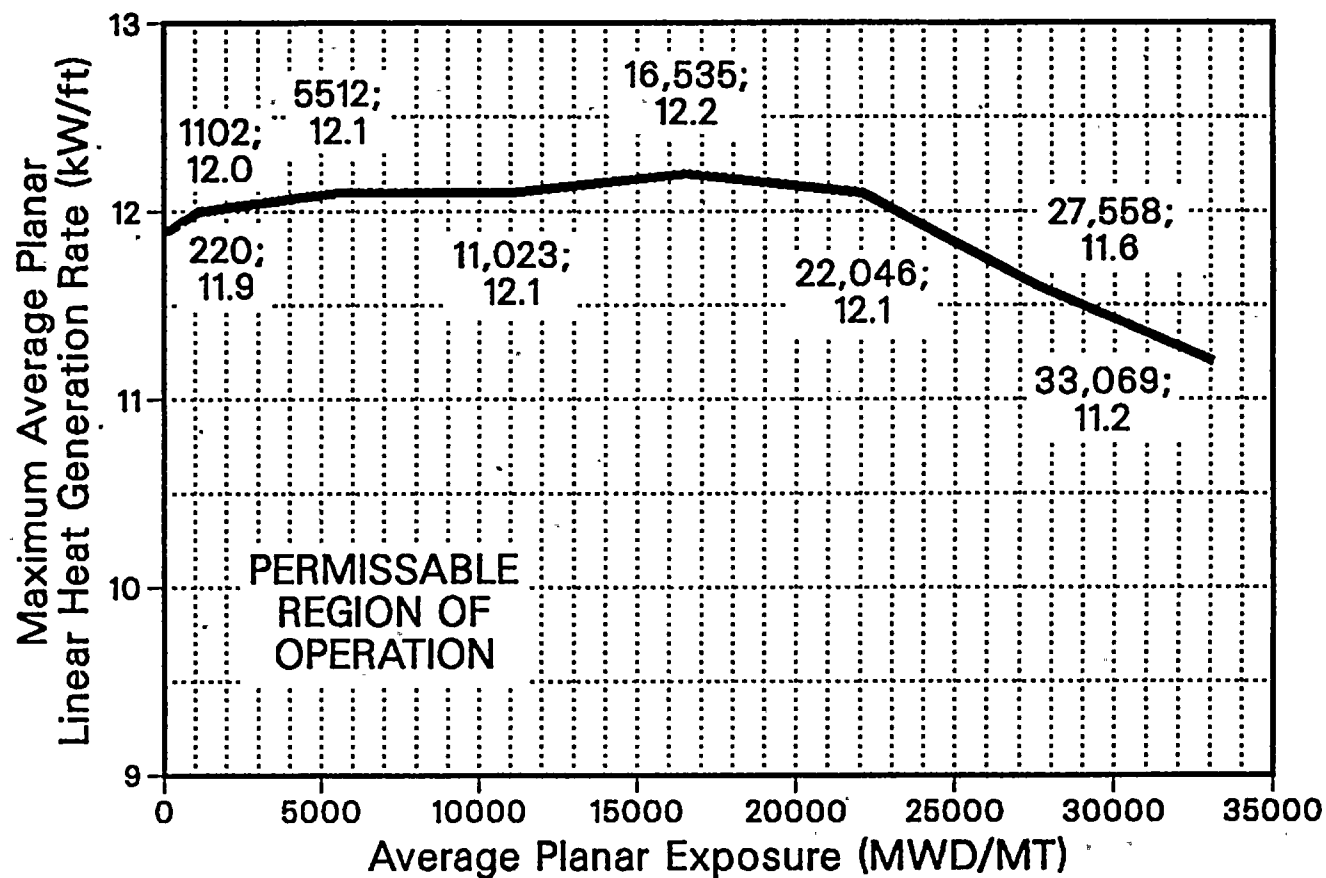


FIGURE 3.2.1-2

MAXIMUM AVERAGE PLANAR LINEAR HEAT
GENERATION RATE (MAPLHGR) VERSUS
AVERAGE PLANAR EXPOSURE
INITIAL CORE FUEL TYPE 8CR233 (MEDIUM ENRICHMENT)

Replace with new figure 3.2.1-2



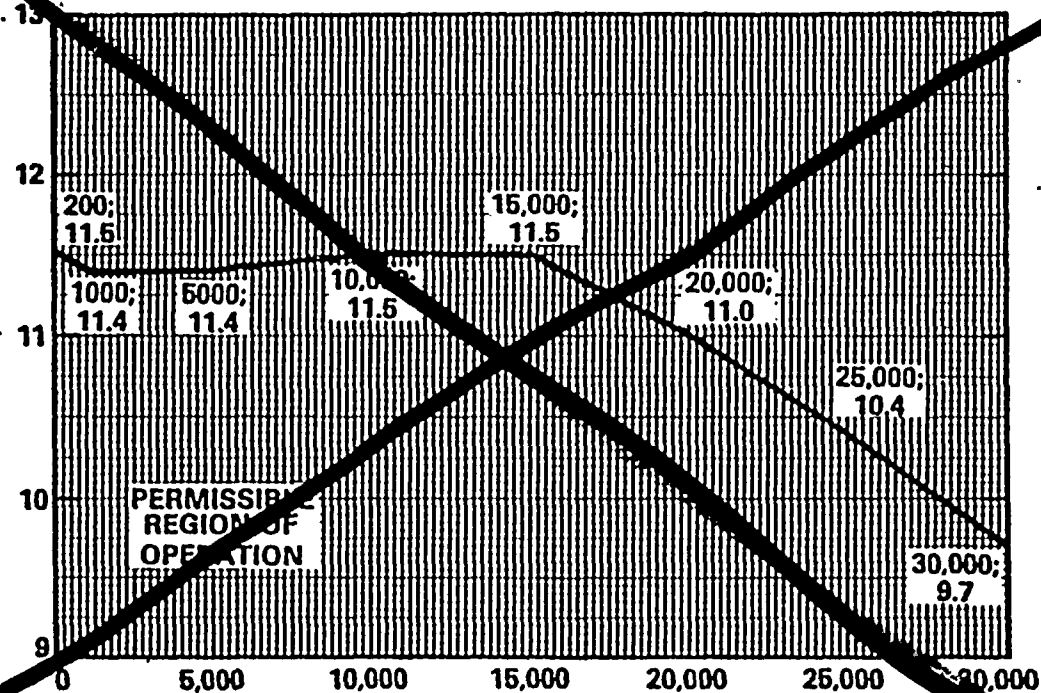


MAXIMUM AVERAGE PLANAR LINEAR HEAT
GENERATION RATE (MAPLHGR) VERSUS
AVERAGE PLANAR EXPOSURE
GE FUEL TYPES 8CR233 (2.33% ENRICHED)
FIGURE 3.2.1-2

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3/4-2-4

MAXIMUM AVERAGE PLANAR
LINEAR HEAT GENERATION RATE (kW/ft)



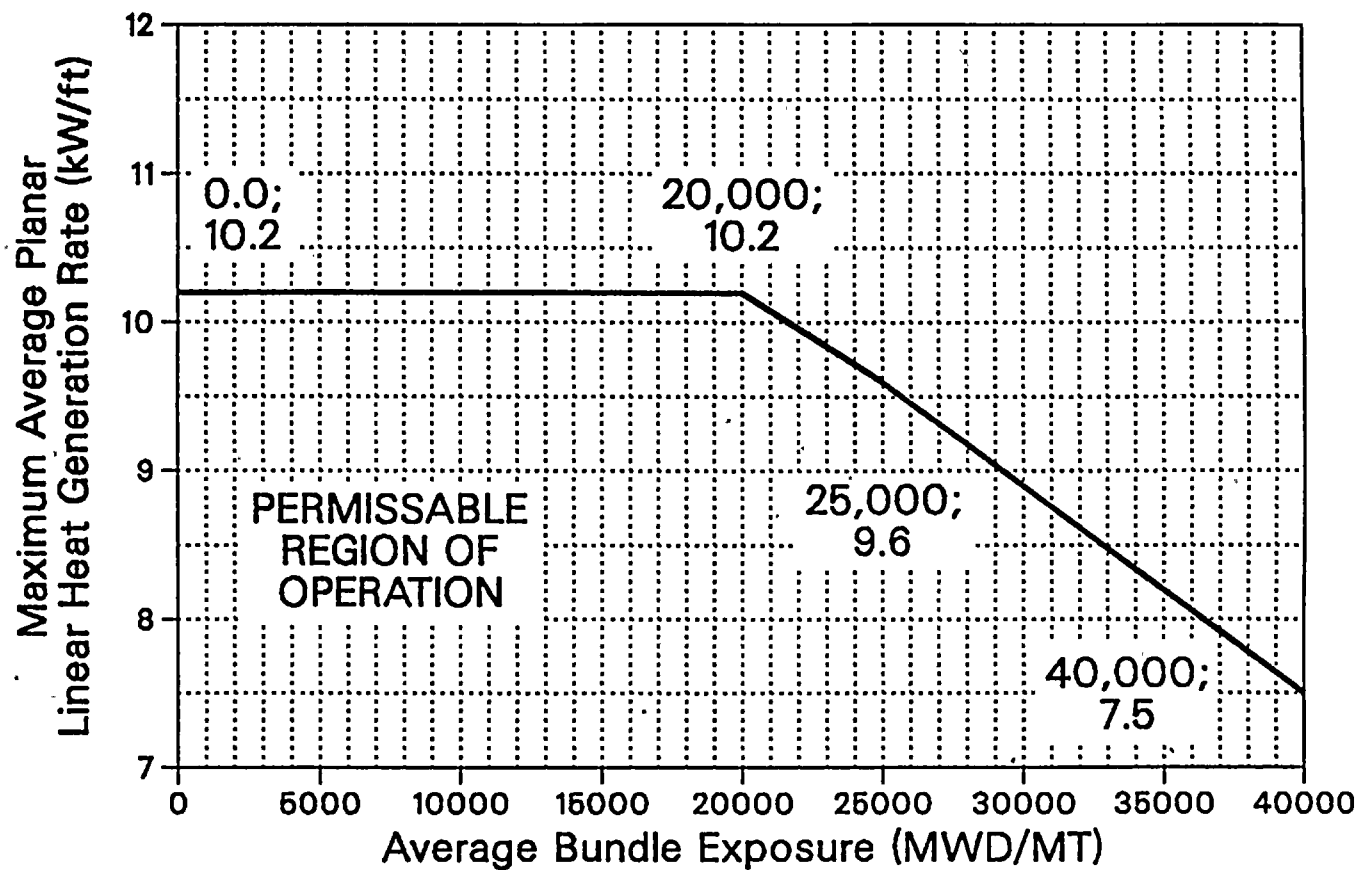
AVERAGE PLANAR EXPOSURE (MWd/t)

REPLACE w/
NEW FIGURE 3.2.1-3

FIGURE 3.2.1-3

MAXIMUM AVERAGE PLANAR LINEAR HEAT
GENERATION RATE (MAPLHGR) VERSUS
AVERAGE PLANAR EXPOSURE
INITIAL CORE FUEL TYPE 8CR711 (NATURAL ENRICHMENT)





MAXIMUM AVERAGE PLANAR LINEAR HEAT
GENERATION RATE (MAPLHGR) VERSUS
AVERAGE BUNDLE EXPOSURE
EXXON 9X9 FUEL
FIGURE 3.2.1-3



POWER DISTRIBUTION LIMITS

3/4.2.2 APRM SETPOINTS

LIMITING CONDITION FOR OPERATION

3.2.2 The APRM flow biased simulated thermal power-upscale scram trip setpoint (S) and flow biased neutron flux-upscale control rod block trip setpoint (S_{RB}) shall be established according to the following relationships:

$$\begin{aligned} \text{Trip Setpoint}^{\#} \\ S &\leq (0.58W + 59\%)T \\ S_{RB} &\leq (0.58W + 50\%)T \end{aligned}$$

$$\begin{aligned} \text{Allowable Value}^{\#} \\ S &\leq (0.58W + 62\%)T \\ S_{RB} &\leq (0.58W + 53\%)T \end{aligned}$$

where: S and S_{RB} are in percent of RATED THERMAL POWER,
W = Loop recirculation flow as a percentage of the loop recirculation flow which produces a rated core flow of 100 million lbs/hr,
T = Lowest value of the ratio of FRACTION OF RATED THERMAL POWER divided by the MAXIMUM FRACTION OF LIMITING POWER DENSITY. Where:
a. The FRACTION OF LIMITING POWER DENSITY (FLPD) for GE fuel is the actual LINEAR HEAT GENERATION RATE (LHGR) divided by 13.4 per Specification 3.2.4.1, and
b. The FLPD for Exxon fuel is the actual LHGR divided by the LINEAR HEAT GENERATION RATE [REDACTED] from Figure 3.2.2-1.
T is always less than or equal to 1.0.

APPLICABILITY: OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER.

ACTION:

With the APRM flow biased simulated thermal power-upscale scram trip setpoint and/or the flow biased neutron flux-upscale control rod block trip setpoint less conservative than the value shown in the Allowable Value column for S or S_{RB} , as above determined, initiate corrective action within 15 minutes and adjust S and/or S_{RB} to be consistent with the Trip Setpoint value* within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

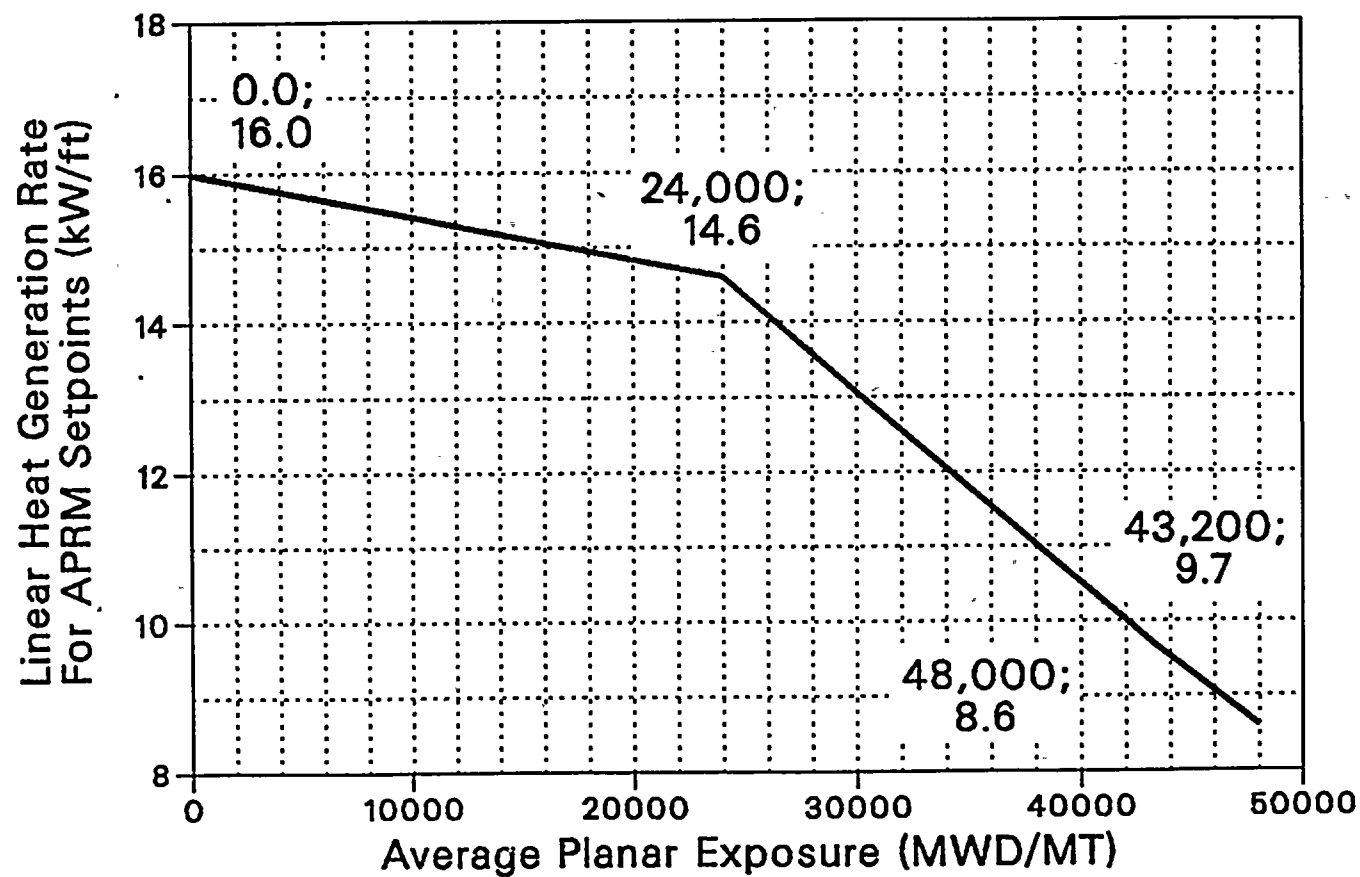
SURVEILLANCE REQUIREMENTS

4.2.2 The F RTP and the MFLPD shall be determined, the value of T calculated, and the most recent actual APRM flow biased simulated thermal power-upscale scram and flow biased neutron flux-upscale control rod block trip setpoints verified to be within the above limits or adjusted, as required:

- At least once per 24 hours,
- Within 12 hours after completion of a THERMAL POWER increase of at least 15% of RATED THERMAL POWER, and
- Initially and at least once per 12 hours when the reactor is operating with MFLPD greater than or equal to F RTP.
- The provisions of Specification 4.0.4 are not applicable.

*With MFLPD greater than the F RTP during power ascension up to 90% of RATED THERMAL POWER, rather than adjusting the APRM setpoints, the APRM gain may be adjusted such that APRM readings are greater than or equal to 100% times MFLPD, provided that the adjusted APRM reading does not exceed 100% of RATED THERMAL POWER, the required gain adjustment increment does not exceed 10% of RATED THERMAL POWER, and a notice of the adjustment is posted on the reactor control panel.

*See Specification 3.4.1.1.2.a for single loop operation requirements.



LINEAR HEAT GENERATION RATE FOR APRM SETPOINTS
VERSUS AVERAGE PLANAR EXPOSURE
EXXON 9X9 FUEL
FIGURE 3.2.2-1

POWER DISTRIBUTION LIMITS

3/4.2.3 MINIMUM CRITICAL POWER RATIO

LIMITING CONDITION FOR OPERATION

3.2.3 The MINIMUM CRITICAL POWER RATIO (MCPR) shall be equal to or greater than the MCPR limit determined from Figure 3.2.3-1a or Figure 3.2.3-1b, as applicable, times the K_f shown in Figure 3.2.3-2, provided that the end-of-cycle recirculation pump trip (EOC-RPT) system is OPERABLE per Specification 3.3.4.2 and the turbine bypass system is OPERABLE per Specification 3.7.8, with:

$$\tau = \frac{(\tau_{ave} - \tau_B)}{\tau_A - \tau_B}$$

$\tau_A = 0.86$ seconds, control rod average scram insertion time limit to notch 39 per Specification 3.1.3.3,

$$\tau_B = 688 + 1.65 \left[\sum_{i=1}^n \frac{1}{N_i} \right]^2 (0.052),$$

$$\tau_{ave} = \frac{\sum_{i=1}^n \tau_i}{n}$$

where:

n = number of surveillance tests performed to date in cycle,

N_i = number of active control rods measured in the i^{th} surveillance tests,

τ_i = average scram time to notch 39 of all rods measured in the i^{th} surveillance test, and

N_1 = total number of active rods measured in Specification 4.1.3.2.a.

APPLICABILITY:

OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER.

SEE
SECTION 3/4.2.3
RE-WRITE

POWER DISTRIBUTION LIMITS

LIMITING CONDITION FOR OPERATION (Continued)

ACTION:

- SEE
SECTION
3/4.2.3
RE-WRITE
- With the end-of-cycle recirculation pump trip system inoperable per Specification 3.3.4.2, operation may continue and the provisions of Specification 3.0.4 are not applicable provided that within 1 hour, MCPR is determined to be greater than or equal to the MCPR limit as a function of average scram time as shown in Figure 3.2.3-1a or Figure 3.2.3-1b, as applicable, EOC-RPT inoperable curve, times the K_f shown in Figure 3.2.3-2.
 - With the turbine bypass system inoperable per Specification 3.7.8, operation may continue and the provisions of Specification 3.0.4 are not applicable provided that within 1 hour, MCPR is determined to be greater than or equal to the MCPR limit as a function of average scram time as shown in Figure 3.2.3-1a or Figure 3.2.3-1b, as applicable, turbine bypass inoperable curve, times the K_f shown in Figure 3.2.3-2.
 - With MCPR less than the applicable MCPR limit determined from Figure 3.2.3-1a or Figure 3.2.3-1b, as applicable, and Figure 3.2.3-2, initiate corrective action within 15 minutes and restore MCPR to within the required limit within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.3 MCPR, with

- $\tau = 1.0$ prior to performance of the initial scram time measurements for the cycle in accordance with Specification 4.1.3.2, or
- τ as defined in Specification 3.2.3 used to determine the limit within 72 hours of the conclusion of each scram time surveillance test required by Specification 4.1.3.
- The provisions of Specification 4.0.4 are not applicable.

shall be determined to be equal to or greater than the applicable MCPR limit determined from Figure 3.2.3-1a or Figure 3.2.3-1b, as applicable, and Figure 3.2.3-2.

- At least once per 24 hours,
- Within 12 hours after completion of a THERMAL POWER increase of at least 15% of RATED THERMAL POWER, and
- Initially and at least once per 12 hours when the reactor is operating with a LIMITING CONTROL ROD PATTERN FOR MCPR.
- The provisions of Specification 4.0.4 are not applicable.

RE-WRITE

POWER DISTRIBUTION LIMITS

3/4.2.3 MINIMUM CRITICAL POWER RATIO

LIMITING CONDITION FOR OPERATION

3.2.3 The MINIMUM CRITICAL POWER RATIO (MCPR) shall be greater than or equal to the greater of the two values determined from Figure 3.2.3-1a or Figure 3.2.3-1b, as applicable, and Figure 3.2.3-2.

APPLICABILITY: OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER.

ACTION:

With MCPR less than the applicable MCPR limit determined ^{above,} ~~from Table 3.2.3-1 and Figure 3.2.3-1~~, initiate corrective action within 15 minutes and restore MCPR to within the required limit within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

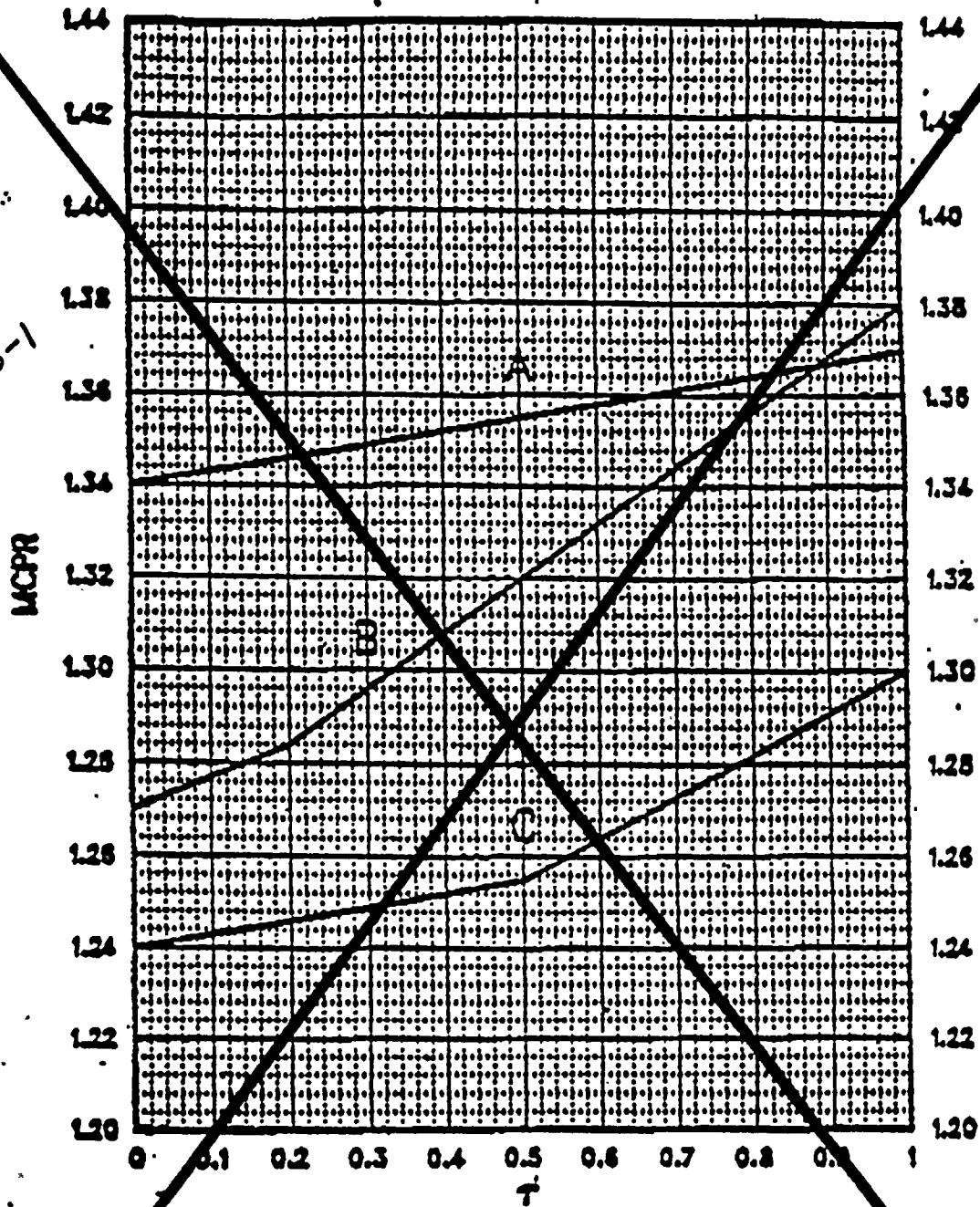
SURVEILLANCE REQUIREMENTS

4.2.3.1 MCPR shall be determined to be greater than or equal to the applicable MCPR limit determined from Figure 3.2.3-1a or Figure 3.2.3-1b, and Figure 3.2.3-2:

- a. At least once per 24 hours;
- b. Within 12 hours after completion of a THERMAL POWER increase of at least 15% of RATED THERMAL POWER, and
- c. Initially and at least once per 12 hours when the reactor is operating with a LIMITING CONTROL ROD PATTERN for MCPR.
- d. The provisions of Specification 4.0.4 are not applicable.

MINIMUM CRITICAL POWER RATIO (MCPR) VERSUS τ AT RATED FLOW*

REPLACE
w/ FIGURE 3.2.3-1



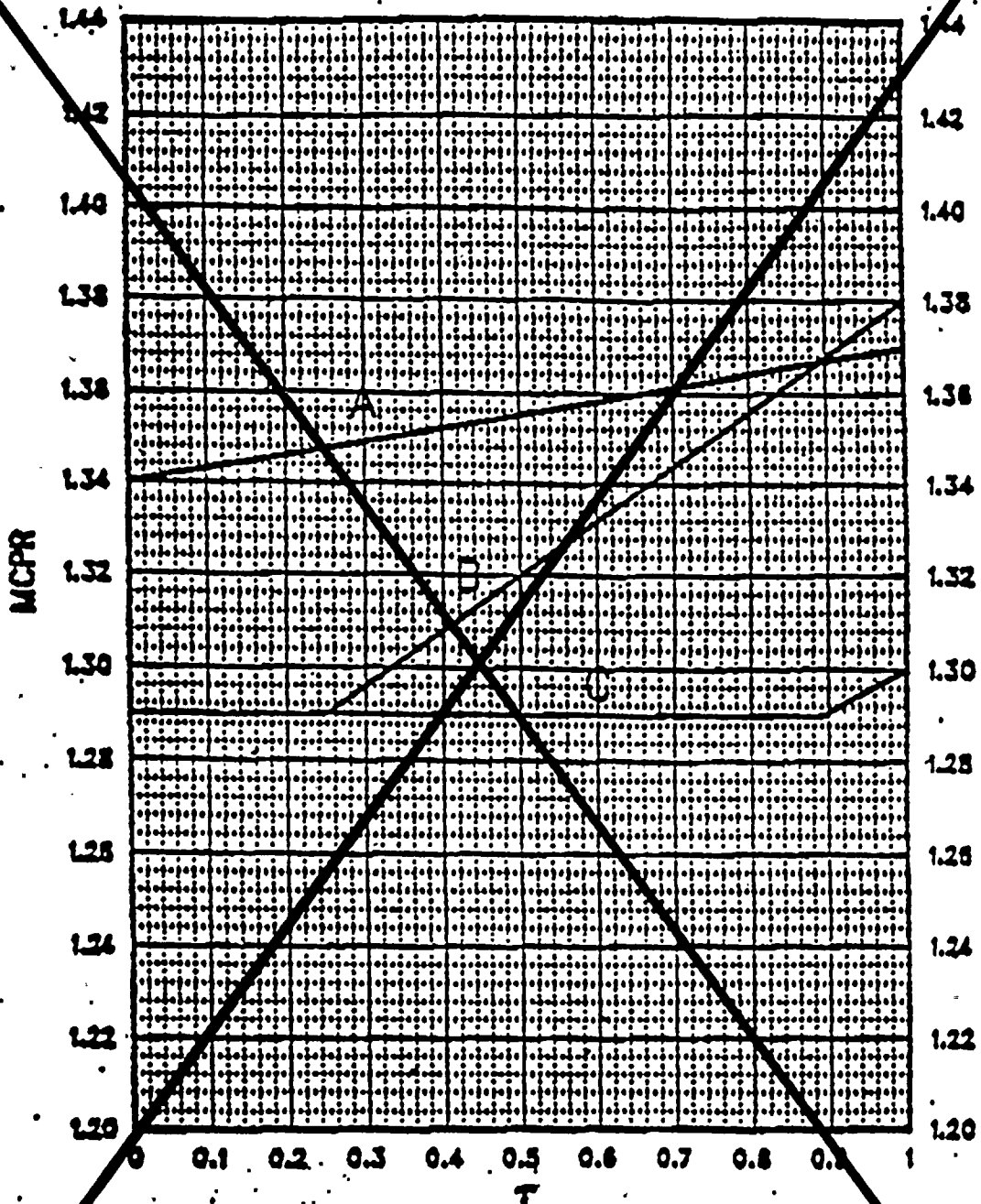
Curve A: Main Turbine Bypass Inoperable; EOC - RPT Operable
 Curve B: EOC - RPT Inoperable; Main Turbine Bypass Operable
 Curve C: EOC - RPT And Main Turbine Bypass Operable

* RBM SET PER TABLE 3.3.6-2,
TRIP FUNCTION 1.a.1

FIGURE 3.2.3-1a

MINIMUM CRITICAL POWER RATIO (MCPR) VERSUS τ AT RATED FLOW*

REPLACE
WITH FIGURE
3.2.3-1



Curve A: Main Turbine Bypass Inoperable; EOC - RPT Operable
 Curve B: EOC - RPT Inoperable; Main Turbine Bypass Operable
 Curve C: EOC - RPT And Main Turbine Bypass Operable

* RBM SET PER TABLE 3.3.6-2,
TRIP FUNCTION 1.2.2

FIGURE 3.2.3-1b

DELETE

REPLACE w/
FIGURE 3.2.3-2

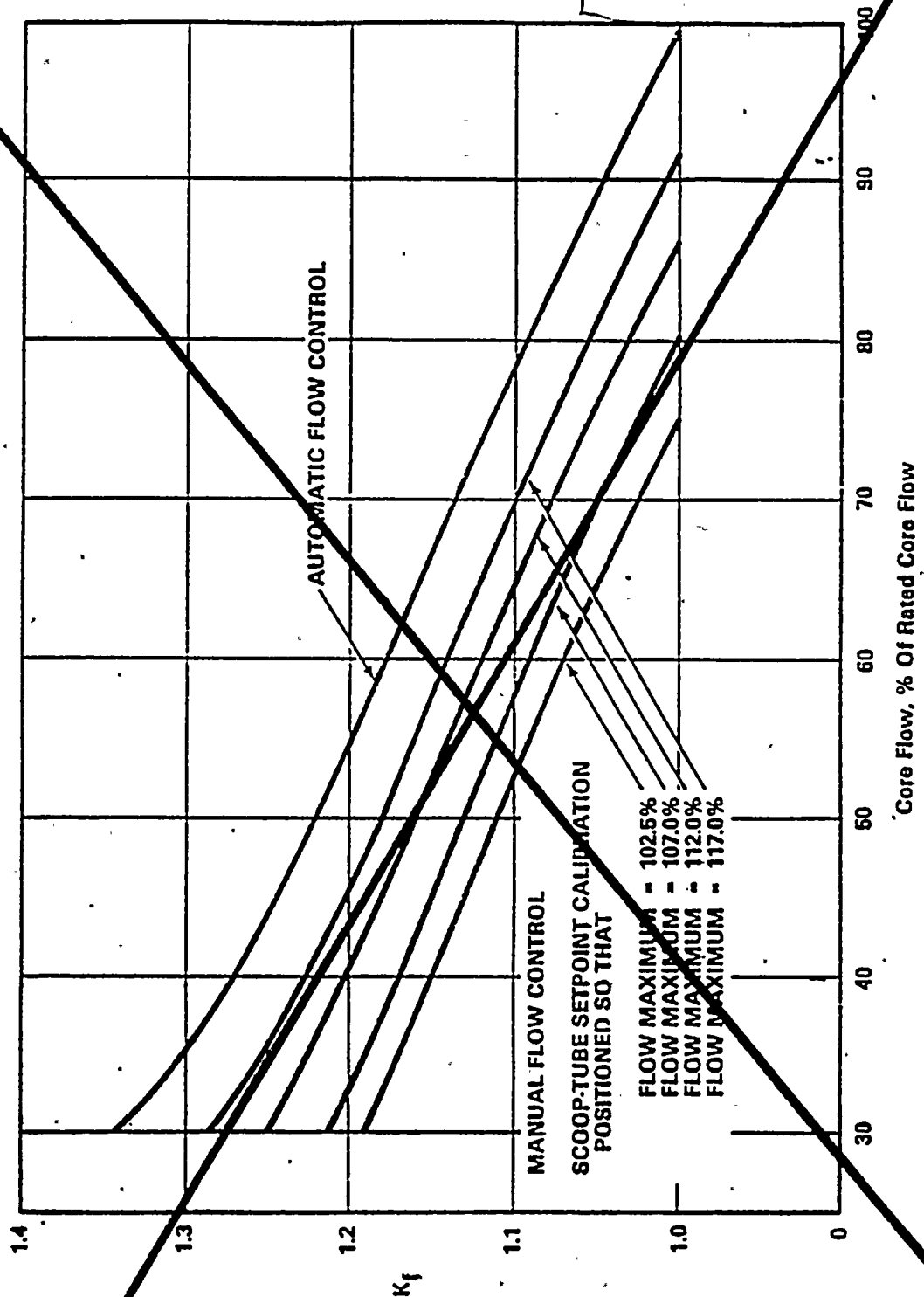
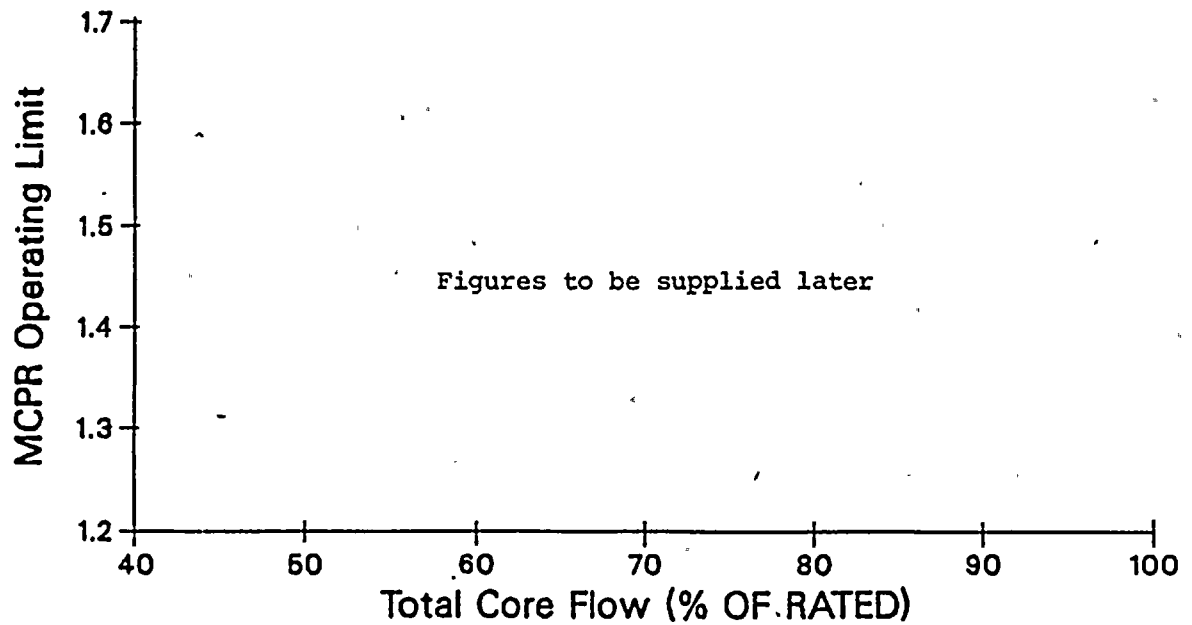
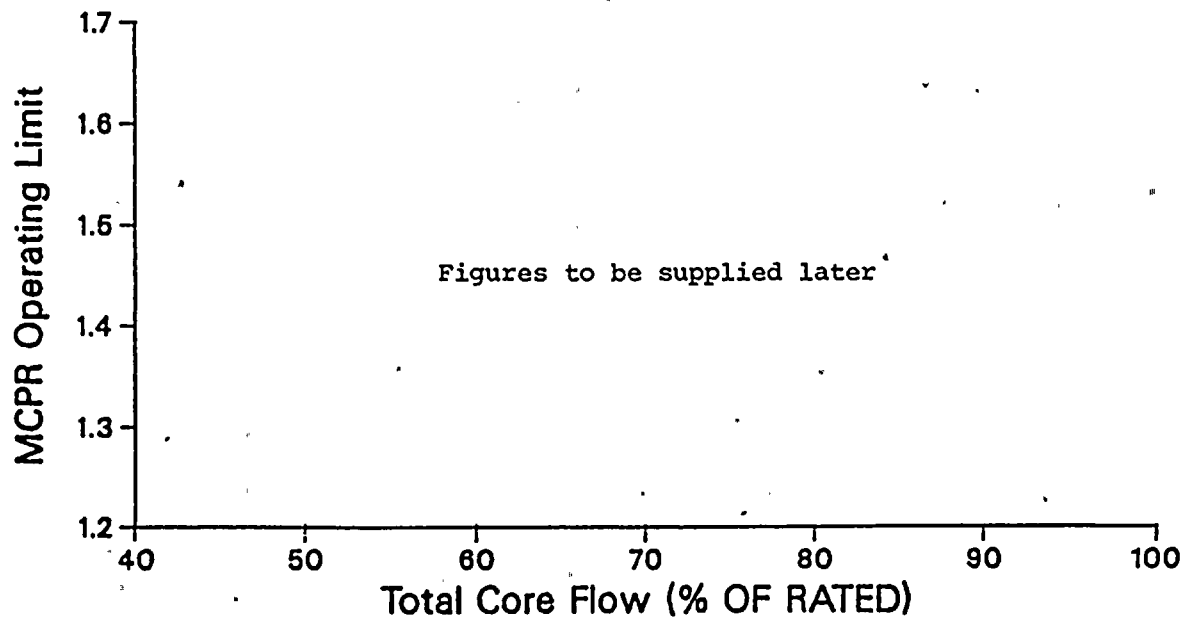


FIGURE 3.2.3-2

K_f FACTOR

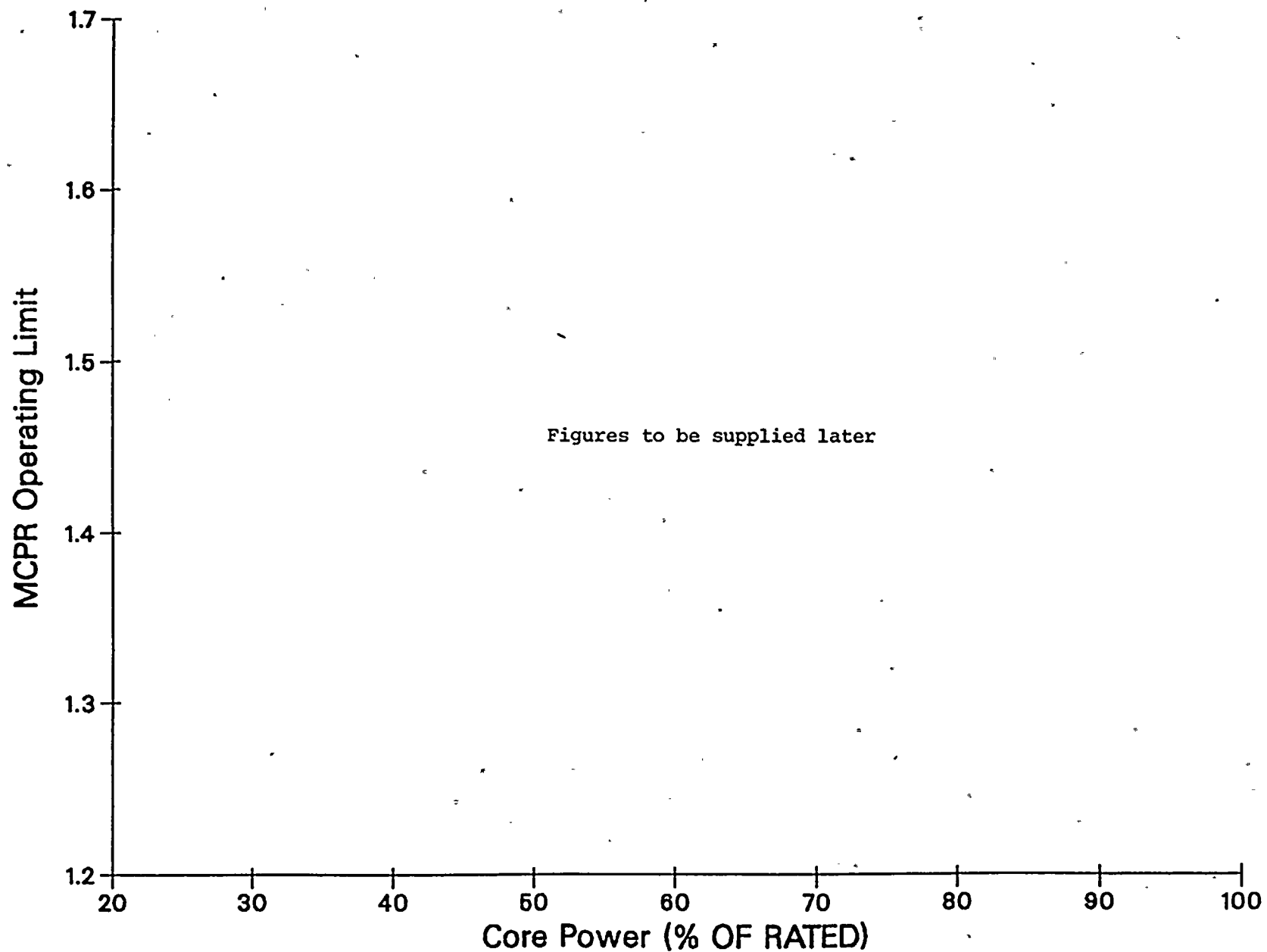


**FLOW DEPENDENT MCPR OPERATING LIMIT
(RBM SET AT $\leq 0.66W + 40\%$)
FIGURE 3.2.3-1a**



**FLOW DEPENDENT MCPR OPERATING LIMIT
(RBM SET AT $\leq 0.66W + 42\%$)
FIGURE 3.2.3-1b**





REDUCED POWER MCPR OPERATING LIMIT

Figure-3.2.3-2

POWER DISTRIBUTION LIMITS

3/4.2.4 LINEAR HEAT GENERATION RATE

LIMITING CONDITION FOR OPERATION

3.2.4 The LINEAR HEAT GENERATION RATE (LHGR) shall not exceed 13.4 kW/ft.

APPLICABILITY: OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER.

ACTION:

With the LHGR of any fuel rod exceeding the limit, initiate corrective action within 15 minutes and restore the LHGR to within the limit within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.4 LHGRs shall be determined to be equal to or less than the limit:

- a. At least once per 24 hours,
- b. Within 12 hours after completion of a THERMAL POWER increase of at least 15% of RATED THERMAL POWER, and
- c. Initially and at least once per 12 hours when the reactor is operating on a LIMITING CONTROL ROD PATTERN for LHGR.
- d. The provisions of Specification 4.0.4 are not applicable.

REPLACE
WITH SECTION
3/4.2.4 RE-WRITE



POWER DISTRIBUTION LIMITS

3/4.2.4 LINEAR HEAT GENERATION RATE

GE FUEL

LIMITING CONDITION FOR OPERATION

3.2.4.1 The LINEAR HEAT GENERATION RATE (LHGR) for GE fuel shall not exceed 13.4 kw/ft.

APPLICABILITY: OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER.

ACTION:

With the LHGR of any fuel rod exceeding the limit, initiate corrective action within 15 minutes and restore the LHGR to within the limit within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.4.1 LHGRs for GE fuel shall be determined to be equal to or less than the limit:

- a. At least once per 24 hours,
- b. Within 12 hours after completion of a THERMAL POWER increase of at least 15% of RATED THERMAL POWER, and
- c. Initially and at least once per 12 hours when the reactor is operating on a LIMITING CONTROL ROD PATTERN for LHGR.
- d. The provisions of Specification 4.0.4 are not applicable.

POWER DISTRIBUTION LIMITS

3/4.2.4 · LINEAR HEAT GENERATION RATE

ENC FUEL

LIMITING CONDITION FOR OPERATION

3.2.4.2 The LINEAR HEAT GENERATION RATE (LHGR) for ENC fuel shall not exceed the LHGR limit determined from Figure 3.2.4.2-1.

APPLICABILITY: OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER.

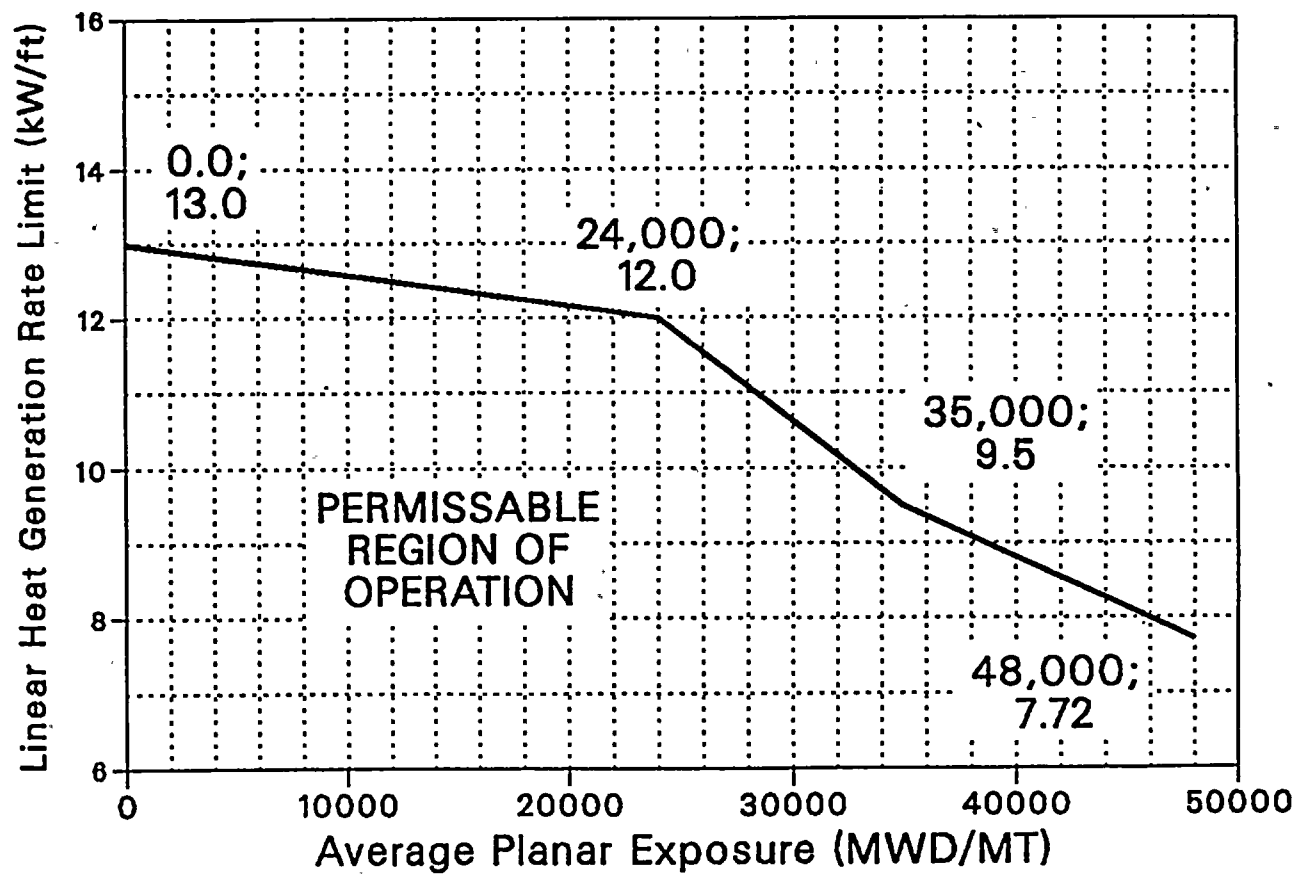
ACTION:

With the LHGR of any fuel rod exceeding the limit, initiate corrective action within 15 minutes and restore the LHGR to within the limit within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.4.2 LHGRs for ENC fuel shall be determined to be equal to or less than the limit:

- a. At least once per 24 hours,
- b. Within 12 hours after completion of a THERMAL POWER increase of at least 15% of RATED THERMAL POWER, and
- c. Initially and at least once per 12 hours when the reactor is operating on a LIMITING CONTROL ROD PATTERN for LHGR.
- d. The provisions of Specification 4.0.4 are not applicable.



LINEAR HEAT GENERATION RATE (LHGR) LIMIT
VERSUS AVERAGE PLANAR EXPOSURE
EXXON 9X9 FUEL
FIGURE 3.2.4.2-1

INSTRUMENTATION

END-OF-CYCLE RECIRCULATION PUMP TRIP SYSTEM INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.4.2 The end-of-cycle recirculation pump trip (EOC-RPT) system instrumentation channels shown in Table 3.3.4.2-1 shall be OPERABLE with their trip setpoints set consistent with the values shown in the Trip Setpoint column of Table 3.3.4.2-2 and with the END-OF-CYCLE RECIRCULATION PUMP TRIP SYSTEM RESPONSE TIME as shown in Table 3.3.4.2-3.

APPLICABILITY: OPERATIONAL CONDITION 1, when THERMAL POWER is greater than or equal to 30% of RATED THERMAL POWER.

ACTION:

- a. With an end-of-cycle recirculation pump trip system instrumentation channel trip setpoint less conservative than the value shown in the Allowable Values column of Table 3.3.4.2-2, declare the channel inoperable until the channel is restored to OPERABLE status with the channel setpoint adjusted consistent with the Trip Setpoint value.
- b. With the number of OPERABLE channels one less than required by the Minimum OPERABLE Channels per Trip System requirement for one or both trip systems, place the inoperable channel(s) in the tripped condition within one hour.
- c. With the number of OPERABLE channels two or more less than required by the Minimum OPERABLE Channels per Trip System requirement for one trip system and:
 1. If the inoperable channels consist of one turbine control valve channel and one turbine stop valve channel, place both inoperable channels in the tripped condition within one hour.
 2. If the inoperable channels include two turbine control valve channels or two turbine stop valve channels, declare the trip system inoperable.
- d. With one trip system inoperable, restore the inoperable trip system to OPERABLE status within 72 hours or evaluate MCPR to be equal to or greater than the applicable MCPR limit without EOC-RPT within 1 hour* or take the ACTION required by Specification 3.2.3.
- e. With both trip systems inoperable, restore at least one trip system to OPERABLE status within 1 hour or evaluate MCPR to be equal to or greater than the applicable MCPR limit without EOC-RPT within 1 hour* or take the ACTION required by Specification 3.2.3.

*If MCPR is evaluated to be equal to or greater than the applicable MCPR limit without EOC-RPT within 1 hour, operation may continue and the provisions of Specification 3.0.4 are not applicable.

REACTOR COOLANT SYSTEM

RECIRCULATION LOOPS - SINGLE LOOP OPERATION

LIMITING CONDITION FOR OPERATION

3.4.1.1.2 One reactor coolant recirculation loop shall be in operation with the pump speed $\leq 90\%$ of the rated pump speed, and

a. the following revised specification limits shall be followed:

1. Specification 2.1.2: the MCPR Safety Limit shall be increased to 1.07.
2. Table 2.2.1-1: the APRM Flow-Biased Scram Trip Setpoints shall be as follows:

<u>Trip Setpoint</u>	<u>Allowable Value</u>
$\leq 0.58W + 55\%$	$\leq 0.58W + 58\%$

3. Specification 3.2.1: The MAPLHGR limits shall be the limits specified in Figures 3.2.1-1, 3.2.1-2, and 3.2.1-3, multiplied by ~~0.81~~ 0.0.
4. Specification 3.2.2: the APRM Setpoints shall be as follows:

<u>Trip Setpoint</u>	<u>Allowable Value</u>
$S \leq (0.58W + 55\%)T$	$S \leq (0.58W + 58\%)T$
$S_{RB} \leq (0.58W + 46\%)T$	$S_{RB} \leq (0.58W + 49\%)T$

5. Table 3.3.6-2: the RBM/APRM Control Rod Block Setpoints shall be as follows:

	<u>Trip Setpoint</u>	<u>Allowable Value</u>
a. RBM - Upscale		
1.	$\leq 0.66W + 35\%$	$\leq 0.66W + 38\%$
2.	$\leq 0.66W + 37\%$	$\leq 0.66W + 40\%$

5.a.1 and 5.a.2 shall be used in conjunction with the MCPR limits specified in Figures 3.2.3-1a and 3.2.3-1b, respectively.

	<u>Trip Setpoint</u>	<u>Allowable Value</u>
b. APRM-Flow Biased	$\leq 0.58W + 46\%$	$\leq 0.58W + 49\%$

- b. APRM and LPRM*** neutron flux noise levels shall be less than three times their established baseline levels when THERMAL POWER is greater than the limit specified in Figure 3/4.1.1.1-1.
- c. Total core flow shall be greater than or equal to 42 million lbs/hr when THERMAL POWER is greater than the limit specified in Figure 3.4.1.1.1-1.

APPLICABILITY: OPERATIONAL CONDITIONS 1* and 2*, except during two loop operation.#

ACTION:

- a. With no reactor coolant system recirculation loops in operation, take the ACTION required by Specification 3.4.1.1.1.



PLANT SYSTEMS

3/4.7.8 MAIN TURBINE BYPASS SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.8 The main turbine bypass system shall be OPERABLE.

APPLICABILITY: OPERATIONAL CONDITION 1.

ACTION: With the main turbine bypass system ^{EVALUATE} inoperable, restore the system to OPERABLE status within 2 hours or ~~determine~~ MCPR to be equal to or greater than the applicable MCPR limit without bypass within 1 hour* or take the ACTION required by Specification 3.2.3.

SURVEILLANCE REQUIREMENTS

4.7.8 The main turbine bypass system shall be demonstrated OPERABLE at least once per:

- a. 7 days by cycling each turbine bypass valve through at least one complete cycle of full travel, and
- b. 18 months by:
 1. Performing a system functional test which includes simulated automatic actuation and verifying that each automatic valve actuates to its correct position.
 2. Demonstrating TURBINE BYPASS SYSTEM RESPONSE TIME to be less than or equal to 0.30 second.

* If MCPR is evaluated to be equal to or greater than the applicable MCPR limit without bypass within 1 hour, operation may continue and the provisions of Specification 3.0.4 are not applicable.

3/4.1 REACTIVITY CONTROL SYSTEMS

BASES

3/4.1.1 SHUTDOWN MARGIN

A sufficient SHUTDOWN MARGIN ensures that 1) the reactor can be made subcritical from all operating conditions, 2) the reactivity transients associated with postulated accident conditions are controllable within acceptable limits, and 3) the reactor will be maintained sufficiently subcritical to preclude inadvertent criticality in the shutdown condition.

Since core reactivity values will vary through core life as a function of fuel depletion and poison burnup, the demonstration of SHUTDOWN MARGIN will be performed in the cold, xenon-free condition and shall show the core to be subcritical by at least $R + 0.38\% \Delta k/k$ or $R + 0.28\% \Delta k/k$, as appropriate. The value of R in units of $\% \Delta k/k$ is the difference between the ~~calculated value of maximum core reactivity during the operating cycle and the calculated beginning-of-life core reactivity.~~ The value of R must be positive or zero and must be determined for each fuel loading cycle.

beginning of cycle shutdown margin minus
the minimum shutdown margin in the cycle, where
shutdown margin is a positive number.

Two different values are supplied in the Limiting Condition for Operation to provide for the different methods of demonstration of the SHUTDOWN MARGIN. The highest worth rod may be determined analytically or by test. The SHUTDOWN MARGIN is demonstrated by control rod withdrawal at the beginning of life fuel cycle conditions, and, if necessary, at any future time in the cycle if the first demonstration indicates that the required margin could be reduced as a function of exposure. Observation of subcriticality in this condition assures subcriticality with the most reactive control rod fully withdrawn.

This reactivity characteristic has been a basic assumption in the analysis of plant performance and can be best demonstrated at the time of fuel loading, but the margin must also be determined anytime a control rod is incapable of insertion.

3/4.1.2 REACTIVITY ANOMALIES

~~Since the SHUTDOWN MARGIN requirement for the reactor is small, a careful check on actual conditions to the predicted conditions is necessary, and the changes in reactivity can be inferred from these comparisons of rod patterns. Since the comparisons are easily done, frequent checks are not an imposition on normal operations. A 1% change is larger than is expected for normal operation so a change of this magnitude should be thoroughly evaluated. A change as large as 1% would not exceed the design conditions of the reactor and is on the safe side of the postulated transients.~~

REPLACE WITH INSERT
NEXT PAGE.



INSERT

3/4.1.2 REACTIVITY ANOMALIES

Since the SHUTDOWN MARGIN requirement is small, a careful check on actual reactor conditions compared to the predicted conditions is necessary. Any changes in reactivity from that of the predicted (predicted core k_{eff}) can be determined from the core monitoring system (monitored core k_{eff}). In the absence of any deviation in plant operating conditions or reactivity anomaly, these values should be essentially equal since the calculational methodologies are consistent. The predicted core k_{eff} is calculated by a 3D core simulation code as a function of cycle exposure. This is performed for projected or anticipated reactor operating states/conditions throughout the cycle and is usually done prior to cycle operation. - The monitored core k_{eff} is the k_{eff} as calculated by the core monitoring system for actual plant conditions.

Since the comparisons are easily done, frequent checks are not an imposition on normal operation. A 1% deviation in reactivity from that of the predicted is larger than expected for normal operation, and therefore should be thoroughly evaluated. A deviation as large as 1% would not exceed the design conditions of the reactor.

REACTIVITY CONTROL SYSTEMS

BASES

3/4.1.3 CONTROL RODS

The specification of this section ensure that (1) the minimum SHUTDOWN MARGIN is maintained, (2) the control rod insertion times are consistent with those used in the accident analysis, and (3) limit the potential effects of the rod drop accident. The ACTION statements permit variations from the basic requirements but at the same time impose more restrictive criteria for continued operation. A limitation on inoperable rods is set such that the resultant effect on total rod worth and scram shape will be kept to a minimum. The requirements for the various scram time measurements ensure that any indication of systematic problems with rod drives will be investigated on a timely basis.

Damage within the control rod drive mechanism could be a generic problem, therefore with a control rod immovable because of excessive friction or mechanical interference, operation of the reactor is limited to a time period which is reasonable to determine the cause of the inoperability and at the same time prevent operation with a large number of inoperable control rods.

Control rods that are inoperable for other reasons are permitted to be taken out of service provided that those in the nonfully-inserted position are consistent with the SHUTDOWN MARGIN requirements.

The number of control rods permitted to be inoperable could be more than the eight allowed by the specification, but the occurrence of eight inoperable rods could be indicative of a generic problem and the reactor must be shutdown for investigation and resolution of the problem.

The control rod system is designed to bring the reactor subcritical at a rate fast enough to prevent the MCPR from becoming less than the limit specified in Specification 2.1.2 during the *core wide* transient analyzed in the *cycle specific transient analysis report*. This analysis shows that the negative reactivity rates resulting from the scram with the average response of all the drives as given in the specifications, provide the required protection and MCPR remains greater than the limit specified in Specification 2.1.2. The occurrence of scram times longer than those specified should be viewed as an indication of a systematic problem with the rod drives and therefore the surveillance interval is reduced in order to prevent operation of the reactor for long periods of time with a potentially serious problem.

The scram discharge volume is required to be OPERABLE so that it will be available when needed to accept discharge water from the control rods during a reactor scram and will isolate the reactor coolant system from the containment when required.

Control rods with inoperable accumulators are declared inoperable and Specification 3.1.3.1 then applies. This prevents a pattern of inoperable accumulators that would result in less reactivity insertion on a scram than has been analyzed even though control rods with inoperable accumulators may still be inserted with normal drive water pressure. Operability of the accumulator ensures that there is a means available to insert the control rods even under the most unfavorable depressurization of the reactor.

REACTIVITY CONTROL SYSTEMS

BASES

CONTROL RODS (Continued)

Control rod coupling integrity is required to ensure compliance with the analysis of the rod drop accident in the FSAR. The overtravel position feature provides the only positive means of determining that a rod is properly coupled and therefore this check must be performed prior to achieving criticality after completing CORE ALTERATIONS that could have affected the control rod coupling integrity. The subsequent check is performed as a backup to the initial demonstration.

In order to ensure that the control rod patterns can be followed and therefore that other parameters are within their limits, the control rod position indication system must be OPERABLE.

The control rod housing support restricts the outward movement of a control rod to less than 3 inches in the event of a housing failure. The amount of rod reactivity which could be added by this small amount of rod withdrawal is less than a normal withdrawal increment and will not contribute to any damage to the primary coolant system. The support is not required when there is no pressure to act as a driving force to rapidly eject a drive housing.

The required surveillance intervals are adequate to determine that the rods are OPERABLE and not so frequent as to cause excessive wear on the system components.

3/4.1.4 CONTROL ROD PROGRAM CONTROLS

Control rod withdrawal and insertion sequences are established to assure that the maximum insequence individual control rod or control rod segments which are withdrawn at any time during the fuel cycle could not be worth enough to result in a peak fuel enthalpy greater than 280 cal/gm in the event of a control rod drop accident. The specified sequences are characterized by homogeneous, scattered patterns of control rod withdrawal. When THERMAL POWER is greater than 20% of RATED THERMAL POWER, there is no possible rod worth which, if dropped at the design rate of the velocity limiter, could result in a peak enthalpy of 280 cal/gm. Thus requiring the RSCS and RWM to be OPERABLE when THERMAL POWER is less than or equal to 20% of RATED THERMAL POWER provides adequate control.

The RSCS and RWM provide automatic supervision to assure that out-of-sequence rods will not be withdrawn or inserted.

~~The analysis of the rod drop accident is presented in Section 15.1 of the FSAR and the techniques of the analysis are presented in a topical report, Reference 1, and two supplements, References 2 and 3.~~

The RBM is designed to automatically prevent fuel damage in the event of erroneous rod withdrawal from locations of high power density during high power operation. Two channels are provided. Tripping one of the channels will block erroneous rod withdrawal soon enough to prevent fuel damage. This system backs up the written sequence used by the operator for withdrawal of control rods.

INSERT FOR SECTION 3/4.1.4

Parametric Control Rod Drop Accident analyses have shown that for a wide range of key reactor parameters (which envelope the operating ranges of these variables), the fuel enthalpy rise during a postulated control rod drop accident remains considerably lower than the 280 cal/gm limit. For each operating cycle, cycle-specific parameters such as maximum control rod worth, Doppler coefficient, effective delayed neutron fraction, and maximum four-bundle local peaking factor are compared with the inputs to the parametric analyses to determine the peak fuel rod enthalpy rise. This value is then compared against the 280 cal/gm design limit to demonstrate compliance for each operating cycle. If cycle-specific values of the above parameters are outside the range assumed in the parametric analyses, an extension of the analysis or a cycle-specific analysis may be required. Conservatism present in the analysis, results of the parametric studies, and a detailed description of the methodology for performing the Control Rod Drop Accident analysis are provided in XN-NF-80-19 Volume 1.

REACTIVITY CONTROL SYSTEMS

BASES

3/4.1.5 STANDBY LIQUID CONTROL SYSTEM

The standby liquid control system provides a backup capability for bringing the reactor from full power to a cold, Xenon-free shutdown, assuming that none of the withdrawn control rods can be inserted. To meet this objective it is necessary to inject a quantity of boron which produces a concentration of 660 ppm in the reactor core in approximately 90 to 120 minutes. A minimum quantity of 4587 gallons of sodium pentaborate solution containing a minimum of 5500 lbs. of sodium pentaborate is required to meet this shutdown requirement. There is an additional allowance of 165 ppm in the reactor core to account for imperfect mixing. The time requirement was selected to override the reactivity insertion rate due to cooldown following the Xenon poison peak and the required pumping rate is 41.2 gpm. The minimum storage volume of the solution is established to allow for the portion below the pump suction that cannot be inserted and the filling of other piping systems connected to the reactor vessel. The temperature requirement for the sodium pentaborate solution is necessary to ensure that the sodium pentaborate remains in solution.

With redundant pumps and explosive injection valves and with a highly reliable control rod scram system, operation of the reactor is permitted to continue for short periods of time with the system inoperable or for longer periods of time with one of the redundant components inoperable.

Surveillance requirements are established on a frequency that assures a high reliability of the system. Once the solution is established, boron concentration will not vary unless more boron or water is added, thus a check on the temperature and volume once each 24 hours assures that the solution is available for use.

Replacement of the explosive charges in the valves at regular intervals will assure that these valves will not fail because of deterioration of the charges.

1. C. J. Paone, R. C. Stirn and J. A. Woolley, "Rod Drop Accident Analysis for Large BWR's," G. E. Topical Report NEDO-10527, March 1972
2. C. J. Paone, R. C. Stirn and R. M. Young, Supplement 1 to NEDO-10527, July 1972
3. J. M. Haun, C. J. Paone and R. C. Stirn, Addendum 2, "Exposed Cores," Supplement 2 to NEDO-10527, January 1973

DELETE

3/4.2 POWER DISTRIBUTION LIMITS

BASES

The specifications of this section assure that the peak cladding temperature following the postulated design basis loss-of-coolant accident will not exceed the 2200°F limit specified in 10 CFR 50.46.

3/4.2.1 AVERAGE PLANAR LINEAR HEAT GENERATION RATE

This specification assures that the peak cladding temperature following the postulated design basis loss-of-coolant accident will not exceed the limit specified in 10 CFR 50.46.

The peak cladding temperature (PCT) following a postulated loss-of-coolant accident is primarily a function of the average heat generation rate of all the rods of a fuel assembly at any axial location and is dependent only secondarily on the rod to rod power distribution within an assembly. The peak clad temperature is calculated assuming a LHGR for the highest powered rod which is equal to or less than the design LHGR corrected for densification. This LHGR times 1.08 is used in the heatup code along with the exposure dependent steady state gap conductance and rod-to-rod local peaking factor. The Technical Specification AVERAGE PLANAR LINEAR HEAT GENERATION RATE (APLHGR) is this LHGR of the highest powered rod divided by its local peaking factor. The limiting value for APLHGR is shown in Figures 3.2.1-1, 3.2.1-2 and 3.2.1-3.

The calculational procedure used to establish the APLHGR shown on Figures 3.2.1-1, 3.2.1-2 and 3.2.1-3 is based on a loss-of-coolant accident analysis. The analysis was performed using General Electric (GE) calculational models which are consistent with the requirements of Appendix K to 10 CFR 50. A complete discussion of each code employed in the analysis is presented in Reference 1. Differences in this analysis compared to previous analyses can be broken down as follows.

a. Input Changes

1. Corrected Vaporization Calculation - Coefficients in the vaporization correlation used in the REFLOOD code were corrected.
2. Incorporated more accurate bypass areas - The bypass areas in the top guide were recalculated using a more accurate technique.
3. Corrected guide tube thermal resistance.
4. Correct heat capacity of reactor internals heat nodes.

REPLACE WITH
SECTION 3/4.2.1 INSERT

INSERT : SECTION 3/4.2.1

The peak cladding temperature (PCT) following a postulated loss-of-coolant accident is primarily a function of the average heat generation rate of all the rods of a fuel assembly at any axial location and is dependent only secondarily on the rod to rod power distribution within an assembly. For GE fuel, the peak clad temperature is calculated assuming a LHGR for the highest powered rod which is equal to or less than the design LHGR corrected for densification. This LHGR times 1.02 is used in the heatup code along with the exposure dependent steady state gap conductance and rod-to-rod local peaking factor. The Technical Specification AVERAGE PLANAR LINEAR HEAT GENERATION RATE (APLHGR) for GE fuel is this LHGR of the highest powered rod divided by its local peaking factor which results in a calculated LOCA PCT much less than 2200°F. The Technical Specification APLHGR for Exxon fuel is specified to assure the PCT following a postulated LOCA will not exceed the 2200°F limit. The limiting value for APLHGR is shown in Figures 3.2.1-1, ~~and~~ 3.2.1-2, and 3.2.1-3.

The calculational procedure used to establish the APLHGR shown on Figures 3.2.1-1, 3.2.1-2, and 3.2.1-3 is based on a loss-of-coolant accident analysis. The analysis was performed using calculational models which are consistent with the requirements of Appendix K to 10 CFR 50. These models are described in Reference 1 or XN-NF-80-19, Volumes 2, 2A, 2B and 2C.

POWER DISTRIBUTION LIMITS

BASES

AVERAGE PLANAR LINEAR HEAT GENERATION RATE (Continued)

b. Model Change

1. Core CCFL pressure differential - 1 psi - Incorporate the assumption that flow from the bypass to lower plenum must overcome a 1 psi pressure drop in core.
2. Incorporate NRC pressure transfer assumption - The assumption used in the SAFE-REFLOOD pressure transfer when the pressure is increasing was changed.

A few of the changes affect the accident calculation irrespective of CCFL. These changes are listed below.

a. Input Change

1. Break Areas - The DBA break area was calculated more accurately.

b. Model Change

1. Improved Radiation and Conduction Calculation - Incorporation of CHASTE 05 for heatup calculation.

A list of the significant plant input parameters to the loss-of-coolant accident analysis is presented in Bases Table B 3.2.1-1.

Delete

3/4.2.2 APRM SETPOINTS

The fuel cladding integrity Safety Limits of Specification 2.1 were based on a power distribution which would yield the design LHGR at RATED THERMAL POWER. The flow biased simulated thermal power-upscale scram setting and flow biased simulated thermal power-upscale control rod block functions of the APRM instruments must be adjusted to ensure that the MCPR does not become less than 1.06 or that $\geq 1\%$ plastic strain does not occur in the degraded situation. The scram settings and rod block settings are adjusted in accordance with the formula in this specification when the combination of THERMAL POWER and MFLPD indicates a higher peaked power distribution to ensure that an LHGR transient would not be increased in the degraded condition.

REPLACE WITH SECTION
3/4.2.2 INSERT

The flow biased simulated thermal power-upscale scram setting and flow biased simulated thermal power-upscale control rod block functions of the APRM instruments limit plant operations to the region covered by the transient and accident analyses. In addition, the APRM setpoints must be adjusted to ensure that $\geq 1\%$ plastic strain and fuel centerline melting do not occur during the worst anticipated operational occurrence (AOO), including transients initiated from partial power operation.

For Exon fuel The T factor used to adjust the APRM setpoints is based on the FLPD calculated by dividing the actual LHGR by the LHGR obtained from Figure 3.2.2-1. The LHGR versus exposure curve in Figure 3.2.2-1 is based on Exon's Protection Against Fuel Failure (PAFF) line shown in Figure 3.4 of XN-NA-85-67, Revision 1. Figure 3.2.2-1 corresponds to the ratio of PAFF/1.2 under which cladding and fuel integrity is protected during AOO's.

For GE fuel The T factor used to adjust the APRM setpoints is based on the FLPD calculated by ^{dividing} the actual LHGR by the LHGR limit specified for GE fuel in Specification 3.2.4.1.

SECTION 3/4.2.2 INSERT

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Bases Table B 3.2.1-1

SIGNIFICANT INPUT PARAMETERS TO THE
LOSS-OF-COOLANT ACCIDENT ANALYSIS

Plant Parameters:

Core THERMAL POWER 3439 Mwt* which corresponds
to 105% of rated steam flow

Vessel Steam Output 14.15×10^6 lbm/hr which cor-
responds to 105% of rated
steam flow

Vessel Steam Dome Pressure..... 1055 psia

Design Basis Recirculation Line
Break Area for:

a. Large Breaks 4.153 ft^2

b. Small Breaks 1.0 ft^2 to 0.02 ft^2

Fuel Parameters:

FUEL TYPE	FUEL BUNDLE GEOMETRY	PEAK TECHNICAL SPECIFICATION LINEAR HEAT GENERATION RATE (kw/ft)	DESIGN AXIAL PEAKING FACTOR	INITIAL MINIMUM CRITICAL POWER RATIO
Initial Core	8 x 8	13.4	1.4	1.18

A more detailed listing of input of each model and its source is presented in Section II of Reference 1 and Section 6.3 of the FSAR.

*This power level meets the Appendix requirement of 102%. The core heatup calculation assumes a bundle power consistent with operation of the highest powered rod at 102% of its Technical Specification LINEAR HEAT GENERATION RATE limit.

POWER DISTRIBUTION LIMITS

BASES

X 3/4.2.3 MINIMUM CRITICAL POWER RATIO

The required operating limit MCPRs at steady state operating conditions as specified in Specification 3.2.3 are derived from the established fuel cladding integrity Safety Limit MCPR, and an analysis of abnormal operational transients. For any abnormal operating transient analysis evaluation with the initial condition of the reactor being at the steady state operating limit, it is required that the resulting MCPR does not decrease below the Safety Limit MCPR at any time during the transient assuming instrument trip setting given in Specification 2.2.

To assure that the fuel cladding integrity Safety Limit is not exceeded during any anticipated abnormal operational transient, the most limiting transients have been analyzed to determine which result in the largest reduction in CRITICAL POWER RATIO (CPR). The type of transients evaluated were loss of flow, increase in pressure and power, positive reactivity insertion, and coolant temperature decrease. The limiting transient yields the largest delta MCPR. When added to the Safety Limit MCPR, the required minimum operating limit MCPR of Specification 3.2.3 is obtained and presented in Figures 3.2.3-1a, and 3.2.3-1b, and 3.2.3-2.

When the less operationally limiting Rod Block Monitoring trip setpoint (.66W + 42% from Table 3.3.6-2) is used, the more limiting MCPR curve Figure 3.2.3-1b is applicable due to a larger delta MCPR from the ~~limiting~~ Rod Withdrawal Error (RWE) transient. Figure 3.2.3-1a is applicable when the Rod Block Monitor trip setpoint (.66W + 40% from Table 3.3.6-2) is used.

The evaluation of a given transient begins with the system initial parameters shown in FSAR Table 15.0-2 that are input to a GE-core dynamic behavior transient computer program. The code used to evaluate pressurization events is described in NEDO-24154⁽³⁾ and the program used in nonpressurization events is described in NEDO-10802⁽²⁾. The outputs of this program along with the initial MCPR form the input for further analyses of the thermally limiting bundle with the single channel transient thermal hydraulic TASC code described in NEDE-25149⁽⁴⁾. The principal result of this evaluation is the reduction in MCPR caused by the transient.

The purpose of the K_f factor of Figure 3.2.3-2 is to define operating limits at other than rated core flow conditions. At less than 100% of rated flow the required MCPR is the product of the MCPR and the K_f factor. The K_f factors assure that the Safety Limit MCPR will not be violated during a flow increase transient resulting from a motor-generator speed control failure. The K_f factors may be applied to both manual and automatic flow control modes.

The K_f factor values shown in Figure 3.2.3-2 were developed generically and are applicable to all BWR/2, BWR/3 and BWR/4 reactors. The K_f factors were derived using the flow control line corresponding to RATED THERMAL POWER at rated core flow.

SECTION. 3/4.2.3 INSERT

and XN-NF-84-105

The evaluation of a given transient begins with the system initial parameters shown in the cycle specific transient analysis report that are input to a Exxon-core dynamic behavior transient computer program. The outputs of this program along with the initial MCPR form the input for further analyses of the thermally limiting bundle. The codes and methodology to evaluate pressurization and non-pressurization events are described in XN-NF-79-71.4 The principal result of this evaluation is the reduction in MCPR caused by the transient.

Figures 3.2.3-1a and 3.2.3-1b define ^{core} flow dependent MCPR operating limits which assure that the Safety Limit MCPR will not be violated during a flow increase transient resulting from a motor-generator speed control failure. The flow dependent MCPR is only calculated for the manual flow control mode. Therefore, automatic flow control operation is not permitted.

Figure 3.2.3-2 defines the power dependent MCPR operating limit which assures that the Safety limit MCPR will not be violated in the event of a feedwater controller failure initiated from a reduced power condition.

Cycle specific analyses are performed for the most limiting local and core wide transients to determine Thermal margin at 106% RBM setting. Additional analyses are performed to determine the MCPR operating limit with a 108% RBM setpoint, the Main Turbine Bypass inoperable and the ECC-RPT inoperable. Analyses to determine Thermal margin with ^{both the} ECC-RPT inoperable and Main Turbine Bypass inoperable have not been performed. Therefore, operation in this condition is not permitted.



POWER DISTRIBUTION LIMITS

BASES

MINIMUM CRITICAL POWER RATIO (Continued)

For the manual flow control mode, the K_f factors were calculated such that for the maximum flow rate, as limited by the pump scoop tube set point and the corresponding THERMAL POWER along the rated flow control line, the limiting bundle's relative power was adjusted until the MCPR changes with different core flows. The ratio of the MCPR calculated at a given point of core flow, divided by the operating limit MCPR, determines the K_f .

For operation in the automatic flow control mode, the same procedure was employed except the initial power distribution was established such that the MCPR was equal to the operating limit MCPR at RATED THERMAL POWER and rated flow.

The K_f factors shown in Figure 3.2.3-2 are conservative for the General Electric Plant operation because the operating limit MCPRs of Specification 3.2.3 are greater than the original 1.20 operating limit MCPR used for the generic derivation of K_f .

At THERMAL POWER levels less than or equal to 25% of RATED THERMAL POWER, the reactor will be operating at minimum recirculation pump speed and the moderator void content will be very small. For all designated control rod patterns which may be employed at this point, operating plant experience indicates that the resulting MCPR value is in excess of requirements by a considerable margin. During initial start-up testing of the plant, a MCPR evaluation will be made at 25% of RATED THERMAL POWER level with minimum recirculation pump speed. The MCPR margin will thus be demonstrated such that future MCPR evaluation below this power level will be shown to be unnecessary. The daily requirement for calculating MCPR when THERMAL POWER is greater than or equal to 25% of RATED THERMAL POWER is sufficient since power distribution shifts are very slow when there have not been significant power or control rod changes. The requirement for calculating MCPR when a limiting control rod pattern is approached ensures that MCPR will be known following a change in THERMAL POWER or power shape, regardless of magnitude, that could place operation at a thermal limit.

3/4.2.4 LINEAR HEAT GENERATION RATE

This specification assures that the Linear Heat Generation Rate (LHGR) in any rod is less than the design linear heat generation even if fuel pellet densification is postulated.

References:

1. General Electric Company Analytical Model for Loss-of-Coolant Analysis in Accordance with 10 CFR 50, Appendix K, NEDE-20566, November 1975.
- ~~2. R. B. Linford, Analytical Methods of Plant Transient Evaluations for the GE BWR, February 1973 (NEDE-10802).~~
- ~~3. Qualification of the One Dimensional Core Transient Model For Boiling Water Reactor, NEDO-24154, October 1978.~~
- ~~4. TASC 01 A Computer Program For the Transient Analysis of a Single Channel, Technical Description, NEDE-25149, January 1980.~~

3/4.4 REACTOR COOLANT SYSTEM

BASES

3/4.4.1 RECIRCULATION SYSTEM

Operation with one reactor recirculation loop inoperable has been evaluated and found acceptable, provided that the unit is operated in accordance with Specification 3.4.1.1.2.

For single loop operation, the MAPLHGR limits are multiplied by a factor of 0.0. ~~0.81. The multiplication factor is derived from LOCA analyses initiated from single loop operation; it maintains the same peak clad temperature margin to the licensing limit of 2200°F as in two loop operation.~~ This multiplication factor precludes extended operation with one loop out of service.

For single loop operation, the RBM and APRM setpoints are adjusted by a 7% decrease in recirculation drive flow to account for the active loop drive flow that bypasses the core and goes up through the inactive loop jet pumps.

Surveillance on the pump speed of the operating recirculation loop is imposed to exclude the possibility of excessive reactor vessel internals vibration. Surveillance on differential temperatures below the threshold limits of THERMAL POWER or recirculation loop flow mitigates undue thermal stress on vessel nozzles, recirculation pumps and the vessel bottom head during extended operation in the single loop mode. The threshold limits are those values which will sweep up the cold water from the vessel bottom head.

THERMAL POWER, core flow, and neutron flux noise level limitations are prescribed in accordance with the recommendations of General Electric Service Information Letter No. 380, Revision 1, "BWR Core Thermal Hydraulic Stability," dated February 10, 1984.

An inoperable jet pump is not, in itself, a sufficient reason to declare a recirculation loop inoperable, but it does, in case of a design basis accident, increase the blowdown area and reduce the capability of reflooding the core; thus, the requirement for shutdown of the facility with a jet pump inoperable. Jet pump failure can be detected by monitoring jet pump performance on a prescribed schedule for significant degradation.

Recirculation pump speed mismatch limits are in compliance with the ECCS LOCA analysis design criteria for two loop operation. The limits will ensure an adequate core flow coastdown from either recirculation loop following a LOCA. In the case where the mismatch limits cannot be maintained during the loop operation, continued operation is permitted in the single loop mode.

In order to prevent undue stress on the vessel nozzles and bottom head region, the recirculation loop temperatures shall be within 50°F of each other prior to startup of an idle loop. The loop temperature must also be within 50°F of the reactor pressure vessel coolant temperature to prevent thermal shock to the recirculation pump and recirculation nozzles. Since the coolant in the bottom of the vessel is at a lower temperature than the coolant in the upper regions of the core, undue stress on the vessel would result if the temperature difference was greater than 145°F.

PLANT SYSTEMS

BASES

3/4 7.6 FIRE SUPPRESSION SYSTEMS

The OPERABILITY of the fire suppression systems ensures that adequate fire suppression capability is available to confine and extinguish fires occurring in any portion of the facility where safety related equipment is located. The fire suppression system consists of the water system, spray and/or sprinklers, CO₂ systems, Halon systems and fire hose stations. The collective capability of the fire suppression systems is adequate to minimize potential damage to safety related equipment and is a major element in the facility fire protection program.

In the event that portions of the fire suppression systems are inoperable, alternate backup fire fighting equipment is required to be made available in the affected areas until the inoperable equipment is restored to service. When the inoperable fire fighting equipment is intended for use as a backup means of fire suppression, a longer period of time is allowed to provide an alternate means of fire fighting than if the inoperable equipment is the primary means of fire suppression.

The surveillance requirements provide assurances that the minimum OPERABILITY requirements of the fire suppression systems are met. An allowance is made for ensuring a sufficient volume of Halon in the Halon storage tanks by verifying the weight and pressure of the tanks.

In the event the fire suppression water system becomes inoperable, immediate corrective measures must be taken since this system provides the major fire suppression capability of the plant. The requirement for a twenty-four hour report to the Commission provides for prompt evaluation of the acceptability of the corrective measures to provide adequate fire suppression capability for the continued protection of the nuclear plant.

3/4.7.7 FIRE RATED ASSEMBLIES

The OPERABILITY of the fire barriers and barrier penetrations ensure that fire damage will be limited. These design features minimize the possibility of a single fire involving more than one fire area prior to detection and extinguishment. The fire barriers, fire barrier penetrations for conduits, cable trays and piping, fire windows, fire dampers, and fire doors are periodically inspected to verify their OPERABILITY.

3/4.7.8 MAIN TURBINE BYPASS SYSTEM

The required OPERABILITY of the main turbine bypass system is consistent with the assumptions of the feedwater controller failure analysis in ~~Chapter 15 of the FSAR~~ the cycle specific transient analysis.



DESIGN FEATURES

5.3 REACTOR CORE

FUEL ASSEMBLIES

5.3.1 The reactor core ^{or 79} shall contain 764 fuel assemblies with each fuel assembly containing 62 fuel rods and two water rods clad with Zircaloy -2. Each fuel rod shall have a nominal active fuel length of 150 inches. The initial core loading shall have a maximum average enrichment of 1.90 weight percent U-235. Reload fuel shall be similar in physical design to the initial core loading and shall have a maximum average enrichment of ~~3.0~~ ^{4.0} weight percent U-235.

CONTROL ROD ASSEMBLIES

5.3.2 The reactor core shall contain 185 control rod assemblies, each consisting of a cruciform array of stainless steel tubes containing 143 inches of boron carbide, B_4C , powder surrounded by a cruciform shaped stainless steel sheath.

5.4 REACTOR COOLANT SYSTEM

DESIGN PRESSURE AND TEMPERATURE

5.4.1 The reactor coolant system is designed and shall be maintained:

- a. In accordance with the code requirements specified in Section 5.2 of the FSAR, with allowance for normal degradation pursuant to the applicable Surveillance Requirements,
- b. For a pressure of:
 1. 1250 psig on the suction side of the recirculation pumps.
 2. 1500 psig from the recirculation pump discharge to the jet pumps.
- c. For a temperature of 575°F.

VOLUME

5.4.2 The total water and steam volume of the reactor vessel and recirculation system is approximately 22,400 cubic feet at a nominal T_{ave} of 528°F.

NO SIGNIFICANT HAZARDS CONSIDERATIONS

The following three questions are addressed for each of the proposed changes:

- I. Does the proposed change involve a significant increase in the probability or consequences of an accident previously evaluated?
- II. Does the proposed change create the possibility of a new or different kind of accident from any accident previously evaluated?
- III. Does the proposed change involve a significant reduction in a margin of safety?

o Definition 1.2, Average Exposure

I. No. This change reflects the addition of the average exposure definition appropriate for Exxon Nuclear Company (ENC) fuel. The ENC POWERPLEX core monitoring system determines Maximum Average Planar Linear Heat Generation Rate (MAPLHGR) based on average bundle exposure rather than average planar exposure, which is the related term for General Electric (GE) fuel. This additional definition is therefore administrative in nature.

II. No. See I above.

III. No. See I above.

o Definition 1.13, Fraction of Limiting Power Density

I. No. This change is administrative in nature; the definition was altered to reflect the appropriate Linear Heat Generation Rate to be used in determining FLPD, since a Linear Heat Generation Rate curve specifically for determination of APRM setpoints has been provided in this analysis. This is justified under Specification 3/4.2.2, APRM setpoints.

II. No. See I above.

III. No. See I above.

o Specification 3/4.1.2, Reactivity Anomalies

I. No. This change is administrative in nature in that it reflects how POWERPLEX detects reactivity anomalies; POWERPLEX monitors Keff, which is a more direct measurement of reactivity than rod density. This better monitoring method has no analytical ramifications.

II. No. See I above.

III. No. See I above.

o Specification 3/4.2.1, Average Planar Linear Heat Generation Rate

The changes to this specification reflect the use of the average bundle exposure definition discussed above, changes to remaining GE MAPLHGR figures to reflect a change in exposure units, the removal of all GE .711%

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enriched fuel, and the addition of appropriate limits for all Cycle 2 ENC 9X9 (XN-1) fuel.

- I. No. Except for the new XN-1 fuel limits, each of the above changes are administrative in nature. For the average bundle exposure definition, this was previously discussed (see Definition 1.2). Figures 3.2.1-1 and 3.2.1-2 for GE fuel have simply been altered due to the conversion of the abscissa units from MWD/t to MWD/MT for consistency with the new Figure 3.2.1-3. The current Figure 3.2.1-3 has been deleted since the .711% enriched fuel it applied to will not be part of the Cycle 2 core.

New Figure 3.2.1-3 illustrates the MAPLHGR limits for XN-1 fuel. These limits are based upon an ENC analysis of the Loss of Coolant Accident (LOCA) as described in XN-NF-86-60 (attached). Based on this analysis, operation within the proposed MAPLHGR limits will ensure that the Peak Cladding Temperature (PCT) remains below 2200°F, local Zr-H₂O reaction remains below 17%, and core-wide hydrogen production remains below 1% for the limiting LOCA as required by 10CFR50.

With respect to GE fuel, the attached Reload Summary Report shows that the XN-1 fuel is hydraulically and neutronically compatible with GE fuel. Therefore the existing MAPLHGR limits, based on the GE LOCA analysis provided in the FSAR, remain applicable for Unit 2 Cycle 2 operation with GE fuel.

- II. No. Although there are obvious physical differences between the XN-1 fuel and the GE P8X8R fuel, there are no significant differences in their operating characteristics. Therefore, the addition of XN-1 fuel in the Cycle 2 core does not create the possibility of a new or different kind of accident from any accident previously evaluated.
- III. No. The analyses performed were done in accordance with 10CFR50 Appendix K and did not predict a significant reduction in any safety margin. The methodology used to perform the Cycle 2 safety analyses contain similar inherent conservatisms to those which supported the initial core.

o Specification 3/4.2.2, APRM Setpoints

This specification has been changed to explicitly define T for GE fuel and for ENC fuel. Since for ENC fuel T is dependent on a transient-based LHGR, a new figure, 3.2.2-1, has been provided.

- I. No. For GE fuel, the method of calculating T has not changed. Clarification was simply provided to ensure that T was properly determined. This part of the change is therefore editorial.

For ENC fuel, the T factor is modified by an exposure-dependent LHGR which is based on Exxon's "Protection Against Fuel Failure" (PAFF) line shown on Figure 3.4 of XN-NF-85-67, Revision 1. This LHGR is



provided in new Figure 3.2.2-1, which corresponds to the ratio of PAFF/1.2. Under this limit, cladding and fuel integrity are protected during anticipated operational occurrences (AOO's), including an overpower condition for transients initiated from partial power. Therefore, this change will ensure fuel design limits are not violated.

- II. No. Again, for GE fuel the change is editorial. For ENC fuel, as stated in I above, the new LHGR limit provides assurance that cladding and fuel integrity are protected during AOO's. Since the ENC fuel is hydraulically and neutronically compatible with GE fuel, no new events were postulated to occur.
- III. No. For GE fuel, no change has occurred. Since no limit previously existed for ENC fuel, the only comparison that can be made is with the method of calculating T for GE fuel. Since both methods are shown to provide appropriate protection against 1% clad strain and fuel centerline melting, no significant reduction in safety margin has occurred.

o Specification 3/4.2.3, Minimum Critical Power Ratio

- I. No. Some editorial changes to this specification consistent with the methodologies being utilized to determine MCPR operating limits have been provided (see the attached marked-up Technical Specification changes). As detailed in the Susquehanna SES Unit 2 Cycle 2 Reload Summary Report, Δ CPR results for local transients have been completed based on approved methods (see Summary Report Reference 13). The methodology for determining Δ CPRs for core-wide transients is reviewed here, but actual Technical Specification operating limits are not supplied because the calculations for the Feedwater Controller Failure (FWCF) and Load Rejection Without Bypass (LRWOB) transients have yet to be completed. When these Δ CPRs are known, operating limits will be submitted based on these and the local transient results.

The plant transient model used to evaluate the system affects of the FWCF and LRWOB transients is ENC's COTRANSA code (See Summary Report Reference 16). This output will be utilized by the XCOBRA-T methodology (see Summary Report Reference 23) to determine Δ CPRs. The COTRANSA code has been used in previous approved licensing submittals. The XCOBRA-T code is appropriate for use in this application because it provides a more realistic treatment of transient phenomena than previously utilized methods and has been benchmarked against transient critical heat flux tests as reported in the above mentioned reference.

All core-wide transients will be analyzed deterministically (i.e., using bounding values of input parameters).

Based on the above, the method used to develop operating limit MCPRs for the Technical Specifications does not involve a significant

The first part of the report deals with the general situation of the country and the progress of the work. It is followed by a detailed account of the various projects and the results achieved. The report concludes with a summary of the work done and the prospects for the future.

The second part of the report deals with the financial aspects of the work. It gives a detailed account of the income and expenditure of the organization and shows how the funds have been used. It also includes a statement of the assets and liabilities of the organization.

The third part of the report deals with the personnel of the organization. It gives a list of the staff and their duties and shows how the work has been organized. It also includes a statement of the salaries and other benefits of the staff.

The fourth part of the report deals with the results of the work. It gives a detailed account of the various projects and the results achieved. It also includes a statement of the progress made in the various fields of research and the results of the experiments. The report concludes with a summary of the work done and the prospects for the future.

The fifth part of the report deals with the general situation of the country and the progress of the work. It is followed by a detailed account of the various projects and the results achieved. The report concludes with a summary of the work done and the prospects for the future.

The sixth part of the report deals with the financial aspects of the work. It gives a detailed account of the income and expenditure of the organization and shows how the funds have been used. It also includes a statement of the assets and liabilities of the organization.

The seventh part of the report deals with the personnel of the organization. It gives a list of the staff and their duties and shows how the work has been organized. It also includes a statement of the salaries and other benefits of the staff.

increase in the probability or consequences of an accident previously evaluated.

- II. No. The methodology described can only be evaluated for its affect on the consequences of analyzed events; it cannot create new ones. The consequences of analyzed events were evaluated in I above.
- III No. As stated in I above and in greater detail in the Summary Report, the methodology used to evaluate core-wide transients is consistent or more realistic than previously approved methods and meets all pertinent regulatory requirements for use in this application. Therefore, its use will not result in a significant decrease in any margin of safety.

o Specification 3/4.2.4, Linear Heat Generation Rate

This specification has been changed to provide appropriate limits for ENC fuel. The GE limit of 13.4 kw/ft has not changed.

- I. No. New specification 3/4.2.4.2 and Figure 3.2.4.2-1 reflect appropriate LHGR limits for ENC fuel under steady-state conditions. The figure is based on information provided in the fuel mechanical design analysis (XN-NF-85-67, Rev. 1) and assures margin to design limits for the life of the fuel.
- II. No. This change reflects an additional control which has been previously accepted for GE fuel. Addition of this control to ENC fuel will not create the possibility of a new or different accident.
- III. No. This new control has been shown to ensure compliance with all relevant fuel mechanical design criteria and therefore ensures appropriate safety margin.

o Specification 3/4.3.4.2, End-of-Cycle Recirculation Pump Trip System Instrumentation

- I. No. New action statements have been provided to ensure compliance with appropriate MCPR limits when EOC-RPT is inoperable. The requirements are consistent with those in the current MCPR Specification; therefore this change is administrative in nature.

II. No. See I above.

III. No. See I above.

o Specification 3/4.4.1.1.2, Recirculation Loops - Single Loop Operation

- I. No. This specification has been changed to preclude extended operation with one recirculation loop out-of-service. Since this specification previously allowed such operation, this change constitutes an additional restriction which is much more conservative than the current provisions. Therefore, it will not increase the probability or consequences of any previous evaluation.



II. No. See I above.

III. No. See I above.

o Specification 3/4.7.8, Main Turbine Bypass System

I. No. This change is similar to that proposed for specification 3/4.3.4.2 and is proposed to make this specification consistent with the changes to 3/4.2.3, Minimum Critical Power Ratio. Since this change is consistent with the requirements in the current MCPR specification, no change in level of control has occurred. Therefore, this change is administrative in nature.

II. No. See I above.

III. No. See I above.

o Specification 5.3.1, Fuel Assemblies

I. No. As written, this specification provides GE P8X8R general core design information. The proposed changes provide the same information for the ENC fuel being introduced in Cycle 2. This general information was part of a much more elaborate set of inputs used to generate the attached analyses and the Technical Specification limits discussed above. Since the Technical Specifications and associated analyses have been shown not to increase the probability or consequences of any previous evaluation, the proposed change to this section is primarily editorial and therefore will not degrade the current level of safety at Susquehanna SES Unit 2.

II. No. See I above.

III. No. See I above.

