

50-220

NRC DISTRIBUTION FOR PART 50 DOCKET MATERIAL

TO:

Mr. George Lear

FROM:

Niagara Mohawk Power Corp.
Syracuse, New York
Gerald K. Rhode

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6/16/77

DATE RECEIVED

6/23/77

☒ LETTER☐ NOTORIZED

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1 SIGNED

DESCRIPTION

ENCLOSURE

Consists of information regarding the in-service surveillance program for the torus catwalk and various torus support structure components.....

ACKNOWLEDGED
DO NOT REMOVE

PLANT NAME: Nine Mile Point Unit No. 1

RJL 6/23/77

(1-P)

SAFETY

FOR ACTION/INFORMATION

ENVIRONMENTAL

ASSIGNED AD:

BRANCH CHIEF:

PROJECT MANAGER:

LICENSING ASSISTANT:

Lear (S)
Nowicki
Pawlicki

ASSIGNED AD:

V. MOORE (LTR)

BRANCH CHIEF:

PROJECT MANAGER:

LICENSING ASSISTANT:

B. HARLESS

INTERNAL DISTRIBUTION

<input checked="" type="checkbox"/> REG FILES	<input type="checkbox"/> SYSTEMS SAFETY	<input type="checkbox"/> PLANT SYSTEMS	<input type="checkbox"/> SITE SAFETY &
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<input checked="" type="checkbox"/> T & E (2)	SCHROEDER	BENAROYA	DENTON & MULLER
<input checked="" type="checkbox"/> OELD		LAINAS	CRITCHFIELD
<input checked="" type="checkbox"/> GOSSICK & STAFF	ENGINEERING	IPPOLITO	
<input checked="" type="checkbox"/> HANAHER	KNIGHT	F. ROSA	ENVIRO TECH.
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<input checked="" type="checkbox"/> CASE	SIHWELL	OPERATING REACTORS	BALLARD
<input checked="" type="checkbox"/> BOYD	PAWLICKI	STELLO	YOUNGBLOOD
		EISENHUT	
<input type="checkbox"/> PROJECT MANAGEMENT	REACTOR SAFETY	SHAO	SITE TECH.
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<input type="checkbox"/> HELTEMES			VOLLMER
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	SALTZMAN		J. COLLINS
	RUTBERG		KREGER

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NSIC

771740175

EXPIRATION DATE 12/31/77

NIAGARA MOHAWK POWER CORPORATION

NIAGARA  MOHAWK

300 ERIE BOULEVARD, WEST
SYRACUSE, N. Y. 13202

June 16, 1977

Director of Nuclear Reactor Regulation
Attn: Mr. George, Lear, Chief
Operating Reactors
Branch #3
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555



Re: Nine Mile Point Unit 1
Docket No. 50-220
DPR-63

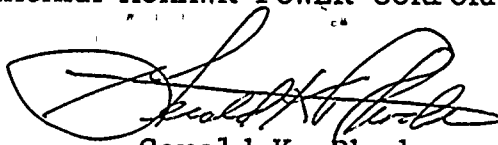
Gentlemen:

Our letter of September 3, 1976 proposed an in-service surveillance program for the torus catwalk and various torus support structure components for Nine Mile Point Unit 1. This program is applicable for the duration of the Mark I Containment Long Term Program.

Two changes are being made in this surveillance program. First, the requirement to verify proper hold-down of the catwalk. This has been deleted since the catwalk has been removed. Second, the Magnetic Particle Testing requirement on the support column to shell attachment welds is being reduced from 100 percent to 10 percent. This reduction is justified based on the excellent correlation between the design and as-built conditions of the torus, as shown by inspections made by the Office of Inspection and Enforcement during October, 1976. However, should there be any indications of defective welds, surveillance will be increased.

Very truly yours,

NIAGARA MOHAWK POWER CORPORATION



Gerald K. Rhode
Vice President-Engineering

MGM/szd

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