

B 3.5 EMERGENCY CORE COOLING SYSTEMS (ECCS) AND REACTOR CORE ISOLATION COOLING (RCIC) SYSTEM

B 3.5.1 ECCS – Operating

BASES

BACKGROUND

The ECCS is designed, in conjunction with the primary and secondary containment, to limit the release of radioactive materials to the environment following a loss of coolant accident (LOCA). The ECCS uses two independent methods (flooding and spraying) to cool the core during a LOCA. The ECCS network is composed of the High Pressure Core Spray (HPCS) System, the Low Pressure Core Spray (LPCS) System, and the low pressure coolant injection (LPCI) mode of the Residual Heat Removal (RHR) System. The ECCS also consists of the Automatic Depressurization System (ADS). The suppression pool provides the required source of water for the ECCS. Although no credit is taken in the safety analyses for the condensate storage tank (CST), it is capable of providing a source of water for the HPCS System.

On receipt of an initiation signal, ECCS pumps automatically start; simultaneously the system aligns, and the pumps inject water, taken either from the CST or suppression pool, into the Reactor Coolant System (RCS) as RCS pressure is overcome by the discharge pressure of the ECCS pumps. Although the system is initiated, ADS action is delayed, allowing the operator to interrupt the timed sequence if the system is not needed. The HPCS pump discharge pressure almost immediately exceeds that of the RCS, and the pump injects coolant into the spray sparger above the core. If the break is small, HPCS will maintain coolant inventory, as well as vessel level, while the RCS is still pressurized. If HPCS fails, it is backed up by ADS in combination with LPCI and LPCS. In this event, the ADS timed sequence would be allowed to time out and open the selected safety/relief valves (S/RVs), depressurizing the RCS and allowing the LPCI and LPCS to overcome RCS pressure and inject coolant into the vessel. If the break is large, RCS pressure initially drops rapidly, and the LPCI and LPCS systems cool the core.

Water from the break returns to the suppression pool where it is used again and again. Water in the suppression pool is circulated through a heat exchanger cooled by the Service Water (SW) System. Depending on the location and size of

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BACKGROUND (continued)

the break, portions of the ECCS may be ineffective; however, the overall design is effective in cooling the core regardless of the size or location of the piping break.

All ECCS subsystems are designed to ensure that no single active component failure will prevent automatic initiation and successful operation of the minimum required ECCS subsystems.

The LPCS System (Ref. 1) consists of a motor driven pump, a spray sparger above the core, piping, and valves to transfer water from the suppression pool to the sparger. The LPCS System is designed to provide cooling to the reactor core when the reactor pressure is low. Upon receipt of an initiation signal, the LPCS pump is automatically started in approximately 10 seconds if normal AC power is available and in approximately 6 seconds after emergency AC power is available. When the RPV pressure drops sufficiently, LPCS flow to the RPV begins. A full flow test line is provided to route water to the suppression pool to allow testing of the LPCS System without spraying water into the RPV.

LPCI is an independent operating mode of the RHR System. There are three LPCI subsystems. Each LPCI subsystem (Ref. 2) consists of a motor driven pump, piping, and valves to transfer water from the suppression pool to the core. Each LPCI subsystem has its own suction and discharge piping and separate vessel nozzle that connects with the core shroud through internal piping. The LPCI subsystems are designed to provide core cooling at low RPV pressure. Upon receipt of an initiation signal, each LPCI pump is automatically started (C pump in approximately 10 seconds if normal AC power is available and in approximately 6 seconds after emergency AC power is available; A and B pumps in approximately 5 seconds if normal AC power is available and in approximately 1 second after emergency AC power is available). When the RPV pressure drops sufficiently, LPCI flow to the RPV begins. RHR System valves in the LPCI flow path are automatically positioned to ensure the proper flow path for water from the suppression pool to inject into the core. A full flow test line is provided to route water to the suppression pool to allow testing of each LPCI pump without injecting water into the RPV.

The HPCS System (Ref. 3) consists of a single motor driven pump, a spray sparger above the core, and piping and valves to transfer water from the suction source to the sparger.

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BACKGROUND (continued)

Suction piping is provided from the CST (CST B) and the suppression pool. Pump suction is normally aligned to the CST source to minimize injection of suppression pool water into the RPV. However, if the CST water supply is low or the suppression pool level is high, an automatic transfer to the suppression pool water source ensures a water supply for continuous operation of the HPCS System. The HPCS System is designed to provide core cooling over a wide range of RPV pressures (0 psid to 1200 psid, vessel to suction source). Upon receipt of an initiation signal, the HPCS pump automatically starts (when AC power is available) and valves in the flow path begin to open. Since the HPCS System is designed to operate over the full range of expected RPV pressures, HPCS flow begins as soon as the necessary valves are open. Full flow test lines are provided to route water to the CST and to the suppression pool to allow testing of the HPCS System during normal operation without spraying water into the RPV.

The ECCS pumps are provided with minimum flow bypass lines, which discharge to the suppression pool. The valves in these lines automatically open to prevent pump damage due to overheating when other discharge line valves are closed or RPV pressure is greater than the LPCS or LPCI pump discharge pressures following system initiation. In addition, the LPCS and LPCI minimum flow valves are normally open when the associated system is in the standby condition. To ensure rapid delivery of water to the RPV and to minimize water hammer effects, the ECCS discharge line "keep fill" systems are designed to maintain all pump discharge lines filled with water.

The ADS (Ref. 4) consists of 7 of the 18 S/RVs. It is designed to provide depressurization of the primary system during a small break LOCA if HPCS fails or is unable to maintain required water level in the RPV. ADS operation reduces the RPV pressure to within the operating pressure range of the low pressure ECCS subsystems, so that these subsystems can provide core cooling. Each ADS valve is supplied with pneumatic power from a nitrogen supply system, which includes nitrogen accumulators for each ADS valve located in the drywell. Each ADS accumulator will provide sufficient nitrogen pressure to maintain the respective ADS valve open for at least 13.8 hours. In addition, during post LOCA conditions, the ADS accumulators can be recharged by one of two ADS nitrogen receiver tanks. The supply from the receiver tanks is sufficient for 5 days under post LOCA

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BACKGROUND (continued)

conditions. If additional nitrogen is required, the receiver tanks can be recharged by either a non-safety bank of six nitrogen tanks located outside of the reactor building or if unavailable by the special emergency recharging lines. The recharge capability guarantees a 100 day supply of nitrogen for the ADS function during a post LOCA condition. The ADS function is utilized post LOCA to ensure the reactor pressure is maintained below the shutoff head of the low pressure ECCS pumps and to provide a flow path for alternate shutdown cooling.

APPLICABLE SAFETY ANALYSES

The ECCS performance is evaluated for the entire spectrum of break sizes for a postulated LOCA. The accidents for which ECCS operation is required are presented in References 5, 6, and 7. The required analyses and assumptions are defined in 10 CFR 50 (Ref. 8), and the results of these analyses are described in Reference 9.

This LCO helps to ensure that the following acceptance criteria for the ECCS, established by 10 CFR 50.46 (Ref. 10), will be met following a LOCA assuming the worst case single active component failure in the ECCS:

- a. Maximum fuel element cladding temperature is $\leq 2200^{\circ}\text{F}$;
- b. Maximum cladding oxidation is ≤ 0.17 times the total cladding thickness before oxidation;
- c. Maximum hydrogen generation from zirconium water reaction is ≤ 0.01 times the hypothetical amount that would be generated if all of the metal in the cladding surrounding the fuel, excluding the cladding surrounding the plenum volume, were to react;
- d. The core is maintained in a coolable geometry; and
- e. Adequate long term cooling capability is maintained.

The limiting single failures are discussed in Reference 11. For a large break LOCA, failure of ECCS subsystems in Division 1 (LPCS and LPCI-A) or Division 2 (LPCI-B and LPCI-C) due to failure of its associated diesel generator is, in general, the most severe failure. For a small break LOCA, HPCS System failure is the most severe failure. The small break analysis also assumes 2 ADS valves are

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APPLICABLE SAFETY ANALYSES (continued)

inoperable at the time of the accident. The remaining OPERABLE ECCS subsystems provide the capability to adequately cool the core and prevent excessive fuel damage.

The ECCS satisfy Criterion 3 of Reference 12.

LCO

Each ECCS injection/spray subsystem and six ADS valves are required to be OPERABLE. The ECCS injection/spray subsystems are defined as the three LPCI subsystems, the LPCS System, and the HPCS System. The low pressure ECCS injection/spray subsystems are defined as the LPCS System and the three LPCI subsystems. Management of gas voids is important to ECCS injection/spray subsystem operability.

With less than the required number of ECCS subsystems OPERABLE during a limiting design basis LOCA concurrent with the worst case single failure, the limits specified in 10 CFR 50.46 (Ref. 10) could potentially be exceeded. All ECCS subsystems must therefore be OPERABLE to satisfy the single failure criterion required by 10 CFR 50.46 (Ref. 10).

LPCI subsystems may be considered OPERABLE during alignment and operation for decay heat removal when below the actual RHR cut in permissive pressure in MODE 3, if capable of being manually realigned (remote or local) to the LPCI mode and not otherwise inoperable. Alignment and operation for decay heat removal includes when the required RHR pump is not operating or when the system is realigned from or to the RHR shutdown cooling mode. At these low pressures and decay heat levels, a reduced complement of ECCS subsystems should provide the required core cooling, thereby allowing operation of RHR shutdown cooling when necessary.

APPLICABILITY

All ECCS subsystems are required to be OPERABLE during MODES 1, 2, and 3 when there is considerable energy in the reactor core and core cooling would be required to prevent fuel damage in the event of a break in the primary system piping. In MODES 2 and 3, the ADS function is not required when pressure is ≤ 150 psig because the low pressure ECCS subsystems (LPCS and LPCI) are capable of providing flow into the RPV below this pressure. ECCS requirements for MODES 4 and 5 are specified in LCO 3.5.2, "ECCS – Shutdown."

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BASES (continued)

ACTIONS

A Note prohibits the application of LCO 3.0.4.b to an inoperable HPCS subsystem. There is an increased risk associated with entering a MODE or other specified condition in the Applicability with an inoperable HPCS subsystem and the provisions of LCO 3.0.4.b, which allow entry into a MODE or other specified condition in the Applicability with the LCO not met after performance of a risk assessment addressing inoperable systems and components, should not be applied in this circumstance.

A.1

If any one low pressure ECCS injection/spray subsystem is inoperable, the inoperable subsystem must be restored to OPERABLE status within 7 days. In this condition, the remaining OPERABLE subsystems provide adequate core cooling during a LOCA. However, overall ECCS reliability is reduced because a single failure in one of the remaining OPERABLE subsystems concurrent with a LOCA may result in the ECCS not being able to perform its intended safety function. The 7 day Completion Time is based on a reliability study (Ref. 13) that evaluated the impact on ECCS availability by assuming that various components and subsystems were taken out of service. The results were used to calculate the average availability of ECCS equipment needed to mitigate the consequences of a LOCA as a function of allowed outage times (i.e., Completion Times).

B.1 and B.2

If the HPCS System is inoperable, and the RCIC System is immediately verified to be OPERABLE (when RCIC is required to be OPERABLE), the HPCS System must be restored to OPERABLE status within 14 days. In this condition, adequate core cooling is ensured by the OPERABILITY of the redundant and diverse low pressure ECCS injection/spray subsystems in conjunction with the ADS. Also, the RCIC System will automatically provide makeup water at most reactor operating pressures. Immediate verification of RCIC OPERABILITY is therefore required when HPCS is inoperable and RCIC is required to be OPERABLE. This may be performed by an administrative check, by examining logs or other information, to determine if RCIC is out of service for maintenance or other reasons. It is not necessary to perform the Surveillances needed to demonstrate the OPERABILITY of the RCIC System. However, if the OPERABILITY of the RCIC System cannot be immediately verified and

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ACTIONS

B.1 and B.2 (continued)

RCIC is required to be OPERABLE, Condition D must be entered. If a single active component fails concurrent with a design basis LOCA, there is a potential, depending on the specific failure, that the minimum required ECCS equipment will not be available. A 14 day Completion Time is based on the results of a reliability study (Ref. 13) and has been found to be acceptable through operating experience.

C.1

With two ECCS injection subsystems inoperable or one ECCS injection and one ECCS spray subsystem inoperable, at least one ECCS injection/spray subsystem must be restored to OPERABLE status within 72 hours. In this condition, the remaining OPERABLE subsystems provide adequate core cooling during a LOCA. However, overall ECCS reliability is reduced in this Condition because a single failure in one of the remaining OPERABLE subsystems concurrent with a design basis LOCA may result in the ECCS not being able to perform its intended safety function. Since the ECCS availability is reduced relative to Condition A, a more restrictive Completion Time is imposed. The 72 hour Completion Time is based on a reliability study, as provided in Reference 13.

D.1 and D.2

If any Required Action and associated Completion Time of Condition A, B, or C are not met, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

E.1

The LCO requires six ADS valves to be OPERABLE to provide the ADS function. Reference 14 contains the results of an analysis that evaluated the effect of two of seven ADS valves being out of service. This analysis showed that assuming a failure of the HPCS System, operation of only five ADS valves will provide the required depressurization. However, overall reliability of the ADS is reduced because a single failure in the OPERABLE ADS valves could result in a reduction in depressurization capability. Therefore, operation is only allowed for a limited time. The 14 day Completion Time is based on a reliability study (Ref. 13) and has been found to be acceptable through operating experience.

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ACTIONS
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F.1 and F.2

If any one low pressure ECCS injection/spray subsystem is inoperable in addition to one required ADS valve inoperable, adequate core cooling is ensured by the OPERABILITY of HPCS and the remaining low pressure ECCS injection/spray subsystems. However, the overall ECCS reliability is reduced because a single active component failure concurrent with a design basis LOCA could result in the minimum required ECCS equipment not being available. Since both a high pressure (ADS) and low pressure subsystem are inoperable, a more restrictive Completion Time of 72 hours is required to restore either the low pressure ECCS injection/spray subsystem or the ADS valve to OPERABLE status. This Completion Time is based on a reliability study (Ref. 13) and has been found to be acceptable through operating experience.

G.1 and G.2

If any Required Action and associated Completion Time of Condition E or F are not met or if two or more required ADS valves are inoperable, the plant must be brought to a condition in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and reactor steam dome pressure reduced to ≤ 150 psig within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

H.1

When multiple ECCS subsystems are inoperable, as stated in Condition H, the plant is in a condition outside of the design basis. Therefore, LCO 3.0.3 must be entered immediately.

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BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.5.1.1

The ECCS injection/spray subsystem flow path piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the ECCS injection/spray subsystems and may also prevent a water hammer, pump cavitation, and pumping of noncondensable gas into the reactor vessel.

Selection of ECCS injection/spray subsystem locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plant and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

The ECCS injection/spray subsystem is OPERABLE when it is sufficiently filled with water. Acceptance criteria are established for the volume of accumulated gas at susceptible locations. If accumulated gas is discovered that exceeds the acceptance criteria for the location (or the volume of accumulated gas at one or more susceptible locations exceeds an acceptance criteria for gas volume at the suction or discharge of a pump), the Surveillance is not met. If it is determined by subsequent evaluation that the ECCS injection/spray subsystem is not rendered inoperable by the accumulated gas (i.e., the system is sufficiently filled with water), the Surveillance may be declared met. Accumulated gas should be eliminated or brought within the acceptance criteria limits.

ECCS injection/spray subsystem locations susceptible to gas accumulation are monitored and, if gas is found, the gas volume is compared to the acceptance criteria for the location. Susceptible locations in the same flow path which are subject to the same gas intrusion mechanisms may be verified by monitoring a representative subset of susceptible locations. Monitoring may not be practical for locations that are inaccessible due to radiological or environmental conditions, the plant configuration, or personnel safety.

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SURVEILLANCE
REQUIREMENTS
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SR 3.5.1.1 (continued)

For these locations alternative methods (e.g., operating parameters, remote monitoring) may be used to monitor the susceptible location. Monitoring is not required for susceptible locations where the maximum potential accumulated gas void volume has been evaluated and determined to not challenge system OPERABILITY. The accuracy of the method used for monitoring the susceptible locations and trending of the results should be sufficient to assure system OPERABILITY during the Surveillance interval.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.1.2

Verifying the correct alignment for manual, power operated, and automatic valves in the ECCS flow paths provides assurance that the proper flow paths will exist for ECCS operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these valves were verified to be in the correct position prior to locking, sealing, or securing. A valve that receives an initiation signal is allowed to be in a nonaccident position provided the valve will automatically reposition in the proper stroke time. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves potentially capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

In MODE 3 with reactor steam dome pressure less than the actual RHR cut-in permissive pressure, the RHR System may be required to operate in the shutdown cooling mode to remove decay heat and sensible heat from the reactor. Therefore, this SR is modified by a Note that allows LPCI subsystems to be considered OPERABLE during alignment and operation for decay heat removal, if capable of being manually realigned (remote or local) to the LPCI mode and not otherwise inoperable.

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BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.1.2

Alignment and operation for decay heat removal includes when the required RHR pump is not operating or when the system is realigned from or to the RHR shutdown cooling mode. At the low pressures and decay heat loads associated with operation in MODE 3 with reactor steam dome pressure less than the RHR cut-in permissive pressure, a reduced complement of low pressure ECCS subsystems should provide the required core cooling, thereby allowing operation of RHR shutdown cooling, when necessary.

The Surveillance is modified by a Note which exempts system vent flow paths opened under administrative control. The administrative control should be proceduralized and include station a dedicated individual at the system vent flow path who is in continuous communication with the operators in the control room. This individual will have a method to rapidly close the system vent flow path if directed.

SR 3.5.1.3

Verification that ADS nitrogen receiver discharge header pressure is ≥ 160 psig and ADS nitrogen receiver tank pressure is ≥ 334 psig assures adequate nitrogen pressure for reliable ADS operation. The accumulator on each ADS valve provides nitrogen pressure for valve actuation. The designed nitrogen supply pressure requirements for the accumulator are such that, following a failure of the nitrogen supply to the accumulator, at least one valve actuation can occur with the drywell at 100% of design pressure (Ref. 15). The ECCS safety analysis assumes only one actuation to achieve the depressurization required for operation of the low pressure ECCS. This minimum required nitrogen receiver discharge header pressure of 160 psig is provided by two ADS nitrogen receiver tanks. The minimum ADS nitrogen receiver tank pressure of 334 psig ensures a 5 day supply of nitrogen is available to recharge the ADS accumulators. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

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SURVEILLANCE
REQUIREMENTS
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SR 3.5.1.4

The performance requirements of the ECCS pumps are determined through application of the 10 CFR 50, Appendix K, criteria (Ref. 8). This periodic Surveillance is performed (in accordance with the ASME OM Code requirements for the ECCS pumps) to verify that the ECCS pumps will develop the flow rates required by the respective analyses. The ECCS pump flow rates ensure that adequate core cooling is provided to satisfy the acceptance criteria of 10 CFR 50.46 (Ref. 10).

The pump flow rates are verified against a system head that is equivalent to the RPV pressure expected during a LOCA. The total developed head is adequate to overcome the elevation head pressure between the pump suction and the vessel discharge, the piping friction losses, and RPV pressure present during LOCAs. These values may be established during pre-operational testing. A 92 day Frequency for this Surveillance is in accordance with the Inservice Testing Program requirements.

SR 3.5.1.5

The ECCS subsystems are required to actuate automatically to perform their design functions. This Surveillance verifies that, with a required system initiation signal (actual or simulated), the automatic initiation logic of HPCS, LPCS, and LPCI will cause the systems or subsystems to operate as designed, i.e., actuation of the system throughout its emergency operating sequence, which includes automatic pump startup and actuation of all automatic valves (including the LPCI flow diversion valves closed on a Reactor Vessel Water Level – Low, Level 3 or a Drywell Pressure – High (Boundary Isolation) signal) to their required positions. This Surveillance also ensures that the HPCS System will automatically restart (i.e., injection valve re-open) on an RPV low water level (Level 2) signal received subsequent to an RPV high water level (Level 8) signal and that the suction is automatically transferred from the CST to the suppression pool. The LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlaps this Surveillance to provide complete testing of the assumed safety function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

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SURVEILLANCE
REQUIREMENTS
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SR 3.5.1.5 (continued)

This SR is modified by a Note that excludes vessel injection/spray during the Surveillance. Since all active components are testable and full flow can be demonstrated by recirculation through the test line, coolant injection into the RPV is not required during the Surveillance.

SR 3.5.1.6

The ADS designated S/RVs are required to actuate automatically upon receipt of specific initiation signals. A system functional test is performed to demonstrate that the mechanical portions of the ADS function (i.e., solenoids) operate as designed when initiated either by an actual or simulated initiation signal, causing proper actuation of all the required components. The LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlap this Surveillance to provide complete testing of the assumed safety function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This SR is modified by a Note that excludes valve actuation. This prevents an RPV pressure blowdown.

SR 3.5.1.7

A manual actuation of each ADS actuator is performed to verify that the valve and solenoids are functioning properly. This can be demonstrated by one of two methods. Each ADS actuator can be tested using either method. The first method is a manual actuation of the ADS valve with verification of the response of the turbine control or bypass valves, by a change in the measured steam flow, or by any other method suitable to verify steam flow (e.g., tailpipe temperature or acoustic monitor).

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SURVEILLANCE
REQUIREMENTS
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SR 3.5.1.7

Adequate reactor steam dome pressure must be available to perform this test to avoid damaging the valve. Also, adequate steam flow must be passing through the main turbine or turbine bypass valves to continue to control reactor pressure when the ADS valves divert steam flow upon opening. Sufficient time is therefore allowed, after the required pressure and flow are achieved, to perform this test. Adequate pressure at which this test is to be performed is 950 psig (the pressure recommended by the valve manufacturer). Adequate steam flow is represented by at least 2 turbine bypass valves open. Reactor startup is allowed prior to performing this test because valve OPERABILITY and the setpoints for overpressure protection are verified, per ASME requirements, prior to valve installation. Therefore, this SR is modified by a Note that states the Surveillance is not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. The 12 hours allowed for manual actuation after the required pressure and flow are reached is sufficient to achieve stable conditions for testing and provides a reasonable time to complete the SR.

The second method involves cycling the actuator of the ADS valves prior to startup of the unit. A sample population of S/RVs are normally removed and bench tested as required by SR 3.4.4.1. Since the ADS valves are also S/RVs, bench testing the S/RVs also cycles the ADS valves. The successful performance of the bench test for this sample provides a reasonable assurance that the remaining ADS valves that were not bench tested in this sample will perform (i.e., open when required) in a similar fashion. After each ADS valve is reinstalled following a bench test, the actuator of the ADS valve shall be uncoupled from the ADS valve stem and cycled using one solenoid to ensure that no damage has occurred to the ADS valve actuator during transportation and installation and to ensure one solenoid is functioning properly. In addition, the ADS valves not removed and bench tested shall be tested in a similar manner to verify one solenoid and the actuator. Uncoupling from the ADS valve stem allows operation of the actuator without disturbing the valve disc seat interface and thereby minimizes the likelihood of steam leaking past the ADS valve seat when it is closed. If performed using this method, ADS valve OPERABILITY has been demonstrated while shutdown for each ADS valve based upon the successful bench testing of a sample population of S/RVs and the successful operation of the actuator and a solenoid for the remaining ADS valves. Thus the Note that modifies this SR is not needed since reactor steam pressure is not used to lift the valve.

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SURVEILLANCE
REQUIREMENTS

SR 3.5.1.7 (continued)

SR 3.5.1.6 and the LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlap this Surveillance to provide complete testing of the assumed safety function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.1.8

This SR ensures that the ECCS RESPONSE TIME for each ECCS injection/spray subsystem is less than or equal to the maximum value assumed in the accident analysis. Response time testing acceptance criteria are included in Reference 16. This SR is modified by a Note that allows the instrumentation portion of the response time to be assumed to be the design instrumentation response time and therefore, is excluded from the ECCS RESPONSE TIME testing. This is allowed since the instrumentation response time is a small part of the ECCS RESPONSE TIME (e.g., sufficient margin exists in the diesel generator start time when compared to the instrumentation response time) (Ref. 17).

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

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BASES

REFERENCES

1. USAR, Section 6.3.2.2.3.
 2. USAR, Section 6.3.2.2.4.
 3. USAR, Section 6.3.2.2.1.
 4. USAR, Section 6.3.2.2.2.
 5. USAR, Section 15.6.6.
 6. USAR, Section 15.6.4.
 7. USAR, Section 15.6.5.
 8. 10 CFR 50, Appendix K.
 9. USAR, Section 6.3.3.
 10. 10 CFR 50.46.
 11. USAR, Section 6.3.3.3.
 12. 10 CFR 50.36(c)(2)(ii).
 13. Memorandum from R.L. Baer (NRC) to V. Stello, Jr. (NRC), "Recommended Interim Revisions to LCO's for ECCS Components," December 1, 1975.
 14. USAR, Chapter 15C.
 15. USAR, Section 5.2.2.4.1.
 16. Technical Requirements Manual.
 17. NEDO-32291-A, "System Analyses for the Elimination of Selected Response Time Testing Requirements," October 1995.
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B 3.5 EMERGENCY CORE COOLING SYSTEMS (ECCS) AND REACTOR CORE ISOLATION COOLING (RCIC) SYSTEM

B 3.5.2 ECCS – Shutdown

BASES

BACKGROUND	A description of the High Pressure Core Spray (HPCS) System, Low Pressure Core Spray (LPCS) System, and low pressure coolant injection (LPCI) mode of the Residual Heat Removal (RHR) System is provided in the Bases for LCO 3.5.1, "ECCS – Operating."
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APPLICABLE SAFETY ANALYSES	The ECCS performance is evaluated for the entire spectrum of break sizes for a postulated loss of coolant accident (LOCA). The long term cooling analysis following a design basis LOCA (Ref. 1) demonstrates that only one ECCS injection/spray subsystem is required, post LOCA, to maintain adequate reactor vessel water level in the event of an inadvertent vessel draindown. It is reasonable to assume, based on engineering judgment, that while in MODES 4 and 5, one ECCS injection/spray subsystem can maintain adequate reactor vessel water level. To provide redundancy, a minimum of two ECCS injection/spray subsystems are required to be OPERABLE in MODES 4 and 5.
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The ECCS satisfy Criterion 3 of Reference 2.

LCO	Two ECCS injection/spray subsystems are required to be OPERABLE. The ECCS injection/spray subsystems are defined as the three LPCI subsystems, the LPCS System, and the HPCS System. The LPCS System and each LPCI subsystem consist of one motor driven pump, piping, and valves to transfer water from the suppression pool to the RPV. The HPCS System consists of one motor driven pump, piping, and valves to transfer water from the suppression pool or condensate storage tank B (CST) to the RPV. The necessary portions of the Service Water System and Ultimate Heat Sink capable of providing cooling to the RHR pump seal cooler are also required for a LPCI subsystem. Management of gas voids is important to ECCS injection/spray subsystem OPERABILITY.
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One LPCI subsystem (A or B) may be considered OPERABLE during alignment and operation for decay heat removal, if capable of being manually realigned (remote or local) to the LPCI mode and not otherwise inoperable. Alignment and

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LCO
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operation for decay heat removal includes when the required RHR pump is not operating or when the system is realigned from or to the RHR shutdown cooling mode. Because of low pressure and low temperature conditions in MODES 4 and 5, sufficient time will be available to manually align and initiate LPCI subsystem operation to provide core cooling prior to postulated fuel uncover.

APPLICABILITY

OPERABILITY of the ECCS injection/spray subsystems is required in MODES 4 and 5 to ensure adequate coolant inventory and sufficient heat removal capability for the irradiated fuel in the core in case of an inadvertent draindown of the vessel. Requirements for ECCS OPERABILITY during MODES 1, 2, and 3 are discussed in the Applicability section of the Bases for LCO 3.5.1. ECCS subsystems are not required to be OPERABLE during MODE 5 with the spent fuel storage pool gates removed and the water level maintained at ≥ 22 ft 3 inches above the RPV flange. This provides sufficient coolant inventory to allow operator action to terminate the inventory loss prior to fuel uncover in case of an inadvertent draindown.

The Automatic Depressurization System is not required to be OPERABLE during MODES 4 and 5 because the RPV pressure is < 150 psig, and the LPCS, HPCS, and LPCI subsystems can provide core cooling without any depressurization of the primary system.

ACTIONS

A.1 and B.1

If any one required ECCS injection/spray subsystem is inoperable, the required inoperable ECCS injection/spray subsystem must be restored to OPERABLE status within 4 hours. In this condition, the remaining OPERABLE subsystem can provide sufficient RPV flooding capability to recover from an inadvertent vessel draindown. However, overall system reliability is reduced because a single failure in the remaining OPERABLE subsystem concurrent with a vessel draindown could result in the ECCS not being able to perform its intended function. The 4 hour Completion Time for restoring the required ECCS injection/spray subsystem to OPERABLE status is based on engineering judgment that considered the availability of one subsystem and the low probability of a vessel draindown event.

(continued)

BASES

ACTIONS

A.1 and B.1 (continued)

With the inoperable subsystem not restored to OPERABLE status within the required Completion Time, action must be initiated immediately to suspend operations with a potential for draining the reactor vessel (OPDRVs) to minimize the probability of a vessel draindown and the subsequent potential for fission product release. Actions must continue until OPDRVs are suspended.

C.1, C.2, D.1, D.2, and D.3

If both of the required ECCS injection/spray subsystems are inoperable, all coolant inventory makeup capability may be unavailable. Therefore, actions must be initiated immediately to suspend OPDRVs in order to minimize the probability of a vessel draindown and the subsequent potential for fission product release. Actions must continue until OPDRVs are suspended. One ECCS injection/spray subsystem must also be restored to OPERABLE status within 4 hours. The 4 hour Completion Time to restore at least one ECCS injection/spray subsystem to OPERABLE status ensures that prompt action will be taken to provide the required cooling capacity or to initiate actions to place the plant in a condition that minimizes any potential fission product release to the environment.

If at least one ECCS injection/spray subsystem is not restored to OPERABLE status within the 4 hour Completion Time, additional actions are required to minimize any potential fission product release to the environment. This includes ensuring secondary containment is OPERABLE; one standby gas treatment subsystem is OPERABLE; and secondary containment isolation capability is available in each secondary containment penetration flow path not isolated that is assumed to be isolated to mitigate radioactivity releases (i.e., one secondary containment isolation valve and associated instrumentation are OPERABLE or other acceptable administrative controls to assure isolation capability. The administrative controls consist of stationing a dedicated operator, who is in continuous communication with the control room, at the controls of the isolation device. In this way, the penetration can be rapidly isolated when a need for secondary containment isolation is indicated). This may be performed by an administrative check, by examining logs or other

(continued)

BASES

ACTIONS

C.1, C.2, D.1, D.2, and D.3 (continued)

information, to determine if the components are out of service for maintenance or other reasons. It is not necessary to perform the Surveillances needed to demonstrate OPERABILITY of the components. If, however, any required component is inoperable, then it must be restored to OPERABLE status. In this case, the Surveillances may need to be performed to restore the component to OPERABLE status. Actions must continue until all required components are OPERABLE.

SURVEILLANCE
REQUIREMENTS

SR 3.5.2.1 and SR 3.5.2.2

The minimum water level of 195 ft required for the suppression pool is periodically verified to ensure that the suppression pool will provide adequate net positive suction head (NPSH) for the ECCS pumps, recirculation volume, and vortex prevention. With the suppression pool water level less than the required limit, all ECCS injection/spray subsystems are inoperable unless they are aligned to an OPERABLE CST.

When the suppression pool level is < 195 ft, the HPCS System is considered OPERABLE only if it can take suction from CST B and CST B water level is sufficient to provide the required NPSH for the HPCS pump. Therefore, a verification that either the suppression pool water level is ≥ 195 ft or the HPCS System is aligned to take suction from the CST and the CST contains $\geq 253,000$ gallons of water, equivalent to 26.9 ft, ensures that the HPCS System can supply 135,000 gallons of makeup water to the RPV. In addition, to ensure the 135,000 gallons of makeup water is available, the HPCS suction source auto-swap from the CST to the suppression pool must be disabled (e.g., by closing the suppression pool suction valve and deenergizing the breaker for the valve motor operator). This is necessary since the actual trip setpoint of the HPCS Pump Suction Pressure – Low Function is at a pressure sufficiently high such that 135,000 gallons would not be available before the auto-swap occurred.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

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BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.2.3, SR 3.5.2.5, SR 3.5.2.6, and SR 3.5.2.7

The Bases provided for SR 3.5.1.1, SR 3.5.1.4, SR 3.5.1.5, and SR 3.5.1.8 are applicable to SR 3.5.2.3, SR 3.5.2.5, SR 3.5.2.6, and SR 3.5.2.7, respectively.

SR 3.5.2.4

Verifying the correct alignment for manual, power operated, and automatic valves in the ECCS flow paths provides assurance that the proper flow paths will exist for ECCS operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these valves were verified to be in the correct position prior to locking, sealing, or securing. A valve that receives an initiation signal is allowed to be in a nonaccident position provided the valve will automatically reposition in the proper stroke time. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of potentially being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

In MODES 4 and 5, the RHR System may be required to operate in the shutdown cooling mode to remove decay heat and sensible heat from the reactor. Therefore, this SR is modified by a Note that allows one LPCI subsystem to be considered OPERABLE during alignment and operation for decay heat removal, if capable of being manually realigned (remote or local) to the LPCI mode and not otherwise inoperable. Alignment and operation for decay heat removal includes when the required RHR pump is not operating or when the system is being realigned from or to the RHR shutdown cooling mode.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.2.4 (continued)

Because of the low pressure and low temperature conditions in MODES 4 and 5, sufficient time will be available to manually align and initiate LPCI subsystem operation to provide core cooling prior to postulated fuel uncover. This will ensure adequate core cooling if an inadvertent vessel draindown should occur.

The Surveillance is modified by a Note which exempts system vent flow paths opened under administrative control. The administrative control should be proceduralized and include station a dedicated individual at the system vent flow path who is in continuous communication with the operators in the control room. This individual will have a method to rapidly close the system vent flow path if directed.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

REFERENCES

1. USAR, Section 6.3.3.3.
 2. 10 CFR 50.36(c)(2)(ii).
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B 3.5 EMERGENCY CORE COOLING SYSTEMS (ECCS) AND REACTOR CORE ISOLATION COOLING (RCIC) SYSTEM

B 3.5.3 RCIC System

BASES

BACKGROUND

The RCIC System is not part of the ECCS; however, the RCIC System is included with the ECCS section because of their similar functions.

The RCIC System is designed to operate either automatically or manually following reactor pressure vessel (RPV) isolation accompanied by a loss of coolant flow from the feedwater system to provide adequate core cooling and control of RPV water level. Under these conditions, the High Pressure Core Spray (HPCS) and RCIC systems perform similar functions. The RCIC System design requirements ensure that the criteria of Reference 1 are satisfied.

The RCIC System (Ref. 2) consists of a steam driven turbine pump unit, piping and valves to provide steam to the turbine, as well as piping and valves to transfer water from the suction source to the core via the head spray nozzle. Suction piping is provided from the condensate storage tank A (CST) and the suppression pool. Pump suction is normally aligned to the CST to minimize injection of suppression pool water into the RPV. However, if the CST water supply is low, an automatic transfer to the suppression pool water source ensures a water supply for continuous operation of the RCIC System. The steam supply to the turbine is piped from main steam line B, upstream of the inboard main steam line isolation valve.

The RCIC System is designed to provide core cooling for a wide range of reactor pressures, 165 psia to 1215 psia. Upon receipt of an initiation signal, the RCIC turbine accelerates to a specified speed. As the RCIC flow increases, the turbine control valve is automatically adjusted to maintain design flow. Exhaust steam from the RCIC turbine is discharged to the suppression pool. A full flow test line is provided to route water to the CST to allow testing of the RCIC System during normal operation without injecting water into the RPV.

(continued)

BASES

BACKGROUND (continued)

The RCIC pump is provided with a minimum flow bypass line, which discharges to the suppression pool. The valve in this line automatically opens to prevent pump damage due to overheating when other discharge line valves are closed. To ensure rapid delivery of water to the RPV and to minimize water hammer effects, the RCIC System discharge line "keep fill" system is designed to maintain the pump discharge line filled with water.

APPLICABLE SAFETY ANALYSES

The function of the RCIC System is to respond to transient events by providing makeup coolant to the reactor. The RCIC System is not an Engineered Safety Feature System and no credit is taken in the safety analyses for RCIC System operation. Based on its contribution to the reduction of overall plant risk, the system satisfies Criterion 4 of Reference 3.

LCO

The OPERABILITY of the RCIC System provides adequate core cooling such that actuation of any of the ECCS subsystems is not required in the event of RPV isolation accompanied by a loss of feedwater flow. The RCIC System has sufficient capacity to maintain RPV inventory during an isolation event. Management of gas voids is important to RCIC System OPERABILITY.

APPLICABILITY

The RCIC System is required to be OPERABLE in MODE 1, and MODES 2 and 3 with reactor steam dome pressure > 150 psig since RCIC is the primary non-ECCS water source for core cooling when the reactor is isolated and pressurized. In MODES 2 and 3 with reactor steam dome pressure ≤ 150 psig, and in MODES 4 and 5, RCIC is not required to be OPERABLE since the ECCS injection/spray subsystems can provide sufficient flow to the vessel.

ACTIONS

A Note prohibits the application of LCO 3.0.4.b to an inoperable RCIC System. There is an increased risk associated with entering a MODE or other specified condition in the Applicability with an inoperable RCIC System and the provisions of LCO 3.0.4.b, which allow entry into a MODE or other specified condition in the Applicability with the LCO not met after performance of a risk assessment addressing inoperable systems and components, should not be applied in this circumstance.

A.1 and A.2

If the RCIC System is inoperable during MODE 1, or MODES 2 or 3 with reactor steam dome pressure > 150 psig, and the

(continued)

BASES

ACTIONS

A.1 and A.2 (continued)

HPCS System is immediately verified to be OPERABLE, the RCIC System must be restored to OPERABLE status within 14 days.

In this condition, loss of the RCIC System will not affect the overall plant capability to provide makeup inventory at high RPV pressure since the HPCS System is the only high pressure system assumed to function during a loss of coolant accident (LOCA). OPERABILITY of the HPCS is therefore immediately verified when the RCIC System is inoperable. This may be performed as an administrative check, by examining logs or other information, to determine if the HPCS is out of service for maintenance or other reasons. Verification does not require performing the Surveillances needed to demonstrate the OPERABILITY of the HPCS System. If the OPERABILITY of the HPCS System cannot be immediately verified, however, Condition B must be entered. For transients and certain abnormal events with no LOCA, RCIC (as opposed to HPCS) is the preferred source of makeup coolant because of its relatively small capacity, which allows easier control of RPV water level. Therefore, a limited time is allowed to restore the inoperable RCIC to OPERABLE status.

The 14 day Completion Time is based on a reliability study (Ref. 4) that evaluated the impact on ECCS availability, assuming that various components and subsystems were taken out of service. The results were used to calculate the average availability of ECCS equipment needed to mitigate the consequences of a LOCA as a function of allowed outage times (AOTs). Because of the similar functions of the HPCS and RCIC, the AOTs (i.e., Completion Times) determined for the HPCS are also applied to RCIC.

B.1 and B.2

If the RCIC System cannot be restored to OPERABLE status within the associated Completion Time, or if the HPCS System is simultaneously inoperable, the plant must be brought to a condition in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and reactor steam dome pressure reduced to ≤ 150 psig within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

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BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.5.3.1

The RCIC System flow path piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the RCIC Systems and may also prevent water hammer, pump cavitation, and pumping of noncondensable gas into the reactor vessel.

Selection of RCIC System locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plant and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

The RCIC System is OPERABLE when it is sufficiently filled with water. Acceptance criteria are established for the volume of accumulated gas at susceptible locations. If accumulated gas is discovered that exceeds the acceptance criteria for the location (or the volume of accumulated gas at one or more susceptible locations exceeds an acceptance criteria for gas volume at the suction or discharge of a pump), the Surveillance is not met. If it is determined by subsequent evaluation that the RCIC System is not rendered inoperable by the accumulated gas (i.e., the system is sufficiently filled with water), the Surveillance may be declared met. Accumulated gas should be eliminated or brought within the acceptance criteria limits.

RCIC System locations susceptible to gas accumulation are monitored and, if gas is found, the gas volume is compared to the acceptance criteria for the location. Susceptible locations in the same flow path which are subject to the same gas intrusion mechanisms may be verified by monitoring a representative subset of susceptible locations. Monitoring may not be practical for locations that are inaccessible due to radiological or environmental conditions, the plant configuration, or personnel safety.

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BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.5.3.1 (continued)

For these locations alternative methods (e.g., operating parameters, remote monitoring) may be used to monitor the susceptible location. Monitoring is not required for susceptible locations where the maximum potential accumulated gas void volume has been evaluated and determined to not challenge system OPERABILITY. The accuracy of the method used for monitoring the susceptible locations and trending of the results should be sufficient to assure system OPERABILITY during the Surveillance interval.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.3.2

Verifying the correct alignment for manual, power operated, and automatic valves (including the RCIC pump flow controller) in the RCIC flow path provides assurance that the proper flow path will exist for RCIC operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these were verified to be in the correct position prior to locking, sealing, or securing. A valve that receives an initiation signal is allowed to be in a nonaccident position provided the valve will automatically reposition in the proper stroke time. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of potentially being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. For the RCIC System, this SR also includes the steam flow path for the turbine and the flow controller position.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Surveillance is modified by a Note which exempts system vent flow paths opened under administrative control. The administrative control should be proceduralized and include station a dedicated individual at the system vent flow path who is in continuous communication with the operators in the control room. This individual will have a method to rapidly close the system vent flow path if directed.

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BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.5.3.3 and SR 3.5.3.4

The RCIC pump flow rates ensure that the system can maintain reactor coolant inventory during pressurized conditions with the RPV isolated. The flow tests for the RCIC System are performed at two different pressure ranges such that system capability to provide rated flow against a system head corresponding to reactor pressure is tested both at the higher and lower operating ranges of the system. The required system head should overcome the RPV pressure and associated discharge line losses. Adequate reactor steam pressure must be available to perform these tests. Additionally, adequate steam flow must be passing through the main turbine or turbine bypass valves to continue to control reactor pressure when the RCIC System diverts steam flow. Therefore, sufficient time is allowed after adequate pressure and flow are achieved to perform these SRs. Adequate reactor steam pressure to perform SR 3.5.3.3 is 935 psig and to perform SR 3.5.3.4 is 150 psig. Adequate steam flow is represented by at least one turbine bypass valve open. Reactor startup is allowed prior to performing the low pressure Surveillance because the reactor pressure is low and the time to satisfactorily perform the Surveillance is short. The reactor pressure is allowed to be increased to normal operating pressure since it is assumed that the low pressure test has been satisfactorily completed and there is no indication or reason to believe that RCIC is inoperable. Therefore, these SRs are modified by Notes that state the Surveillances are not required to be performed until 12 hours after the reactor steam pressure and flow are adequate to perform the test. The 12 hours allowed for the flow tests after the required pressure and flow are reached are sufficient to achieve stable conditions for testing and provides a reasonable time to complete the SRs.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

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BASES

SURVEILLANCE REQUIREMENTS (continued)

SR 3.5.3.5

The RCIC System is required to actuate automatically to perform its design function. This Surveillance verifies that with a required system initiation signal (actual or simulated) the automatic initiation logic of RCIC will cause the system to operate as designed, i.e., actuation of the system throughout its emergency operating sequence, which includes automatic pump startup and actuation of all automatic valves to their required positions. This Surveillance also ensures that the RCIC System will automatically restart on an RPV low water level (Level 2) signal received subsequent to an RPV high water level (Level 8) trip and that the suction is automatically transferred from the CST to the suppression pool on a CST low water level signal. The LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.2 overlaps this Surveillance to provide complete testing of the assumed design function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This SR is modified by a Note that excludes vessel injection during the Surveillance. Since all active components are testable and full flow can be demonstrated by recirculation through the test line, coolant injection into the RPV is not required during the Surveillance.

REFERENCES

1. 10 CFR 50, Appendix A, GDC 33.
2. USAR, Section 5.4.6.1.
3. 10 CFR 50.36(c)(2)(ii).
4. Memorandum from R.L. Baer (NRC) to V. Stello, Jr. (NRC), "Recommended Interim Revisions to LCO's for ECCS Components," December 1, 1975.