



Uranerz Energy Corporation  
(an Energy Fuels Company)  
1701 East "E" Street  
Casper, WY 82605  
307-265-8900  
[www.energyfuels.com](http://www.energyfuels.com)

July 25, 2016

UIC Program Supervisor  
DEQ – Water Quality Division  
Herschler Building  
4W, 122 West 25<sup>th</sup> Street  
Cheyenne, WY 82002

Re: 2<sup>nd</sup> Quarter 2016 Report, Uranerz Energy Corporation, UIC Class I Permit #10-392

To Whom It May Concern,

WDEQ-WQD UIC Permit #10-392 Section K, *Records and Reports*, requires Uranerz Energy Corporation (Uranerz) to submit quarterly reports to WDEQ-WQD for the UIC Class I wells. Uranerz operated two installed UIC wells, NICH-DW-1 and NICH-DW-4 during the quarter.

Attached, please find the 2<sup>nd</sup> Quarter 2016 Report.

If you have any questions regarding the provided information, please contact me at 307-232-6680 or by email at [bbonifas@energyfuels.com](mailto:bbonifas@energyfuels.com).

Sincerely,

A handwritten signature in black ink, appearing to read 'William P. Goranson'.

William P. Goranson  
Executive Vice President ISR Operations  
Uranerz Energy Corporation (an Energy Fuels company)

WG/th

Attachments: 2<sup>nd</sup> Quarter 2016 Report  
Strata Technologies, Inc. Report

cc: Ursula Williams, WDEQ-WQD, District 3



**UIC Class I Permit 10-392  
2<sup>nd</sup> Quarter 2016 Report**

**Introduction**

Uranerz Energy Corporation (Uranerz) received approval on October 22, 2012 of Class I UIC permit 10-392. Two UIC wells were installed, NICH-DW-1 and NICH-DW-4. NICH-DW-1 was approved for injection on December 5, 2013. NICH-DW-4 was approved for injection on December 20, 2013. The following quarterly reporting requirements are derived from Section K.6 of the UIC permit.

**1. Injection Rates**

Report the minimum, volume-weighted average and maximum instantaneous injection rate for each well each month of the quarter. The page showing the maximum injection rates shall also show the maximum permitted injection rates for comparison.

Table 1 below is a tabulation of the monthly instantaneous injection rate data for the period.

**Table 1: Monthly Instantaneous Injection Rates**

| Well ID   | Month | Minimum Injection (gpm) | Volume-weighted average Injection (gpm) | Maximum Injection (gpm) | Maximum Permitted Injection Rate (gpm) |
|-----------|-------|-------------------------|---|-------------------------|--|
| NICH-DW-1 | April | 0.2                     | 23.8                                    | 56.5                    | 150                                    |
|           | May   | 0.2                     | 20.0                                    | 56.0                    |  |
|           | June  | 0.2                     | 16.3                                    | 59.5                    |  |
| NICH-DW-4 | April | 0.2                     | 24.4                                    | 64.2                    |  |
|           | May   | 0.3                     | 21.1                                    | 60.4                    |  |
|           | June  | 0.2                     | 16.1                                    | 58.3                    |  |

**2. Injection Pressures**

Report the minimum, average and maximum daily injection pressures for each well for each month of the quarter. Any pressures that activate alarms or kill switches are discussed in Section 7.

Table 2 below is a tabulation of the daily injection pressure data for each well, each month of the reporting period.

**Table 2: Monthly Injection Pressure**

| Well ID   | Month | Minimum Injection (psi) | Average Injection (psi) | Maximum Injection (psi) | Maximum Permitted Injection Pressure (LSIP psi) |
|-----------|-------|-------------------------|-------------------------|-------------------------|---|
| NICH-DW-1 | April | 663.2                   | 987.3                   | 1075.4                  | 1112  |
|           | May   | 826.1                   | 1049.4                  | 1100.4                  |   |
|           | June  | 916.7                   | 1063.0                  | 1138.6 *                |   |
| NICH-DW-4 | April | 876.3                   | 1019.1                  | 1094.9                  | 1199  |
|           | May   | 898.4                   | 1054.9                  | 1119.9                  |   |
|           | June  | 922.8                   | 1071.7                  | 1126.7                  |   |

\* Please refer to Sections 6 and 7 below for a discussion of exceedances

### 3. Injection Volume

Report the total injection volume in barrels for each month of the quarter, the total for the quarter, and the total cumulative volume of waste injected to date.

Table 3 below is a tabulation of the injection volume data for the period.

**Table 3: Total Injection Volumes**

| Well ID   | Month | Total Injection Volume (bbl) | Total Quarterly Volume (bbl) | Total Quarterly Volume (bbl) | Total Cumulative Volume (bbl to date) |  |  |
|-----------|-------|------------------------------|------------------------------|------------------------------|---------------------------------------|--|--|
| NICH-DW-1 | April | 13761.8                      | 48514.8                      | 102425.0                     | 758840.6                              |  |  |
|           | May   | 18013.2                      |                              |                              |                                       |  |  |
|           | June  | 16739.8                      |                              |                              |                                       |  |  |
| NICH-DW-4 | April | 17774.3                      | 53910.2                      |                              |                                       |  |  |
|           | May   | 18175.7                      |                              |                              |                                       |  |  |
|           | June  | 17960.3                      |                              |                              |                                       |  |  |





#### 4. Annulus Pressure

Report the maximum and minimum annulus pressures for each well, each month of the quarter. Any pressures that activate alarms or kill switches are discussed in section 7.

Table 4 below is a tabulation of the monthly annulus pressure data for the period.

Table 4: Monthly Annulus Pressure

| Well ID   | Month | Minimum Annulus Pressure (psi) | Maximum Annulus Pressure (psi) | Permitted Annulus Pressure Range (psig) |
|-----------|-------|--------------------------------|--------------------------------|---|
| NICH-DW-1 | April | 0.1 *                          | 724.6                          | 200-800                                 |
|           | May   | 384.0                          | 731.0                          |   |
|           | June  | 224.7                          | 716.4                          |   |
| NICH-DW-4 | April | 449.7                          | 484.3                          |   |
|           | May   | 429.1                          | 493.6                          |   |
|           | June  | 436.6                          | 475.5                          |   |

\* Please refer to Sections 6 and 7 below for a discussion of exceedances

#### 5. Analytical Results

Report any quarterly analytical results required by Section I of this permit. Sample collection dates should allow ample time to receive analytical results prior to reporting deadlines.

The Injectate sample was collected on May 25, 2016 and submitted to a third party laboratory for analysis. A copy of the analytical results is attached. NICH-DW-1 and NICH-DW-4 receive waste from the same pipe exiting the plant. Per Section I of the permit, if any group of wells receives waste from the same pipe exiting the plant, a single sample may be collected for that group rather than at the individual well.

#### 6. Permit Exceedances

Report any permit exceedances within the quarter.

| Date      | Well      | Explanation of Exceedance |
|-----------|-----------|---------------------------|
| 4/11/2016 | NICH-DW-1 | Scheduled Maintenance     |
| 6/30/2016 | NICH-DW-1 | Scheduled Shut-down       |



## 7. Events That Triggered Alarms or Shutdowns

Report any events that triggered alarms or shutdowns and the responses taken during the quarter shall be fully described.

There were no unplanned shutdowns during the quarter for either NICH-DW-1 or NICH-DW-4.

On April 11, 2016, there appeared to be a loss of Annulus Pressure at NICH-DW-1 during a scheduled maintenance activity, to repair a small leak on the well's annulus feed line. The well head and annulus were isolated from the rest of the system and the portion of line to be fixed was bled down to 0 psi. Since the well was isolated prior to bleeding the line down, the actual annulus pressure did not go below the permitted 400 psi, however, the pressure transmitter was below 400 psi for approximately 14 minutes. After the repairs were made, the isolation valve for the well's annulus was opened and the pressure transmitter returned to the normal operating value of 434.8 psi.

On June 30, 2016 at approximately 10:32pm a spike of the injection tubing pressure occurred at Deep Disposal Well #1. The recorded injection pressure hit a maximum of 1139 psi at the wellhead's pressure transmitter and the high-high alarm was set off. At this time the deep well injection pump was already shut down due to a command from the plant operator, however the alarm did alert the plant operator and would have automatically shut the injection pump down immediately, had it not already been turned off.

Before the plant operator shut the injection pump down, the well was injecting water at approximately 16 gpm and 1080 psi. As the injection pressure increased above 1080 psi the operator shut the pump off and the wellfield operator went to the disposal well building to bleed off injection pressure from the line and restart the injection pump. Immediately after the wellfield operator began to relieve pressure on the injection line, the check valve at the well head was able to seat completely. It is believed that until the pressure was relieved upstream of the check valve, the differential pressure across the check valve did not allow it to completely close or prevent back flow from the well to the injection pump. The sudden close of the check valve produced a water hammer effect on the fluid between the check valve on the well head, and the well's completion zone. When this water hammer reached the pressure transmitter it recorded a higher than normal, very sudden, pressure spike in the injection tubing at the well's surface.

Previously, water hammer events that produce a pressure spike have occurred during a shutdown of the deep disposal wells. In January 2016, a third party engineer was brought on to investigate the reason behind, and to provide any recommendations to alleviate, the wellhead pressure spikes. The attached report confirms that it is a water hammer event that is occurring when valves are shut too quickly after injecting at a high pressure into the tubing. Please see the attached report from Strata Technologies, Inc.





A few corrective actions have been implemented, such as extending the time in which the injection pump ramps down during a shut down period, and decreasing the high-high pressure value at the injection tubing, to allow for a pressure spike from water hammer without exceeding the permitted conditions. Additional corrective actions, such as a different type of check valve or possibly adding an actuated valve that can be closed slowly, are being investigated and will be tested in the future.

## 8. Well Tests

Any well tests conducted more than 30 days before the end of the quarter (e.g. mechanical integrity, pressure fall-off, or step rate injection) and reports of well workovers.

There were no well tests or workovers conducted during the quarter.



Inter-Mountain Labs

1673 Terra Avenue, Sheridan, Wyoming 82801 ph: (307) 672-8945

Your Environmental Monitoring Partner

Date: 6/13/2016

**CLIENT:** Energy Fuels (Uranerz Energy Corp)  
**Project:** Nichols Ranch  
**Lab Order:** S1605493

**CASE NARRATIVE**


**Report ID:** S1605493001

Samples DDW Injectate, DDW Injectate DUP, and Trip Blank were received on May 26, 2016.

All samples were received and analyzed within the EPA recommended holding times, except those noted below in this case narrative. Samples were analyzed using the methods outlined in the following references:

"Standard Methods For The Examination of Water and Wastewater", approved method versions  
Test Methods for Evaluating Solid Waste, Physical/Chemical Methods, SW-846, 3rd Edition  
40 CFR Parts 136 and 141  
40 CFR Part 50, Appendices B, J, L, and O  
Methods indicated in the Methods Update Rule published in the Federal Register Friday, May 18, 2012  
ASTM approved and recognized standards

All Quality Control parameters met the acceptance criteria defined by EPA and Inter-Mountain Laboratories except as indicated in this case narrative.

Reviewed by:   
Wade Nieuwsma, Assistant Laboratory Manager



## Sample Analysis Report

**Company:** Energy Fuels (Uranerz Energy Corp)  
1701 East "E" Street  
Casper, WY 82605

**Date Reported** 6/13/2016  
**Report ID** S1605493001

**ProjectName:** Nichols Ranch  
**Lab ID:** S1605493-001  
**ClientSample ID:** DDW Injectate  
**COC:** 165051

**WorkOrder:** S1605493  
**CollectionDate:** 5/25/2016 1:35:00 PM  
**DateReceived:** 5/26/2016 12:17:00 PM  
**FieldSampler:** CP  
**Matrix:** Water

## Comments

| Analyses                                    | Result | Units    | Qual | RL     | Method        | Date Analyzed/Init |     |
|---|--------|----------|------|--------|---------------|--------------------|-----|
| <b>Anions/Cations</b>                       |        |          |      |        |               |                    |     |
| Alkalinity, Total (As CaCO <sub>3</sub> )   | 725    | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1753    | IBS |
| Alkalinity, Bicarbonate as HCO <sub>3</sub> | 885    | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1753    | IBS |
| Alkalinity, Carbonate as CO <sub>3</sub>    | ND     | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1753    | IBS |
| Chloride                                    | 2190   | mg/L     |      | 1      | EPA 300.0     | 05/31/2016 1443    | AB  |
| Sulfate                                     | 513    | mg/L     |      | 5      | EPA 300.0     | 05/27/2016 1905    | AB  |
| <b>General Parameters</b>                   |        |          |      |        |               |                    |     |
| pH  | 8.0    | s.u.     |      | 0.1    | SM 4500 H B   | 05/31/2016 1753    | IBS |
| Electrical Conductivity                     | 8330   | µmhos/cm |      | 5      | SM 2510B      | 05/31/2016 1753    | IBS |
| Total Dissolved Solids (180)                | 5100   | mg/L     |      | 10     | SM 2540       | 05/27/2016 1108    | NLG |
| Specific Gravity                            | 1.00   | 20°C/4°C |      | 0.01   | ASTM D1429-08 | 05/26/2016 1438    | KB  |
| Sulfide as H <sub>2</sub> S                 | ND     | mg/L     |      | 0.01   | HACH 8131     | 05/27/2016 809     | KB  |
| <b>Metals - Total</b>                       |        |          |      |        |               |                    |     |
| Arsenic                                     | 0.027  | mg/L     |      | 0.001  | EPA 200.8     | 06/02/2016 1720    | MS  |
| Selenium                                    | 2.34   | mg/L     |      | 0.001  | EPA 200.8     | 06/02/2016 1720    | MS  |
| Uranium                                     | 1.21   | mg/L     |      | 0.0003 | EPA 200.8     | 06/02/2016 1720    | MS  |
| Vanadium                                    | 1.43   | mg/L     |      | 0.005  | EPA 200.8     | 06/02/2016 1720    | MS  |
| <b>Radionuclides - Dissolved</b>            |        |          |      |        |               |                    |     |
| Radium 226                                  | 387    | pCi/L    |      | 0.2    | SM 7500 Ra-B  | 06/06/2016 1703    | MB  |
| Radium 226 Precision (±)                    | 2.5    | pCi/L    |      |        | SM 7500 Ra-B  | 06/06/2016 1703    | MB  |

These results apply only to the samples tested.

## RL - Reporting Limit

|                    |   |  |    |  |
|--------------------|---|--|----|--|
| <b>Qualifiers:</b> | B | Analyte detected in the associated Method Blank      | C  | Calculated Value                                   |
|                    | E | Value above quantitation range                       | H  | Holding times for preparation or analysis exceeded |
|                    | J | Analyte detected below quantitation limits           | L  | Analyzed by another laboratory                     |
|                    | M | Value exceeds Monthly Ave or MCL or is less than LCL | ND | Not Detected at the Reporting Limit                |
|                    | O | Outside the Range of Dilutions                       | S  | Spike Recovery outside accepted recovery limits    |
|                    | X | Matrix Effect  |    |  |

Reviewed by:

Wade Nieuwsma, Assistant Laboratory Manager





## Sample Analysis Report

**Company:** Energy Fuels (Uranerz Energy Corp)  
1701 East "E" Street  
Casper, WY 82605

**Date Reported** 6/13/2016  
**Report ID** S1605493001

**ProjectName:** Nichols Ranch  
**Lab ID:** S1605493-002  
**ClientSample ID:** DDW Injectate DUP  
**COC:** 165051

**WorkOrder:** S1605493  
**CollectionDate:** 5/25/2016 1:35:00 PM  
**DateReceived:** 5/26/2016 12:17:00 PM  
**FieldSampler:** CP  
**Matrix:** Water


## Comments

| Analyses                                    | Result | Units    | Qual | RL     | Method        | Date Analyzed/Init |     |
|---|--------|----------|------|--------|---------------|--------------------|-----|
| <b>Anions/Cations</b>                       |        |          |      |        |               |                    |     |
| Alkalinity, Total (As CaCO <sub>3</sub> )   | 705    | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1802    | IBS |
| Alkalinity, Bicarbonate as HCO <sub>3</sub> | 860    | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1802    | IBS |
| Alkalinity, Carbonate as CO <sub>3</sub>    | ND     | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1802    | IBS |
| Chloride                                    | 2180   | mg/L     |      | 1      | EPA 300.0     | 05/31/2016 1457    | AB  |
| Sulfate                                     | 500    | mg/L     |      | 5      | EPA 300.0     | 05/27/2016 1920    | AB  |
| <b>General Parameters</b>                   |        |          |      |        |               |                    |     |
| pH  | 8.0    | s.u.     |      | 0.1    | SM 4500 H B   | 05/31/2016 1802    | IBS |
| Electrical Conductivity                     | 8370   | µmhos/cm |      | 5      | SM 2510B      | 05/31/2016 1802    | IBS |
| Total Dissolved Solids (180)                | 5070   | mg/L     |      | 10     | SM 2540       | 05/27/2016 1109    | NLG |
| Specific Gravity                            | 1.00   | 20°C/4°C |      | 0.01   | ASTM D1429-08 | 05/26/2016 1439    | KB  |
| Sulfide as H <sub>2</sub> S                 | ND     | mg/L     |      | 0.01   | HACH 8131     | 05/27/2016 811     | KB  |
| <b>Metals - Total</b>                       |        |          |      |        |               |                    |     |
| Arsenic                                     | 0.028  | mg/L     |      | 0.001  | EPA 200.8     | 06/02/2016 1736    | MS  |
| Selenium                                    | 2.28   | mg/L     |      | 0.001  | EPA 200.8     | 06/02/2016 1736    | MS  |
| Uranium                                     | 1.12   | mg/L     |      | 0.0003 | EPA 200.8     | 06/02/2016 1736    | MS  |
| Vanadium                                    | 1.36   | mg/L     |      | 0.005  | EPA 200.8     | 06/02/2016 1736    | MS  |
| <b>Radionuclides - Dissolved</b>            |        |          |      |        |               |                    |     |
| Radium 226                                  | 423    | pCi/L    |      | 0.2    | SM 7500 Ra-B  | 06/06/2016 1703    | MB  |
| Radium 226 Precision (±)                    | 2.6    | pCi/L    |      |        | SM 7500 Ra-B  | 06/06/2016 1703    | MB  |

These results apply only to the samples tested.

## RL - Reporting Limit

|                    |   |  |    |  |
|--------------------|---|--|----|--|
| <b>Qualifiers:</b> | B | Analyte detected in the associated Method Blank      | C  | Calculated Value                                   |
|                    | E | Value above quantitation range                       | H  | Holding times for preparation or analysis exceeded |
|                    | J | Analyte detected below quantitation limits           | L  | Analyzed by another laboratory                     |
|                    | M | Value exceeds Monthly Ave or MCL or is less than LCL | ND | Not Detected at the Reporting Limit                |
|                    | O | Outside the Range of Dilutions                       | S  | Spike Recovery outside accepted recovery limits    |
|                    | X | Matrix Effect  |    |  |

Reviewed by:   
Wade Nieuwsma, Assistant Laboratory Manager



## Sample Analysis Report

Company: Energy Fuels (Uranerz Energy Corp)  
1701 East "E" Street  
Casper, WY 82605

Date Reported 6/13/2016  
Report ID S1605493001

ProjectName: Nichols Ranch  
Lab ID: S1605493-003  
ClientSample ID: Trip Blank  
COC: 165051

WorkOrder: S1605493  
CollectionDate: 5/25/2016 1:35:00 PM  
DateReceived: 5/26/2016 12:17:00 PM  
FieldSampler: CP  
Matrix: Water


## Comments

| Analyses                                    | Result | Units    | Qual | RL     | Method        | Date Analyzed/Init |     |
|---|--------|----------|------|--------|---------------|--------------------|-----|
| <b>Anions/Cations</b>                       |        |          |      |        |               |                    |     |
| Alkalinity, Total (As CaCO <sub>3</sub> )   | ND     | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1810    | IBS |
| Alkalinity, Bicarbonate as HCO <sub>3</sub> | ND     | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1810    | IBS |
| Alkalinity, Carbonate as CO <sub>3</sub>    | ND     | mg/L     |      | 5      | SM 2320B      | 05/31/2016 1810    | IBS |
| Chloride                                    | ND     | mg/L     |      | 1      | EPA 300.0     | 05/27/2016 1934    | AB  |
| Sulfate                                     | ND     | mg/L     |      | 5      | EPA 300.0     | 05/27/2016 1934    | AB  |
| <b>General Parameters</b>                   |        |          |      |        |               |                    |     |
| pH  | 6.4    | s.u.     |      | 0.1    | SM 4500 H B   | 05/31/2016 1810    | IBS |
| Electrical Conductivity                     | ND     | µmhos/cm |      | 5      | SM 2510B      | 05/31/2016 1810    | IBS |
| Total Dissolved Solids (180)                | ND     | mg/L     |      | 10     | SM 2540       | 05/27/2016 1110    | NLG |
| Specific Gravity                            | 1.00   | 20°C/4°C |      | 0.01   | ASTM D1429-08 | 05/26/2016 1440    | KB  |
| Sulfide as H <sub>2</sub> S                 | ND     | mg/L     |      | 0.01   | HACH 8131     | 05/27/2016 813     | KB  |
| <b>Metals - Total</b>                       |        |          |      |        |               |                    |     |
| Arsenic                                     | ND     | mg/L     |      | 0.001  | EPA 200.8     | 06/02/2016 1741    | MS  |
| Selenium                                    | ND     | mg/L     |      | 0.001  | EPA 200.8     | 06/02/2016 1741    | MS  |
| Uranium                                     | ND     | mg/L     |      | 0.0003 | EPA 200.8     | 06/02/2016 1741    | MS  |
| Vanadium                                    | ND     | mg/L     |      | 0.005  | EPA 200.8     | 06/02/2016 1741    | MS  |
| <b>Radionuclides - Dissolved</b>            |        |          |      |        |               |                    |     |
| Radium 226                                  | 0.3    | pCi/L    |      | 0.2    | SM 7500 Ra-B  | 06/06/2016 1703    | MB  |
| Radium 226 Precision (±)                    | 0.1    | pCi/L    |      |        | SM 7500 Ra-B  | 06/06/2016 1703    | MB  |

These results apply only to the samples tested.

## RL - Reporting Limit

|             |   |  |    |  |
|-------------|---|--|----|--|
| Qualifiers: | B | Analyte detected in the associated Method Blank      | C  | Calculated Value                                   |
|             | E | Value above quantitation range                       | H  | Holding times for preparation or analysis exceeded |
|             | J | Analyte detected below quantitation limits           | L  | Analyzed by another laboratory                     |
|             | M | Value exceeds Monthly Ave or MCL or is less than LCL | ND | Not Detected at the Reporting Limit                |
|             | O | Outside the Range of Dilutions                       | S  | Spike Recovery outside accepted recovery limits    |
|             | X | Matrix Effect  |    |  |

Reviewed by:   
Wade Nieuwsma, Assistant Laboratory Manager



Inter-Mountain Labs

1673 Terra Avenue, Sheridan, Wyoming 82801 ph: (307) 672-8945

Your Environmental Monitoring Partner

**ANALYTICAL QC SUMMARY REPORT**

CLIENT: Energy Fuels (Uranerz Energy Corp)

Date: 6/13/2016

Work Order: S1605493

Report ID: S1605493001

Project: Nichols Ranch

| Alkalinity                   | Sample Type   | MBLK | Units: mg/L |          |      |              |      |  |
|------------------------------|---------------|------|-------------|----------|------|--------------|------|--|
| BLANK (05/31/16 17:12)       | RunNo: 134676 |      |             |          |      |              |      |  |
| Analyte                      | Result        | RL   | Spike       | Ref Samp | %REC | % Rec Limits | Qual |  |
| Alkalinity, Total (As CaCO3) | ND            | 5    |             |          |      |              |      |  |

| Alkalinity                   |        | Sample Type   | LCS   |          | Units: mg/L |              |      |  |  |
|------------------------------|--------|---------------|-------|----------|-------------|--------------|------|--|--|
| ATQC (05/31/16 17:02)        |        | RunNo: 134676 |       |          |             |              |      |  |  |
| Analyte                      | Result | RL            | Spike | Ref Samp | %REC        | % Rec Limits | Qual |  |  |
| Alkalinity, Total (As CaCO3) | 609    | 5             | 595   |          | 102         | 90 - 110     |      |  |  |

| Alkalinity                      | Sample Type | DUP           | Units: mg/L |       |      |              |      |  |
|---------------------------------|-------------|---------------|-------------|-------|------|--------------|------|--|
| S1605509-002AD (05/31/16 20:45) |             | RunNo: 134676 |             |       |      |              |      |  |
| Analyte                         | Result      | RL            | Ref Samp    | %RPD  | %REC | % RPD Limits | Qual |  |
| Alkalinity, Bicarbonate as HCO3 | 619         | 5             | 540         | 13.6  |      | 20           |      |  |
| Alkalinity, Carbonate as CO3    | 31          | 5             | 32          | 0.422 |      | 20           |      |  |
| Alkalinity, Total (As CaCO3)    | 559         | 5             | 495         | 12.2  |      | 20           |      |  |

| Conductivity            |  | Sample Type   | MBLK |       | Units: µmhos/cm |      |              |      |  |
|-------------------------|--|---------------|------|-------|-----------------|------|--------------|------|--|
| BLANK (05/31/16 17:12)  |  | RunNo: 134676 |      |       |                 |      |              |      |  |
| Analyte                 |  | Result        | RL   | Spike | Ref Samp        | %REC | % Rec Limits | Qual |  |
| Electrical Conductivity |  | ND            | 5    |       |                 |      |              |      |  |

| Conductivity            |  | Sample Type   | LCS |       | Units: µmhos/cm |      |              |      |  |
|-------------------------|--|---------------|-----|-------|-----------------|------|--------------|------|--|
| ATQC (05/31/16 17:02)   |  | RunNo: 134676 |     |       |                 |      |              |      |  |
| Analyte                 |  | Result        | RL  | Spike | Ref Samp        | %REC | % Rec Limits | Qual |  |
| Electrical Conductivity |  | 1030          | 5   | 1060  |                 | 96.7 | 90 - 110     |      |  |

| Conductivity                    |  | Sample Type   | DUP | Units: µmhos/cm |       |      |              |      |
|---------------------------------|--|---------------|-----|-----------------|-------|------|--------------|------|
| S1605498-001AD (05/31/16 18:57) |  | RunNo: 134676 |     |                 |       |      |              |      |
| Analyte                         |  | Result        | RL  | Ref Samp        | %RPD  | %REC | % RPD Limits | Qual |
| Electrical Conductivity         |  | 2200          | 5   | 2220            | 0.905 |      | 20           |      |

Qualifiers: B Analyte detected in the associated Method Blank  
H Holding times for preparation or analysis exceeded  
L Analyzed by another laboratory  
O Outside the Range of Dilutions  
S Spike Recovery outside accepted recovery limits

E Value above quantitation range  
J Analyte detected below quantitation limits  
ND Not Detected at the Reporting Limit  
R RPD outside accepted recovery limits  
X Matrix Effect





Inter-Mountain Labs

Your Environmental Monitoring Partner

1673 Terra Avenue, Sheridan, Wyoming 82801 ph: (307) 672-8945

**ANALYTICAL QC SUMMARY REPORT**

CLIENT: Energy Fuels (Uranerz Energy Corp)

Date: 6/13/2016

Work Order: S1605493

Report ID: S1605493001

Project: Nichols Ranch

**Anions by ION Chromatography**Sample Type **MBLK**

Units: mg/L

| BLK (05/26/16 09:18) |        | RunNo: 134525 |       |          |      |              |      |
|----------------------|--------|---------------|-------|----------|------|--------------|------|
| Analyte              | Result | RL            | Spike | Ref Samp | %REC | % Rec Limits | Qual |
| Chloride             | ND     | 1             |       |          |      |              |      |
| Sulfate              | ND     | 1             |       |          |      |              |      |

**Anions by ION Chromatography**Sample Type **LCS**

Units: mg/L

| DIONEX (05/26/16 09:34) |        | RunNo: 134525 |       |          |      |              |      |
|-------------------------|--------|---------------|-------|----------|------|--------------|------|
| Analyte                 | Result | RL            | Spike | Ref Samp | %REC | % Rec Limits | Qual |
| Chloride                | 30     | 1             | 30    |          | 101  | 90 - 110     |      |
| Sulfate                 | 146    | 1             | 150   |          | 97.5 | 90 - 110     |      |

**Anions by ION Chromatography**Sample Type **MS**

Units: mg/L

| S1605334-005ASPK (05/27/16 21:33) |        | RunNo: 134525 |       |          |      |              |      |
|-----------------------------------|--------|---------------|-------|----------|------|--------------|------|
| Analyte                           | Result | RL            | Spike | Ref Samp | %REC | % Rec Limits | Qual |
| Chloride                          | 998    | 1             | 918   | 22       | 106  | 80 - 120     |      |
| Sulfate                           | 12400  | 1             | 6890  | 4520     | 114  | 80 - 120     |      |

**Anions by ION Chromatography**Sample Type **MSD**

Units: mg/L

| S1605334-005ASPKD (05/27/16 21:48) |        | RunNo: 134525 |       |       |      |              |      |
|------------------------------------|--------|---------------|-------|-------|------|--------------|------|
| Analyte                            | Result | RL            | Conc  | %RPD  | %REC | % RPD Limits | Qual |
| Chloride                           | 1000   | 1             | 998   | 0.625 | 107  | 20           |      |
| Sulfate                            | 12300  | 1             | 12400 | 0.685 | 113  | 20           |      |

**Radium 226 in Water - Dissolved**Sample Type **MBLK**

Units: pCi/L

| MB-1611 (06/06/16 14:49) |        | RunNo: 134912 |       | PrepDate: 06/01/16 0:00 |      | BatchID: 11845 |      |
|--------------------------|--------|---------------|-------|-------------------------|------|----------------|------|
| Analyte                  | Result | RL            | Spike | Ref Samp                | %REC | % Rec Limits   | Qual |
| Radium 226 (Dissolved)   | ND     | 0.2           |       |                         |      |                |      |

**Radium 226 in Water - Dissolved**Sample Type **LCS**

Units: pCi/L

| LCS-1611 (06/06/16 14:49) |        | RunNo: 134912 |       | PrepDate: 06/01/16 0:00 |      | BatchID: 11845 |      |
|---------------------------|--------|---------------|-------|-------------------------|------|----------------|------|
| Analyte                   | Result | RL            | Spike | Ref Samp                | %REC | % Rec Limits   | Qual |
| Radium 226 (Dissolved)    | 5.3    | 0.2           | 5.54  |                         | 96.1 | 67.1 - 122     |      |

**Radium 226 in Water - Dissolved**Sample Type **LCSD**

Units: pCi/L

| LCSD-1611 (06/06/16 14:49) |        | RunNo: 134912 |      | PrepDate: 06/01/16 0:00 |      | BatchID: 11845 |      |
|----------------------------|--------|---------------|------|-------------------------|------|----------------|------|
| Analyte                    | Result | RL            | Conc | %RPD                    | %REC | % RPD Limits   | Qual |
| Radium 226 (Dissolved)     | 5.9    | 0.2           | 5.3  | 10.8                    | 107  | 20             |      |

**Radium 226 in Water - Dissolved**Sample Type **MS**

Units: pCi/L

| S1605512-003E MS (06/06/16 17:03) |        | RunNo: 134912 |       | PrepDate: 06/01/16 0:00 |      | BatchID: 11845 |      |
|-----------------------------------|--------|---------------|-------|-------------------------|------|----------------|------|
| Analyte                           | Result | RL            | Spike | Ref Samp                | %REC | % Rec Limits   | Qual |
| Radium 226 (Dissolved)            | 17.2   | 0.2           | 5.54  | 10.9                    | 113  | 65 - 131       |      |

**Qualifiers:**

B Analyte detected in the associated Method Blank  
H Holding times for preparation or analysis exceeded  
L Analyzed by another laboratory  
O Outside the Range of Dilutions  
S Spike Recovery outside accepted recovery limits

E Value above quantitation range  
J Analyte detected below quantitation limits  
ND Not Detected at the Reporting Limit  
R RPD outside accepted recovery limits  
X Matrix Effect



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**ANALYTICAL QC SUMMARY REPORT**

**CLIENT:** Energy Fuels (Uranerz Energy Corp)  
**Work Order:** S1605493  
**Project:** Nichols Ranch

**Date:** 6/13/2016  
**Report ID:** S1605493001

**Solids By SM 2540**Sample Type **MBLK**

Units: mg/L

|                              |               |    |       |          |      |              |      |  |  |
|------------------------------|---------------|----|-------|----------|------|--------------|------|--|--|
| DI (05/27/16 10:39)          | RunNo: 134789 |    |       |          |      |              |      |  |  |
| Analyte                      | Result        | RL | Spike | Ref Samp | %REC | % Rec Limits | Qual |  |  |
| Total Dissolved Solids (180) | ND            | 10 |       |          |      |              |      |  |  |

**Solids By SM 2540**Sample Type **LCS**

Units: mg/L

|                              |               |    |       |          |      |              |      |  |  |
|------------------------------|---------------|----|-------|----------|------|--------------|------|--|--|
| CONTROL (05/27/16 10:40)     | RunNo: 134789 |    |       |          |      |              |      |  |  |
| Analyte                      | Result        | RL | Spike | Ref Samp | %REC | % Rec Limits | Qual |  |  |
| Total Dissolved Solids (180) | 220           | 10 | 226   |          | 99.1 | 90 - 110     |      |  |  |

**Solids By SM 2540**Sample Type **DUP**

Units: mg/L

|                                |               |    |          |       |      |              |      |  |  |
|--------------------------------|---------------|----|----------|-------|------|--------------|------|--|--|
| S1605482-008A (05/27/16 10:51) | RunNo: 134789 |    |          |       |      |              |      |  |  |
| Analyte                        | Result        | RL | Ref Samp | %RPD  | %REC | % RPD Limits | Qual |  |  |
| Total Dissolved Solids (180)   | 8480          | 10 | 8460     | 0.236 |      | 20           |      |  |  |

**Sulfide by HACH 8131**Sample Type **MBLK**

Units: mg/L

|                        |               |      |       |          |      |              |      |  |  |
|------------------------|---------------|------|-------|----------|------|--------------|------|--|--|
| BLANK (05/27/16 08:05) | RunNo: 134514 |      |       |          |      |              |      |  |  |
| Analyte                | Result        | RL   | Spike | Ref Samp | %REC | % Rec Limits | Qual |  |  |
| Sulfide as H2S         | ND            | 0.01 |       |          |      |              |      |  |  |

**Sulfide by HACH 8131**Sample Type **LCS**

Units: mg/L

|                     |               |      |       |          |      |              |      |  |  |
|---------------------|---------------|------|-------|----------|------|--------------|------|--|--|
| QC (05/27/16 08:07) | RunNo: 134514 |      |       |          |      |              |      |  |  |
| Analyte             | Result        | RL   | Spike | Ref Samp | %REC | % Rec Limits | Qual |  |  |
| Sulfide as H2S      | 0.38          | 0.01 | 0.452 |          | 84.4 | 80 - 120     |      |  |  |

**Sulfide by HACH 8131**Sample Type **MS**

Units: mg/L

|                                |               |      |       |          |      |              |      |  |  |
|--------------------------------|---------------|------|-------|----------|------|--------------|------|--|--|
| S1605493-003E (05/27/16 08:15) | RunNo: 134514 |      |       |          |      |              |      |  |  |
| Analyte                        | Result        | RL   | Spike | Ref Samp | %REC | % Rec Limits | Qual |  |  |
| Sulfide as H2S                 | 0.39          | 0.01 | 0.452 | ND       | 87.2 | 70 - 130     |      |  |  |

**Sulfide by HACH 8131**Sample Type **MSD**

Units: mg/L

|                                |               |      |      |      |      |              |      |  |  |
|--------------------------------|---------------|------|------|------|------|--------------|------|--|--|
| S1605493-003E (05/27/16 08:17) | RunNo: 134514 |      |      |      |      |              |      |  |  |
| Analyte                        | Result        | RL   | Conc | %RPD | %REC | % RPD Limits | Qual |  |  |
| Sulfide as H2S                 | 0.40          | 0.01 | 0.39 | 1.07 | 88.2 | 20           |      |  |  |

**Qualifiers:** B Analyte detected in the associated Method Blank  
H Holding times for preparation or analysis exceeded  
L Analyzed by another laboratory  
O Outside the Range of Dilutions  
S Spike Recovery outside accepted recovery limits

E Value above quantitation range  
J Analyte detected below quantitation limits  
ND Not Detected at the Reporting Limit  
R RPD outside accepted recovery limits  
X Matrix Effect





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**ANALYTICAL QC SUMMARY REPORT****CLIENT:** Energy Fuels (Uranerz Energy Corp)**Date:** 6/13/2016**Work Order:** S1605493**Report ID:** S1605493001**Project:** Nichols Ranch**Total (200.2) Metals by EPA 200.8 - Water**Sample Type **MBLK**

Units: mg/L

|                           |               |                         |                |          |      |              |      |  |
|---------------------------|---------------|-------------------------|----------------|----------|------|--------------|------|--|
| MB-11819 (06/02/16 16:59) | RunNo: 134778 | PrepDate: 05/31/16 7:20 | BatchID: 11819 |          |      |              |      |  |
| Analyte                   | Result        | RL                      | Spike          | Ref Samp | %REC | % Rec Limits | Qual |  |
| Arsenic                   | ND            | 0.005                   |                |          |      |              |      |  |
| Selenium                  | ND            | 0.005                   |                |          |      |              |      |  |
| Uranium                   | ND            | 0.0003                  |                |          |      |              |      |  |
| Vanadium                  | ND            | 0.02                    |                |          |      |              |      |  |

**Total (200.2) Metals by EPA 200.8 - Water**Sample Type **LCS**

Units: mg/L

|                            |               |                         |                |          |      |              |      |  |
|----------------------------|---------------|-------------------------|----------------|----------|------|--------------|------|--|
| LCS-11819 (06/02/16 17:04) | RunNo: 134778 | PrepDate: 05/31/16 7:20 | BatchID: 11819 |          |      |              |      |  |
| Analyte                    | Result        | RL                      | Spike          | Ref Samp | %REC | % Rec Limits | Qual |  |
| Arsenic                    | 0.203         | 0.005                   | 0.2            |          | 102  | 85 - 115     |      |  |
| Selenium                   | 0.398         | 0.005                   | 0.4            |          | 99.4 | 85 - 115     |      |  |
| Uranium                    | 0.197         | 0.0003                  | 0.2            |          | 98.3 | 85 - 115     |      |  |
| Vanadium                   | 0.19          | 0.02                    | 0.2            |          | 93.3 | 85 - 115     |      |  |

**Total (200.2) Metals by EPA 200.8 - Water**Sample Type **MS**

Units: mg/L

|                                 |               |                         |                |          |      |              |      |  |
|---------------------------------|---------------|-------------------------|----------------|----------|------|--------------|------|--|
| S1605512-001DS (06/02/16 18:14) | RunNo: 134778 | PrepDate: 05/31/16 7:20 | BatchID: 11819 |          |      |              |      |  |
| Analyte                         | Result        | RL                      | Spike          | Ref Samp | %REC | % Rec Limits | Qual |  |
| Arsenic                         | 0.200         | 0.005                   | 0.2            | ND       | 97.5 | 70 - 130     |      |  |
| Selenium                        | 0.409         | 0.001                   | 0.4            | ND       | 102  | 70 - 130     |      |  |
| Uranium                         | 0.237         | 0.0003                  | 0.2            | 0.0151   | 111  | 70 - 130     |      |  |
| Vanadium                        | 0.22          | 0.02                    | 0.2            | ND       | 110  | 70 - 130     |      |  |

**Total (200.2) Metals by EPA 200.8 - Water**Sample Type **MSD**

Units: mg/L

|                                   |               |                         |                |       |      |              |      |  |
|-----------------------------------|---------------|-------------------------|----------------|-------|------|--------------|------|--|
| S1605512-001DMSD (06/02/16 18:19) | RunNo: 134778 | PrepDate: 05/31/16 7:20 | BatchID: 11819 |       |      |              |      |  |
| Analyte                           | Result        | RL                      | Conc           | %RPD  | %REC | % RPD Limits | Qual |  |
| Arsenic                           | 0.199         | 0.005                   | 0.200          | 0.258 | 97.3 | 20           |      |  |
| Selenium                          | 0.410         | 0.001                   | 0.409          | 0.400 | 103  | 20           |      |  |
| Uranium                           | 0.240         | 0.0003                  | 0.237          | 1.20  | 113  | 20           |      |  |
| Vanadium                          | 0.22          | 0.02                    | 0.22           | 0.794 | 109  | 20           |      |  |

**pH Water**Sample Type **LCS**

Units: s.u.

|                       |               |     |       |          |      |              |      |  |
|-----------------------|---------------|-----|-------|----------|------|--------------|------|--|
| ATQC (05/31/16 17:02) | RunNo: 134676 |     |       |          |      |              |      |  |
| Analyte               | Result        | RL  | Spike | Ref Samp | %REC | % Rec Limits | Qual |  |
| pH                    | 8.9           | 0.1 | 8.6   |          | 104  | 90 - 110     |      |  |

**pH Water**Sample Type **DUP**

Units: s.u.

|                                 |               |     |          |        |      |              |      |  |
|---------------------------------|---------------|-----|----------|--------|------|--------------|------|--|
| S1605509-002AD (05/31/16 20:45) | RunNo: 134676 |     |          |        |      |              |      |  |
| Analyte                         | Result        | RL  | Ref Samp | %RPD   | %REC | % RPD Limits | Qual |  |
| pH                              | 8.8           | 0.1 | 8.8      | 0.0584 |      | 20           |      |  |

**Qualifiers:**

- B Analyte detected in the associated Method Blank
- H Holding times for preparation or analysis exceeded
- L Analyzed by another laboratory
- O Outside the Range of Dilutions
- S Spike Recovery outside accepted recovery limits

- E Value above quantitation range
- J Analyte detected below quantitation limits
- ND Not Detected at the Reporting Limit
- R RPD outside accepted recovery limits
- X Matrix Effect





## Page of

*All shaded fields must be completed.*

**Sampler (Signature/Attestation of Authenticity)**

Product Name

CONTINUING

307-232-625

SAME AS ABOVE

**SAMPLE IDENTIFICATION**

Matrix

# of Containers

3A

REMARKS

## LEAVE COMMENTS

15.42

Beltinghush By (Signature/Printed)

| DATE | TIME |
|------|------|
|------|------|

Received By (Signature/Printed)

DATE \_\_\_\_\_

TIME

5.26.16 12.17

Kathy Boop

5-25-16 1836

5.26.16 12.17

## CLIPPING INFO



Fed Express



Hand Carried

☐ Other \_\_\_\_\_

| Water | WT  |
|-------|-----|
| 100   | 100 |
| 90    | 90  |
| 80    | 80  |
| 70    | 70  |
| 60    | 60  |
| 50    | 50  |
| 40    | 40  |
| 30    | 30  |
| 20    | 20  |
| 10    | 10  |
| 0     | 0   |

Soil

Solid GD

Filter

Other

Check desired service

## Standard turnaround

**RUSH - 5 Working Day**

URGENT - < 2 Working

### Urgent & Urgent Surcharges w

## Compliance Monitoring?

Program (SDWA, NPDES,...)

PWSID / Permit #

## Chlorinated?

Sample Disposal: Lab

Inter-Mountain Labs. Inc.

[www.intermountainlabs.com](http://www.intermountainlabs.com)

Rev 4.6



## DDW Injectate

Table 9. Analyte and Parameter List for Quarterly Analyses of Injectate

| EPA Analytical Method    | Analyte or Parameter                     | CAS Number |
|--------------------------|--|------------|
| SM2550 B                 | Temperature                              | None       |
| 120.1 or SM2510 B        | Specific Conductance at 25 C             | None       |
| SM4500-H <sup>+</sup> B  | pH                                       | None       |
| none listed              | Specific Gravity                         | None       |
| 160.1 or SM2540 C        | Total Dissolved Solids                   | None       |
| SM2320 B                 | Bicarbonate                              | 71-52-3    |
| SM2320 B                 | Carbonate                                | 3812-32-6  |
| 300.0 or 300.1           | Chloride, Total                          | 16887-00-6 |
| 300.0, 300.1, or 375.2   | Sulfate, Total                           | 14808-79-8 |
| SM4500-S2-D, SM4500-S2-G | Hydrogen Sulfide                         | 7783-06-4  |
| 206.5, 200.7, or 200.8   | Arsenic, Total                           | 7440-38-2  |
| 200.7 or 200.8           | Selenium, Total                          | 7782-49-2  |
| 200.7 or 200.8           | Vanadium, Total                          | 7440-62-2  |
| 908.1 or 200.8           | Uranium, Total                           | 7440-61-1  |
| 903.1                    | <sup>226</sup> Radium (picoCuries/liter) | 7440-14-1  |

Note: Methods preceded by "SM" are standard methods.

**Limiting Concentrations of Injectate** - Analyte and parameter limits for this permit are listed in Table 10. The upper and lower control limits and concentrations of pH must remain within the range indicated in Table 10. Exceedances of these values are a violation of this permit and require notification under Section K of this permit.

Table 10. Control Limits for Injected Waste

| Analyte or Parameter | Upper Control Limit |
|----------------------|---------------------|
| pH                   | 2.0 < pH < 11 s.u.  |

## J. Sampling and Test Procedures

The following units are to be used where applicable: pounds (mass) per square inch for pressure with gage or absolute pressure noted (psig or psia); standard oil field barrels (bbl, equivalent to 42 gallons) for fluid volume; standard oil field barrels per day (bbl/day) for fluid flow rates; milligrams per liter (mg/L) for analyte concentrations, except for pH, which is to be reported in standard units (s.u.) and except for radium, radioactive strontium isotopes, and gross alpha particle radioactivity, which are to be reported in picoCuries per liter (pCi/L). The permittee may report equivalent quantities in other units in addition to those above.

Procedures and methods for sample collection and analyses shall be implemented by the permittee to ensure that the samples are representative of the groundwater, water, or waste being sampled (Chapter 13, Section 14(a))





Christine Schlagenhauser  
Uranerz Energy Corporation  
485 Red Springs Rd.  
Lynch, WY 82640

January 19, 2016

***Re: Observations Pertaining to Deep Well #1***

Dear Ms. Schlagenhauser:

I have given consideration to some of the operational records for the facility Deep Well No. 1 (DW-1) Class I injection well, and have several observations and conclusions. These observations and conclusions are based on 25 years' experience with injection well systems of all classification, as well as academic research. I received information from your company pertaining to certain aspects of the well, and I have used this information in my analysis.

**Analysis Information and Goals**

Specifically, you asked me for an opinion regarding two events where the measured wellhead injection tubing pressure appeared to have "spiked" following a shutdown of the injection pump in DW-1. Additionally, you asked for recommendations to alleviate the increased pump suction pressure after injection into the well is ceased.

**Methodology, Results and Recommendations**

I have employed the flow rate and pressure trend charts covering the events in question on November 26 and November 29, 2015. Additionally, I have used information off of the wellbore diagram (tubing diameter, depths and materials). These are indicated on the injection well trend charts as the pressure "spikes" on November 27 and November 29, 2015 when the injection pump was shut down, as shown in Figure 1 (attached).

The pressure spike analysis employs basic principles of fluid mechanics, specifically fluid and material deformation resulting from water hammer phenomena as applied to DW-1. The increased pump suction piping events are indicated on Figure 1, and are evident during periods when the injection pump is shut down and the injection flowline is statically balanced with the well shut-in pressure (exerted from formation backpressure). The analysis and observations regarding this suction line pressure buildup are based on my own experience with injection well systems including: the suction feed line, filtration equipment, charge pump, injection pump, flowline, valving, flow and pressure control and drive motor.

**Pressure Spikes**

In short, the brief injection tubing pressure "spikes" on November 26 and November 29 are a result of water hammer which occurred after the injection pump motor was shut down and the injection flowrate rapidly decreased from approximately 18 gallons per minute to zero. This is clearly evidenced on the injection well trends which show that the pressure spike occurred when the injection pump was shut down.





Water hammer can be created whenever the momentum of a fluid moving through a conduit is changed, such as what would occur in an injection well when the flow rate is suddenly decreased (or increased). In the case of DW-1, water is being injected into the well at a certain rate, and then the flow is suddenly interrupted when the pump is shut down. This change in momentum propagates a wave through the water column and injection tubing, down to the bottom of the well, and back up to the surface. This reflected wave is what has been recorded on the injection pressure gauge. The water hammer pressure spike is not observed on all of the shutdown events, probably due to the sampling rate of the pressure instrumentation and recording device. Furthermore, the water hammer pressure spike is greater at higher flow rate changes, and in situations when the preceding injection pressure is high. I have included a detailed discussion of water hammer phenomena and how it applies in this case in Attachment A. In this analysis, I calculate a pressure increase due to water hammer of 76 psi, which appears to be slightly over the 60 psi increase obtained from the chart, but nonetheless close to what the injection pressure trend on the chart indicates. The actual pressure spike would be expected to be less due to system dampening from open perforations and pipe diameter changes.

Water hammer can be alleviated by the installation of a pulsation dampener in the flowline on the discharge side of the pump. However, the pressure spike in DW-1 is relatively low, therefore the effectiveness of a dampener to reduce the pressure spike is not certain. The use of a pulsation dampener would require consultation with the pump supplier to ensure an optimal solution, and to avoid possible damage to the pump. In injection well systems equipped with a variable frequency drive (VFD), the injection rate can be "stepped down" and thereby lessen the magnitude of the water hammer significantly.

#### Pressure Increases at Injection Pump Suction

As for increased pressure on the injection pump suction side, this appears to be a combination of injection line pressure at the time that injection is shut down, and the locations of the check valves in the flowline. It is my understanding that there is one check valve in the flowline between the pump discharge and the well, and one check valve in the pump suction line between the filtration equipment and pump. When the well is operating under pressure (as opposed to vacuum conditions), the line pressure on either side of the flowline check valve is essentially equal, and it is precisely equal just after injection into the well is ceased. Trapped pressure between the check valve and pump discharge can bleed back through the pump and into the suction line. It appears further that the check valve in the pump suction line is functioning properly, otherwise this pressure could propagate back into the filtration equipment, which I understand is not rated for the pressures recorded in the pump suction line. One remedy would be to install a pressure relief valve (PRV) in the pump suction line. The PRV would be set at some pressure above the maximum operating suction line pressure, and well below the shut-in buildup pressures that have been observed. If the check valve in the flowline downstream of the pump is functioning properly, the pressure would be relieved



immediately. If this check valve is leaking, the pressure would continue to bleed into the PRV. In most cases, the PRV has attached piping that routes excess water to a sump. Alternatively, a needle valve could be installed in the suction line and pressure could be manually relieved, however, this would require prompt attention by the well operator to be standing by when the pump is shut down.

It is my pleasure to assist you in your injection well system analysis, and I look forward to working with you again. I hope that this analysis provides some value to you and your organization in your evaluation of the injection well system. Please call me with any questions or comments at (512) 914-8590.

Sincerely

Mike Johnson  
Technical Manager  
Strata Technologies, LLC



**Uranerz Energy Corporation  
DW-4**

**Water Hammer Analysis**

**D) Water Hammer Analysis**

Water hammer is a term used to describe, among other things, the effects which may occur whenever there is a change in the displacement rate (momentum) of a fluid moving within a conduit. In general, water hammer effects arise from incremental stresses imparted on a fluid when it is deformed. Consider the case where flow is suddenly stopped at the end of a pipe while fluid is moving through its length. For a brief time, fluid at the other end of the pipe continues to move forward even though the flow has stopped at the other end, resulting in the fluid deformation. The net result is that a pressure wave is propagated back through the fluid at some speed. In general, the wave moves at the speed of sound within a specified fluid contained within a specified conduit. This wave speed has several uses and can be used to calculate the pressure increase from the deformation of the fluid. In some cases, the results of the propagated pressure wave can result in a catastrophic failure of the conduit through a material yield (burst pipe or shattered fittings, for example).

Water hammer phenomena can be derived using the basic fluid mechanics principles of continuity (conservation of mass) and momentum (Newton's second law of motion). The resulting governing equations can then be used to determine the pressure increase arising from a water hammer within a pipe. A water hammer "pressure wave" propagates within a specified pipe and fluid at the speed of sound within the pipe, which is almost always much greater than the speed of the fluid moving within the pipe, just before flow is interrupted. Here, the speed of sound will be referred to as the wave celerity, and will be specified for both the fluid medium (water) and pipe material (steel).

**A) Methodolgy**

There are several methods available for calculating pressure increases due to water hammer. The method employed here is derived from the basic fluid mechanical principles of continuity and momentum.<sup>1,2</sup> There are no empirical constants or rules of thumb, i.e., the result can be calculated purely through thermodynamic and materials properties using continuity and momentum. The dimension for each parameter is defined below. The equations require that a consistent set of units be specified to ensure a correct result.

**Wave Celerity**

The wave celerity for water is calculated through the following equation:

$$C_w = \sqrt{\frac{E_w}{\rho_w}} \quad \dots (i)$$



Where,

$C_w$  = wave celerity in water (speed of sound in water); {Length per Time};  
 $E_w$  = bulk modulus of elasticity for water; {Force per Length<sup>2</sup>}  
 = 313,000 psi =  $4.5072 \times 10^7$  lb/ft<sup>2</sup> (for water)  
 $\rho_w$  = density of water; {Mass per L<sup>3</sup>}  
 = 1.94 slugs/ft<sup>3</sup> (for water at standard conditions)

In the case of a non-rigid, elastic, deformable pipe material (which is almost always the case), the wave celerity in the steel pipe is a function of the wave celerity for water (as calculated above) and the properties of the fluid and steel. The wave celerity in steel is given by:

$$C_p = \frac{C_w}{\sqrt{1 + \frac{E_w D}{E_p \tau}}} \quad \dots (ii)$$

Where,

$C_p$  = wave celerity in the steel pipe (speed of sound in pipe); {Length per Time};  
 $E_w$  = bulk modulus of elasticity for water; {Force per Length<sup>2</sup>}  
 = 313,000 psi =  $4.5072 \times 10^7$  lb/ft<sup>2</sup>  
 $E_p$  = bulk modulus of elasticity for steel; (psi)  
 = 30,000,000 psi =  $4.322 \times 10^9$  lb/ft<sup>2</sup>  
 $D$  = inside diameter of pipe; {Length}  
 $\tau$  = wall thickness of pipe; {Length}

### Cycle Time

Expressions (i) and (ii) defined above can be used to calculate the speed of the pressure wave for a specified fluid moving through a specified pipe. The magnitude of a water hammer, in terms of pressure increase, is a strong function of the time duration for which the flow is interrupted (valve closure time). The terms “rapid” and “slow” closure are quantitative, and depend on the length of the pipe and its own wave celerity. The term “cycle time” is used to determine the whether a valve closure time is “rapid” or “slow”, and is given through the equation:

$$T_{cycle} = \frac{2L}{C_p} \quad \dots (iii)$$

Where,

$T_{cycle}$  = closure cycle time {Time};  
 $L$  = length ; {Length}  
 $C_p$  = wave celerity in the steel pipe (speed of sound in pipe); {Length per Time}

Pressure Increase Due to Water Hammer

Using the wave celerities, and an evaluation of the valve closure time and cycle time in equations (i), (ii) and (iii) above, the pressure increase due to water hammer can be determined. It is important to evaluate whether the closure is “rapid” or “slow” because this determines the methodology used to calculate the pressure increase. In this analysis, it is assumed that closure is “rapid”; that the time used to shut down injection is less than the cycle time for a given situation. In doing this, the pressure increase due to water hammer is maximized, regardless of the closure time, and can be determined by:

$$\Delta P = \rho V C_p \quad \dots (iv)$$

Where,

$\Delta P$  = pressure increase {Force per Length<sup>2</sup>};

$\rho$  = fluid density; {Mass per Length<sup>3</sup>}

$V$  = fluid velocity {Length/Time}

$C_p$  = wave celerity in the steel pipe (speed of sound in pipe); {Length per Time}

Summary

Using equations (i) – (iv) above, and assuming that the valve closure is “rapid” the pressure increase due to water hammer can be determined for any specified fluid (modulus of elasticity, density), through a specified piping conduit (modulus of elasticity, diameter, and wall thickness), and for any specified flow rate.

**B) Water Hammer Analysis Uranerz Energy Corporation DW-4**

The methodology developed above can be applied to virtually any situation, including the Uranerz Energy Corporation DW-4, provided the various fluid and materials properties are known. In this case, the valve closure is assumed to occur at the point of interest within the well (bottom of well), as well as within the injection pump at the surface. An example of sudden valve closure at the pump could be shutting down the pump by turning off power to the pump, thereby stopping flow in the downstream direction.

Any assumptions made below will be justified or presented as worst-case, in order to provide the maximum pressure increase due to a water hammer. It is stipulated that the water hammer exerted from the Hornet packer at 7,508 feet and the injection well at the surface (at the check valve flowline).

From information provided by you or otherwise assumed:

|                 |   |                                      |
|-----------------|---|--------------------------------------|
| Well Depth      | = | 8,870 feet                           |
| Tubing size     | = | 2.875” (OD), 6.5 lb/ft, steel tubing |
| Tubing ID       | = | 2.441 in. <sup>3</sup>               |
| Wall thickness  | = | 0.217 in. <sup>3</sup>               |
| Injection Fluid | = | fresh water (assumed)                |



$$\begin{aligned}\text{Injection Rate} &= 18 \text{ gallons per minute (injection rate just before the} \\ &\quad \text{two events)} \\ &= 0.0421 \text{ cubic feet per second}\end{aligned}$$

Note:  $1 \text{ slug} = 1 \text{ lb}_f\text{-sec}^2/\text{ft}$

The fluid velocity inside the tubing (just before the flow “shuts off”) is required to complete the analysis:

$$\begin{aligned}V &= \text{Injection Rate} / \text{Cross-Sectional Area of Tubing (ID)} \\ &= 0.0402 / ((\pi * \text{ID}^2 / 4) / 144 \text{ in}^2/\text{ft}^2) (\text{ft}^3/\text{sec}) / \text{ft}^2 \\ &= 1.24 \text{ ft/sec}\end{aligned}$$

Under equations (i) – (iii) above and inserting the parameters as appropriate:

$$\begin{aligned}C_w &= \text{wave celerity in water} \\ &= 4,820 \text{ feet/sec.}\end{aligned}$$

$$\begin{aligned}C_p &= \text{wave celerity in the tubing} \\ &= 4,560 \text{ feet/sec.}\end{aligned}$$

$$T_{\text{cycle}} = 3.9 \text{ sec (rapid closure condition is probably correct)}$$

Therefore, the pressure increase due to water hammer at the packer can now be calculated using equation (iv):

$$\Delta P = \text{pressure increase} = 76 \text{ psi}$$

This pressure change is added to the instantaneous shut-in pressure (ISIP) just before the water hammer. As an example, if the ISIP is 1,050 psig, then the pressure at the observation point combined with the water hammer would be 1,026 psig. It can be noted that the injection well system contains “dampeners” which reduce the magnitude of the water hammer pressure increase. Changes in tubing diameter, presence of perforations, entrained vapor (air or natural gas) all tend to reduce the actual water hammer pressure increase.