

Office of Nuclear Power

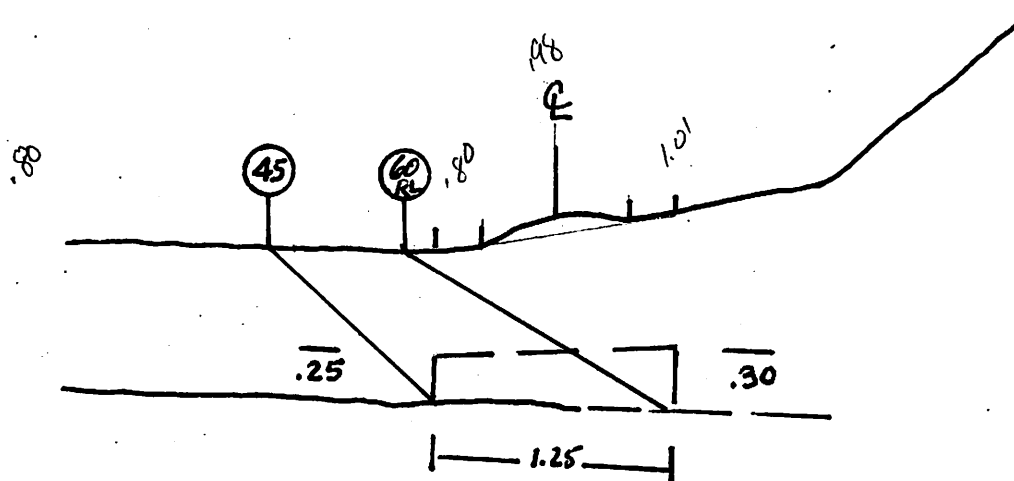
UNIT: 2 WELD NO: R4RF-D032-12

R.D2479

ELBOW

✓ FLOW

VALVE



WXHXL

$$1.25 \times .27 \times 21 = 7.0875 \times 4 = 28.35$$

$$28.35 \div 2 = 14.175 \text{ (50\%)}$$

$$7.0875 \div 2 = 3.54$$

$$.25 \times .27 = .0675$$

$$\text{scan } 3 = 0$$

scan 4 = 3.54

scans $5/6 = .135$

$$3.675 \div 14.175 = .259 \times 100 = 25.9\% \text{ Achieved}$$

BY:

LEVEL:

DATE: 03-23-15 PAGE 5 OF 6

TVA

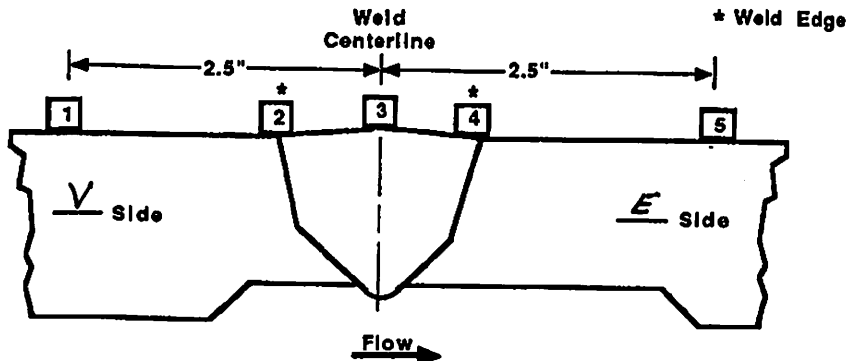
WALL THICKNESS
PROFILE SHEET

REPORT NO:

R.P2479

PROJECT: WBNWELD NO: RHRF-D032-12UNIT: 2SYSTEM: RHR (074)Record Thickness Measurements As
Indicated, Including Weld Width,
Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	*			
2	1.01		N	
3	.98			
4	.80		A	
5	.80			

CROWN HEIGHT: FLUSHDIAMETER: 6.0CROWN WIDTH: .75WELD LENGTH: 21.0

ELBOW

VALVE

FLOW

4

* No thickness reading taken due to valve.

EXAMINER: Joe LupoREVIEWED BY: Debra LupoANII: Debra LupoLEVEL: IILEVEL: IIIDATE: 5.6.15DATE: 7.28.15DATE: 03-23-15PAGE 6 OF 6