

TVA

Office of Nuclear Power

PROJECT: WBN SYSTEM: SIS (063)

UNIT: 2 WELD NO: SIF-B-T142-25

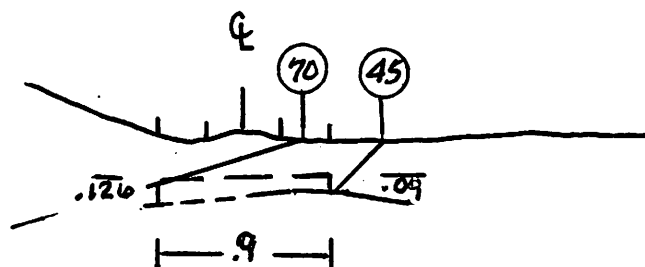
REPORT NO.:

R.P2477

FLANGE

← FLOW

PIPE



50% one sided examination
code credit coverage achieved.

BY: (Signature) LEVEL: (Signature) DATE: 03-18-15 PAGE 4 OF 7

TVA

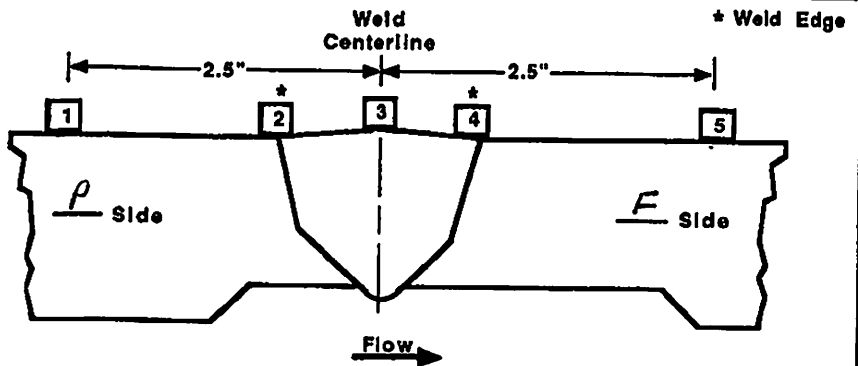
WALL THICKNESS
PROFILE SHEET

REPORT NO:

R.P2477

PROJECT: WBNWELD NO: SIF-B-T142-25UNIT: 2SYSTEM: SIS (063)Record Thickness Measurements As
Indicated, Including Weld Width,
Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	.322			
2	.282		N	
3	.326			
4	.436		A	
5	*			

CROWN HEIGHT: .10DIAMETER: 1.50CROWN WIDTH: .40WELD LENGTH: 6.5

FLANGE

FLOW

PIPE

EXAMINER: Mike ClementsREVIEWED BY: Darlene DuleyANII: Andrew S. SletLEVEL: IILEVEL: IIIDATE: 5-6-15DATE: 7-28-15DATE: 03-18-15PAGE 5 OF 7