

TVA

Office of Nuclear Power

PROJECT: WBN SYSTEM: SIS - (063)

UNIT: 2 WELD NO: SIF-B-T142-24

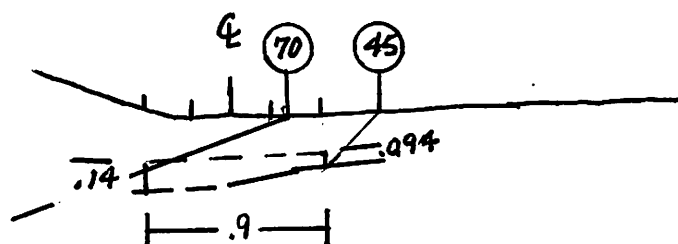
REPORT NO.:

R.P2476

FLANGE

FLOW →

PIPE



50% one sided examination
code credit coverage achieved

BY:

[Signature]

LEVEL: 5

DATE: 03-18-15

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<h1>TVA</h1>	<h2>WALL THICKNESS PROFILE SHEET</h2>	REPORT NO: <u>R.P2476</u>
PROJECT: <u>WBN</u>		WELD NO: <u>SIF-B-T142-24</u>
UNIT: <u>2</u>		SYSTEM: <u>SIS (063)</u>

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	*			
2	.424		N	
3	.351			
4	.315		A	
5	.296			

Weld Centerline * Weld Edge

2.5" 2.5"

1 2 3 4 5

F Side P Side

Flow →

CROWN HEIGHT: <u>FLUSH</u>	DIAMETER: <u>6.25 1.50</u>
CROWN WIDTH: <u>.4</u>	WELD LENGTH: <u>6.25</u>

FLANGE FLOW → PIPE

* No thickness reading taken due to configuration.

EXAMINER: <u>Jim Leyandro</u>	REVIEWED BY: <u>Don O'Donoghue</u>	ANALYST: <u>John Sletten</u>
LEVEL: <u>II</u>	LEVEL: <u>III</u>	DATE: <u>7-8-15</u>
DATE: <u>03-18-15</u>	DATE: <u>5-6-15</u>	PAGE: <u>1</u> OF <u>2</u>