TVA

WALL THICKNESS PROFILE SHEET

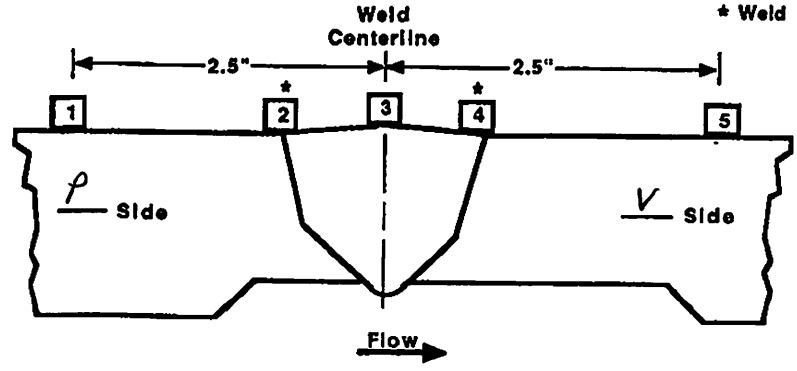
REPORT NO: R-P2466

PROJECT: WBN
UNIT: 2

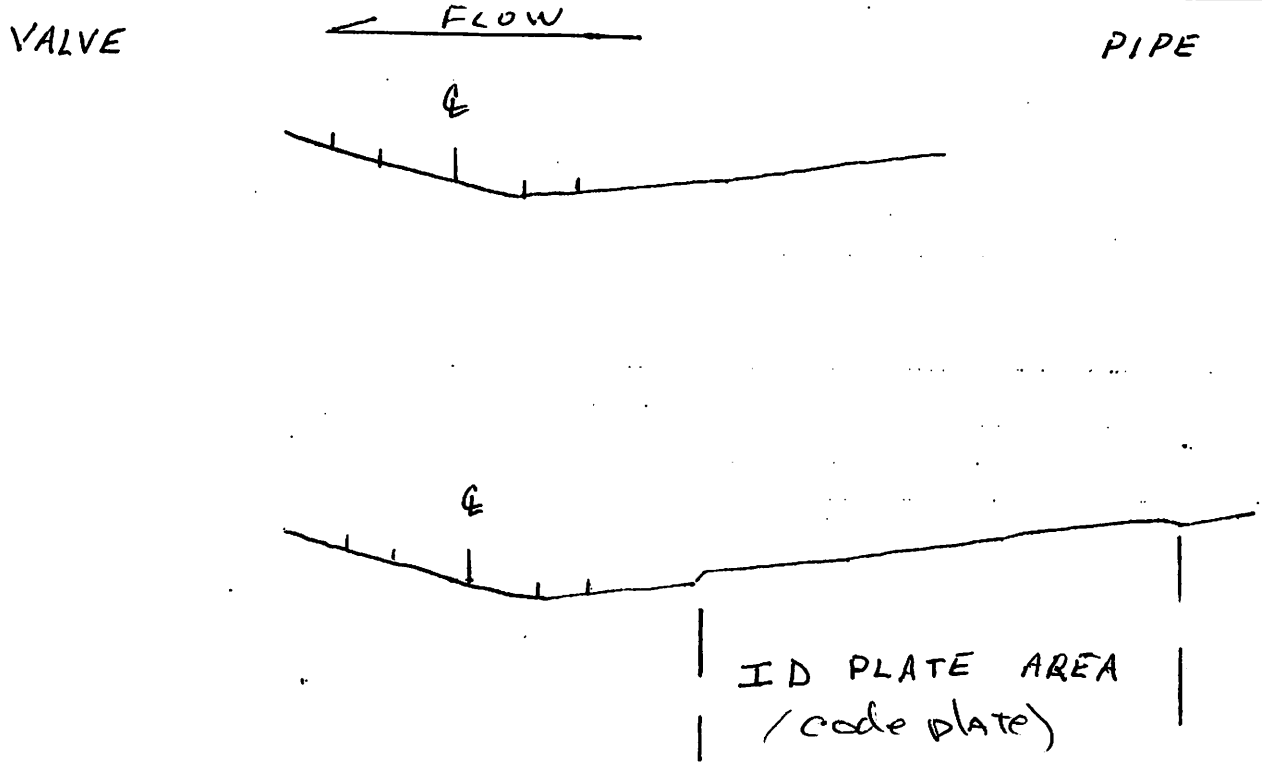
WELD NO: SIF-D197-11
SYSTEM: SIS

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	.686	.667	.743	.76
2	.72	.778	.768	.756
3	.88	.822	.835	.842
4	1.0	.98	1.0	.97
5	*	*	*	*



CROWN HEIGHT: FLUSH
CROWN WIDTH: .75
DIAMETER: 6.0
WELD LENGTH: 21.0



L^1=15.75 L^2=20.75 W=1.2 (2.5x5.0 ID PLATE)

EXAMINER: [signature]
LEVEL: II
DATE: 02-25-15

REVIEWED BY: [signature]
LEVEL: III DATE: 5.6.15

ANII: [signature]
DATE: 7/14/15

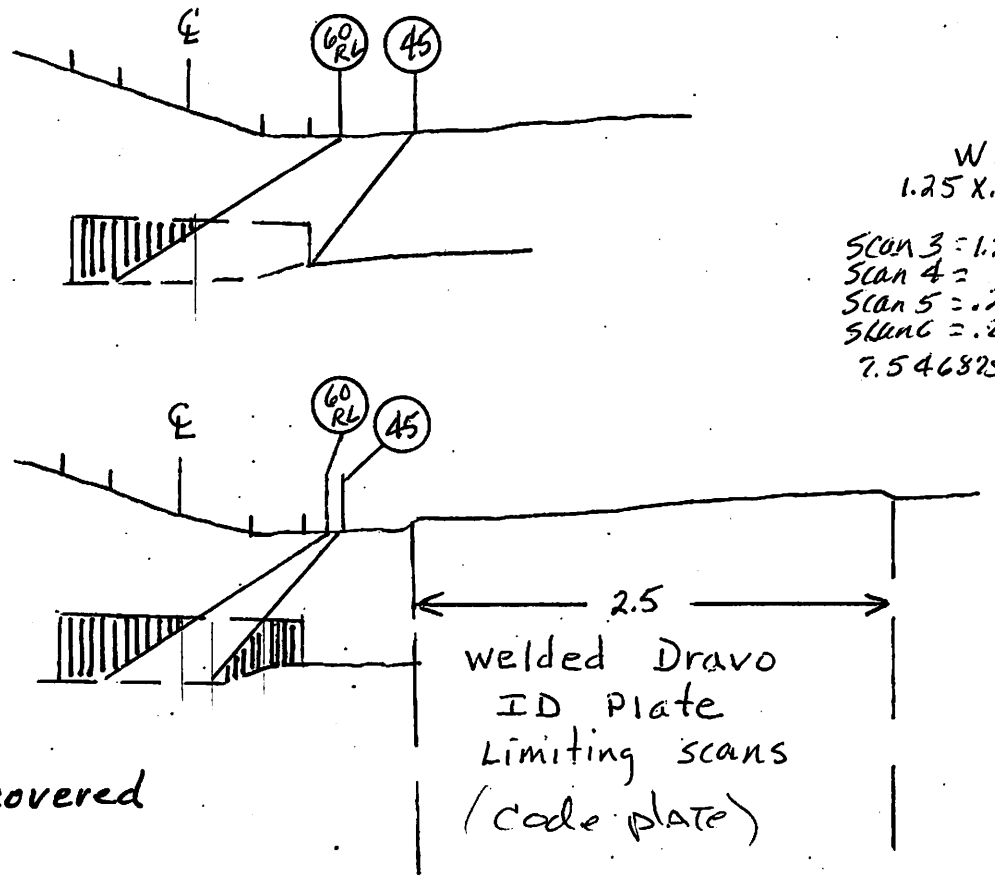
PAGE 5 OF 6

TVA 19668 (NP-5-89)

1-108-999-44

TVA Office of Nuclear Power	PROJECT: WBN SYSTEM: SIS UNIT: 2 WELD NO: SIF-D197-11	REPORT NO.: R.PJ466

VALVE ← FLOW PIPE



WXHXL
1.25 X .25 X 21 = 6.5625 X 4 = 26.25

Scan 3 = 1.25 X .25 X 15.75 = 4.921875
Scan 4 = 0
Scan 5 = .25 X .25 = .0625 X 21 = 1.3125
Scan 6 = .25 X .25 = .0625 X 21 = 1.3125
7.546875 ÷ 26.25 = .2875 X 100 = 28.75%

BY: _____ LEVEL: II DATE: 02-~~25~~-15 PAGE 6 OF 6