

TVA

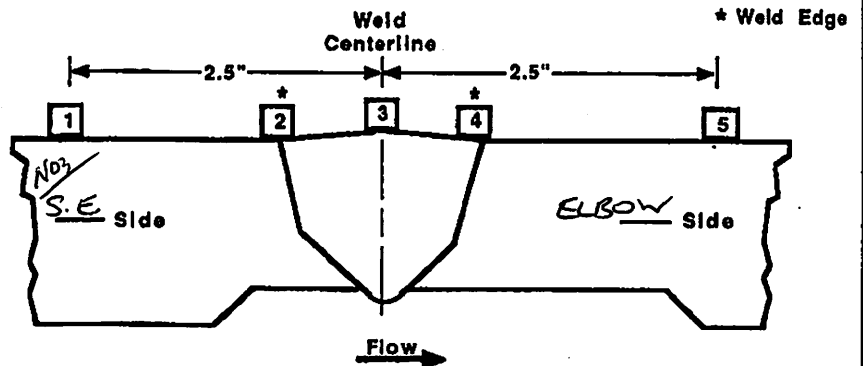
WALL THICKNESS
PROFILE SHEET

REPORT NO:

R.P2444

PROJECT: WBNWELD NO: RCF-G4-1-SEUNIT: 2SYSTEM: RCSRecord Thickness Measurements As
Indicated, Including Weld Width,
Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A
3	N/A	2.48	2.46	2.44
4	2.44	2.49	2.47	2.45
5	2.63	2.77	2.53	2.67

CROWN HEIGHT: FLATDIAMETER: 36" ODCROWN WIDTH: 1.7"WELD LENGTH: 113 7/8"

0°

90°

180°

270°

EXAMINER: DJMACGAWREVIEWED BY: [Signature]ANII: Joe C. HAINLEVEL: IIILEVEL: IIIDATE: 11-10-14DATE: 06/12/2015DATE: 11-4-2014PAGE 5 OF to 7

TVA**Office of Nuclear Power****PROJECT:**

WBN

SYSTEM:

RCS

REPORT NO.:**UNIT:**

2

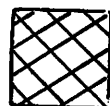
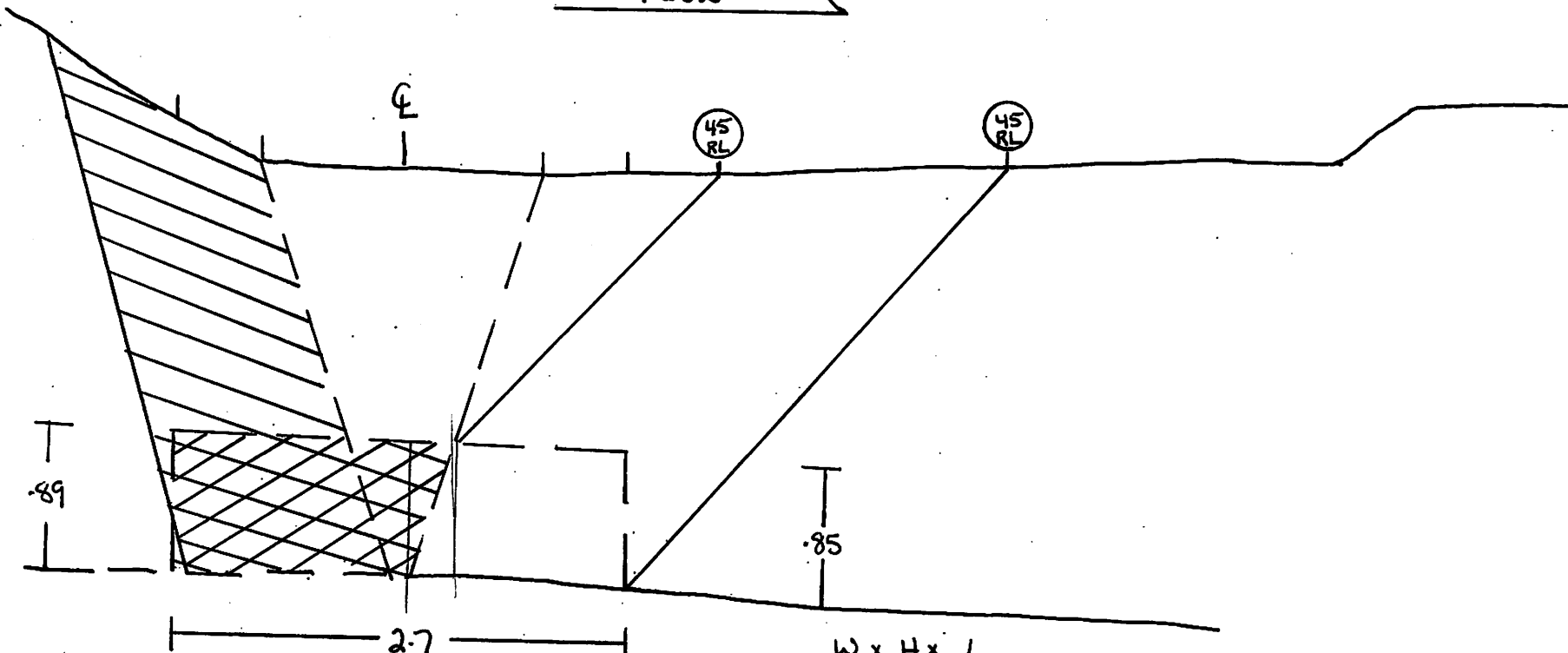
WELD NO:

RCF-G4-1-SE

R.D2444

NOZ / SAFE END

FLOW

EXAM AREA
NOT COVERED
BY AXIAL SCAN

W x H x L

$$2.7 \times .83 \times 113.875 = 255.193875 \times 4 = 1020.7755$$

SCAN 3 = 0

SCAN 4 = 108.608

SCAN 5 = 92.922

SCAN 6 = 92.922

294.452

$$294.452 \div 1020.7755 = .2884 = 28.84\%$$

ANTI Reviewed: Joe C. Hall Jr. 06/12/2015

BY:**LEVEL:**

II

DATE:

11-04-14

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TVA

Office of Nuclear Power

PROJECT:

WBN

SYSTEM:

RCS

REPORT NO.:

UNIT:

2

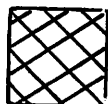
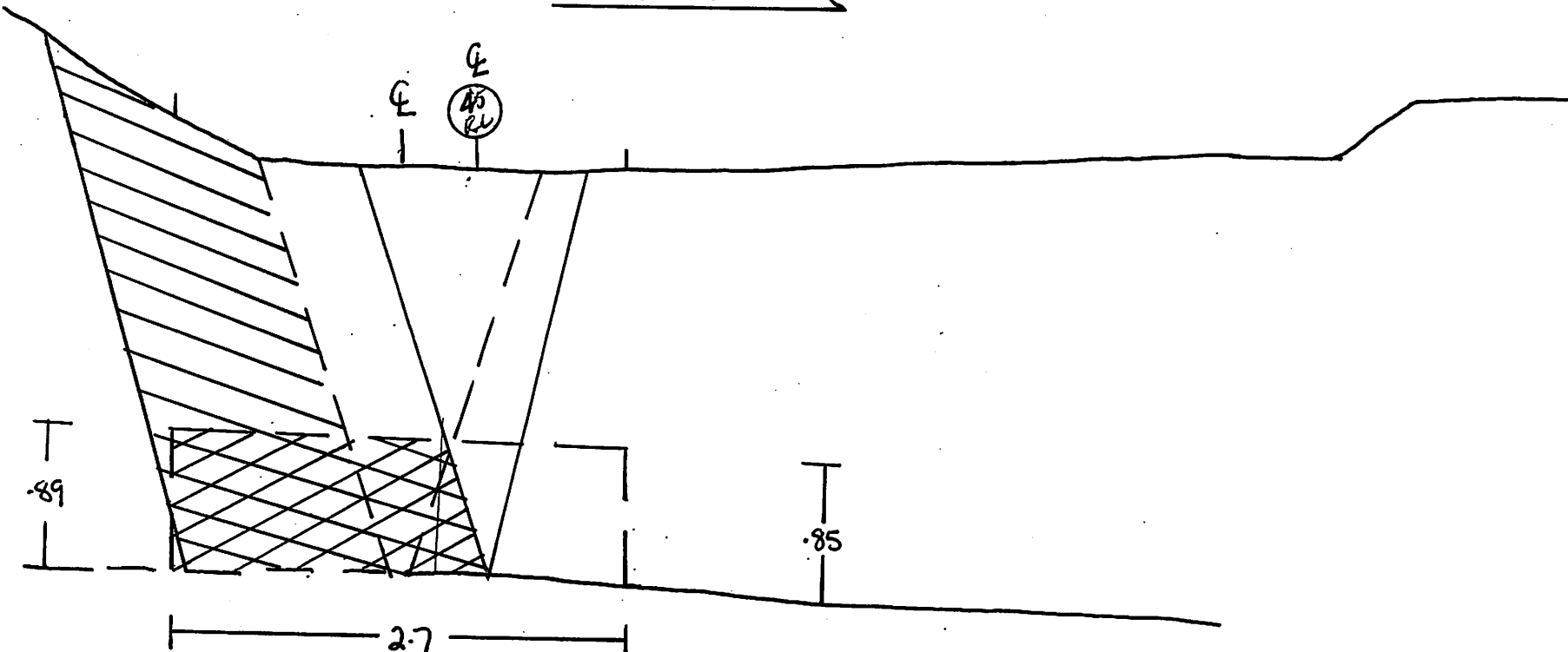
WELD NO:

RCF-G4-1-SE

R. P2444

NOZ / SAFE END

FLOW →



EXAM AREA
NOT COVERED
BY CIRC SCANS

ANEE Reviewed: Joe C. HAIR Joe C. Hair 06/12/2005

BY:

Joe C. Hair

LEVEL:

II

DATE:

11-04-14

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