

TVA

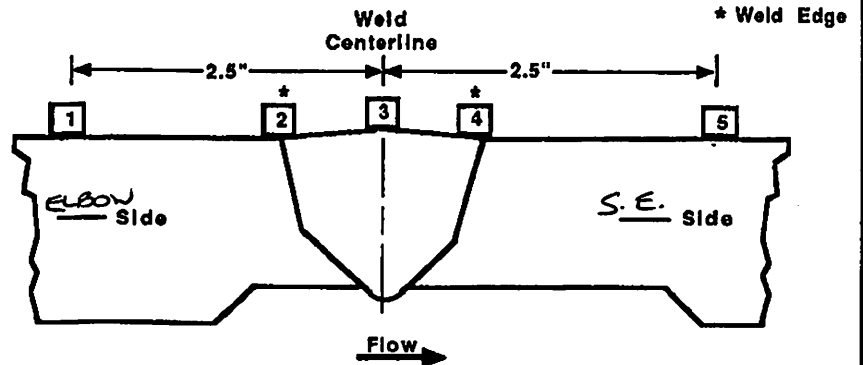
WALL THICKNESS
PROFILE SHEET

REPORT NO:

R. PJ442

PROJECT: WBNWELD NO: RCF-E2-2-SEUNIT: 2SYSTEM: RCSRecord Thickness Measurements As
Indicated, Including Weld Width,
Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A
3	2.62	2.38	2.48	2.36
4	2.45	2.46	2.43	2.48
5	2.30	2.73	2.73	2.52

CROWN HEIGHT: FLAT DIAMETER: 36" ODCROWN WIDTH: 1.7" WELD LENGTH: 114 1/8"

0°

90°

180°

270°

EXAMINER: DJ MACLEAN
LEVEL: III
DATE: 11-4-2014REVIEWED BY: [Signature]
LEVEL: III DATE: 11-10-14Joe C. HARR
ANII: Joe C. Harr
DATE: 06/12/2015
PAGE 5 OF 67 2-23-15

TVA

Office of Nuclear Power

PROJECT: WBNSYSTEM: RCS

REPORT NO.:

UNIT: 2WELD NO: RCF-E2-2-SER-P2442

FLOW →

45
RL45
RL

E

-80

.90

2.65

W x H x L
2.65 x .9 x 114.125 = 272.188 x 4 = 1088.7525

SCAN 3 = 111.614

SCAN 4 = 0

SCAN 5 = 94.952

SCAN 6 = 94.952

301.518 $301.518 \div 1088.752 = .2769 = 27.69\%$ 

EXAM AREA
NOT COVERED
BY AXIAL SCAN

ANII Reviewal See C.M.A.R. for C. Bain 06/12/2015

BY: Mike LyndonLEVEL: IIDATE: 11-10-14PAGE 6OF 7

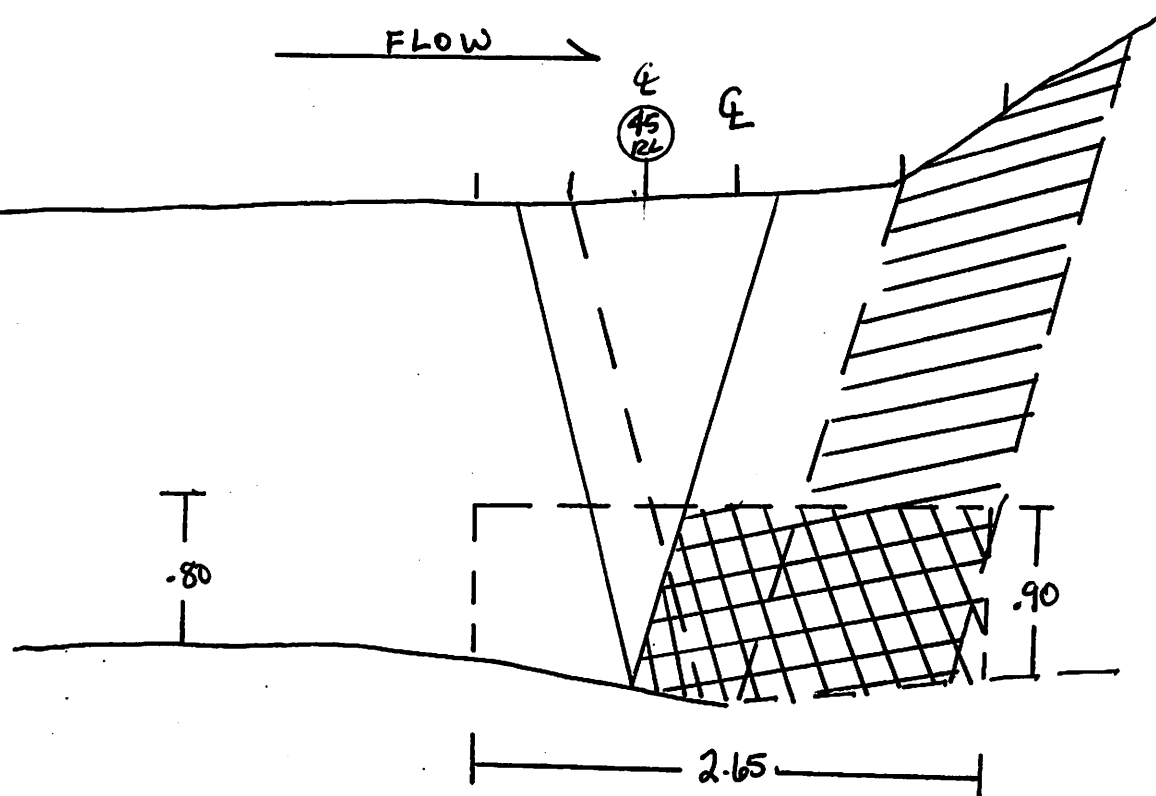
Office of Nuclear Power

SYSTEM: RCS

REPORT NO.:

WELD NO: RCF-E2-2-SE

R. P2442



EXAM AREA
NOT COVERED
BY CIRC SCANS

ANTI Reviewed: Joe C. HAIR Joe C. Hair 06/17/2015

BY:

LEVEL: II

DATE: 11-10-14

PAGE

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OF

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