

TVA

WALL THICKNESS  
PROFILE SHEET

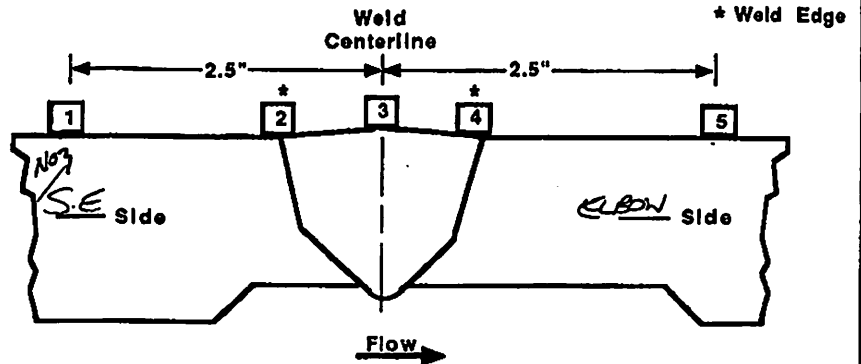
REPORT NO:

R.P2441

PROJECT: WBNWELD NO: RCF-G2-1-SEUNIT: 2SYSTEM: RCS

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A
3	2.67	2.40	2.44	2.46
4	2.37	2.42	2.42	2.50
5	2.42	2.57	2.74	2.63

CROWN HEIGHT: FLATDIAMETER: 36" ODCROWN WIDTH: 1.7"WELD LENGTH: 113 1/2"EXAMINER: DJ MACLEANREVIEWED BY: [Signature]

ANII:

JON C. HAIR

LEVEL: IIILEVEL: IIIDATE: 11-10-14DATE: 06/12/2015DATE: 11-4-2014PAGE 5 OF 67

TVA

Office of Nuclear Power

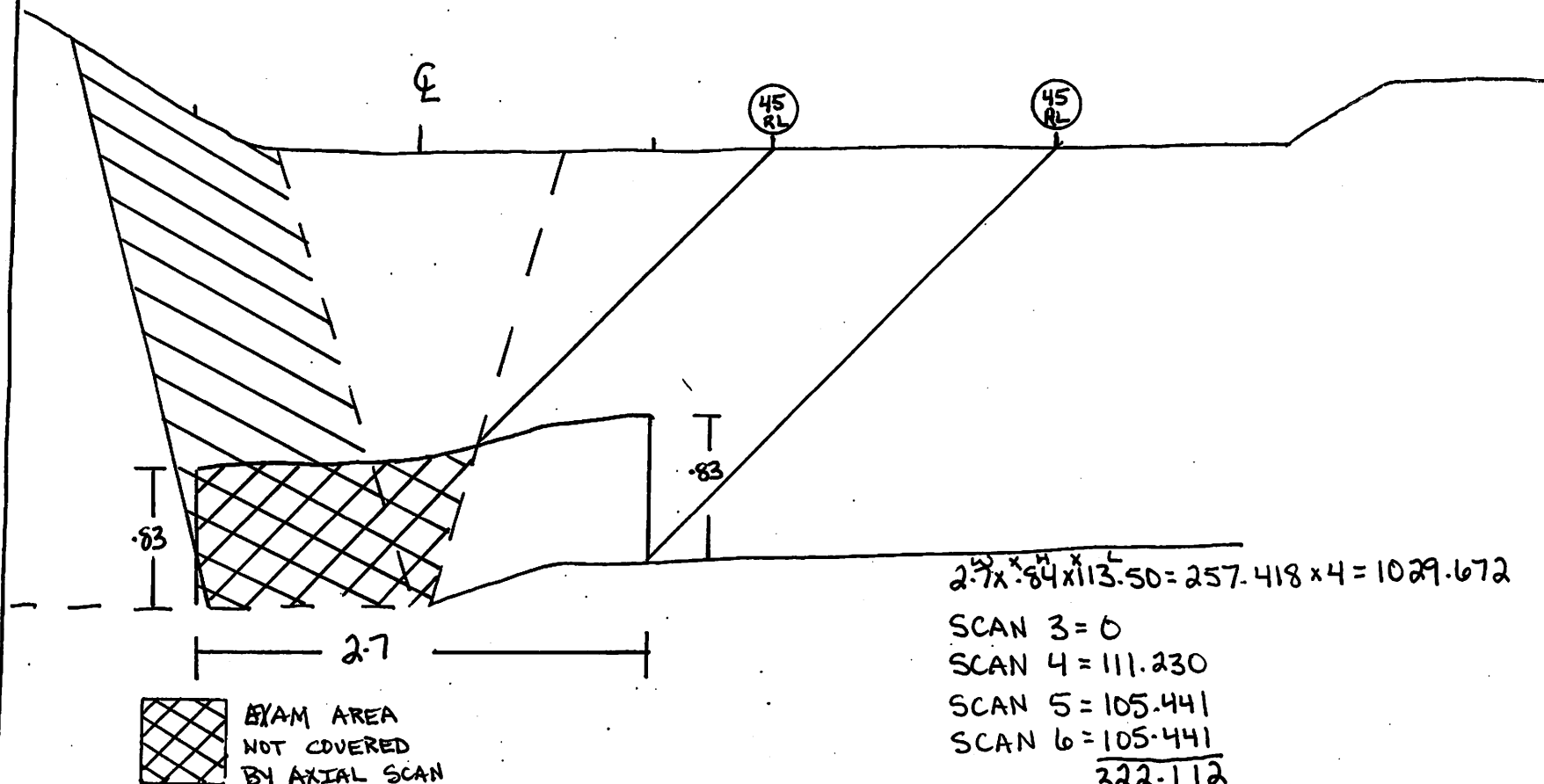
PROJECT: WBN SYSTEM: RCS

REPORT NO.:

UNIT: 2 WELD NO: RCF-G2-1-SER. P2441

NO2 / SAFE END

FLOW →



$$2.7 \times .84 \times 113.50 = 257.418 \times 4 = 1029.672$$

SCAN 3 = 0

SCAN 4 = 111.230

SCAN 5 = 105.441

SCAN 6 = 105.441

322.112

$$322.112 \div 1029.672 = .3128 = 31.28\%$$

ANET Reviewed: JAC. HALL for C. Hair on 12/10/15

BY: [Signature] LEVEL: II DATE: 11-04-14 PAGE 6 OF 7

**TVA**

**Office of Nuclear Power**

**PROJECT:** WBN

**SYSTEM:** RCS

**REPORT NO.:**

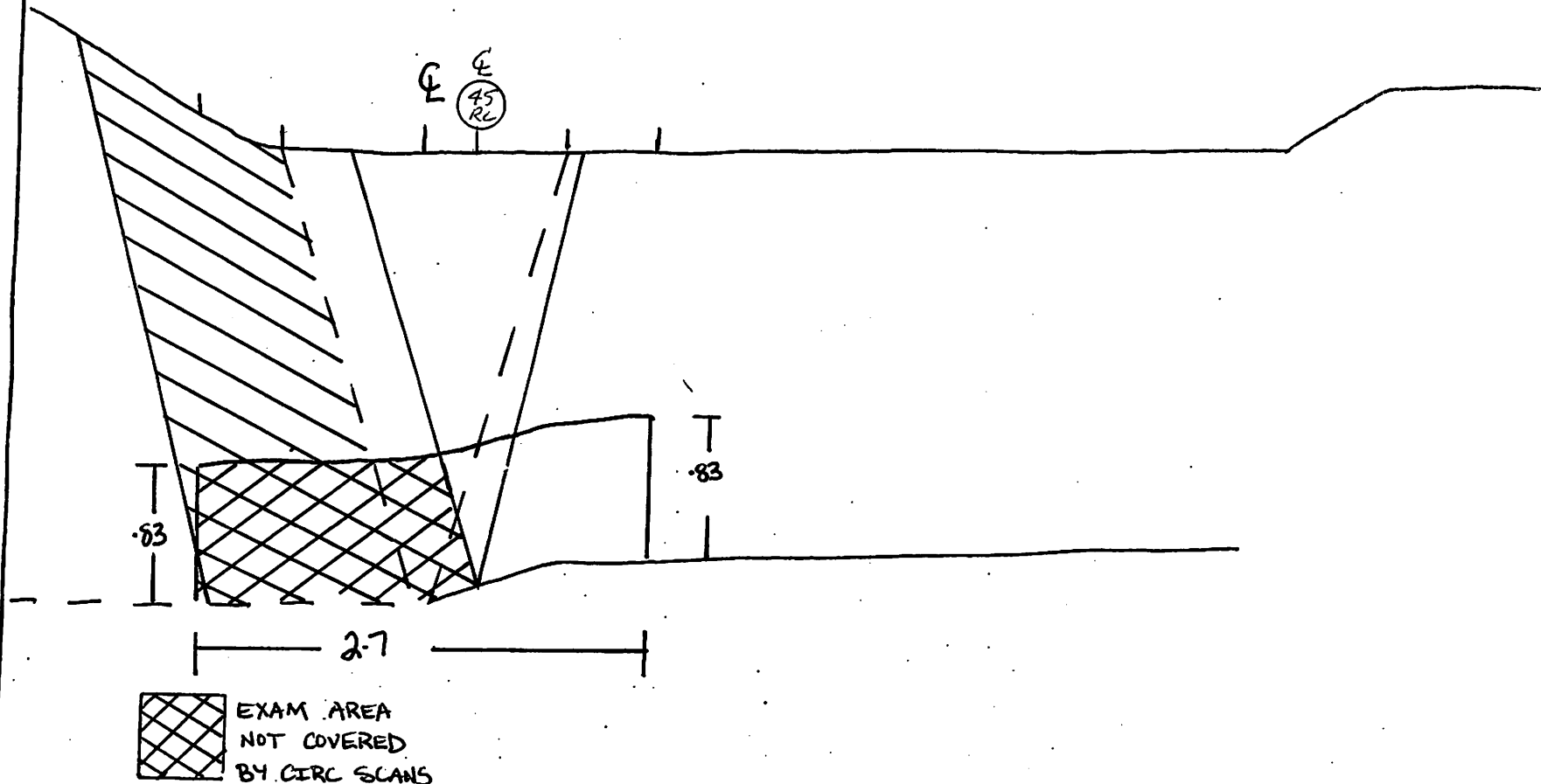
**UNIT:** 2

**WELD NO:** RCF-G2-1-SE

R.P2441

N02 / SAFE END

FLOW →



**BY:** Paul Cepeda **LEVEL:** II **DATE:** 11-04-14 **PAGE** 7 **OF** 7