

TVA

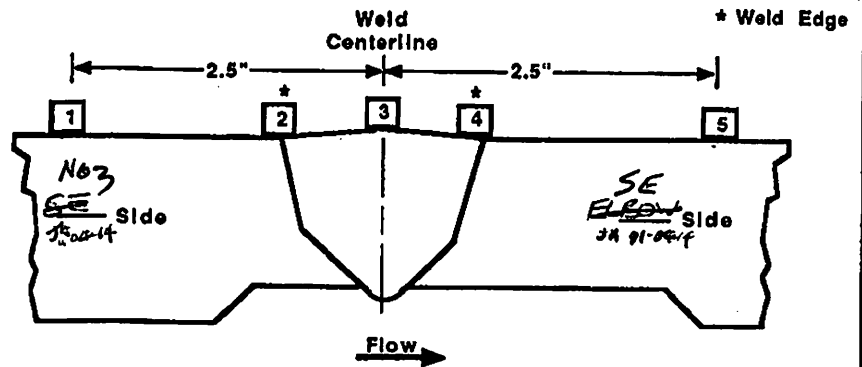
WALL THICKNESS
PROFILE SHEET

REPORT NO:

R.D2439

PROJECT: WBNWELD NO: RCF-G1-1-SEUNIT: 2SYSTEM: RCSRecord Thickness Measurements As
Indicated, Including Weld Width,
Edge-To-Edge At 0°

| Position | 0° | 90° | 180° | 270° |
|----------|------|------|------|------|
| 1 | N/A | N/A | N/A | N/A |
| 2 | N/A | N/A | N/A | N/A |
| 3 | 2.59 | 2.43 | 2.41 | 2.41 |
| 4 | 2.44 | 2.48 | 2.51 | 2.46 |
| 5 | 2.58 | 2.68 | 2.77 | 2.61 |

CROWN HEIGHT: FLATDIAMETER: 36" ODCROWN WIDTH: 1.7"WELD LENGTH: 114' 8"

0°

90°

180°

270°

EXAMINER: J. J. MacleanREVIEWED BY: [Signature]ANII: Joe E. WhiteLEVEL: IIILEVEL: IIIDATE: 11-10-14DATE: 06/11/2015DATE: 11-4-2014PAGE 5 OF 67

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Office of Nuclear Power

PROJECT: WBN

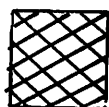
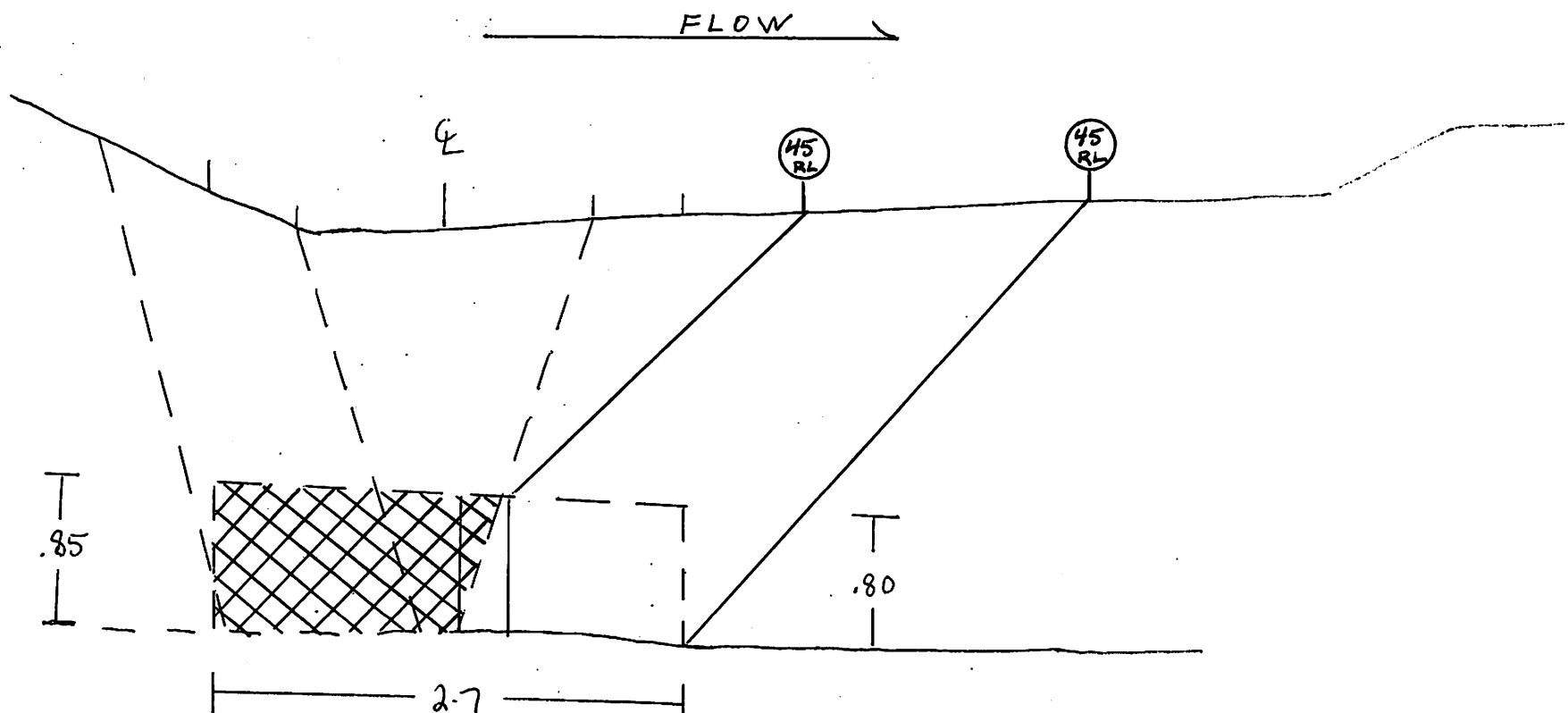
SYSTEM: RCS

REPORT NO.:

UNIT: 2

WELD NO: RCF-GI-1-SE

R.P2439



EXAM AREA
NOT COVERED
BY AXIAL SCAN

$$2.7 \times .825 \times 114.125 = 254.213 \times 4 = 1016.85$$

SCAN 3 = 0

SCAN 4 = 104.082

SCAN 5 = 102.712

SCAN 6 = 102.712

309.506

$$309.506 \div 1016.85 = .3043 = 30.43\%$$

ANET verified Joe E. HAM.
Joe E. HAM. 08/11/2015

BY:

LEVEL: II

DATE: 11-4-14

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TVA

Office of Nuclear Power

PROJECT: WBN

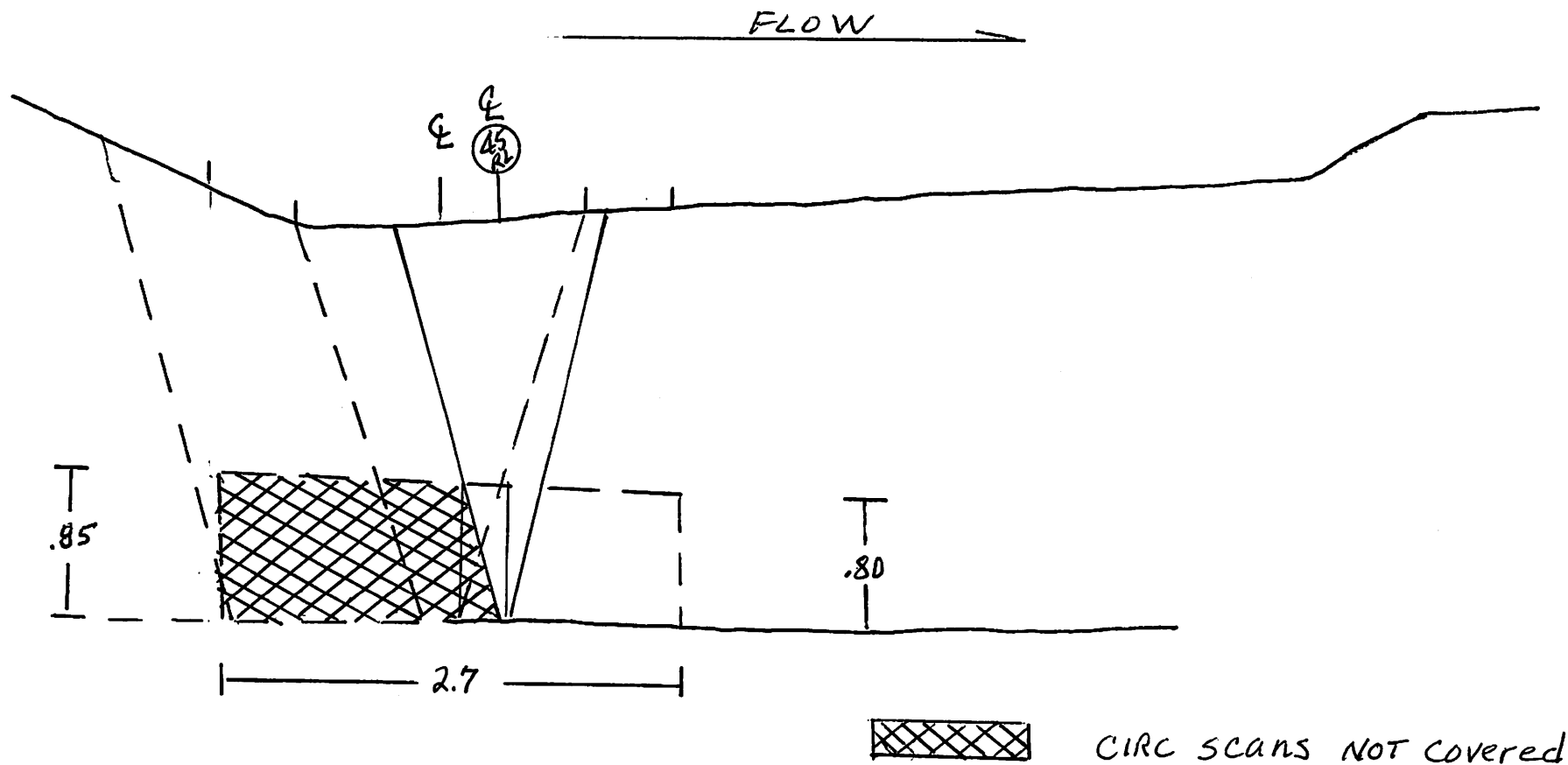
SYSTEM: RCS

REPORT NO.:

UNIT: 2

WELD NO: RCE-G1-1-SE

R.D2439



ANSE verified see C.HAM face & thin outlines

BY:

[Signature]

LEVEL: II

DATE: 11-4-14

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