

TVA

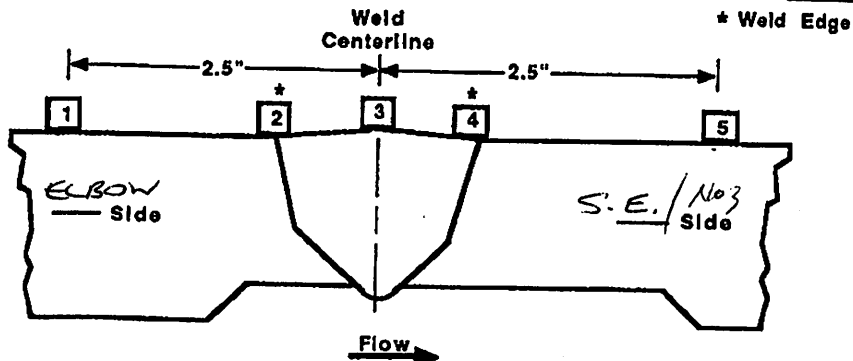
WALL THICKNESS  
PROFILE SHEET

REPORT NO:

R-P2437

PROJECT: WBNWELD NO: RCF-E4-Z-SEUNIT: 2SYSTEM: RCSRecord Thickness Measurements As  
Indicated, Including Weld Width,  
Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A
3	2.36	2.42	2.39	2.42
4	2.58	2.47	2.46	2.48
5	2.82	2.67	2.62	2.77

CROWN HEIGHT: FLATDIAMETER: 36" ODCROWN WIDTH: 1.7"WELD LENGTH: 114 1/8"

0°

90°

180°

270°

EXAMINER: D. J. MACKANREVIEWED BY: MAT WELCHLEVEL: IIILEVEL: IIIDATE: 2/25/15DATE: 11-4-2014ANII: Joe C. HARRDATE: 06/06/2015PAGE 5 OF 7

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Office of Nuclear Power

PROJECT: WBN

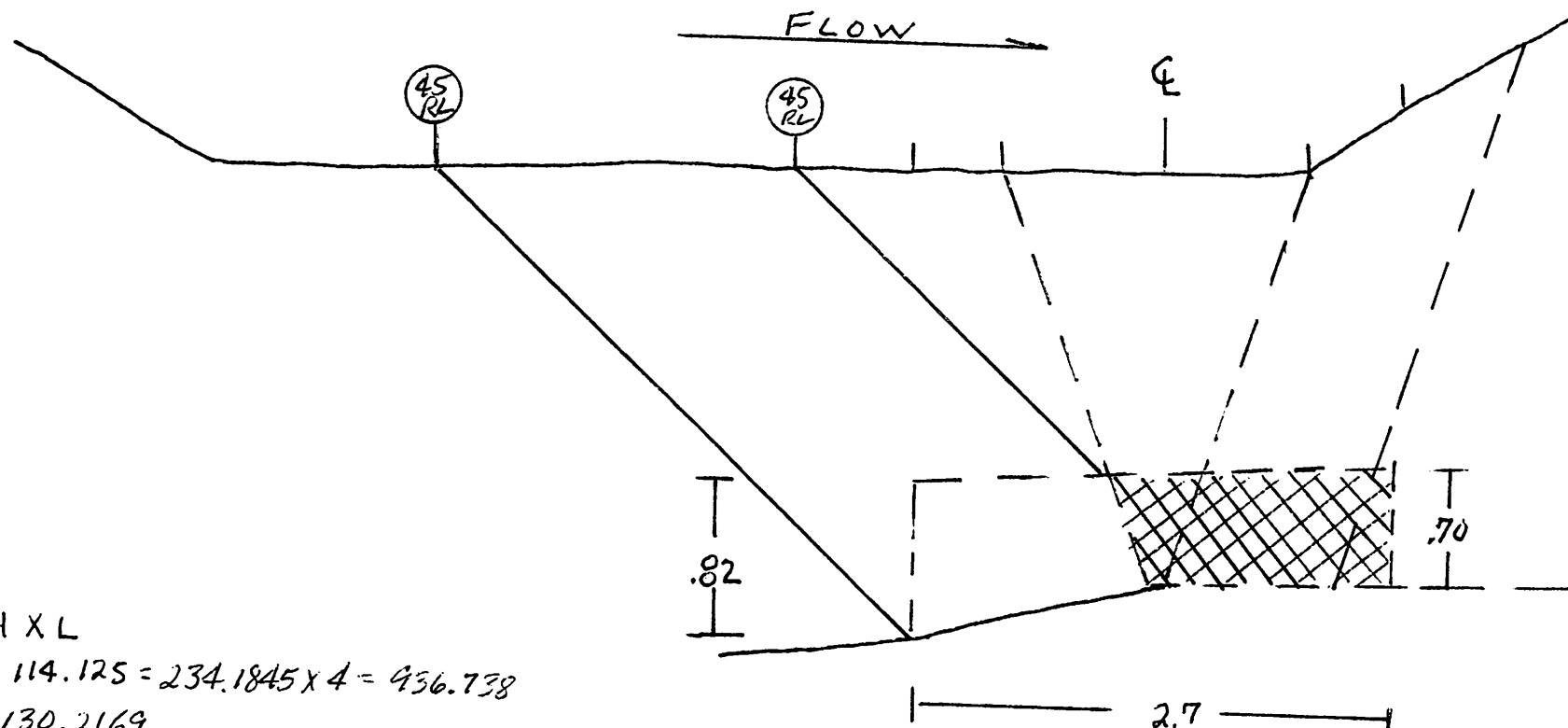
SYSTEM: RCS

REPORT NO.:

UNIT: 2

WELD NO: RCF-E4-2-SE

R.D2437



W X H X L

$$2.7 \times .76 \times 114.125 = 234.1845 \times 4 = 936.738$$

$$\text{SCAN 3} = 130.2169$$

$$\text{SCAN 4} = 0$$

$$\text{SCAN 5} = 91.87$$

$$\text{SCAN 6} = 91.87$$

$$313.9569 \div 936.738 = .3351 \times 100 = 33.51\%$$



Axial scans NOT covered

ANZI Reviewed:

Soc C. HAIR

for C. HAIR 06/06/2015

BY:

LEVEL: II

DATE: 12-17-14

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TVA

Office of Nuclear Power

PROJECT: WBN

SYSTEM: RCS

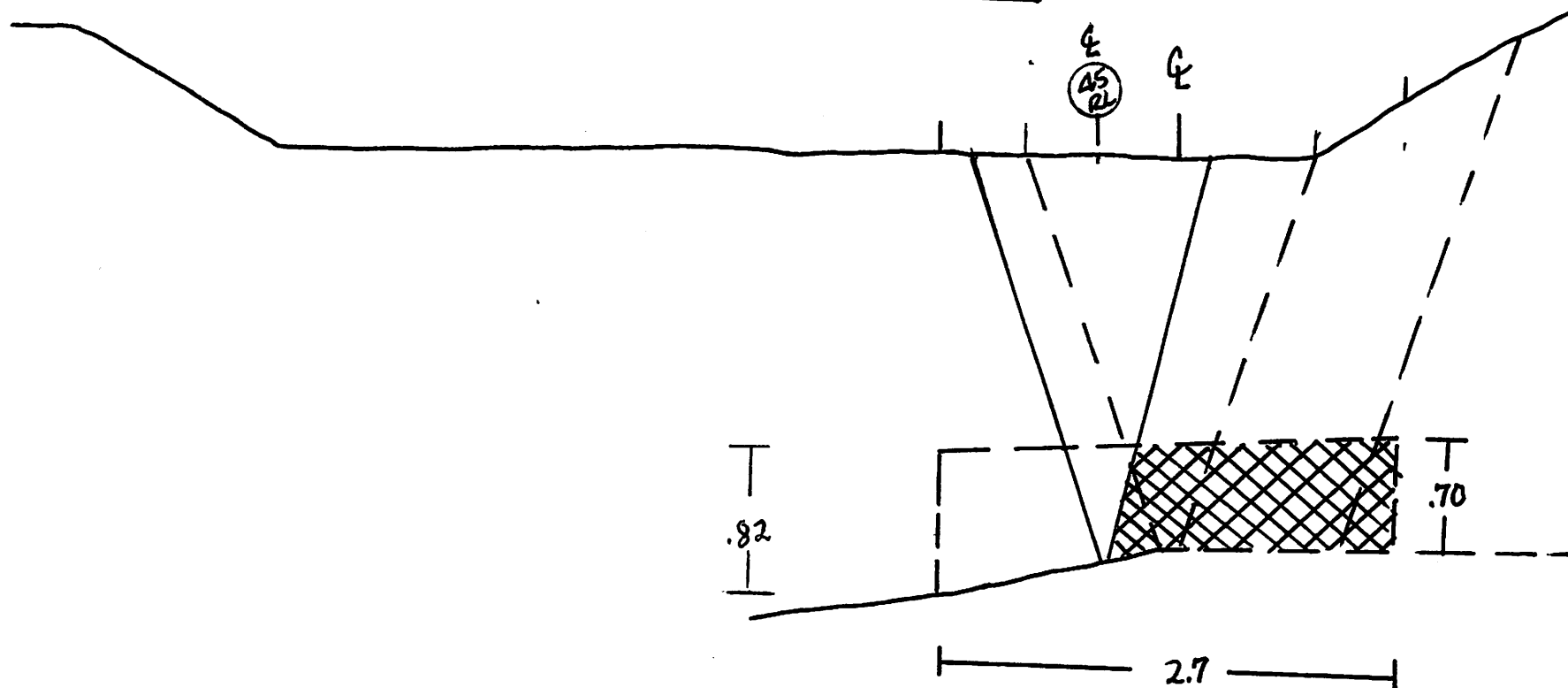
REPORT NO.:

UNIT: 2

WELD NO: RCE-E4-2-5E

R-02437

FLOW →



CIRC SCANS NOT COVERED

ANET reviewed:  
JOC C. HARRIS  
for C. Harris october 2015

BY:

*Paul Depina*

LEVEL: II

DATE: 12-17-14 PAGE 7 OF 7