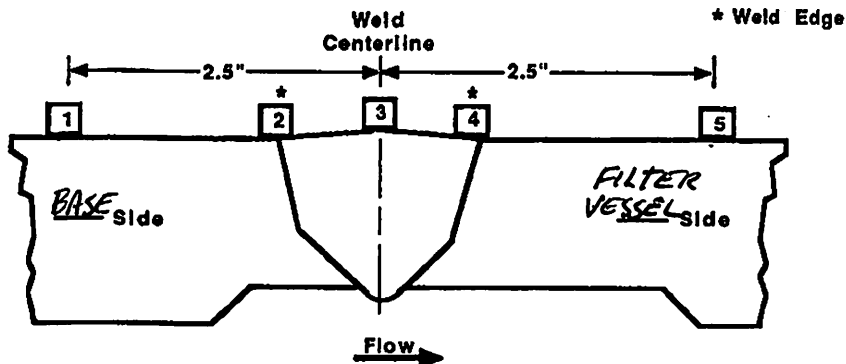


TVA	WALL THICKNESS PROFILE SHEET	REPORT NO: R.P.2373
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PROJECT: <u>WBN</u> UNIT: <u>2</u>	WELD NO: <u>CVCS-SWIFLTR-62-96 (2B)</u> SYSTEM: <u>CVCS</u>
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Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	.432	.439		
2	.470	.444	N	
3	.525	.526		A
4	*	*		
5	*	*		



CROWN HEIGHT: <u>.0625</u>	DIAMETER: <u>4.0</u>
CROWN WIDTH: <u>.40</u>	WELD LENGTH: <u>13.375</u>

BASE BOTTOM HEAD

FLOW →

FILTER VESSEL

.75 inch socket weld
vent side profile



2.0 inch outlet/inlet
side profile



** No thickness reading taken due to bottom head configuration*

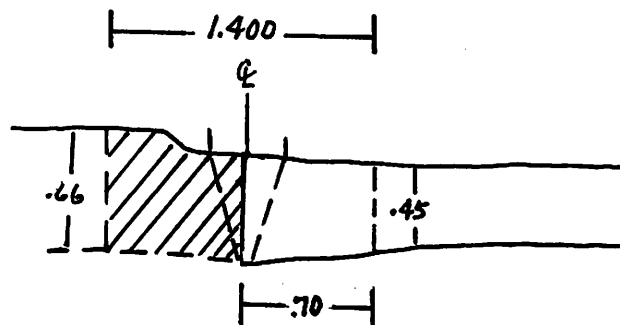
EXAMINER: <u>[Signature]</u>	REVIEWED BY: <u>[Signature]</u>	ANII: <u>Sgt C. HARR</u> <u>Joe C. Harr</u> <u>05/30/2015</u>
LEVEL: <u>II</u>	LEVEL: <u>III</u>	DATE: <u>11-11-14</u>
DATE: <u>10-22-14</u>		DATE: _____
		PAGE <u>6</u> OF <u>9</u>

TVA Office of Nuclear Power	PROJECT: <u>WBN</u>	SYSTEM: <u>CVCS (062)</u>	REPORT NO.:
	UNIT: <u>2</u>	WELD NO: <u>CVCS-SWIFLTR-62-9628</u>	<u>R-P2373</u>

BASE HEAD

FLOW →

FILTER (VESSEL)



W X H X L

$$1.4 \times .55 \times 13.375 = 10.29875 \times 4 = 41.195$$

$$.7 \times .55 \times 13.375 = 5.149375 \times 4 = 20.5975$$

$$20.5975 \div 41.195 = .5 \times 100 = 50\% \text{ CODE COVERAGE}$$

$$.77 \times 13.375 = 10.29875$$

$$10.298$$

$$10.298$$

$$5.70$$

$$5.70$$

$$31.996 \div 41.195 = .7775 = 77.75\% \text{ EXAM COVERAGE SCANS}$$

ANIT: Joe C. Hair Joe C. Hair 05/30/2015

BY: Joe C. Hair LEVEL: 7 DATE: 10-22-14 PAGE 7 OF 9

TVA

Office of Nuclear Power

PROJECT: WBN **SYSTEM:** CVCS (062)

UNIT: 2 **WELD NO:** CVCS-SWIFLTR-62-96-28

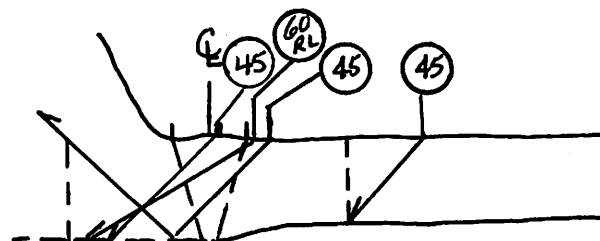
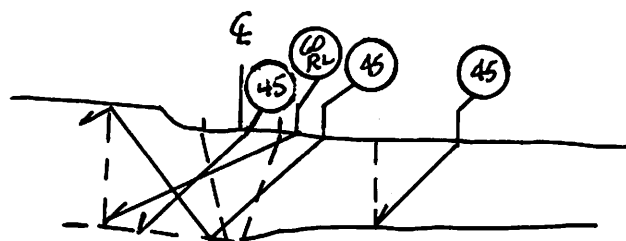
REPORT NO.:

R-P2373

BASE HEAD

FLOW →

FILTER (VESSEL)



ANTI: Joe C. Hair Joe C. Hair 05/30/2015

BY: (Joe C. Hair) LEVEL: 7 DATE: 10-22-14 PAGE 8 OF 9

TVA

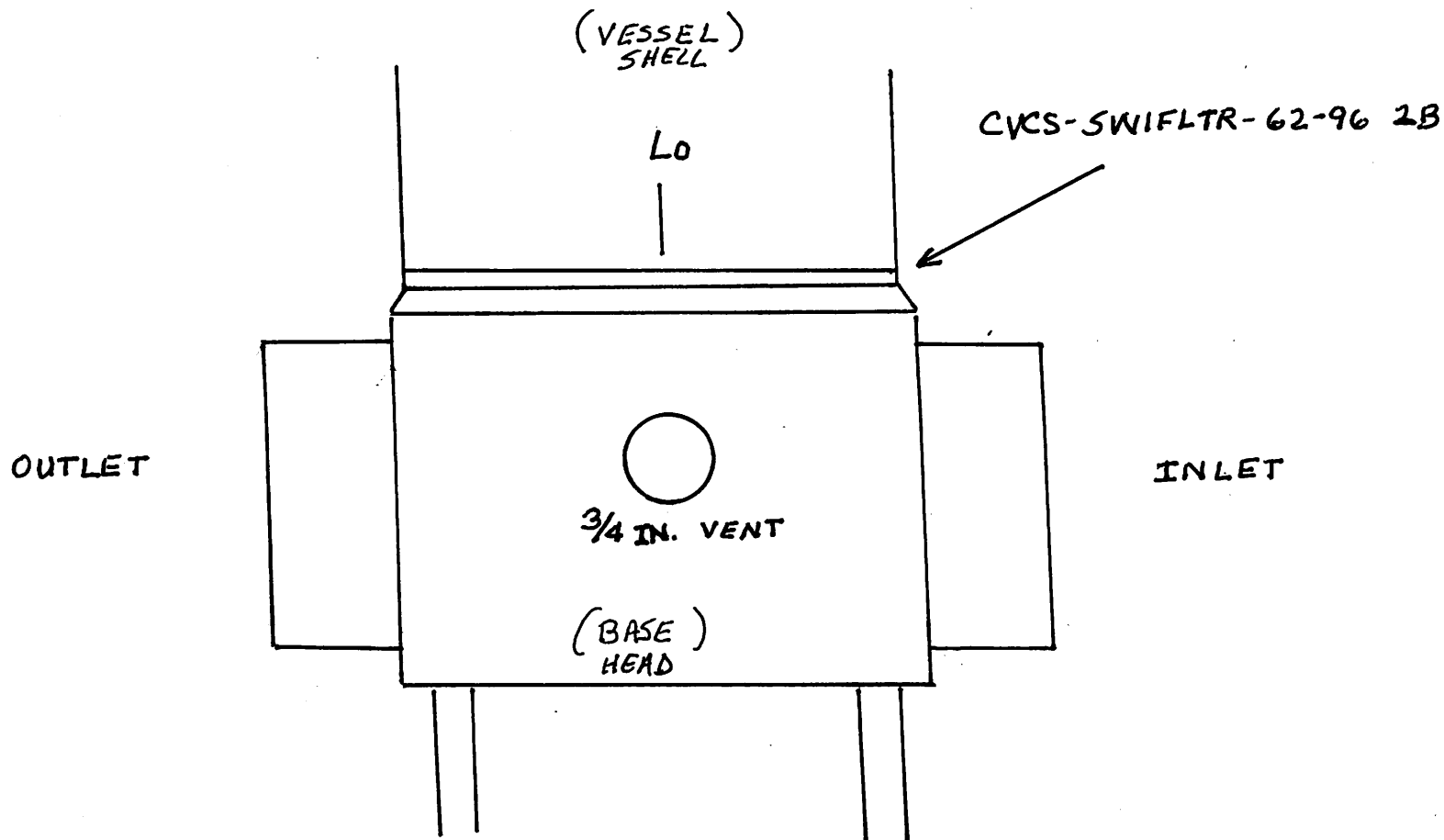
Office of Nuclear Power

PROJECT: WBN SYSTEM: CVCS (062)

UNIT: 2 WELD NO: CVCS-SWIFLTR-62-96-28

REPORT NO.:

R.P2373



ANEX: DOE C. HAIR Joe C. Hair 05/30/2015

BY: (*Joe C. Hair*) LEVEL: (*2*) DATE: 10-22-14 PAGE 9 OF (*9*)