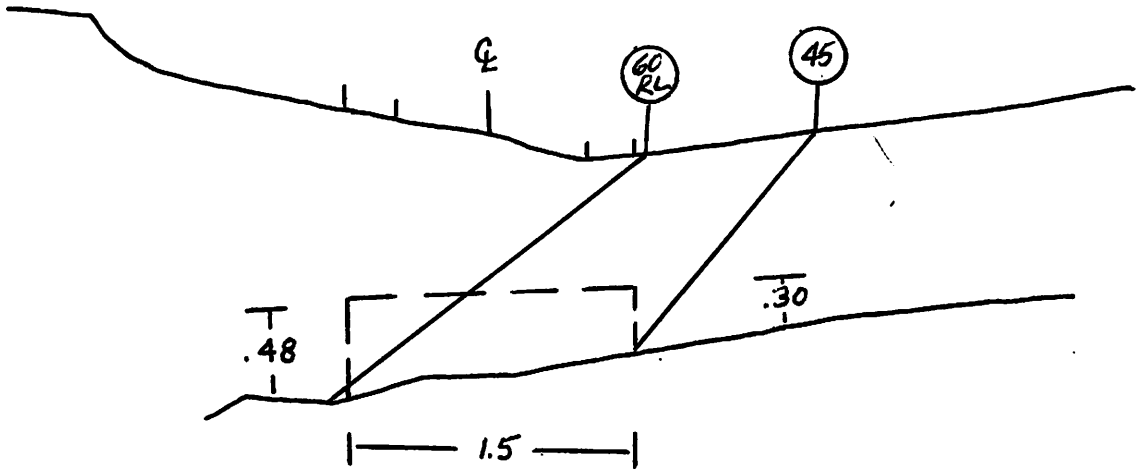
TVA Office of Nuclear Power	PROJECT: WBN SYSTEM: SIS (063) UNIT: 2 WELD NO: SIF-D197-04	REPORT NO.: R-P2265

VAVLE

PIPE

FLOW



1.5 X .39 X 35.5 = 20.7675 X 4 = 83.07

③ .44 X .6 ÷ 2 = .132 (20.7675 - .132) = 20.6355

④ 0

⑤ .88 X .355 = .3124 (20.7675 - .3124) = 20.4551

⑥ .88 X .355 = .3124 (20.7675 - .3124) = 20.4551

20.4551 X 2 = 40.9102 + 20.6355 = 61.5457 ÷ 8307 = .7408 X 100 = 74.08%

ANI: Joe C. Hair for C. Hair 5/27/15

BY: _____ LEVEL: II DATE: 09-~~10~~-14 PAGE 5 OF 6

~~10~~ 09-10-14

TVA

WALL THICKNESS PROFILE SHEET

REPORT NO: R-P2265

PROJECT: WBN

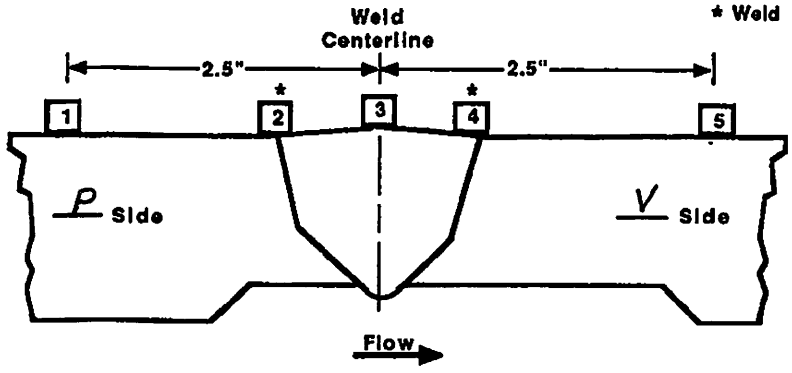
UNIT: 2

WELD NO: SIF-D197-04

SYSTEM: SIS (063)

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	1.0			
2	.99		N	
3	1.2			
4	1.48		A	
5	1.72			

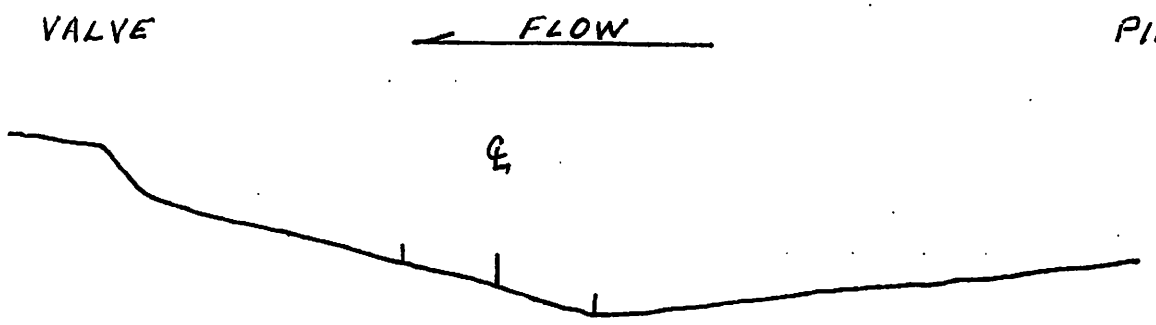


CROWN HEIGHT: Flush

CROWN WIDTH: 1.0

DIAMETER: 10.0

WELD LENGTH: 35.5



EXAMINER: [signature]

LEVEL: II

DATE: 09-18-14 04-10-14

REVIEWED BY: [signature]

LEVEL: III DATE: 4-22-15

ANII: Joe C. HAIR [signature]

DATE: 05/27/2015

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