

TVA

Office of Nuclear Power

PROJECT: WBN

SYSTEM: SIS (063)

REPORT NO.:

UNIT: 2

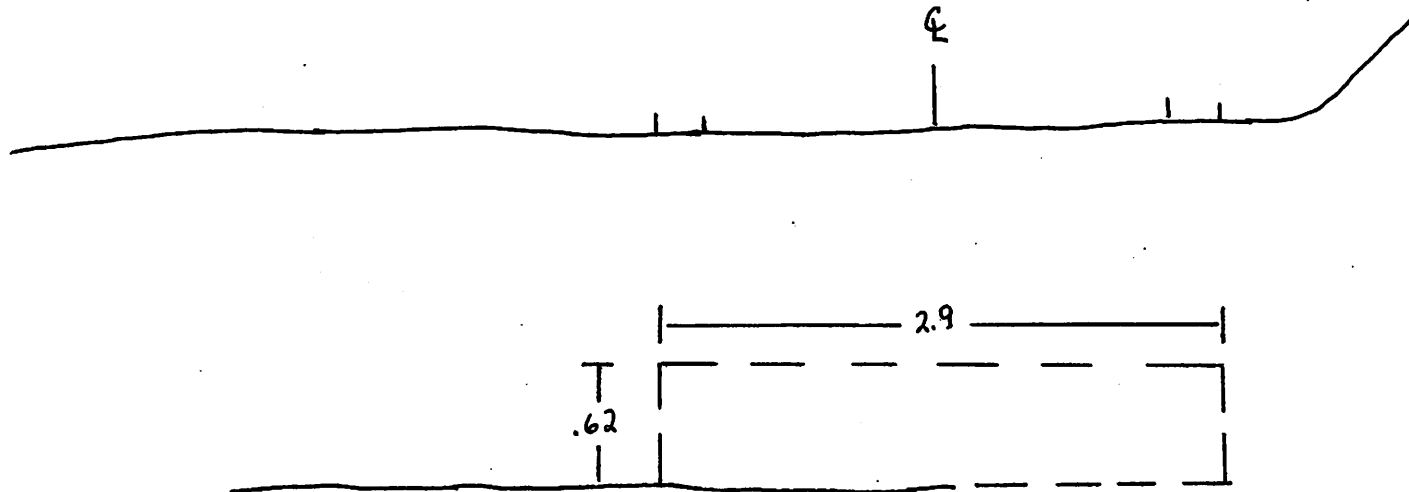
WELD NO: BIT-4

R-P2185

Upper Head

FLOW →

Nozzle



$$2.9 \times .62 = 1.798$$

$$1.798 \times 44.25 = 79.5615 \times 4 = 318.246$$

$$79.5615 \times 3 = 238.6845$$

$$238.6845 \div 318.246 = .75 \times 100 = 75\%$$

05/26/2015
ANEE: Doe C. HAIR for C. Thun

BY:

[Signature]

LEVEL: II

DATE: 6.24.14

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TVA

Office of Nuclear Power

PROJECT: WBN

SYSTEM: SIS (063)

REPORT NO.:

R-P2185

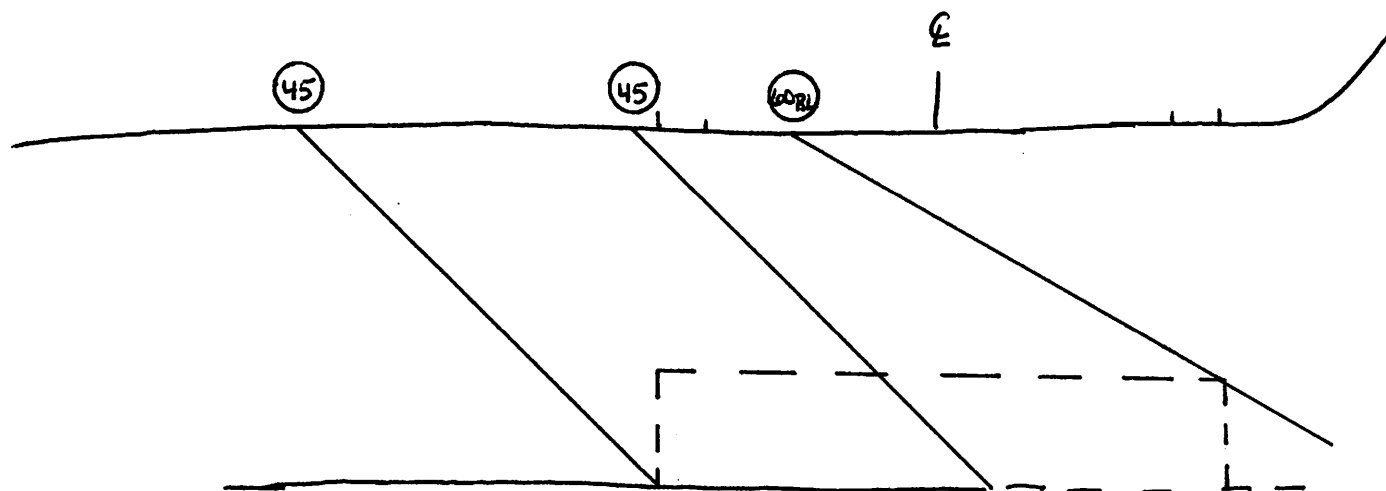
UNIT: 2

WELD NO: BIT 4

UPPER HEAD

NOZZLE

FLOW →



ANEE: Joe C. Hain for C. Hain Steel

BY:

Joe C. Hain

LEVEL: II

DATE: 6-24-14

PAGE 7

OF 8

TVA	WALL THICKNESS PROFILE SHEET	REPORT NO: <div style="font-size: 18pt; font-family: cursive;">R-P2185</div>																														
PROJECT: <u>WBN</u> UNIT: <u>2</u>		WELD NO: <u>BIT 4</u> SYSTEM: <u>SIS (063)</u>																														
Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°																																
<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Position</th> <th>0°</th> <th>90°</th> <th>180°</th> <th>270°</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>1.84</td> <td></td> <td></td> <td></td> </tr> <tr> <td>2</td> <td>1.86</td> <td></td> <td>N</td> <td></td> </tr> <tr> <td>3</td> <td>1.86</td> <td></td> <td></td> <td></td> </tr> <tr> <td>4</td> <td>*</td> <td></td> <td>A</td> <td></td> </tr> <tr> <td>5</td> <td>*</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Position	0°	90°	180°	270°	1	1.84				2	1.86		N		3	1.86				4	*		A		5	*				CROWN HEIGHT: <u>FLUSH</u> DIAMETER: <u>10" NOZZLE</u> CROWN WIDTH: <u>2.4</u> WELD LENGTH: <u>44.5</u>	
Position	0°	90°	180°	270°																												
1	1.84																															
2	1.86		N																													
3	1.86																															
4	*		A																													
5	*																															
<div style="display: flex; justify-content: space-between; margin-bottom: 10px;"> UPPER HEAD FLOW → NOZZLE </div>																																
<p>*NO THICKNESS READINGS TAKEN</p>																																
EXAMINER: <u>Joe C. Hair</u> LEVEL: <u>II</u> DATE: <u>6-24-14</u>	REVIEWED BY: <u>Matt Welch</u> LEVEL: <u>III</u> DATE: <u>8/12/14</u>	ANII: <u>Joe C. Hair</u> DATE: <u>05/26/2015</u> PAGE <u>8</u> OF <u>8</u>																														