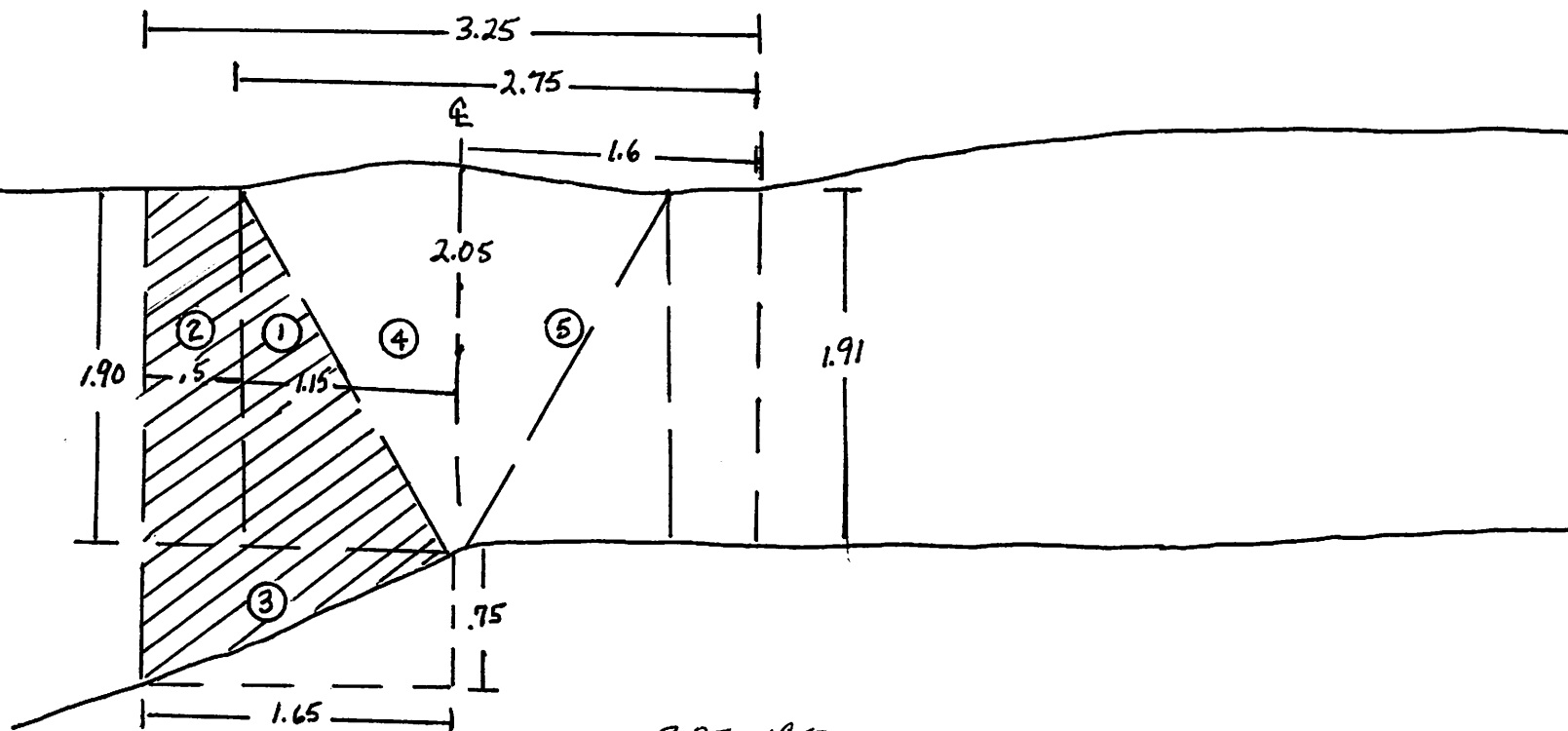


TVA

Office of Nuclear Power

PROJECT: WBN SYSTEM: SIS (063UNIT: 2 WELD NO: BIT-3

REPORT NO.:

R-PZ184

No coverage

$$3.25 \times 1.95333 \times 162 = 1028.43$$

$$1.65 \times .75 \div 2 = .61875 + 1028.43 = 1128.6675 \text{ EX. VOLUME}$$

$$\textcircled{4} 1.15 \times 1.975 \div 2 = 1.135625$$

$$\textcircled{5} 1.6 \times 1.98 = 3.168 + 1.135625 = 4.303625 \times 162 = 697.18725$$

$$697.18725 \div 1128.6675 = .6177 \times 100 = 61.7\%$$

ANIE Joe C. HAIR Joe C. Hair 5/22/15

BY:

LEVEL: II

DATE:

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TVA

Office of Nuclear Power

PROJECT: WBN

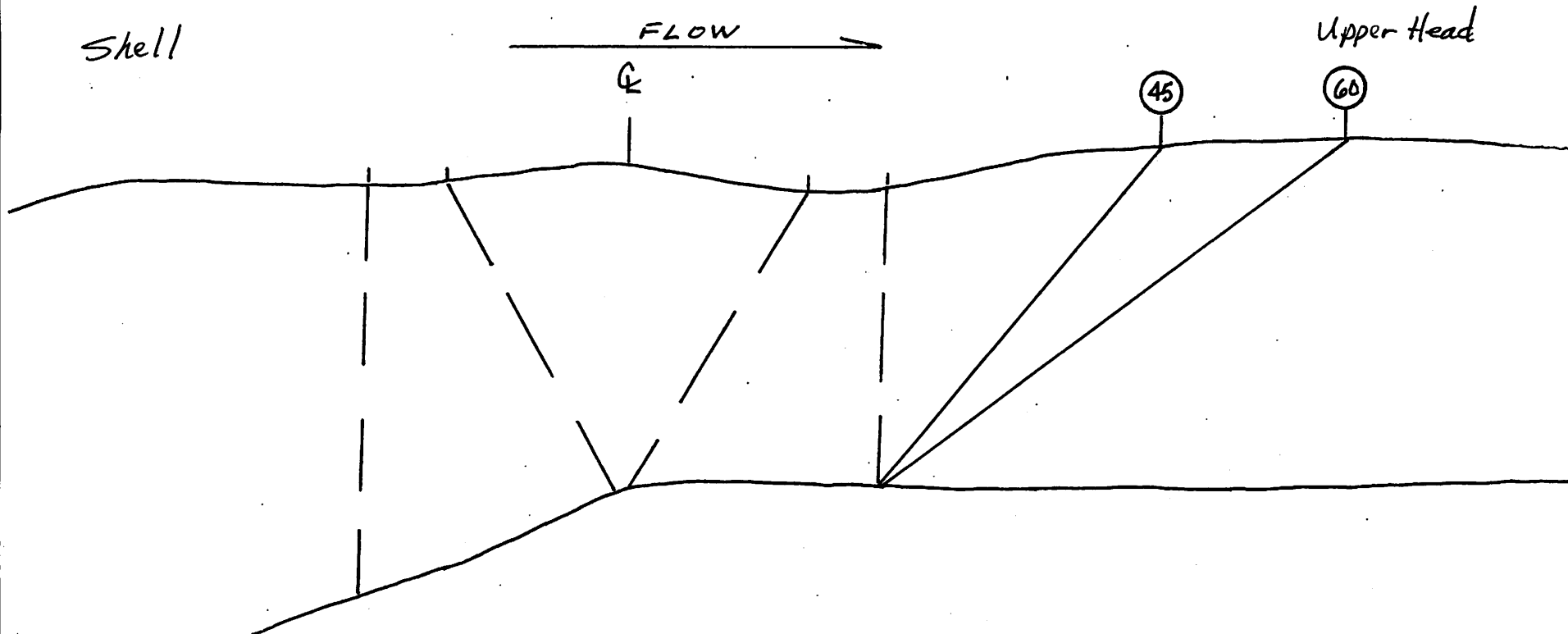
SYSTEM: SIS (063)

REPORT NO.:

R-PZ184

UNIT: 2

WELD NO: BIT-3



ANDY DOB C. HARR for C. Harr 05/22/2015

BY:

John D. [Signature]

LEVEL: II

DATE: 06-10-14

PAGE 9

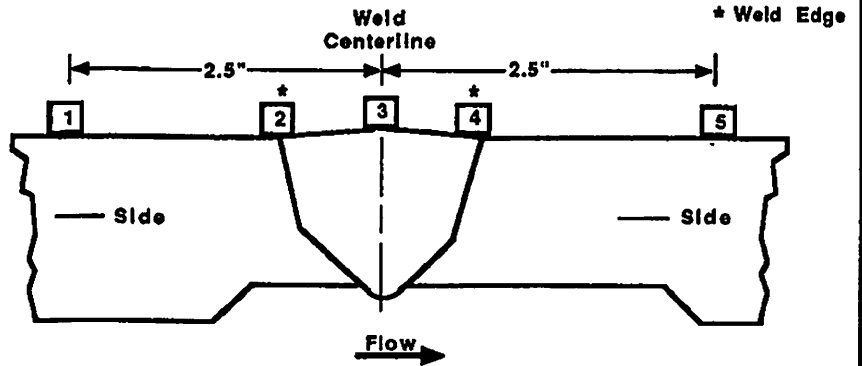
OF 10

TVA	WALL THICKNESS PROFILE SHEET	REPORT NO: R-P2184
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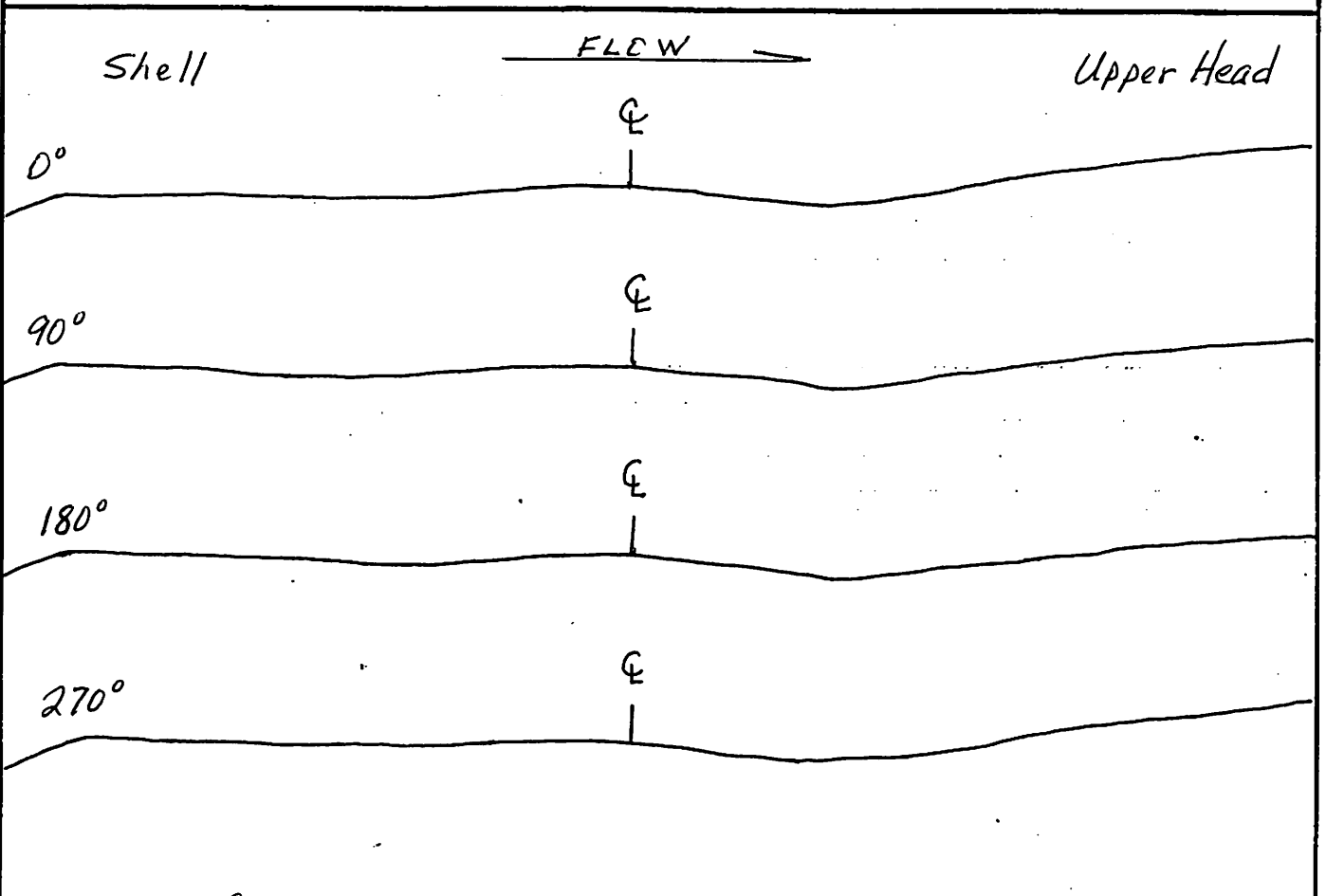
PROJECT: <u>WBN</u> UNIT: <u>2</u>	WELD NO: <u>BIT-3</u> SYSTEM: <u>SIS (063)</u>
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Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	3.0	3.06	3.0	3.04
2	2.4	2.5	2.5	2.4
3	2.01	2.01	2.0	2.0
4	1.90	1.88	1.90	1.90
5	2.14	2.10	2.09	2.06



CROWN HEIGHT: <u>FLUSH</u>	DIAMETER: <u>52"</u>
CROWN WIDTH: <u>2.25"</u>	WELD LENGTH: <u>162"</u>



EXAMINER: <u>[Signature]</u> LEVEL: <u>II</u> DATE: <u>06-10-14</u>	REVIEWED BY: <u>MATT WELCH</u> LEVEL: <u>III</u> DATE: <u>8/12/14</u>	ANII: <u>JOE C. HAIR</u> DATE: <u>05/22/2015</u> PAGE <u>10</u> OF <u>10</u>
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