

TVA

Office of Nuclear Power

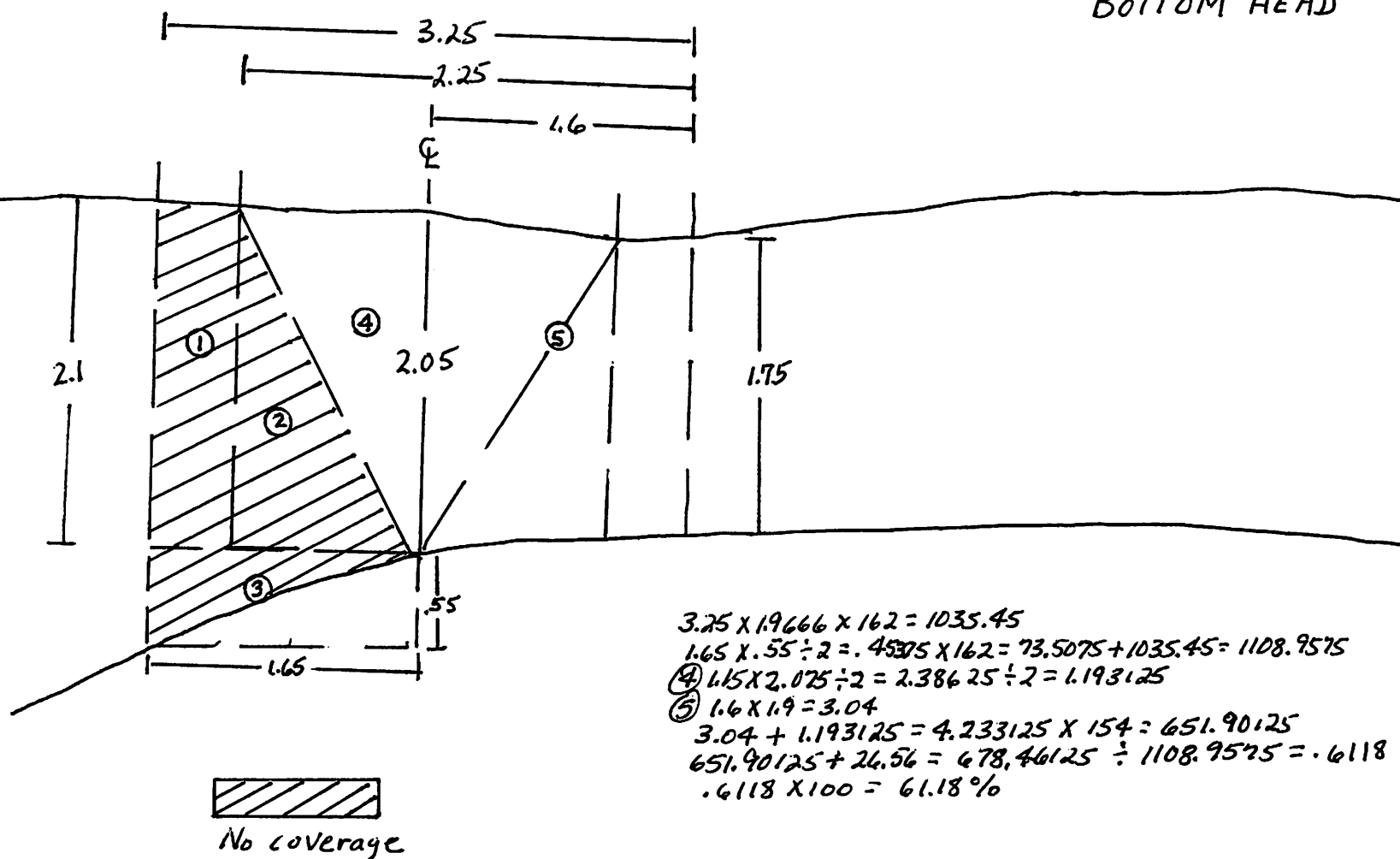
PROJECT: WBNSYSTEM: SIS (063)

REPORT NO.:

UNIT: 2WELD NO: BIT-2R-P2183

SHELL

BOTTOM HEAD



A.N.T.E. for C. Hair 06/22/2015

BY:

Joe ChupchoLEVEL: IIDATE: 6-11-14PAGE 8OF 12

**TVA**

**Office of Nuclear Power**

**PROJECT:** WBN

**SYSTEM:** SIS (063)

**REPORT NO.:**

**UNIT:** 2

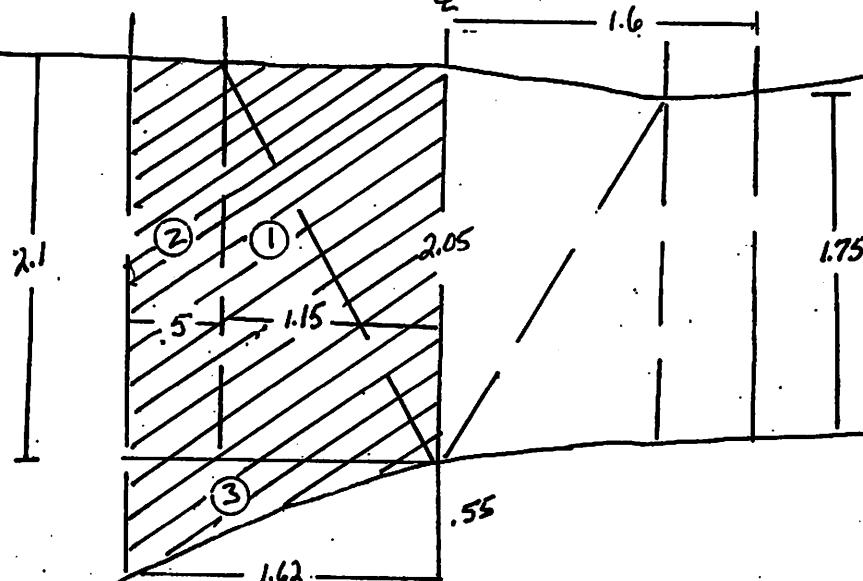
**WELD NO:** BIT-2

R-P2183

Thermowelds at 0° and 180°

SHELL

BOTTOM HEAD



EXAM COVERAGE ACHIEVED DUE TO THERMOWELLS  
 $1.6 \times 2.075 = 3.32 \times 8 = 26.56$



No coverage

ANEE-Joe C. HARR JR. Joe C. HARR JR.

**BY:**

Joe C. HARR JR.

**LEVEL:**

II

**DATE:**

6-11-14

**PAGE**

9

**OF**

12

## Office of Nuclear Power

**PROJECT:**

WBN

**SYSTEM:**

SIS (063)

**REPORT NO.:**

R-P2183

**UNIT:**

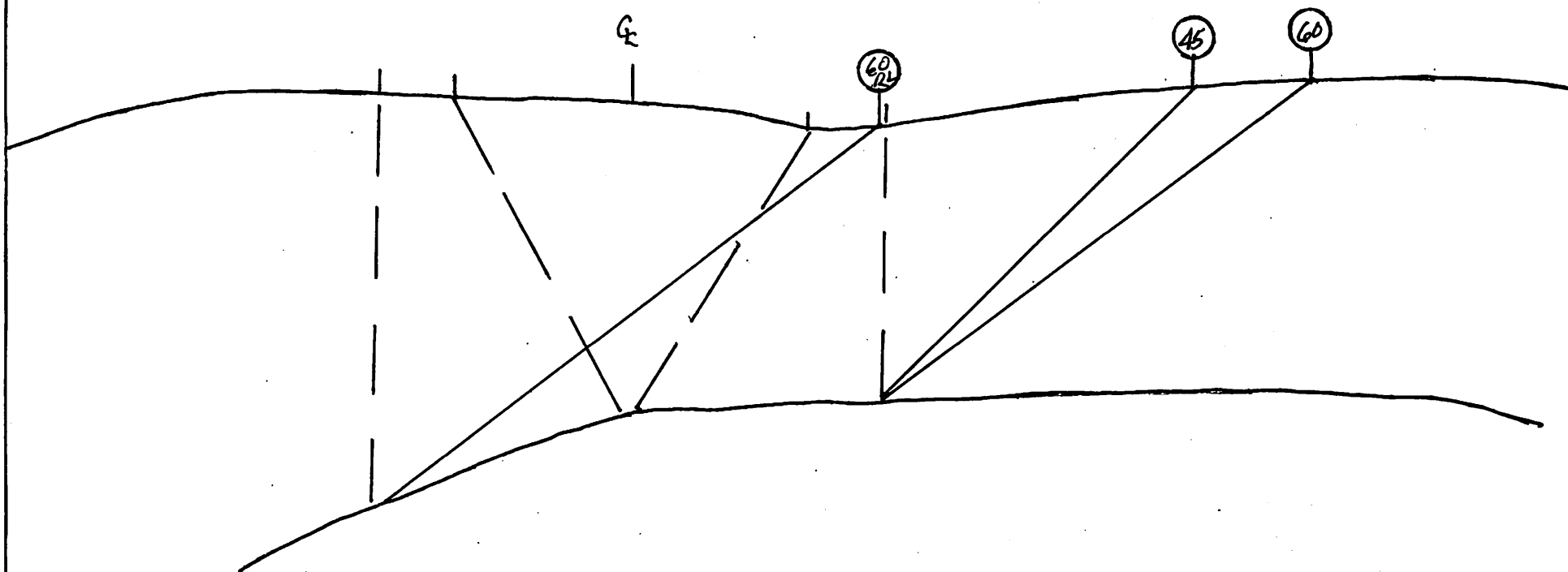
2

**WELD NO:**

BIT-82 <sup>34 07-24</sup>

SHELL

BOTTOM HEAD



AN II Joe C. Hair Joe C. Hair 05/22/2015

**BY:**

Paul R. Jones

**LEVEL:**

II

**DATE:**

6-11-14

**PAGE**

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OF

12

TVA

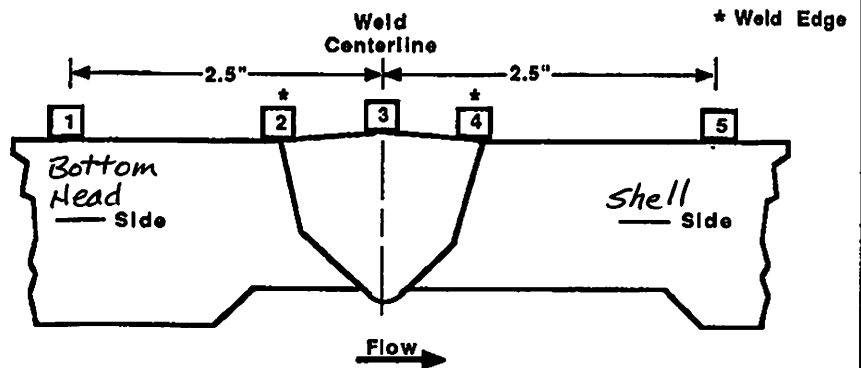
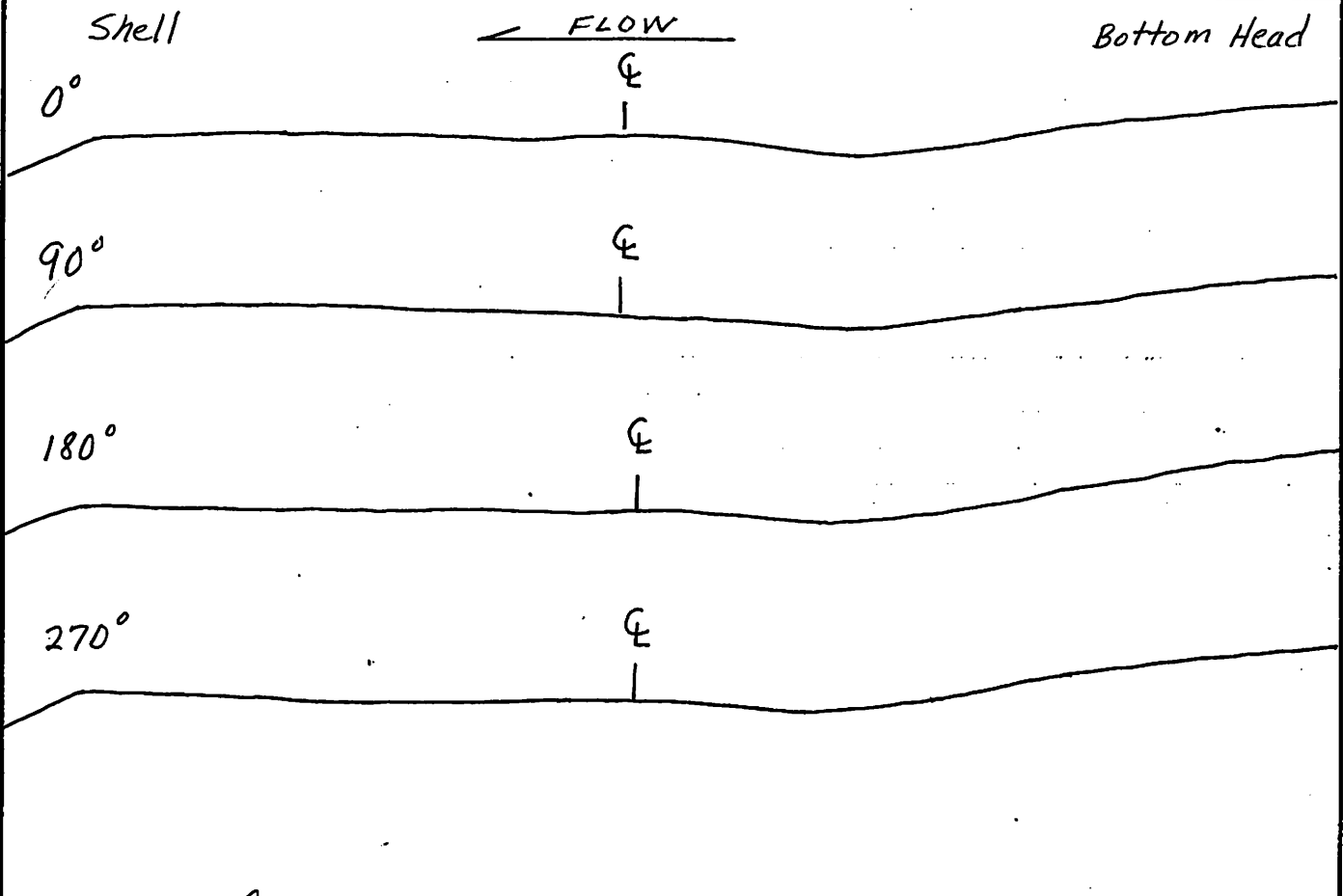
WALL THICKNESS  
PROFILE SHEET

REPORT NO:

R-P2183

PROJECT: WBNWELD NO: BIT 2UNIT: 2SYSTEM: SIS (063)Record Thickness Measurements As  
Indicated, Including Weld Width,  
Edge-To-Edge At 0°

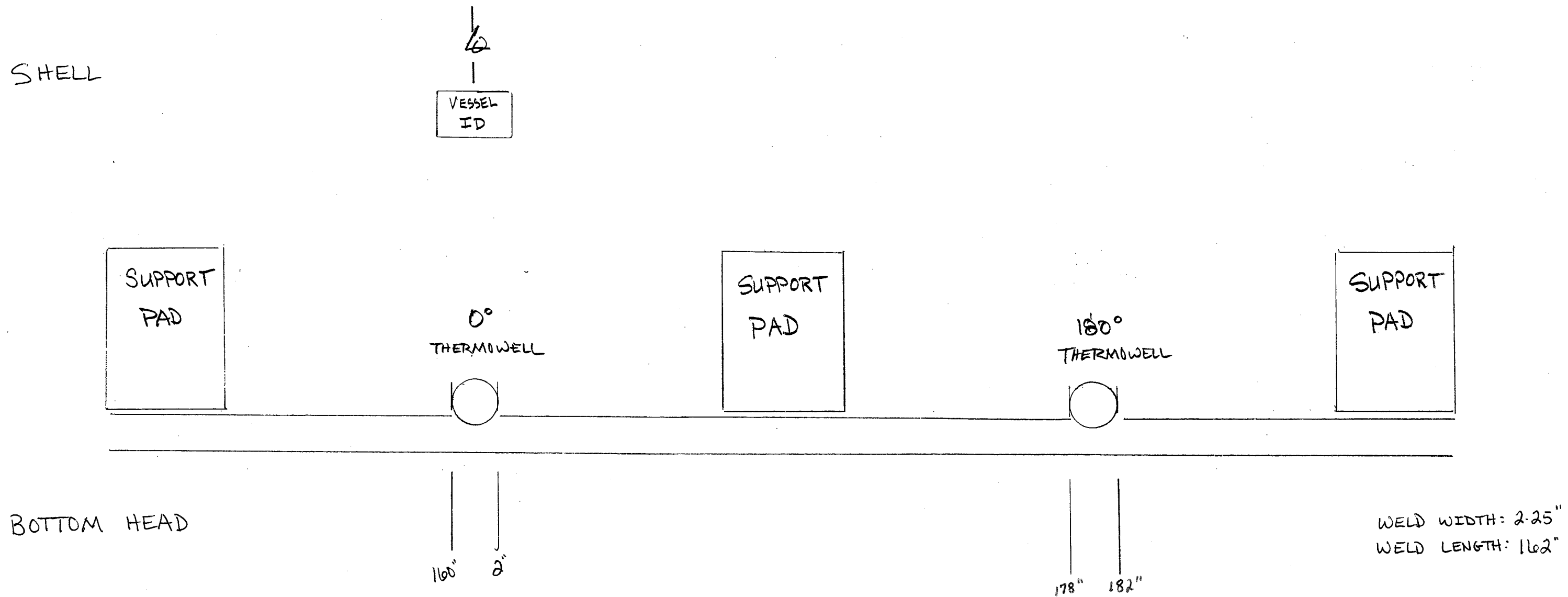
Position	0°	90°	180°	270°
1	1.93	1.94	1.97	1.97
2	1.78	1.77	1.82	1.82
3	2.0	2.0	2.0	2.0
4	2.4	2.4	2.4	2.4
5	3.07	3.0	3.04	3.07

CROWN HEIGHT: FLUSHDIAMETER: 52CROWN WIDTH: 2.25WELD LENGTH: 162EXAMINER: Joe C. HairLEVEL: IIDATE: 06-10-14

MATT NEZCH

REVIEWED BY: Matt NezechLEVEL: IIIDATE: 8/12/14ANII: Joe C. HairDATE: 05/22/2015PAGE: 12OF: 12

R-P2183



ANII Joe C. HAIN Joe C. Hain  
05/22/2015  
Joe C. Hain  
05-11-14  
WELD #: BIT 2