

TVA

Office of Nuclear Power

PROJECT: WBN

SYSTEM: SIS (063)

REPORT NO.:

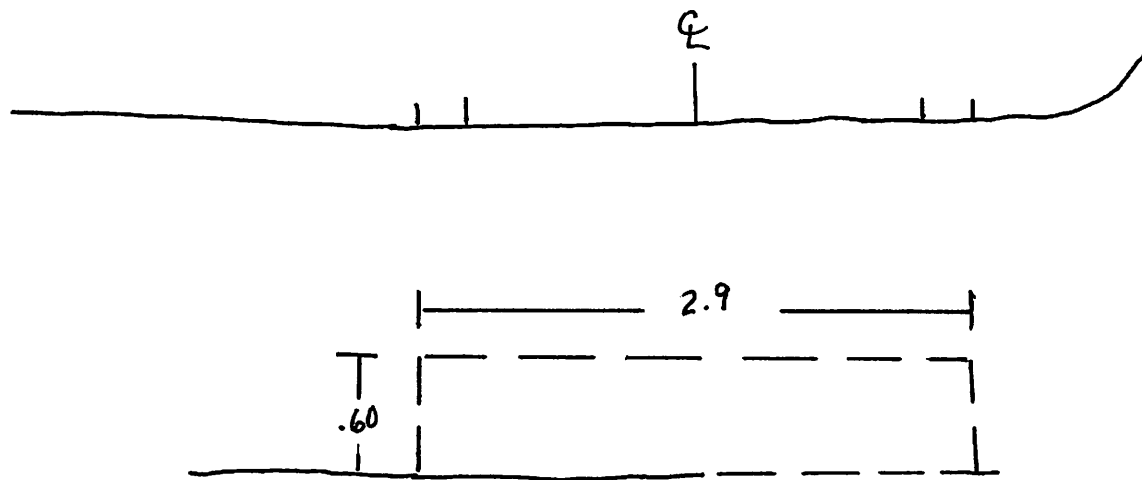
R-P2182

UNIT: 2

WELD NO: BIT-1

Lower Head

No 331e



$$2.9 \times .60 = 1.74$$

$$4 \times 1.74 \times 44.25 = 76.995 \times 4 = 307.98$$

$$76.995 \times 3 = 230.985$$

$$230.985 \div 307.98 = .75 \times 100 = 75\%$$

ANES *js* 5/22/15

BY:

me

LEVEL:

II

DATE:

6-26-14

PAGE

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OF

8

TVA

Office of Nuclear Power

PROJECT: WBN SYSTEM: SIS (063)

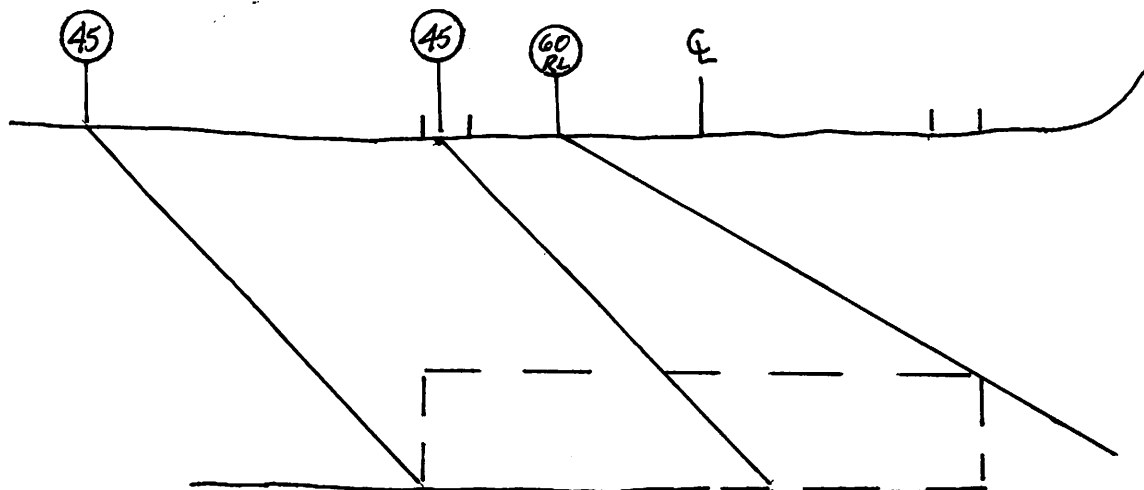
UNIT: 2 WELD NO: BIT-1

REPORT NO.:

R-PZ18Z

JA 05-04-14
UPPER LOWER HEAD

NOZZLE



ANZF-jel 05/21/15

BY: *[Signature]* LEVEL: II DATE: 6-26-14 PAGE 7 OF 8

TVA

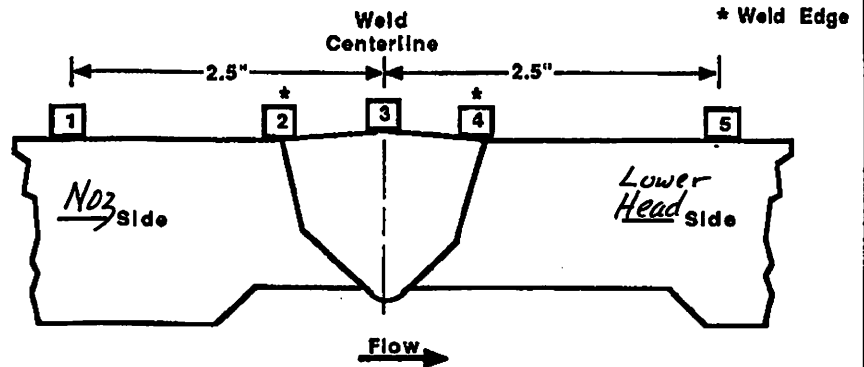
WALL THICKNESS
PROFILE SHEET

REPORT NO:

R-P2182

PROJECT: WBNWELD NO: BIT-1UNIT: 2SYSTEM: SIS (063)Record Thickness Measurements As
Indicated, Including Weld Width,
Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	*			
2	*		N	
3	1.85			A
4	1.84			
5	1.87			

CROWN HEIGHT: Flush DIAMETER: 10 in NozzleCROWN WIDTH: 2.4 WELD LENGTH: 44.25

Lower Head

Nozzle

* No thickness readings taken

EXAMINER: Joe C. HairREVIEWED BY: Matt WelchLEVEL: IILEVEL: III DATE: 8/12/14DATE: 10-26-14ANII: Joe C. HairDATE: 5/22/15PAGE 8 OF 8