



IHI Southwest Technologies Examination Summary Record

R-P1788

Utility: TVA		Site: Watts Bar Nuclear Plant Unit 2		Summary Sheet No. 003800			
System: Reactor Pressure Vessel		Line Subassembly: Elbow to Safe End		Identification: RCF-C4-1			
NDE Method	Proc/Rev/Chg/ICN	NDE Examination	Calibration Sheet No's.	Exam Sheet No.	NRI	Other	Remarks
AUT	ISwT-PDI-AUT11/1/0/0	UT Probe 1 (60-88")	1100004-A	97 & 98	X	-	UT Probe 3 (0") for profilometry only.
AUT	ISwT-PDI-AUT11/1/0/0	UT Probe 2 (60-88")	1100004-A	97 & 98	X	-	
AUT	ISwT-PDI-AUT11/1/0/0	UT Probe 3 (0")	1100004-A	97 & 98	X	-	
AUT	ISwT-PDI-AUT11/1/0/0	UT Probe 1 (60-88")	1100003-A	99 & 100	X	-	
AUT	ISwT-PDI-AUT11/1/0/0	UT Probe 2 (60-88")	1100003-A	99 & 100	X	-	
AET	ISwT-PDI-AET3/0/0/1	ET Probe 1	ET-03-001	97 & 98	X	-	
AET	ISwT-PDI-AET3/0/0/1	ET Probe 2	ET-03-001	97 & 98	X	-	

Examination Summary:

This weld was examined from the inside surface using ANTS and T-III examination equipment. No recordable indications were detected during this examination. The examination coverage was 50%. Scanned 100% of the examination area including the cast SS side (elbow side) using Appendix VIII qualified techniques. However, the procedure utilized is not qualified for SS c-cast material and no examination credit is taken for the c-cast side of the weld.

Prepared By: Steven J. Todd			
Signature:	Date: 10/31/2011		
Reviewed By:		Reviewed By: Daniel R Williams	
Signature:	Date: 11/14/11	Signature:	Date: 12/13/11