

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED:

Acuren Inspection, Inc.  
101 Underwood Road, Building J  
La Porte, Texas 77571  
Location Inspected: 1 Estate Hope, Christiansted, St. Croix,  
U.S. Virgin Islands

REPORT NO: 030-34780/2016-002

2. NRC/REGIONAL OFFICE

U.S. Nuclear Regulatory Commission  
Region IV, 1600 East Lamar Blvd  
Arlington, Texas 76011-4511

3. DOCKET NUMBER

030-34780

4. LICENSE NUMBER

42-27593-01

5. DATE OF INSPECTION

May 3, 2016

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- ☒ 1. Based on the inspection findings, no violations were identified.
- ☐ 2. Previous violation(s) closed.
- ☐ 3. The violations(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy to exercise discretion, were satisfied.

☐ Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

- ☐ 4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.

Licensee's Statement of Corrective Actions for Item 4, above.

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Craig Gordon	<i>Craig Gordon</i>	6/6/2016
BRANCH CHIEF	Ray L. Kellar, P.E.	<i>Ray L. Kellar</i>	6/6/16

☐ Non-Public ☐ Sensitive – Security-Related

☒ Public

☒ Non-Sensitive

**VonEhr, Jason**

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**From:** Bruce Karie <bkarie@acuren.com>  
**Sent:** Tuesday, June 07, 2016 9:21 AM  
**To:** VonEhr, Jason  
**Subject:** [External\_Sender] RE: NRC Inspection of Acuren's St. Croix, USVI field office

Jason,

Thank you very much. I appreciate all that NRC is doing and Acuren Inspection will continue to strive to keep our program in compliance as required.

**Bruce F Karie**  
**Acuren Inspection**  
Corporate Director of Radiation Safety  
4566 Abrahamson Road  
Duluth, MN 55811  
Office – 218-722-5555  
Cell – 262-649-7066  
[bkarie@acuren.com](mailto:bkarie@acuren.com)

**Acuren Inspection – Quality is never an accident, it is always the result of intelligent effort.**

**From:** VonEhr, Jason [mailto:Jason.VonEhr@nrc.gov]  
**Sent:** Tuesday, June 07, 2016 9:11 AM  
**To:** bkarie@acuren.com  
**Subject:** NRC Inspection of Acuren's St. Croix, USVI field office

Bruce,

Once again I'd like to thank you for you and your staff's time during the NRC inspection of the St. Croix, US Virgin Islands field office and our exit briefing this morning. As I mentioned during the exit briefing, no violations were identified during this inspection and its follow-up. The attached NRC inspection report (NRC Form 591M) documents the results of the inspection. This does not require you to take any action and you are not required to sign it or return it. I do however request a courtesy email response from you acknowledging receipt.

I did forget to mention on our call that because the inspection was conducted before the license transfer to the Region-III office for your new 'main' location in Duluth, Minnesota (effective 5/24/2016), this inspection will be issued under the 'old' Texas license and docket number. All future correspondence should use the 'new' license number (22-27593-01) and 'new' docket number (030-38913), and the NRC's Region-III office will have the lead for inspection and licensing for Acuren Inspection, Inc.

Thank you and please do not hesitate to contact either myself or Mr. Craig Gordon with any questions or concerns,

**Jason vonEhr**  
**Nuclear Materials Inspector**  
**U.S. Nuclear Regulatory Commission, Region-IV**  
**1600 East Lamar Boulevard**

Arlington, Texas 76011-4511

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