

**Enclosure 3**

**APP-GW-GLY-088 Revision 0  
Condensate Return Closed Session ACRS Presentation  
Non-Proprietary**

**(33 pages including cover page)**

This is the Non-proprietary version of the document.

# AP1000® PXS Condensate Return Technical Evaluation Results

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## Previous ACRS Meetings Information Reviewed

- Overview of the issue
- Analysis/calculation approach developed to quantify the return rate vs. time (spreadsheet calculation and condensate loss calculation).
- Integration of time variable return rate with LOFTRAN for determining RCS Tavg change with time
- Coupling of WGOTHIC model to provide containment pressure and temperature boundary conditions
- Empirical data used to determine losses
  - Westinghouse specific testing for losses on the shell due to beams, attachment plates, welds
  - Literature sources<sup>1</sup> used to determine losses from rainout phenomena based on inclination angle of shell.

(a,c)

(a,c)

(a,c)



<sup>1</sup> Anderson, M.H.; Herranz, L.E.; Corradini, M.L.; "Experimental analysis of heat transfer within the AP600 containment under postulated accident conditions." Nuclear Engineering and Design Volume 185 pp. 153-172 October 1998.

## Key Developments since Previous Meeting

- Calculation discrepancies identified in January 2015 that required analysis approach and supporting calculations to be modified
  - Investigate deviations in LOFTRAN as compared to spreadsheet calculation
- Root cause analysis (RCA) performed
  - RCA encompassed all CAPALs (corrective actions) associated with condensate return
- Updated analysis process eliminated the PRHR performance calculation and replaced return rate vs. time with WGOTHIC code calculation
  - Loss calculation for CV shell based on Westinghouse specific testing (constant 18%).
- PIRT performed to extend LOFTRAN to long term duration

(a,c)

## Issues to be Addressed

- **Reevaluate Calculation Model**
  - Error correction (Spreadsheet vs. LOFTRAN)
  - Simplification
  - Use of LOFTRAN with potential for two-phase flow
    - Heat loss vs. adiabatic analysis assumptions
- **Extend Design Basis Accident (DBA) to 72 hours**
- **Confirm Safe Shutdown Analysis**
  - System capability to cooldown to 420°F in 36 hours
- **Determine Long Term PRHR Operation Capability (not indefinite)**
- **Assess operational impacts**

# Overview of Analysis Approach

- Calculation to determine condensate return losses
  - Pressurize Containment
  - Losses on Heat Sinks
  - Dome rainout
  - Losses on modified features
    - Downspouts on Polar Crane Girder
    - Downspouts on Stiffener
- Calculation to determine return rate vs. time
  - Simplified spreadsheet calculation
  - Calculates PRHR performance
  - Accounts for losses and determines the return rate to IRWST vs. time
- WGOTHIC Calculation to determine containment T&P boundary conditions (a,c)
- LOFTRAN Calculation that utilizes:
  - Return rate vs. time
  - Containment T&P boundary conditions
  - Outputs RCS Tavg vs. time



# Reasons for Analysis Process Change

- Resolve discrepancies identified in January 2015
- Previous analytical approach was developed over time
  - PRHR Performance calculation (spreadsheet) already existed
  - Time to Safe Shutdown built from existing PRHR calc
  - When Condensate Return Issue surfaced, containment effects and condensate losses were added at the front end of the process
- Previous analytical approach was required to quickly analyze large variations in condensate return rates over time
- Design changes to extend gutter and add downspouts reduced variation in losses
  - Allows WGOTHIC to use a constant loss factor on the CV shell (18%)



## Benefits of Streamlined Analysis Approach

- Multi-disciplinary team reviewed and challenged standing assumptions in Condensate Return analysis approach
- Analysis approach was simplified to remove PRHR performance spreadsheet as intermediary calculation
  - Safe shutdown analysis passes inputs from WGOTHIC directly to LOFTRAN
- Benefits of streamlined approach
  - Reduce handoffs between calculations
    - Limits potential errors due to handoffs
    - Limits the addition of unnecessary conservatism to bound inputs and compensate for inconsistencies
  - Utilizes two analysis tools previously reviewed and approved by the US NRC
    - Code performance verified vs. integral system and separate effects testing
  - Simplifies licensing review

**New approach improves quality and pedigree of analysis process by increasing reliance on approved licensing basis tools (WGOTHIC, LOFTRAN).**



## Overview/Comparison of New Analysis Approach

Calculation	Previous Approach	Streamlined Approach
PRHR Performance Calculation	Determines condensate return rate vs. time for input to <u>WGOTHIC</u> and LOFTRAN	Eliminated
Condensate Return Calculation	Calculates flow dependent losses in condensate return rate	Calculates flow dependent losses in condensate return rate
<u>WGOTHIC</u> Calculation	Calculates containment T&P boundary conditions	Calculates containment T&P boundary conditions and condensate return rate vs. time based on calculated losses.
LOFTRAN Calculation	Utilizes return rate vs. time and containment T&P boundary conditions to determine RCS Tavg.	Utilizes return rate vs. time and containment T&P boundary conditions to determine RCS Tavg.

# PIRT Overview

# PIRT Overview



# Technical Oversight

- Focused reviews accomplished via five multi day visits to WEC
  - DBA Extension Analysis (Case 1)
    - Extension of analysis to 72 hours with Chapter 15 acceptance criteria
  - Safe Shutdown Analysis (Case 2)
    - Confirms RCS cooldown to 420°F in 36 hours
  - Safe Shutdown Duration Analysis (Case 3)
    - Maintain Reactor Coolant System at 420°F for greater than 14 days
  - “Engineering Basis Document”
    - Validates use of LOFTRAN for Safe Shutdown long term duration analysis

# Technical Oversight

## ■ Results of Focused Reviews

- Open Issues identified by the review team were resolved
  - Adiabatic assumption in LOFTRAN is conservative
  - Two phase flow in closed loop PRHR system does not degrade performance
  - Pressurizer overfill is prevented
  - ADS actuation criteria was defined
  - ADS actuation does not challenge containment integrity
- Analyses are rigorous and accurately predict plant response to events crediting the Passive Cooling System
- Adequate margin exists such that safety functions are ensured

## Summary of Cases Analyzed

- Case 1: DBA Extension Analysis
  - Safety design basis assumptions
  - Analysis assumptions commensurate with Chapter 15
  - Chapter 15 accident analysis acceptance criteria met:
    - a. Minimum DNBR limit = 1.5
    - b. No water relief through pressurizer safety valves/No Escalation Criteria
    - c. Maximum RCS pressure < 2748.5 psia
    - d. Maximum SG pressure < 1381.5 psia
  - Analysis was created as part of issue resolution
  - Results support FSAR Ch. 6.3.1.1.1 conclusion that *“PRHR is designed to maintain acceptable RCS conditions for at least 72 hours following a non-LOCA event”*
  - 72 hour analysis duration consistent with DBA mission times in current licensing basis.

## Summary of Cases Analyzed

- Case 2: Time to Safe Shutdown
  - Licensing basis performance requirement
  - Demonstration of 420°F in 36 hours or less
  - Analysis is based on realistic (conservative, non-bounding) assumptions
  - Analysis summarized in FSAR Ch. 19E
- Case 3: Safe Shutdown Duration
  - Licensing basis performance requirement
  - Demonstrate PRHR can maintain safe shutdown for greater than 14 days
  - Analysis is an extension of Case 2
  - Analysis supports FSAR 6.3.1.2.1 and 7.4 conclusions



# Case1: Design Basis Extension Analysis

## Containment Pressure vs. Time



**Analyses consider containment  
pressure effects on IRWST steaming**

# Case 1: Design Basis Extension Analysis Margin To Acceptance Criteria



**Analysis demonstrates all pertinent Chapter 15 acceptance criteria are met (applicable to higher wet bulb temperature)**

# Case 1: Design Basis Extension Analysis

## Temperature vs. Time



**Core average temperature is  
stable at 72 hours**

# Design Basis Extension Analysis

## Pressurizer Volume



**Overfill criterion is not  
challenged for first 72 hours**



## Case 2: Safe Shutdown Analysis Temperature vs. Time

## Case 2: Safe Shutdown Analysis

### Temperature vs. Time and Impact of CV Shell losses on Analysis Results

# Safe Shutdown Analysis Results Summary

Description	Case	Decay Heat	Time to reach 420°F
90% Return Rate	DCD Revision 19	ANS +0 sigma	34.3 hr
Updated Return Rate	Updated Licensing Submittal	ANS +0 sigma	33.6 hr (a,c)



Significant margin exists based on conservatisms in decay heat.



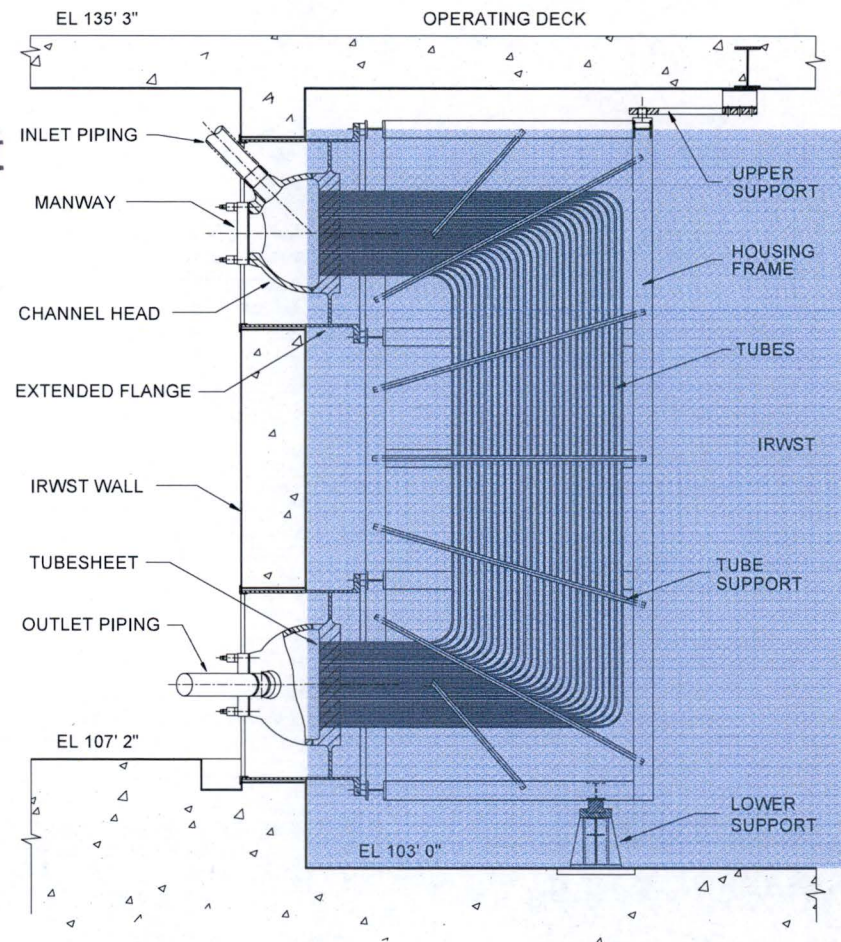
## Case 3: Safe Shutdown Duration Temperature vs. Time

(a,c)



## Case 3: PIRT Sensitivities PRHR HX Tube Uncovery/Pool Boiling (LOFTRAN)

- LOFTRAN nodalization of PRHR HX assumes a single flow path with equivalent heat transfer area
- Driving head based on midplane of the upper horizontal tube bundle
- Heat removal capability is linearly reduced as each node uncovers
- No heat transfer credited above collapsed liquid level in IRWST
- Unchanged from DCD R.19





# Case 3: PIRT Sensitivities

## PRHR HX Tube Uncovery/Pool Boiling (RELAP) (a,c)

# Case 3: PIRT Sensitivities

## PRHR HX Tube Uncovery/Pool Boiling (RELAP)

# Case 1: Additional Sensitivities

## Heat Loss Assumption (Non-Adiabatic RCS)

Historic licensing basis assumption  
of no heat loss results in a more  
conservative analysis methodology  
as compared to acceptance criteria

(a,c)

## Analysis Conclusions

- Design basis analysis demonstrates:
  - PRHR closed loop cooling can maintain the plant in a safe stable condition for 72 hours
- Conservative, non-bounding analysis demonstrates:
  - PRHR closed loop cooling can cool the RCS to 420°F in less than 36 hours
  - PRHR closed loop cooling can maintain safe shutdown (<420°F) for greater than 14 days
  - Adiabatic analysis of the RCS is appropriate



# Operational Considerations

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# OPERATIONAL CONSIDERATIONS

- Operator Actions at the end of 72 hours if AC Power has not been restored on site:
  - Ancillary Diesel Generators power control room system indications and PCS Recirculation Pumps
  - Makeup to the PCCWST from the PCCAWST
  - Monitor parameters for acceptable RCS cooling capability, continue PRHR HX heat removal and continue efforts to restore power

Note: Safety-related connections are provided to connect portable equipment to replace ancillary equipment if necessary.

## Operational Considerations

- Operator Actions at the end of 72 hours if AC Power has not been restored on site (continued):
  - When RCS cooling capability parameters depart from acceptable values, initiate RCS depressurization via ADS, stages 1, 2, 3 and 4.
  - After ADS Stage 4 valves open, IRWST injection valves and recirculation valves from the containment sump will open.
  - During RCS depressurization, CMTs and Accumulators will discharge into the RCS. RCS pressure and temperature will decline and heat transfer from inside containment to outside containment will continue.



## Operational Considerations

- Operator Actions if AC Power is restored (by Standby DGs or off-site power) with PRHR in service:
  - Re-establish feed flow to the Steam Generators and begin a slow RCS cooldown with steam exhaust to atmosphere or condenser
  - Restore makeup to the RCS using Makeup Pumps
  - When RCS Temperature is <350 degrees, place normal decay heat removal system (RNS) in service
  - Continue RCS cool-down