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SUBJECT: Forwards Engineering Rept 51-1235108-01, "Interim Engineering Evaluation: ONS-2 CRDM Nozzle Insp." Need to perform addl insp on Nozzle 63 will be evaluated prior to next refueling outage.

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DUKE POWER

November 2, 1994

U.S. Nuclear Regulatory Commission
Document Control Desk
Washington, D.C. 20555

Interim Engineering Evaluation of Control Rod
Drive Mechanism Penetration Inspections
Oconee Nuclear Station, Unit 2
Docket No. 50-270

Gentlemen:

The purpose of this letter is to document an interim engineering evaluation of the NDE results obtained during the CRDM Nozzle inspection performed at Oconee Unit 2. Based on the attached interim engineering evaluation, it has been determined that the indications detected are acceptable based on the NRC-approved acceptance criteria developed for CRDM nozzle flaws.

Pursuant to the recommendations of Section 5.0 of the attached interim engineering evaluation, Duke Power will perform an NDE inspection of CRDM nozzle # 23 during the next Oconee Unit 2 refueling outage scheduled for April 1996. The need to perform additional inspections on nozzle # 63 will be evaluated prior to the next Oconee Unit 2 refueling outage.

If you have any questions or comments regarding the interim engineering evaluation, please contact David Nix at (803) 885-3634 or B&W Nuclear Technologies via Mr. Nix for this information.

Sincerely,

Joe M Davis
for J. W. Hampton
Site Vice President

Attachment

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Attachment

Interim Engineering Evaluation by BWNT