

USNRC REGION II
ATLANTA, GEORGIA
DUKE POWER COMPANY
POWER BUILDING

422 SOUTH CHURCH STREET, CHARLOTTE, N. C. 28242

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WILLIAM O. PARKER, JR.
VICE PRESIDENT
STEAM PRODUCTION

June 26, 1981

TELEPHONE: AREA 704
373-4083

Mr. James P. O'Reilly, Director
U. S. Nuclear Regulatory Commission
Region II
101 Marietta Street, Suite 3100
Atlanta, Georgia 30303

Re: Oconee Nuclear Station
IE Inspection Report
50-269/81-08
50-270/81-08
50-287/81-08

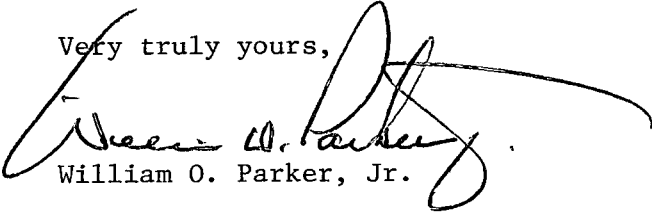
Dear Sir:

With regard to R. C. Lewis' letter of June 2, 1981 which transmitted the subject inspection report, Duke Power Company does not consider the information contained therein to be proprietary.

Please find attached responses to the cited item of noncompliance.

I declare under penalty of perjury that the statements set forth herein are true and correct to the best of my knowledge, executed on June 26, 1981.

Very truly yours,


William O. Parker, Jr.

JLJ:pw
Attachment

DUKE POWER COMPANY
OCONEE NUCLEAR STATION

Response to IE Inspection Report 50-269/81-08, -270/81-08, -287/81-08

Violation

10 CFR 50, Appendix B, Criterion V as implemented by Topical Report Duke-1-A, Section 17.1.5 requires in part that activities affecting quality shall be accomplished in accordance with the requirements imposed by instructions, procedures and drawings. Paragraph 10 of Procedure MO IP/O/A/3010/04 Change 2, requires the documentation of welding filler material - type and heat number on designated forms or on work requests.

Contrary to the above, activities affecting quality were not being accomplished in accordance with procedures in that welding on two cable support type hangers No. HSF-13 and HSF-14 on Drawing No. 0944B inside the Safe Shutdown Facility building had been performed and completed on the previous day, April 30, 1981, without documenting the welding filler material on the appropriate forms.

This is a Severity Level VI Violation (Supplement I.E.).

Response

- 1) Admission or denial of the alleged violation:

This violation is correct as stated.

- 2) Reasons for the violation:

The Construction Department craft personnel performing the work had been recently transferred to the Oconee site and were unfamiliar with the documentation requirement of the station procedure being used.

- 3) Corrective actions taken and results:

All Construction craft personnel have been made aware of the requirement to document filler material records. Procedures written by Construction include locations for recording this data, while procedures written by the station, such as the one cited, will continue to require documentation of materials on the applicable work request or attached sheets.

Random surveys have indicated that Construction craft personnel are documenting this data on standard forms to be transferred to the Work Requests at the completion of work. The cited welding filler material was correctly documented within three working days of identification of the violation by the inspector.

- 4) Corrective actions to be taken to avoid further violations:

The procedure cited, IP/O/A/3010/04, will be revised to clarify the filler material documentation requirements.

Construction personnel newly transferred to Oconee will be instructed on correct documentation of weld filler material. Further surveys will be made by Construction management to assure compliance. Normal procedure reviews by station personnel will continue to provide assurance that all documentation requirements are met.

- 5) Date when full compliance will be achieved:

Procedure IP/O/A/3010/04 will be revised by June 26, 1981.