

U.S. National Academy of Sciences  
*Committee on State of Molybdenum-99 Production and Utilization and  
Progress toward Eliminating Use of Highly Enriched Uranium*

# U.S. Nuclear Regulatory Commission Licensing Activities Related to Molybdenum-99 Production

Office of Nuclear Reactor Regulation  
U.S. Nuclear Regulatory Commission  
August 12, 2015



# Today's Presentation will Cover...

- Role of U.S. Nuclear Regulatory Commission (NRC)
- NRC initial licensing process
- Status of reviews
- Ongoing infrastructure and support activities

# Supporting Domestic $^{99}\text{Mo}$ Production

- NRC is prepared to conduct reviews on all applications submitted in accordance with the provisions of Title 10 of the *Code of Federal Regulations* (10 CFR)
- NRC is coordinating environmental review work with the Department of Energy (DOE), in accordance with American Medical Isotopes Production Act
- NRC is supporting the Department of Homeland Security's (DHS) site vulnerability assessments for utilization facilities, in accordance with the provisions of Section 657 of the Energy Policy Act of 2005

# Current and Anticipated Licensing Reviews

- Construction permit applications (two received, one anticipated)
  - SHINE Medical Technologies (SHINE)
  - Northwest Medical Isotopes (NWMI)
  - Coquí Radiopharmaceuticals (Coquí)
- License amendment request from Oregon State University (OSU)
- Materials license request from Niowave
- License amendment request from University of Missouri Research Reactor Center (MURR) in support of General Atomics

# Licensing Considerations

- Licensing determinations are facility- and technology-specific and made on a case-by-case basis
- Selection of appropriate licensing process(es) for a facility are based on the following considerations:
  - Type and quantities of material on site (e.g., low enriched uranium or natural molybdenum targets)
  - Type(s) of activities performed at facility (e.g., target manufacturing, irradiation, and/or processing)
  - Method of irradiation (e.g., nuclear reactor, accelerator)
  - Method of target processing, including batch size
  - New or existing facility

# Production Techniques

- Majority of proposals involve low enriched uranium fission
  - Reactor and non-reactor technologies
  - Solid clad and aqueous solution targets
  - New and existing facilities
  - Hot cells for separation of fission products
- NRC may also license some accelerator-based technologies involving natural molybdenum targets if not under Agreement State jurisdiction

# Licensing Requirements

- Anticipate licensing most facilities under 10 CFR Part 50, “Domestic Licensing of Production and Utilization Facilities”
  - Target irradiation performed by *utilization facilities*
  - Fission product separation in *production facilities*
- May license certain facilities under 10 CFR Part 70, “Domestic Licensing of Special Nuclear Material” or 10 CFR Part 30, “...Domestic Licensing of Byproduct Material”

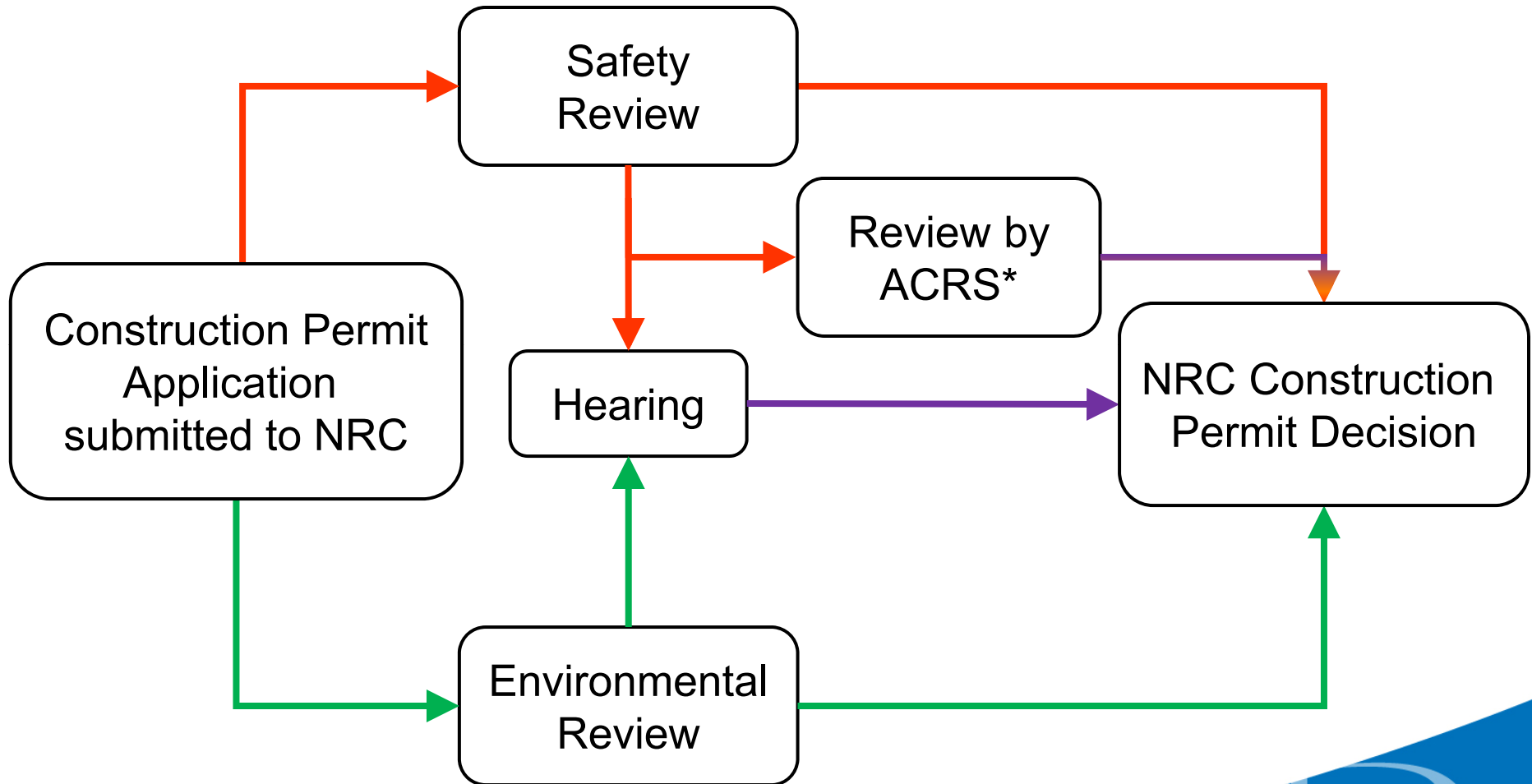
# Initiating the Licensing Process

- Letters of intent
  - Indicate applicant's level of interest
  - Provide anticipated application submission schedule
  - Introduce proposed technology
- Public Meetings
  - Promote engagement between NRC and applicants
  - Support the development of high-quality applications
  - Allow for appropriate budgeting and resource allocation
  - Keep public informed of NRC licensing actions

# Applications for Construction and Operation

- Construction permit application
  - Environmental Report
  - Preliminary Safety Analysis Report
- Operating license application
  - Final Safety Analysis Report, including: plans for operation, emergencies, and technical specifications
  - Update to Environmental Report, as necessary
  - Physical Security Plan
- 18 – 24-month review of each application

# Construction Permit Application Review



\*Advisory Committee on Reactor Safeguards

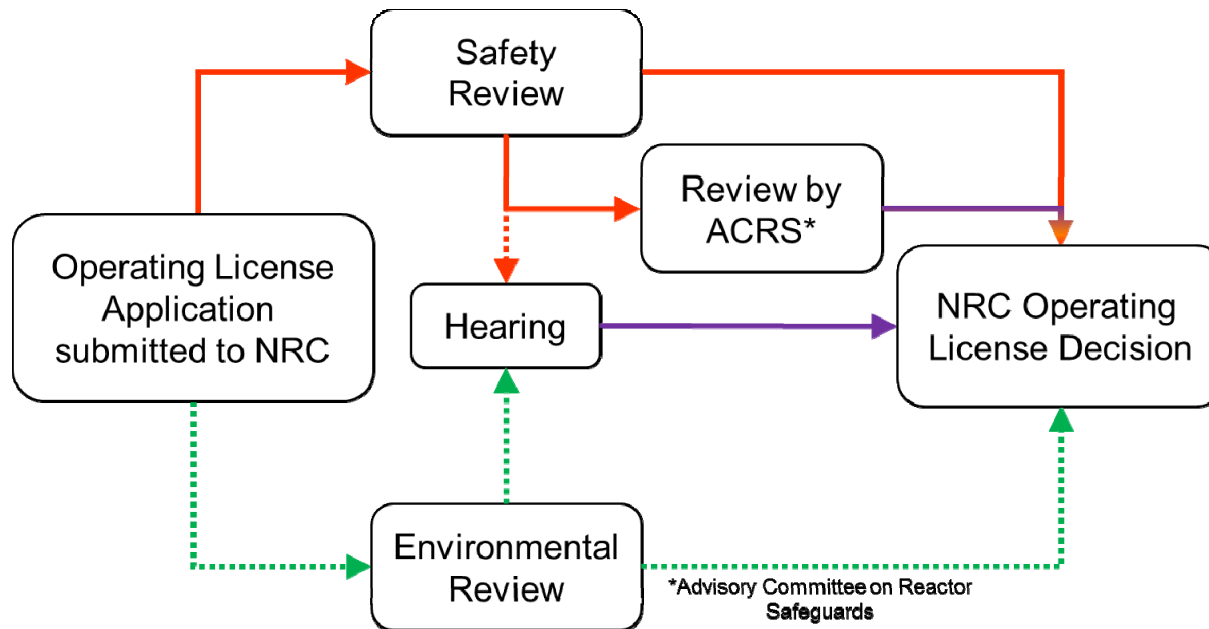
# Construction Permit Safety Review

- Acceptance review of preliminary safety analysis report
- Development of safety evaluation report
- Request(s) for additional information, as needed
- Advisory Committee on Reactor Safeguards
- Hearing
- Decision to grant or deny construction permit

# Construction Permit Environmental Review

- National Environmental Policy Act
  - NRC environmental regulations (10 CFR Part 51)
- Environmental scoping meeting
- Site audit
- Draft Environmental Impact Statement (or environmental assessment)
- Environmental Impact Statement (or environmental assessment)

# Operating License Application Review



- Review Elements

- Safety Evaluation Report
- Advisory Committee on Reactor Safeguards
- No hearing, unless petition granted
- Decision to grant or deny license

# SHINE Medical Technologies

- NRC received two-part construction permit application
  - Environmental Report (March 26, 2013)
  - Preliminary Safety Analysis Report (May 31, 2013)
- SHINE proposes to produce  $^{99}\text{Mo}$  from fission of low enriched uranium target solution in Irradiation Facility consisting of 8 irradiation units
- $^{99}\text{Mo}$  recovered through irradiated target solution processing in Radioisotope Production Facility consisting of 3 hot cells
- Proposed site: Janesville, WI

# SHINE Licensing Approach

- SHINE facility will be licensed under 10 CFR Part 50, “Domestic Licensing of Production and Utilization Facilities”
  - Irradiation units licensed as *utilization facilities*
  - Hot cells licensed as *production facility*
- Special nuclear material will be licensed under 10 CFR Part 70, “Domestic Licensing of Special Nuclear Material”

# Status of SHINE Review

- Issued requests for additional information (September 2014, with follow-up requests in January, March, and April 2015)
- Issued direct final rule modifying definition of *utilization facility* to include SHINE irradiation units (issued October 2014, effective December 2014)
- Published draft environmental impact statement (May 2015)
- Meetings with ACRS scheduled for June, August, September, and October 2015
- Final environmental impact statement and safety evaluation report scheduled for completion in fall 2015
- Mandatory hearing on application to be scheduled (fall 2015)
- Construction permit determination (fall/winter 2015)

# Northwest Medical Isotopes

- NRC received two-part construction permit application
  - Environmental Report (February 2015)
  - Preliminary Safety Analysis Report (July 2015)
- NWMI proposes to manufacture low enriched uranium targets for irradiation at existing research reactors
  - University of Missouri – Columbia (MURR)
  - Oregon State University (OSU)
- $^{99}\text{Mo}$  recovered through processing of irradiated targets
- Proposed site: Columbia, MO

# Status of NWMI Review

- NRC accepted part one of application for docketing (May 2015)
  - Currently determining whether to perform an environmental impact statement or environmental assessment
- Initiating acceptance review of part two of application
  - Appropriate licensing approach will be determined following acceptance
- Environmental site audit scheduled for September 2015
- Application supported by license amendments for existing research reactors
  - Prototypical target irradiation (OSU)
  - Commercial target irradiation (OSU, MURR)

# Coqui Radiopharmaceuticals

- Proposes to construct two INVAP reactors with material testing reactor-type fuel
  - Solid clad low enriched uranium targets
  - Each reactor would operate at approximately 9 MW
  - Approximately 3 MW from uranium targets
- $^{99}\text{Mo}$  recovered through processing of irradiated targets
- Proposed site: Alachua, FL

# Status of Coqui Application

- Public meeting on status of application held in March 2015
- Additional meetings expected in coming months to discuss environmental considerations, licensing requirements (e.g., dose requirements) and technical topics (e.g., security)
- Construction permit application anticipated in late 2015
  - Environmental Report
  - Preliminary Safety Analysis Report
- Appropriate licensing approach will be determined following receipt and acceptance of application

# License Amendments and Materials Licenses

- License amendment request from OSU
  - Demonstration of  $^{99}\text{Mo}$  production in small nuclear reactor with experimental uranium targets
  - Safety evaluation report under development
- Materials license issued to Niowave
  - Production of small amounts of  $^{99}\text{Mo}$  through uranium fission using superconducting linacs for proof of concept
- Anticipated license amendment from MURR
  - General Atomics gaseous extraction technology to be used following uranium target irradiation
  - Public meeting held on April 27, 2015

# Ongoing Infrastructure and Support Activities

- Developing construction and operation inspection programs
- Continuing analysis of applicability of regulations and guidance
  - No plans to modify frequency of measuring permissible  $^{99}\text{Mo}$  concentrations in radiopharmaceuticals per 10 CFR 35.204
- Maintaining and expanding technical and licensing expertise through inter-office working group
- Maintaining communication with stakeholders
  - Federal government (Office of Science and Technology Policy, National Nuclear Security Administration, DHS)
  - State and local governments
  - Public

# Summary of Licensing Activities

- Reviewing SHINE and Northwest Medical Isotopes construction permit applications, as well as Oregon State University amendment application
- Anticipate receiving additional applications within the next year
  - Prepared to review additional applications
  - Encourage early and frequent communication with other potential producers

# Questions?

