

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

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| a. ISSUED TO (<i>Name and Address</i>)
QSA Global, Inc.
40 North Avenue
Burlington, MA 01803 | b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION
QSA Global, Inc., application dated
August 30, 2010, as supplemented. |
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4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No.: 680-OP
- (2) Description

The Model No. 680-OP consists of a gamma ray projector within a protective steel container. The protective container is of welded steel construction and is approximately 32 inches (813 mm) long, 19 inches (483 mm) wide, and 18-1/2 inches (470 mm) high. Polyurethane foam and wood inserts locate the Model 680 series projectors in the center of the container and provide impact protection.

The 680 series projectors include the Model Nos. 680, 680E, 680A, 680AE, 680B and 680BE. The primary components of the projector consist of an outer steel shell, internal bracing, polyurethane foam, depleted uranium shield, and an "S" tube. The radioactive contents are securely positioned in the "S" tube by a source cable locking device and shipping plug. A 1/4-inch thick steel shipping plate is bolted over the source locking mechanism for additional protection during transport. Tamper-proof seals are provided on the outer steel container. The dimensions of the projector are approximately 21 inches (530 mm) long, 14-5/8 inches (372 mm) wide, and 11-13/16 inches (300 mm) high. The maximum weight of the package is 615 pounds (279 kg), and the maximum weight of the projector is 465 pounds (211 kg).

(3) Drawings

The packaging is constructed in accordance with QSA Global Inc., Drawing No. R68090, sheets 1-7, Rev. N, and R680-OP, sheets 1-7, Rev. N.

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5.(b) Contents

(1) Type and form of material:

Cobalt-60 as sealed sources which meet the requirements of special form radioactive material.

(2) Maximum quantity of material per package:

110 curies (4.1 TBq) (output)

Output curies are determined by measuring the source output at 1 meter and expressing its activity in curies derived from the following: 1.30 R/h-Ci cobalt-60 at 1 meter (Ref: American National Standards Institute, N432-1980, "Radiological Safety for the Design and Construction of Apparatus for Gamma Radiography").

(3) Maximum weight of contents: 0.09 pounds (40 grams)

6. The source shall be secured in the shielded position of the packaging by the source assembly lock; lock cap and safety plug assembly. The source assembly lock, lock cap and safety plug assembly must be fabricated of materials capable of resisting a 1475°F fire environment for one half hour and maintaining their positioning function. The locking ball of the source assembly must engage the locking device. The flexible cable of the source assembly and shipping plug must be of sufficient length and diameter to provide positive positioning of the source in the shielded position.

7. The nameplates shall be fabricated of materials capable of resisting the fire test of 10 CFR Part 71 and maintaining their legibility.

8. In addition to the requirements of Subpart G of 10 CFR Part 71:

(a) The package must meet the Acceptance Tests and Maintenance Program of Section 8 of the application; and

(b) Each package shall be operated and prepared for shipment in accordance with Section 7 of the application.

9. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.

10. No support for replacement of "non-Posilock style" assemblies is allowed after September 2010. However, future manufacture and production of all package components, including the inner device, is authorized.

11. Lock assembly plate attachment bolts are authorized to be steel or stainless steel until July 31, 2016.

12. Revision No. 22 of this certificate may be used until July 31, 2016.

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13. Expiration date: October 31, 2020.

REFERENCES

QSA Global, Inc., application dated August 30, 2010.

Supplements dated: September 21 and 28, 2010; June 2, 2015.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

/RA/ A. H. Hsia for

Mark Lombard, Director
Division of Spent Fuel Management
Office of Nuclear Material Safety
and Safeguards

Date: 6/19/15

