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NUCLEAR REGULATORY COMMISSION

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NUCLEAR REGULATORY COMMISSION

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BRIEFING ON STATUS OF WEST VALLEY PROJECT

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PUBLIC MEETING

Nuclear Regulatory Commission  
One White Flint North  
Rockville, Maryland

Wednesday, March 29, 1989

The Commission met in open session, pursuant to notice, at 10:00 a.m., Lando W. Zech, Jr., Chairman, presiding.

COMMISSIONERS PRESENT:

Lando W. Zech, Jr., Chairman of the Commission  
Thomas M. Roberts, Commissioner  
Kenneth M. Carr, Commissioner  
Kenneth C. Rogers, Commissioner  
James R. Curtiss, Commissioner

STAFF SEATED AT THE COMMISSION TABLE:

SAMUEL J. CHILK, Secretary

WILLIAM C. PARLER, General Counsel

JOHN E. BAUBLITZ, Acting Director  
Office of Remedial Action & Waste Technology

DR. JOSEPH COLEMAN, Director  
Division of Waste Treatment Projects

ROY THOMAS, President  
West Valley Nuclear Services  
Westinghouse Electric Corporation

TED K. DeBOER, Director  
Radioactive Waste Management Program  
New York State Energy Research & Development Authority

HOWARD A. JACK, General Counsel, Secretary  
New York State Energy Research & Development Authority

P-R-O-C-E-E-D-I-N-G-S

2:00 p.m.

CHAIRMAN ZECH: Good afternoon, ladies and gentlemen.

Today, the Commission will be briefed on the West Valley Demonstration Project by the Department of Energy and the State of New York.

The briefing will be conducted by John Baublitz, Acting Director, Office of Remedial Action and Waste Technology at the Department of Energy, and Ted DeBoer, Director of Radioactive Waste Management, New York State Energy Research and Development Authority.

West Valley Demonstration Project Act instructs the NRC to monitor the project to ensure that public health and safety are protected. The Agency fulfills its responsibility by reviewing safety analysis reports, conducting site visits, and providing consultation to the Department of Energy.

Although the Act does not require NRC licensing of either low-level and transuranic waste disposal or decontamination and decommissioning process, it is my understanding that all those activities are to be carried out in accordance with the applicable NRC licensing requirements.

1 All activities in the project require good  
2 coordination between the staffs of the Nuclear  
3 Regulatory Commission, the Department of Energy and  
4 the State of New York. The Commission is interested  
5 in hearing today as to how the cooperation and  
6 coordination between these organizations is  
7 progressing.

8 Copies of the slide, I understand, are  
9 available at the entrance to the meeting room.

10 Do any of my fellow Commissioners have any  
11 comments to make before we begin?

12 If not, gentlemen, we welcome you here today  
13 and we'll ask you to proceed.

14 Mr. Baublitz, are you going to be first?

15 MR. BAUBLITZ: Yes, sir. Thank you, Mr.  
16 Chairman. It is my pleasure to be here today to brief  
17 you on the West Valley Project. As you remember, I  
18 was here several months ago, last summer, and gave you  
19 a review of the programs in our Remedial Action and  
20 Waste Technology Office, which have close involvement  
21 with the Commission and the staff. As a follow-on to  
22 that, we understood that you were interested  
23 specifically in some more specific information about  
24 the West Valley Project, how it was going, and then  
25 specifically, as you mentioned, Mr. Chairman, the

1 interaction and relationships between us, NRC, and New  
2 York State.

3 Let me introduce to you those that are  
4 accompanying me here today. On my left, Doctor Joseph  
5 Coleman, who is our Director of the Division of Waste  
6 Treatment Projects. His division is responsible for  
7 our West Valley activities.

8 Doctor Willis Bixby is our Director of the  
9 West Valley Project in New York. He could not be with  
10 us today, but representing him, in the back, is Chuck  
11 Lunbird, who is the gentleman who's done the most work  
12 on developing the plans for the environmental impact  
13 statement which is the focus of our initial work on  
14 this close coordination with New York State for the  
15 final site closure.

16 Then on the left here, Doctor Roy Thomas,  
17 who is President of West Valley Nuclear Services, the  
18 prime contractor for the project at West Valley.

19 Mr. DeBoer, as you mentioned, will be giving  
20 the presentation following mine for New York State.

21 (Slide) Could I have the first slide,  
22 please?

23 This is a simple organization chart to  
24 simply remind you how we fit together  
25 organizationally, just to put the pieces in

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1 perspective. I work for the Assistant Secretary of  
2 Nuclear Energy and under our overall jurisdiction, the  
3 Idaho Operations Office is directly responsible for  
4 the West Valley Project and have provided a project  
5 office and project team at the West Valley location to  
6 implement the day to day management of the project.  
7 As we mentioned, the West Valley Nuclear Services  
8 Company is the principal contractor that's carrying  
9 that out.

10 In a very close coordination role, of  
11 course, with us is the New York Energy Research and  
12 Development Authority, as shown by the dashed lines on  
13 the chart, and they also have a project office at the  
14 site which is staffed by their own personnel

15 (Slide) Next slide, please.

16 To introduce the project, I'm providing a  
17 bit of background, a current status on where we are  
18 right now. Then I'll go into the plans for what we  
19 call our Phase II, the final decontamination and  
20 decommissioning phase of the project which leads  
21 ultimately to site closure.

22 To review the history briefly, we have a  
23 chronology listed here going all the way back to 1961,  
24 when New York State acquired property for the  
25 establishment of the Western New York Nuclear Services

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1 Center, to be a commercial reprocessing facility for  
2 nuclear fuel.

3 An agreement was reached in 1962 with the  
4 Atomic Energy Commission and New York State to  
5 construct such a plant and the construction was  
6 completed in 1966.

7 From that year until '72, Nuclear Fuel  
8 Services reprocessed spent nuclear fuel, a total of  
9 approximately 640 metric tons. Then, in 1972, the  
10 plant was shut down for modification and expansion.

11 From '73 through '75, while the plant was  
12 shut down, they continued to receive spent nuclear  
13 fuel in the assumption, the expectation that  
14 reprocessing would be resumed.

15 Finally then in 1976, NFS decided to  
16 withdraw from the reprocessing business and did so.  
17 Subsequently, to deal with the waste that was at the  
18 site, the remaining spent fuel and the necessary  
19 clean-up associated with the entire site, Congress in  
20 1980 passed a specific piece of legislation that  
21 authorized the Department to carry out a high-level  
22 waste demonstration project in conjunction with New  
23 York State.

24 In 1981, the Department selected  
25 Westinghouse and its principal subsidiary, which Mr.

1 Thomas now heads, to be the operating contractor. In  
2 February of 1982, we assumed operational control of  
3 the project premises.

4 (Slide) Next slide, please.

5 This shows pictorially a simple sketch of  
6 the key parts of the West Valley site. The processing  
7 plant is that facility which was built and used for  
8 the reprocessing itself.

9 There are two tanks, named 8D-1 and 8D-2,  
10 which contain the high-level liquid waste that was  
11 resulting from the reprocessing operations, and there  
12 are two waste disposal areas. The one that's labeled  
13 New York State Low-Level Waste Disposal Area had no  
14 direct connection with the high-level waste processing  
15 facility. It was a general low-level waste site for  
16 commercial low-level waste. And then the so-called  
17 NDA, the Nuclear Regulatory Commission Disposal Area,  
18 that did in fact receive waste from the processing  
19 plant while it was operated. Mr. DeBoer, in his  
20 discussion, will talk about those parts of the  
21 facility.

22 (Slide) Next slide, please.

23 The goal of our project, of course, is to  
24 demonstrate solidification of the high-level liquid  
25 waste that's at the site and prepare it for permanent

1 disposal in a federal repository. The authority is  
2 the legislation that was enacted in 1980.

3 (Slide) Next slide.

4 To accomplish all the objectives of the  
5 project, we divided into two phases. The first phase  
6 which we are currently involved in now is to solidify  
7 the high-level waste in a form suitable for ultimate  
8 disposal and develop the containers that would be  
9 needed to, in fact, contain it for disposal. So, the  
10 solidification part is the focus of Phase I.

11 Phase II picks up the transport of that  
12 solidified waste to the repository, disposal of the  
13 low-level and transuranic waste that's produced by the  
14 solidification project and decontamination and  
15 decommission of all those facilities that were used in  
16 the project.

17 (Slide) Next slide.

18 Our current schedule for the project is to  
19 complete the solidification phase by 1998. I might  
20 mention at this point, in my earlier briefing I  
21 believe I probably gave you some similar information  
22 on this project in a shorter form. Since that time,  
23 as a result of the actions on the 1990 budget, the  
24 project completion date has stretched. We told you  
25 probably in June that the completion of Phase I was

1 1994. We have slipped by four years as a result of  
2 the actions on the 1990 budget.

3 The second phase, the D&D phase, goes on for  
4 a very long time and is estimated now to be completed  
5 in the year 2020.

6 Implementation of the project is, as I had  
7 mentioned before, assigned to our project office at  
8 West Valley and the cost of the project is shared in  
9 accordance with the terms of the legislation, 90  
10 percent DOE, 10 percent state.

11 (Slide) Next slide, please.

12 I've summarized here the NRC role in  
13 accordance with the authorizing legislation. NRC is  
14 required by the legislation to review and consult with  
15 the Department on our plans for high-level waste  
16 removal; solidification and preparation for disposal;  
17 our plans for decontamination of the facilities used  
18 for the solidification; on the form and containers to  
19 be used for the high-level waste disposal; and also  
20 then, the safety analysis reports that are prepared  
21 for the individual parts of the facility as they are  
22 developed and readied for operation; and, of course  
23 then, in a more generalized way, all information  
24 related to potential hazards to public health and  
25 safety in a broad general operational sense.

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1 (Slide) Next slide, please.

2 The NRC, of course, also has free access to  
3 the site to monitor our activities and they are  
4 specifically to prescribe requirements for  
5 decommissioning and decontamination in terms of what  
6 we would loosely call clean-up criteria.

7 (Slide) Next slide, please.

8 The Department and the NRC implemented a  
9 memorandum of understanding subsequent to the passage  
10 of the legislation to establish the procedures for the  
11 relationship between the agencies. The scope of the  
12 agreement encompasses the development, design,  
13 construction, operation, decontamination and  
14 decommissioning activities. In other words, the  
15 entire scope of the project.

16 The focus of the responsible parties with  
17 the Department are the Office of Nuclear Energy, as I  
18 mentioned focused in our West Valley Project Office;  
19 and with the NRC, the Office of Nuclear Material  
20 Safety and Safeguards in Region I up in King of  
21 Prussia.

22 (Slide) And then a very brief summary on  
23 the next slide of the contents of the MOU, very  
24 straightforward. It was agreed to and signed in  
25 September of 1981.

1 (Slide) Next slide, please.

2 What I'd like to do now is review briefly  
3 the status of the project in that part which we call  
4 Phase I, whose objective is the demonstration of the  
5 solidification and preparation of the high-level waste  
6 for disposal. We have outlined on this slide the  
7 portions of the total project scope that fall under  
8 Phase I, the solidification of the waste, the  
9 development of the containers, and then the  
10 decontamination of facilities that we would need to do  
11 the solidification work.

12 (Slide) The next slide is a simple  
13 pictorial to give you essentially a quick photo of  
14 what the basic Phase I project is all about. Taking  
15 the high-level waste in the 8D-2 tank, which is  
16 divided basically into two phases, there's a liquid  
17 supernatant phase and a sludge phase at the bottom of  
18 the tank. The supernatant, which is predominantly  
19 contaminated with cesium, is processed in one stream  
20 to produce ultimately drums of low-level radioactive  
21 waste. The sludge is processed through a different  
22 stream to produce the glass logs that will ultimately  
23 go to the repository.

24 (Slide) The next slide shows --

25 COMMISSIONER ROGERS: Excuse me. What's the

1 difference between 8D-2 and 8D-1?

2 MR. BAUBLITZ: 8D-2 has the --

3 COMMISSIONER ROGERS: Is there a difference?

4 MR. BAUBLITZ: 8D-2 has the large bulk  
5 volume of the waste. 8D-1 has a much smaller volume  
6 of waste. That will be, in fact, combined with the  
7 8D-2 waste and all be handled together ultimately.  
8 This is an oversimplified rendering, just for  
9 convenience.

10 (Slide) The next slide is again, of course,  
11 still a schematic, a slightly more complicated view to  
12 show the steps in the two processes. We've defined  
13 the two processes to be used to solidify the waste as  
14 low-level waste and high-level waste defined by the  
15 end product of that stream. As I mentioned, the  
16 supernatant gets treated first. That is treated  
17 through a series of zeolite beds to remove the cesium.  
18 There's an evaporation step to concentrate it and then  
19 the liquid remaining, which is now a low activity, is  
20 solidified in cement and those cement drums are  
21 currently in storage, or being put in storage as  
22 they're produced, pending a final decision on  
23 disposal.

24 The vitrification cycle is the lower half of  
25 the picture where the sludge in the waste tanks is

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1 combined with the zeolite bed material from the  
2 supernate processing and that combined then is made  
3 into the glass in the vitrification system which  
4 produces the roughly 300 glass logs which will  
5 ultimately be disposed of in the repository.

6 (Slide) The next slide just gives you a  
7 current status of where we are in the Phase I of the  
8 project. The supernatant processing system was  
9 started up with radioactive processing in May of last  
10 year. We've had very good operational success.  
11 Decontamination factors through the zeolite beds has  
12 ranged from 5,000 to 150,000 under different operating  
13 conditions, well above that range and the entire range  
14 is well above the design goal of 1,000.

15 The product acceptance rate, that is the  
16 acceptance rate for the cement drums at the other end  
17 of the screen, has been very high. The dose rates on  
18 the drums has been about a factor of ten below design  
19 expectations. We have achieved full NRC staff  
20 concurrence on the cement waste form and the  
21 interactions with the staff in reaching that agreement  
22 I think have been very good. We've had very good  
23 working relationships with the staff in reaching that  
24 objective.

25 As of March 10th, a total of 150,000 odd

1 gallons have been processed and we produced about 2900  
2 cement drums. Referring back to the earlier slide  
3 where our total number of drums is some 15,000, you  
4 can see we're a third or so, a little less than a  
5 third of the way along.

6 COMMISSIONER CARR: Initial estimate looked  
7 like it might have been 13,000, and that's ten percent  
8 or so. What happened? It just turns out you're  
9 getting more drums than you thought you would?

10 MR. BAUBLITZ: I think our experience is  
11 showing more accurately what our long-term expectation  
12 is. We're still, I guess it's fair to say, fine  
13 tuning the process a bit in terms of bead rates,  
14 dilution factors in terms of the feed. That all  
15 affects the actual number of drums produced.

16 Our overall goal of the operation of the  
17 system is to try to get as much of the cesium out of  
18 the system as possible and make as few glass logs as  
19 we can. In other words, to get as much out of the  
20 front end of the cycle to reduce the number of logs as  
21 we can.

22 (Slide) The next slide --

23 COMMISSIONER CARR: Do you mean by that  
24 you're expecting -- if you get more drums, you'll get  
25 fewer logs?

1 MR. BAUBLITZ: In a rough way.

2 COMMISSIONER CARR: Okay.

3 MR. BAUBLITZ: Only roughly.

4 The next slide shows our current overall  
5 schedule. We are in the process now of processing  
6 supernatant and doing what is called the civil  
7 construction. That's the building and shielding  
8 construction in preparation for the vitrification  
9 system. When that is complete in 1991, we will be  
10 finishing or proceeding with the rest of the  
11 construction of the vitrification system, the sludge  
12 mobilization system, and processing additional washing  
13 of the sludge to try to get as much of the cesium out  
14 as we can. Leading then, in about late 1994, to cold  
15 operation of the new melter and hot operation of the  
16 melter in about late 1996, about a two year  
17 operational cycle for the melter to produce the logs.

18 COMMISSIONER ROGERS: What happens in the  
19 cold operations?

20 MR. BAUBLITZ: That's basically a full  
21 check-out of the melter in cold system. We have  
22 operated a melter at the site for a number of years.  
23 I guess we will complete something like five years of  
24 operation of that melter in the next year. That  
25 melter will, in fact, then be taken off-line and

1       refurbished as a back-up. A brand new melter will be  
2       procured and installed for the actual production. So,  
3       the cold ops. is principally to get the new melter  
4       operating and get all the operating parameters down  
5       very confidently before we start our operations.

6               (Slide) I've included on the next slide a  
7       summary of what is called the waste acceptance process  
8       because it does relate to the operation of the melter  
9       and the things that we're doing along with the  
10      repository program at DOE to assure ourselves that the  
11      logs that will be produced by the project will  
12      successfully be handled by the repository program, the  
13      licensing action that they will be going through with  
14      the NRC for the repository and then ultimately the  
15      successful disposal of the logs at the repository.

16             There's a sequence of steps that had been  
17      identified for the project in conjunction with a  
18      repository program. Some waste acceptance preliminary  
19      specifications, as they're called, have been  
20      developed. That provides the targets for the  
21      operation of the melter. We, as a waste form  
22      producer, develop, produce and characterize the waste  
23      to meet the requirements of those specifications.  
24      There's a series of documents that are prepared to  
25      provide the trail of that development. There's a

1 waste form compliance plan that's under development  
2 now. There's a waste qualification report that will  
3 summarize all the data from our current operations of  
4 the test melter. It will include the cold operations  
5 of the production melter and then finally when we get  
6 into production in a hot sense, we will maintain  
7 production records of what is actually being produced.

8 The repository program evaluate the waste  
9 form as part of their work in site characterization to  
10 establish suitability for licensing and, of course,  
11 interact with the Commission for the repository  
12 license. Then, of course, finally, the canisters and  
13 the production records are provided for final  
14 acceptance and disposal in the repository.

15 That concludes the summary on Phase I.

16 (Slide) The next slide initiates the  
17 discussion on Phase II. Again, we've outlined the  
18 parts and project scope that are included, the  
19 transport of the glass logs to the repository, the  
20 disposal of the waste that's been created in the  
21 project and the decontamination and decommissioning of  
22 the facilities that have been used in the project.

23 (Slide) The next slide shows our schedule  
24 for the Phase II project. You can see we have two  
25 options identified here to highlight the fact that

1 within the Department we're looking at ways that we  
2 might be able to speed up the final steps of this  
3 project by retaining the glass logs in storage for a  
4 shorter period of time.

5 The base case shows that following  
6 completion of the vitrification in 1998, we will have  
7 the logs under storage until about 2009, which is the  
8 earliest we expect the repository to be in a position  
9 to accept them. The dashed line shows an alternate  
10 case. If we can identify a location within the  
11 Department for storage of the logs while they're  
12 waiting for the repository, and the obvious point here  
13 is that DOE will have other vitrification facilities  
14 operating, producing logs for disposal, that will be  
15 in storage. And if it's feasible to combine the West  
16 Valley logs with those Defense waste logs, we can save  
17 a significant amount of time on the tail end of the  
18 project.

19 There's no real safety issue here. It's  
20 just clearly an economic issue that this project can  
21 certainly save a significant amount of funds and time  
22 if we could close up shop quite a few years earlier.  
23 That's an issue that's open within the Department now  
24 and quite possibly won't get resolved rapidly. But,  
25 of course, it's not a real near-term issue, but it is

1 an important one.

2 (Slide) The next slide describes the  
3 environmental impact statement for Phase II which we  
4 have just initiated. We published a record of intent  
5 in *The Federal Register* in December. We identified  
6 that the EIS will address the completion of the  
7 project which is the joint responsibility of DOE and  
8 New York State under the terms of the legislation.  
9 And, in addition, it will address the closure of the  
10 overall center which will be the state's  
11 responsibility following completion of the project.

12 The Department and New York State will  
13 cooperate fully on the preparation of the EIS. We are  
14 the lead agency for National Environmental Policy Act  
15 compliance and New York State is the lead agency for  
16 compliance with their equivalent legislation for  
17 environmental compliance in New York State. The  
18 process was kicked off with public scoping meetings in  
19 Springville, New York, near the project site, in  
20 February of this year.

21 (Slide) The next slide identifies those  
22 things in the notice of intent that will be included  
23 for decision-making by the project, the State and the  
24 DOE together in the project sense. The first category  
25 of things is building structures and system

1 components. This includes the former reprocessing  
2 plant itself and the systems that we have installed in  
3 it for the vitrification process, the high-level waste  
4 storage tanks and vaults, the supernatant treatment  
5 system which the project has installed in the vicinity  
6 of the plant where the storage tanks are, the high-  
7 level waste vitrification facility itself, and then an  
8 assortment of miscellaneous auxiliary structures and  
9 systems that are associated with the plant and the  
10 operating facilities.

11 (Slide) The next slide shows the second  
12 category of items to be evaluated. These are solid  
13 and liquid waste management or disposal units. This  
14 covers radioactive waste storage structures, stored  
15 solidified high-level waste, stored low-level waste  
16 and stored true waste.

17 That portion of the NRC licensed disposal  
18 area, the so-called NDA, that is used for project  
19 waste, I didn't mention it in the initial discussion  
20 when I showed that snapshot of the site that showed  
21 the NDA, but if you remember it's somewhat horseshoe-  
22 shaped. The portion of that facility that's in the  
23 horseshoe, some of it has been used by the project for  
24 storage of project waste. So, that waste that was  
25 stored there by the project will, of course, remain

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1 the responsibility of the project.

2 Then there's a low-level liquid waste  
3 treatment system that was part of the original  
4 facility that the project is using for certain low-  
5 level waste treatment for operational things.

6 (Slide) The next slide then shows the  
7 proposed alternatives that will be considered, in this  
8 case the decontamination, decommissioning enclosure  
9 activities. This will include, for the primary  
10 building structures and systems, a whole series of  
11 options: decontamination for unrestricted use;  
12 decontamination and sealing for restricted access--  
13 that's sort of an entombment kind of option;  
14 decontamination, demolition and in situ disposal;  
15 decontamination, demolition and off-site disposal; and  
16 then the no action alternative which is, I'm sure you  
17 recognize, required by NEPA as opposed to be some  
18 option that we would really seriously consider.

19 (Slide) Then in the category of solid and  
20 liquid waste management of disposal units, the  
21 alternatives include stabilization and closure;  
22 exhumation, repackaging and disposal; or, again, the  
23 no action option.

24 (Slide) The next slide shows a category of  
25 alternatives that are associated specifically with

1 waste. The previous discussion of alternatives had  
2 within it alternatives for treating facilities and  
3 equipment that would produce waste. We've broken  
4 these options out, just for information, to better  
5 understand what's being planned to discuss, the  
6 options that we're going to consider specifically for  
7 disposal of waste.

8 This slide shows the considerations for  
9 options or alternatives for disposal of waste other  
10 than high-level. The ones that we're looking at are  
11 fairly straightforward, on-site, off-site and interim  
12 storage pending availability of some other disposal  
13 capacity, as well as the no action alternative.

14 (Slide) The next slide talks to the  
15 transportation of the stored high-level waste. This  
16 provides us for the consideration of what I mentioned  
17 was being considered early ship-out to an interim  
18 storage site of the high-level waste, vitrified waste,  
19 or on-site storage awaiting the availability of the  
20 repository, or again the no action alternative.

21 (Slide) Then, finally, the last two slides  
22 are devoted to a summary of the key areas of NRC  
23 involvement. For the integrated radwaste treatment  
24 system, that's the system currently operating,  
25 periodic product quality reviews and long-term cement

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1 performance reviews are both things that the  
2 Commission staff are involved in and are very  
3 important.

4 In the area of low-level waste storage and  
5 disposal, a key item is the criteria for closure of  
6 the West Valley Project, the item that we tend to  
7 refer to colloquially sort of as D&D criteria. Very  
8 important. The evaluation of West Valley's approach  
9 for low-level waste and TRU disposition. That has to  
10 be a very key item.

11 (Slide) The final slide continues this  
12 list. The sludge mobilization system, preparation of  
13 a safety evaluation report prior to our hot operation  
14 of that system. For the vitrification system,  
15 consultation on the final waste form and also a safety  
16 evaluation report prior to hot operation of that  
17 system. When we get to the stage of waste  
18 transportation, the certification of appropriate  
19 casks, and then finally, in general, the ongoing  
20 monitoring of DOE on-site activities. We're  
21 continuing with that.

22 That concludes my prepared presentation.  
23 I'd be glad to take questions now or, if you prefer,  
24 let Mr. DeBoer proceed and take questions after.

25 CHAIRMAN ZECH: Well, let's see if we have

1 any questions first for you, Mr. Baublitz. We  
2 appreciate again your being with us here today.

3 Questions of my colleagues?

4 Commissioner Roberts?

5 COMMISSIONER ROBERTS: No.

6 CHAIRMAN ZECH: Commissioner Carr?

7 COMMISSIONER CARR: Sure, I've got some  
8 curiosity questions.

9 I gather you haven't produced any glass logs  
10 yet.

11 MR. BAUBLITZ: That's right.

12 COMMISSIONER CARR: Well, what are you doing  
13 with the overflow from the supernatant treatment that  
14 shows the drop down there? I mean you must be  
15 generating something that --

16 MR. BAUBLITZ: The zeolite that is being  
17 produced as we go along with the clean-up of the  
18 supernatant is simply being stored. That will be  
19 combined then with the sludge when we get ready for  
20 vitrification.

21 COMMISSIONER CARR: Is it in the tank that  
22 it's going to go to there to --

23 MR. BAUBLITZ: I guess it's being collected  
24 in the bottom of the tank where it's being produced.  
25 What we've done, there was a spare tank that was

1 essentially empty. We've installed zeolite beds in  
2 this tank. And so, the supernatant runs in through  
3 the beds in this tank and then out and over to the  
4 main building. At the conclusion of a cycle, when we  
5 need to change zeolite, we just drop the zeolite into  
6 the bottom of this tank and just stay there until --

7 COMMISSIONER CARR: So, there will come a  
8 point in time where if you can't vitrify, you're going  
9 to have to stop when you fill that tank up, I guess?

10 MR. BAUBLITZ: I don't think they're linked  
11 that way, no.

12 MR. THOMAS: They wouldn't fill the tank up.

13 MR. BAUBLITZ: Yes, we won't fill the tank.  
14 In other words, we don't have to get vitrification  
15 started by a certain time to catch up with the zeolite  
16 production.

17 COMMISSIONER CARR: Okay. And maybe -- the  
18 other question, you talk about campaigns, what's a  
19 campaign? I gather this thing is not a continuous  
20 process.

21 MR. BAUBLITZ: It's a batch operation, in a  
22 sense, yes. Our campaigns for the supernatant  
23 treatment system had been running about what, about  
24 four weeks, something like that?

25 MR. THOMAS: About four weeks. A campaign

1 basically is determined by the level of cesium loading  
2 on the zeolite columns. When we reach what we call a  
3 breakthrough level, the campaign stops.

4 COMMISSIONER CARR: Okay. And how long does  
5 it take between campaigns then?

6 MR. THOMAS: About two weeks.

7 COMMISSIONER CARR: The timetable for your  
8 EIS that you're getting ready to run now, what does  
9 that look like?

10 MR. BAUBLITZ: We're anticipating that it  
11 will take us about four years to get all of it  
12 completed.

13 COMMISSIONER CARR: From today?

14 MR. BAUBLITZ: From today. December, it's  
15 close to today.

16 COMMISSIONER CARR: That's all I have right  
17 now.

18 CHAIRMAN ZECH: Thank you.

19 Commissioner Rogers?

20 COMMISSIONER ROGERS: Well, I don't know  
21 whether this would be answered in a later  
22 presentation, but I was just curious as to what the  
23 timetable is for processing the supernatant because  
24 there seems to be some slippage in the schedule, but  
25 it was different from what you just mentioned. The

1 supernatant decontamination and solidification process  
2 extends into mid-1991 on your slide 17 here, while in  
3 an earlier report that was supposed to be finished in  
4 late 1989. Now, you mentioned some later dates for  
5 completion of the full solidification.

6 MR. BAUBLITZ: Yes, there were two different  
7 things that have happened.

8 COMMISSIONER ROGERS: There are two  
9 different aspects of this.

10 MR. BAUBLITZ: We essentially re-baselined  
11 the whole project. In other words, we started  
12 essentially with a fresh slate from the bottom up on  
13 the project about a year ago. We had experienced a  
14 couple of specific things with regard to the planning  
15 for the vitrification design and construction and  
16 there were a number of other specific things that put  
17 us well behind where our original target should have  
18 been. So, at that time, we re-baselined the entire  
19 project, came up with a new baseline and cost estimate  
20 that was approved last summer and was the basis for my  
21 discussion of last June, I guess. That was a delay  
22 from the earlier information that you are probably  
23 referring to that's had us completing supernatant  
24 processing in '89.

25 According to our new revised schedule last

1 year, we were able to get the process started on time  
2 this last spring and we're on track to meet the new  
3 target as it's laid out here.

4 Now, the thing I mentioned at the outset was  
5 that in preparing our 1990 budget, both for the year  
6 1990 and the four subsequent years, because of the  
7 shortness of overall dollars, we've had to stretch  
8 everything out significantly. That has created a four  
9 year stretch to the tail end of the entire Phase I  
10 project.

11 COMMISSIONER ROGERS: I see. Okay. How  
12 many programs at DOE interact with the West Valley  
13 Project? How many things have to be coordinated here  
14 to --

15 MR. BAUBLITZ: Well, I guess --

16 COMMISSIONER ROGERS: -- that are involved?

17 MR. BAUBLITZ: -- I should mention two  
18 specifically. What we call the high-level waste  
19 program, the Office of Civilian and Radioactive Waste  
20 Management that's responsible for development of the  
21 repository, we have a very formal link with them  
22 through this high-level waste qualification process  
23 and their interaction for licensing considerations on  
24 the repository.

25 We also have a very vigorous but more

1 informal link with the Defense Programs people who are  
2 developing vitrification facilities for the Defense  
3 waste program. That's more of a technical interface.  
4 The interface with high-level waste people is  
5 technical and procedural and administrative as well.

6 COMMISSIONER ROGERS: Just those two then?

7 MR. BAUBLITZ: We have our Environment  
8 Safety and Health Oversight people who have a close  
9 role, for example, in the EIS process and those kind  
10 of things. They have an important role in general  
11 safety oversight of our operation. So they're clearly  
12 important too.

13 I think those are the main ones. Have I  
14 forgotten anybody important.

15 DOCTOR COLEMAN: Other than the normal  
16 administrative and environmental oversight.

17 MR. BAUBLITZ: We get a lot of advice from  
18 the General Counsel as a routine matter. I guess we  
19 should throw him in.

20 A VOICE: Probably very helpful. Very good.

21 CHAIRMAN ZECH: Good advice like we get from  
22 our General Counsel, I'm sure.

23 COMMISSIONER ROGERS: Does this all go  
24 through a single contact point at DOE?

25 MR. BAUBLITZ: Yes. Our office is the focus

1 for the project.

2 COMMISSIONER ROGERS: Yes. There aren't  
3 multiple approaches to the people there?

4 MR. BAUBLITZ: No. I think we have a good  
5 point of contact system established. I would say that  
6 resolution of all the issues is not necessarily easy  
7 and smooth, but I don't think we have problems  
8 associated with interfaces.

9 COMMISSIONER CARR: On the waste form  
10 suitability part of the problem, I gather from what  
11 you told us that the cement waste form has been deemed  
12 suitable by all hands?

13 MR. BAUBLITZ: Yes, sir.

14 COMMISSIONER CARR: But you're still working  
15 on the glassification waste form?

16 MR. BAUBLITZ: That's right and that's an  
17 interesting issue because on one hand the Department  
18 clearly wants to approach NRC and its licensing  
19 process for the repository with a good story to tell,  
20 having good data and good documentation, et cetera, et  
21 cetera, on the waste to be produced.

22 On the other hand, from a practical point of  
23 view, the glasses that we look through sometimes,  
24 we're going to be producing 300 logs compared to  
25 multi-tens of thousands of logs that the Defense

1 Programs people will produce and we'll share space in  
2 the repository with a lot of spent fuel which is a  
3 whole different ball of wax.

4 So, we feel from a technical point of view  
5 there's probably legitimately less concern about the  
6 quality of the West Valley glass logs than many of  
7 these other things. But all of that notwithstanding,  
8 we are, in fact, conforming to this process so that we  
9 will have a good documented record of what it is we're  
10 producing.

11 COMMISSIONER CARR: So that view of yours is  
12 not necessarily shared by your Office of Civilian  
13 Waste?

14 MR. BAUBLITZ: That's an accurate summary.

15 COMMISSIONER CARR: Right. So, there is  
16 some liaison that's got to go on there?

17 MR. BAUBLITZ: Yes, sir.

18 COMMISSIONER ROGERS: Are there any overseas  
19 sites that have similar approach to these problems to  
20 the ones that you're adopting?

21 MR. BAUBLITZ: Yes. There are facilities, I  
22 guess, in Germany that use a similar melter system.  
23 We've had people over there, I guess sort of once a  
24 year, on a regular basis, to share information. In  
25 addition, we've had a lot of exchange of information

1 with the French that are using a different technology  
2 from the liquid fed ceramic melter, but have a lot of  
3 experience with the system they're operating. So,  
4 there is a fairly vigorous exchange of information  
5 there.

6 COMMISSIONER ROGERS: I think you may have  
7 said something to it, but perhaps you could just  
8 repeat it if you have, how you see the DOE  
9 interactions with the NRC staff on matters relating to  
10 West Valley. Have we provided appropriate guidance in  
11 a timely fashion, for example?

12 MR. BAUBLITZ: Yes. I feel strongly that  
13 the interface there has been good, that the staff  
14 responses have been good and that it's been a positive  
15 working relationship. I think that's gone well.

16 CHAIRMAN ZECH: Thank you.

17 Commissioner Curtiss?

18 COMMISSIONER CURTISS: Just a couple of  
19 quick questions. On the waste form and the container  
20 design, what's the pacing item now on the container  
21 design? I guess I'm curious of your thoughts on  
22 whether we're going to end up with a single container  
23 that the civilian waste, the Defense vitrified waste  
24 and this waste will be placed in for the repository or  
25 whether you're looking at different container designs.

1 MR. BAUBLITZ: Let me clarify the question.  
2 There is a canister into which the liquid waste will  
3 be poured and then there will be some kind of a  
4 container which will be part of its ultimate package  
5 for disposal. The canister right now for the West  
6 Valley Project is very similar to the canister that  
7 will be used for the Defense waste facilities but  
8 slightly different. We are looking right now at  
9 whether or not some modifications to the canisters for  
10 West Valley could be done simply and cheaply that  
11 would make them really the same. The idea there is if  
12 that were possible, there might clearly be some cost  
13 savings overall by procuring some large number of  
14 these canisters, a much larger procurement of the same  
15 thing.

16 Now, separate from that, the repository  
17 program is looking at the question of containers that  
18 would be part of the disposal package. We're only  
19 generally aware of what they're doing there. I really  
20 couldn't give you much good information on where they  
21 stand on their development of containers.

22 COMMISSIONER CURTISS: Do you intend to take  
23 any credit for the canister that you're developing in  
24 the repository program?

25 MR. BAUBLITZ: I don't think the canister

1 shows up as --

2 COMMISSIONER CURTISS: Just the container.

3 DOCTOR COLEMAN: It's not one of the  
4 concerns we have under study. That's a repository  
5 responsibility. The canister, as we view it, is  
6 primarily for containment of the glass and for  
7 handling and transportation and storage purposes.  
8 Beyond that, I think you'd have to refer to the  
9 repository program, what they're looking toward the  
10 primary canister for.

11 COMMISSIONER CURTISS: The date that you  
12 gave for sending the material to the repository, 2009,  
13 is the pacing item for that the waste acceptance  
14 schedule or is there something else that pushes that  
15 out six years beyond when it opens?

16 MR. BAUBLITZ: Our understanding with the  
17 repository people is that the first that they would be  
18 ready to accept waste from West Valley would be six  
19 years or five years, whatever it is, after they  
20 initially open.

21 COMMISSIONER CURTISS: One other question.  
22 Could you briefly discuss what kind of QA program you  
23 have in place?

24 MR. BAUBLITZ: Maybe I'll defer that to Roy  
25 Thomas to describe the QA program.

1 MR. THOMAS: I'm not prepared to describe it  
2 in any significant detail. The QA program is under  
3 development now. It's being developed in accordance  
4 with the specification provided by the Office of  
5 Geological Repository under OCRWM. I can say it will  
6 be very extensive. It will be an integrated quality  
7 assurance program that is tiered from Department of  
8 Energy down through the contractor and integrated. It  
9 should be finished within, oh, the next six to nine  
10 months.

11 CHAIRMAN ZECH: Well, I'm pleased to hear  
12 that you believe you're getting a cooperative and  
13 positive results from your relationship with the NRC  
14 staff.

15 The slip in your schedule for four years  
16 because of the budget impacts from 1994 to 1998, do  
17 you see any safety concerns in that slippage at all?

18 MR. BAUBLITZ: No, sir. The impacts are  
19 associated with delays in getting the vitrification  
20 equipment procured, installed and operating. That  
21 requires some big bucks in fiscal '90 and '91. Those  
22 are the two peak years. By having the dollars in  
23 those two years reduced, it causes significant chunks  
24 of the project to move out. But there would be no  
25 safety concern at all, no, sir.

1           CHAIRMAN ZECH:   All right.   My fellow  
2   Commissioners have already asked questions about your  
3   relationships in DOE, the various offices you have  
4   involved with waste matters, your offices and the  
5   Office of Nuclear Energy. We interface, as you know,  
6   with the Office of Civilian Radioactive Waste  
7   Management as far as a repository is concerned. We're  
8   well aware of the Office of Defense Projects and their  
9   responsibilities for Savannah River and you mention  
10  other DOE offices that have responsibilities.

11           It seems to me that you do have a challenge  
12  as far as interacting with all those offices in DOE to  
13  make sure that you have an integrated program.  
14  Although that certainly -- in your area of  
15  responsibility, I would hope that you are interfacing  
16  closely with those other offices because they come  
17  over and make presentations to us too and we would  
18  like to feel like we're getting a consistent DOE  
19  position. I would just encourage you to interface  
20  with those offices. I know they may have different  
21  views, but it's important that you have a consistent  
22  view. I would encourage you to do that.

23           Are there any other questions before we  
24  proceed?

25           Commissioner Carr?

1 COMMISSIONER CARR: I might ask a couple  
2 more.

3 Do you see a mixed waste problem coming out  
4 of this before we're through?

5 MR. BAUBLITZ: Not at this time. We have  
6 entered into dialogue with those parts of the New York  
7 State agencies that have those kind of  
8 responsibilities, as well as EPA Region II with regard  
9 to the possibility of needing permits under RCRA, for  
10 example, on the site and so forth. Everything that's  
11 developed so far does not indicate that we would have  
12 a mixed waste problem.

13 COMMISSIONER CARR: Okay. Because I noticed  
14 in our letter we cautioned you to consider any mixed  
15 waste, but as far as you know there isn't any, right?

16 MR. BAUBLITZ: It hasn't reared its ugly  
17 head so far. We're certainly keeping in tune with  
18 that possibility because it is a special case.

19 COMMISSIONER CARR: Okay. And it looks like  
20 that we owe you something in determining whether the  
21 cement stabilized waste is TRU or low-level waste. Do  
22 we owe you that decision, and if so, when by?

23 MR. BAUBLITZ: I would have to admit I think  
24 that the ball is more in our court than yours at this  
25 time. We do need to get your determination but we need

1 to provide an analysis of the waste --

2 COMMISSIONER CARR: You're going to give us  
3 the basis for that determination, we hope?

4 MR. BAUBLITZ: That's right. That's right.

5 COMMISSIONER CARR: Do you have any idea  
6 when you're going to do that?

7 MR. BAUBLITZ: It's part of the process that  
8 will be involved in supporting analyses that will go  
9 into the EIS. So, it's certainly in the next few  
10 years. But at this point in time, we don't have a  
11 finer tune on that.

12 COMMISSIONER CARR: Well, another thing, I  
13 would say that in your EIS draft which we looked at, I  
14 certainly commend you and our guys both for the total  
15 site approach. I think there's no reason not to, once  
16 you turn loose this thing, have it fixed whichever way  
17 it goes. So I think you're going the right direction  
18 on that. I'm sorry it's going to take four years.

19 CHAIRMAN ZECH: I would agree with the total  
20 site approach too. I noted that and commend you for  
21 that.

22 MR. BAUBLITZ: Thank you.

23 CHAIRMAN ZECH: Any other comments before we  
24 proceed?

25 Mr. DeBoer, you may proceed, please.

1 MR. DeBOER: Thank you, Mr. Chairman.

2 It is a pleasure to be here today. I will  
3 discuss the state activities associated with the  
4 preparation of the Environmental Impact Statement for  
5 completion of the West Valley Demonstration Project  
6 and closure of the Western New York Nuclear Service  
7 Center.

8 With me today is Mr. Howard Jack, the Energy  
9 Authority's Secretary and General Counsel.

10 (Slide) Next slide, please.

11 This is a layout of the Western New York  
12 Nuclear Service Center and the site is commonly called  
13 the West Valley site. Almost all the facilities are  
14 clustered in an approximately 200 acre area near the  
15 center of the site. For the duration of the  
16 demonstration project, the Department of Energy has  
17 possession and control of almost all of the 200 acres  
18 with the exception of the state licensed disposal  
19 area. That is known as the project premises.

20 The remaining 3,000 acres of the site,  
21 including the state disposal area, is under the  
22 possession and control of the Energy Authority.

23 (Slide) Next viewgraph.

24 This is a similar slide to what Mr. Baublitz  
25 showed and I just want to point out that the two

1 disposal areas are southeast of the process plant.  
2 They are adjacent to each other, only a few feet  
3 separate them, as well as most of the facilities at  
4 the site. So, this is about the only way you could  
5 really address all the issues and address closure of  
6 the site, would be through joint cooperation. It  
7 would be very difficult to separate out what you are  
8 going to do with the closure or stabilization of  
9 individual facilities.

10 Even though the NRC licensed disposal area  
11 is within the project premises, the Energy Authority  
12 has some responsibility for the decontamination and  
13 decommissioning of that area.

14 COMMISSIONER CARR: How big is that New York  
15 State low-level waste disposal area itself?

16 MR. DeBOER: It's about 400 by 500 feet.  
17 Not much, just a few acres, I think.

18 (Slide) Next viewgraph.

19 In addition to being involved with the  
20 Department of Energy in the West Valley Demonstration  
21 Project activities outlined by Mr. Baublitz, the state  
22 activities that we will be pursuing include the  
23 decontamination and decommissioning of the balance of  
24 the center, which includes the state-licensed disposal  
25 area, the portion of the NRC-licensed disposal area

1 where Nuclear Fuel Services put plant waste prior to  
2 Department of Energy taking over the site on February  
3 25th, 1982, the 3,000 acres outside of the project  
4 premises.

5 Another activity would be repossession of  
6 the project premises, taking it over from DOE,  
7 transfer from DOE to the Energy Authority and then  
8 long-term management of the center.

9 (Slide) Next slide.

10 State-licensed disposal area was operated by  
11 Nuclear Fuel Services from 1963 to 1975 as a  
12 commercial disposal facility. Total volume disposed  
13 was approximately 87,000 cubic yards or 2.4 million  
14 cubic feet of low-level waste. Since March 1983, it  
15 has been maintained and we are responsible for the  
16 state-licensed disposal area. It is licensed by our  
17 State Department of Environmental Conservation and our  
18 State Department of Labor.

19 (Slide) Next slide.

20 This picture shows the state-licensed  
21 disposal area. It consists of 14 trenches.  
22 Traditional shallow land burial techniques were used.  
23 The trenches are approximately 30 feet wide, 20 feet  
24 deep and 400 to 600 feet long. Trenches 6 and 7  
25 really aren't trenches. Number 6 is a series of holes

1 that were made in the ground to place radioactive  
2 wastes that were higher than would be normally put in  
3 the rest of the trenches. These were done on the  
4 basis of special approvals by the regulatory agencies  
5 and that consists mostly of reactor components.

6 COMMISSIONER CURTISS: Are those squiggly  
7 lines creeks or rivers?

8 MR. DeBOER: No, that's one thing I was  
9 going to point. They're ravines. On the north side  
10 of the disposal area, at the end of 2, 3, 4 and 5, and  
11 about 20 to 30 yards only from the ends of those  
12 trenches, is about a 30 foot drop-off down to a stream  
13 on the bottom. On the east side of the disposal area,  
14 it drops off about 10 feet to a stream.

15 COMMISSIONER CURTISS: Is the north  
16 downgraded on this chart?

17 MR. DeBOER: North is --

18 COMMISSIONER CURTISS: Is it the way the  
19 water flows?

20 MR. DeBOER: Yes, that is the direction in  
21 which the hydrogeological characteristics of the soil  
22 dictate the water flow.

23 COMMISSIONER CURTISS: Do you monitor in  
24 that direction for ground water?

25 MR. DeBOER: Yes. There are streams on both

1 sides and we monitor in those streams as well as many  
2 other places on the site.

3 COMMISSIONER CURTISS: What are you finding?

4 MR. DeBOER: The site has been -- is well  
5 under control and no elevated levels of radionuclides.  
6 But as you can see, that presents one of their biggest  
7 problems and challenges in closing the site, the  
8 erosion and landsliding being two major  
9 considerations. The caps on the trenches are about  
10 eight feet thick and they're covered with a good stand  
11 of grass at the moment.

12 (Slide) Next slide.

13 This just gives you an idea of some of the  
14 materials that were buried in the disposal area and,  
15 of course, these all have to be considered in looking  
16 at the various alternatives and closure options.  
17 Source materials is 470,000 kilograms. That's mostly  
18 depleted uranium with some natural uranium. Included  
19 in that is about 1235 kilograms of U-235.

20 Plutonium is five kilograms and two  
21 kilograms of that are two snap reactors or power  
22 generators that were placed in the disposal area.

23 Enriched uranium, that was a ten percent  
24 enrichment roughly, the 487 kilograms.

25 By-product materials were 700,000 curies

1 originally and that's down under 200,000 curies now.  
2 And the primary radionuclides in this disposal area  
3 are tritium, cobalt 60, strontium 90, cesium, and  
4 carbon 14.

5 Then there are some radium and americium  
6 sources that make up the bulk of the 500 curies.

7 (Slide) Next slide.

8 The NRC-licensed disposal area, that was put  
9 into operation for disposal of plant-generated wastes  
10 that were too high-level to be put into the commercial  
11 disposal area. But while the state-licensed disposal  
12 area was operating, Nuclear Fuel Services did put all  
13 their low-level waste that met the criteria of that  
14 disposal area into that facility. The state disposal  
15 area was shut down in 1975. So, after 1975 and from  
16 1975 through 1981, all of the plant generated waste  
17 went into the NRC disposal area. The total volume  
18 there was about 150,000 cubic feet or 5,600 cubic  
19 yards.

20 (Slide) Next slide.

21 This is a layout of the NRC licensed  
22 disposal area. As Mr. Baublitz mentioned, the NFS  
23 wastes were placed in a horseshoe around the outer  
24 edge of the facility and the demonstration project did  
25 dispose of some real low-level Class A wastes in the

1 center portion there prior to 1986. The state  
2 disposal area is immediately to the right on this  
3 chart and adjacent to it.

4 In the area, most of the radioactivity was  
5 the cladding hulls which came from the reprocessing of  
6 the spent fuel. The method used primarily to dispose  
7 of waste here was to dig holes that were about three  
8 feet by seven feet and 50 feet deep with a clamshell.  
9 Most of the wastes were put in there in 55 gallon  
10 drums. Also in the hulls and ends hulls area, 42  
11 Hanford end fuel elements found their way into the  
12 disposal area and they are contained in three 55  
13 gallon drums encased in concrete down at the bottom of  
14 one of those holes.

15 COMMISSIONER CURTISS: Do you have a feel  
16 for how deep these holes are?

17 MR. DeBOER: Fifty feet.

18 COMMISSIONER CURTISS: Fifty feet? That's  
19 the deepest depth at which waste is buried here?

20 MR. DeBOER: Yes.

21 COMMISSIONER CURTISS: Okay.

22 MR. DeBOER: And on the state disposal area,  
23 it was 20 feet. There also are a number of holes in  
24 this area, shallow holes that were dug to put specific  
25 pieces of equipment in and also the area -- there are

1 some reprocessing solvents in that disposal area that  
2 were absorbed on absorbent clay, kitty litter, and  
3 placed in -- about 500 gallons were placed in 1,000  
4 gallon tanks and that was buried in these areas.  
5 There's some -- we think there are 26 tanks in the  
6 facility and placed in nine separate holes.

7 (Slide) Next slide.

8 COMMISSIONER CARR: The data they gave me  
9 said that instead of three 55 gallon drums, those were  
10 three 30 gallon drums. That's just for your  
11 information.

12 MR. DeBOER: Okay. That may be right.

13 COMMISSIONER CARR: I'm sure nobody's looked  
14 at them.

15 MR. DeBOER: The next slide gives some idea  
16 of what materials are in the NRC-licensed disposal  
17 area. Source materials, 1800 kilograms. That's  
18 mostly the U-238. That came from the cladding hulls  
19 that was left in.

20 The uranium fissionable, 23 kilograms.  
21 About 3.3 of that is the fuel and 20 kilograms would  
22 be in the hulls.

23 Then plutonium, five kilograms. .8 of that  
24 is in the fuel and 4 in the hulls.

25 By-product materials, the primary

1 radionuclides that are there now as far as by-product  
2 materials are cobalt 60, strontium 90 and cesium 137.

3 Reprocessing solvent, the best we can  
4 determine from the records is that about 13,000  
5 gallons of the spent solvent, which was tributyl  
6 phosphate and kerosene, ended up in that disposal  
7 area.

8 COMMISSIONER CARR: Is that in a tank or is  
9 that just --

10 MR. DeBOER: They're in thousand gallon  
11 tanks. It's our understanding that 500 gallons of the  
12 solvent were mixed with the absorbent material in  
13 those tanks. There was some migration noted in 1983  
14 and the Department of Energy took quick action and  
15 identified what the source of the kerosene was and two  
16 holes were exhumed. I think it was a total of eight  
17 tanks had been exhumed.

18 (Slide) Next slide, please.

19 Some of the alternatives that we will be  
20 considering for the two areas -- well, they're the  
21 same as were discussed by Mr. Baublitz for similar  
22 facilities a few minutes ago. So, I won't bother  
23 going through those.

24 (Slide) Next slide.

25 Another activity is repossession of the

1 Demonstration Project premises. The NRC license that  
2 Nuclear Fuel Services had with the NRC was suspended  
3 on February 25th, 1982 when Department of Energy took  
4 possession and control of those project premises.  
5 And, upon completion of the demonstration project, the  
6 project premises will be returned to the Energy  
7 Authority and NRC licensing action is required. Some  
8 sort of an NRC licensing action would be required and  
9 it is not certain at this point whether state  
10 licensing action would be required.

11 (Slide) Next slide.

12 COMMISSIONER ROGERS: Excuse me. What would  
13 be the issues that would have to be decided to resolve  
14 those questions?

15 MR. JACK: If I could, Commissioner. The  
16 primary question will be, depending on what is  
17 determined through the Environmental Impact Statement  
18 analysis and decision-making process, what kinds of  
19 materials will remain on site or are proposed to  
20 remain on site and then how does that affect whether  
21 the NRC will then have jurisdiction over those  
22 portions of the site or whether the state, as an  
23 agreement state, will have jurisdiction over continued  
24 regulation of it.

25 MR. DeBOER: Next slide.

1 CHAIRMAN ZECH: Proceed, please. Thank you.

2 MR. DeBOER: Among the major considerations  
3 in closing the entire 3,345 acre site are -- well, it  
4 was just mentioned the amount and type of radioactive  
5 material to be left at the site and the surveillance  
6 and monitoring programs and requirements that will be  
7 necessary in the future and also consideration of what  
8 areas can be released for unrestricted use, if any.  
9 All of these will have to be considered in the  
10 Environmental Impact Statement.

11 COMMISSIONER CARR: Is it a given that some  
12 amount and type of radioactive material will be left  
13 there?

14 MR. DeBOER: When you look at the potential  
15 impacts and costs of exhuming everything that is at  
16 the site, it leads you to think that that may be  
17 something that may happen. But, of course, this will  
18 not be determined until the Environmental Impact  
19 Statement is completed.

20 COMMISSIONER CARR: Okay.

21 CHAIRMAN ZECH: What would the levels be  
22 that might remain under those circumstances?

23 MR. DeBOER: I think it depends on the--  
24 well, the NRC has to prescribe the decontamination and  
25 decommissioning criteria and also, I think they have

1 already prescribed the performance objectives.

2 CHAIRMAN ZECH: But you'd intend to meet  
3 those requirements, is what I'm saying.

4 MR. DeBOER: Yes.

5 COMMISSIONER CARR: But it's a cost trade-  
6 off is what you're telling me?

7 MR. DeBOER: It's a -- pardon me?

8 COMMISSIONER CARR: A cost trade-off as to  
9 whether it's complete --

10 MR. DeBOER: Well, cost and also if you did  
11 exhume it, where would you put it? Many of these  
12 materials would not be acceptable -- most of the  
13 materials would not be acceptable in the new state-  
14 licensed disposal area or any commercial disposal  
15 area. I don't know where you would --

16 COMMISSIONER CARR: No place to put them  
17 then?

18 MR. DeBOER: That's one of the big  
19 considerations. And the personnel exposures, of  
20 course, the worker exposures.

21 COMMISSIONER CARR: But this is what the EIS  
22 is designed to work out.

23 MR. DeBOER: Yes.

24 MR. JACK: Another question would be what  
25 would be the impact of trying to remove all the

1 radioactive materials from the site to some other  
2 location?

3 COMMISSIONER CARR: Okay.

4 MR. DeBOER: (Slide) Next slide, please.

5 We were asked to discuss some of our issues  
6 and concerns that we had. The key areas of NRC  
7 involvement that were identified by Mr. Baublitz are  
8 obviously those that we are very interested in. The  
9 licensing action upon completion of the demonstration  
10 project and the funding of the project, we are very  
11 displeased with the OMB action that just is occurring  
12 with the fiscal year '90 budget and which has resulted  
13 apparently in the extension of the project for four  
14 years. We hope that in 1991, the availability of  
15 dollars will be restored to reduce the impact on the  
16 project.

17 COMMISSIONER CURTISS: Is your ten percent  
18 share constrained by state funding limitations or are  
19 you pretty much able to get the necessary funds?

20 MR. DeBOER: Our funds are appropriated year  
21 annually, the same way that the federal funds are. So  
22 far, all our funds have been appropriated.

23 COMMISSIONER CURTISS: So, the funding  
24 constraint is at the federal level rather than the  
25 state level?

1           MR. DeBOER: Well, we are having our  
2 problems in the state too. So, I don't know.

3           MR. JACK: We are doing our best to get full  
4 appropriations from the state for our share and we  
5 have not been advised of any problem in getting that.

6           MR. DeBOER: And the availability of the  
7 high-level waste repository, unless the glass high-  
8 level waste canisters produced at West Valley are  
9 taken to some interim storage facility, then any  
10 slippage in the licensing or operation of the high-  
11 level waste repository will impact the Demonstration  
12 Project and our cost.

13           The final one is the high-level waste form  
14 acceptance specifications. Here we disagree with  
15 Department of Energy and in particular RW. DOE  
16 estimates that two-thirds of the spent fuel in the  
17 first repository -- or two-thirds of the waste in the  
18 first repository will be spent fuel and one-third will  
19 be the glass. The plans that I have seen call for  
20 over-packing the spent fuel.

21           In developing of the waste acceptance  
22 specifications, DOE RW appears to have completely  
23 ignored the presence of the spent fuel and have  
24 established criteria which are quite restrictive, in  
25 fact, which are somewhat difficult to meet and

1 certify. They provide also a waste form that is far  
2 superior than any waste form you'll have with spent  
3 fuel.

4 Millions of dollars have been spent and are  
5 being spent to meet these waste acceptance  
6 specifications. Since almost any glass that we make  
7 at West Valley or Savannah River or Hanford will have  
8 waste form properties that are far superior to spent  
9 fuel and will be going to the same repository, we in  
10 the Energy Authority in New York feel that it is  
11 really unreasonable and extremely wasteful to require  
12 these ultra conservative specifications.

13 CHAIRMAN ZECH: DOE wish to comment?

14 MR. BAUBLITZ: We recognize the Energy  
15 Authority's position on this and, as I indicated  
16 before, we also recognize that it is an issue and  
17 questions can be raised. But our position is that we  
18 recognize the need for DOE as a whole to be able to  
19 deal consistently with the Commission and others in  
20 terms of making judgments about the adequacy of the  
21 repository for the waste forms. So, we're doing our  
22 best to meet the needs of that process while keeping  
23 the costs as under control as we can.

24 CHAIRMAN ZECH: Does New York have any  
25 further comment?

1 MR. DeBOER: No, sir.

2 CHAIRMAN ZECH: All right.

3 MR. DeBOER: That concludes my formal  
4 comments.

5 CHAIRMAN ZECH: Thank you very much.

6 Comments from my fellow Commissioners?

7 Commissioner Roberts?

8 Commissioner Carr?

9 COMMISSIONER CARR: I'm trying to get this  
10 thing in perspective. You're running a demonstration  
11 project to show that this can be done and,  
12 incidentally, get rid of those two tanks of high-level  
13 waste, right?

14 MR. DeBOER: That's right.

15 COMMISSIONER CARR: That's one piece of the  
16 action and when that's done, you're required to clean  
17 it up.

18 MR. DeBOER: Yes.

19 COMMISSIONER CARR: That piece of the  
20 action, those two tanks plus the plan, I guess.

21 MR. BAUBLITZ: The general definition has  
22 been the things that we used to solidify waste in the  
23 first place, which is generally the plan and then the  
24 extra facilities that we created to do it.

25 COMMISSIONER CARR: And we will have a place

1 to put that, that part of the cleaned up?

2 MR. BAUBLITZ: Yes. We don't know what it  
3 is yet in the sense that we have to go through this  
4 analysis and look at alternatives and so forth. We  
5 believe technically everything we know right now is  
6 that technically an on-site disposal should be  
7 sufficient in the technical criteria, but that has to  
8 be demonstrated and meet the requirements of the  
9 environmental review process.

10 COMMISSIONER CARR: So, it may be the  
11 solution to that problem is when you get through you  
12 just leave it where it is, depending on what the EIS  
13 comes out with?

14 MR. BAUBLITZ: I'm talking about the waste  
15 that is created as part of the project.

16 COMMISSIONER CARR: That's what I'm talking  
17 about.

18 MR. BAUBLITZ: As opposed to the stuff that  
19 was there before.

20 COMMISSIONER CARR: You changed the form of  
21 it.

22 MR. BAUBLITZ: Right.

23 COMMISSIONER CARR: And hopefully you'll be  
24 able to ship it to a repository, that high-level waste  
25 portion of it, the glass. The concrete is low-level

1 waste.

2 MR. BAUBLITZ: Right.

3 COMMISSIONER CARR: And so it may be just as  
4 easy to leave it there as it is to ship it, depending  
5 on what the EIS comes out with.

6 MR. BAUBLITZ: That's correct.

7 COMMISSIONER CARR: I guess I'm really  
8 trying to figure out what kind of a problem we're  
9 trying to solve.

10 MR. BAUBLITZ: Certainly one aspect of the  
11 problem is dealing effectively with what I would call  
12 local community and elected representatives' concerns  
13 about what we're doing and how we're doing it. You  
14 might appreciate that from the perspective of those  
15 that live and represent those that live in the area,  
16 their perspective is that the right thing to do is  
17 simply get everything that's there now away, out.

18 COMMISSIONER CARR: Completely?

19 MR. BAUBLITZ: Completely.

20 COMMISSIONER CARR: Well, that's objective  
21 one.

22 MR. BAUBLITZ: Right. So, the NEPA process  
23 essentially provides a vehicle for those kind of  
24 concerns to be addressed and dealt with in a formal  
25 way, so that if we go through the careful analysis of

1 options and look at the impacts of the alternate  
2 options and then come to some formal conclusion in a  
3 public arena kind of way to decide, okay, here is  
4 exactly what we will do and why.

5 As I said earlier, from a technical point of  
6 view, from everything we know right now, there really  
7 would be no reason we would not be able to dispose of  
8 the low-level waste produced by the project on-site.  
9 But it has to meet the muster of that process.

10 COMMISSIONER CARR: Well, even if you take  
11 the low-level waste produced by the project and get  
12 rid of it somewhere else, plus your high-level waste  
13 that you've solidified and get rid of it, plus your  
14 concrete and get rid of it, there's still a major  
15 problem up there.

16 MR. BAUBLITZ: Yes.

17 COMMISSIONER CARR: That's not part of what  
18 we're addressing except we're trying to include it all  
19 in the same project now.

20 MR. BAUBLITZ: That's correct. The analysis  
21 that's going to go on will include that --

22 COMMISSIONER CARR: But the law is only  
23 forcing us to do the first part of this.

24 MR. BAUBLITZ: That's correct.

25 COMMISSIONER CARR: Thanks.

1 MR. JACK: Excuse me, Commissioner. The  
2 West Valley Demonstration Project Act only covers the  
3 first part of it.

4 COMMISSIONER CARR: That's right.

5 MR. JACK: However, the State of New York,  
6 we will have to satisfy the Commission with respect to  
7 those portions of the site which are licensed by the  
8 Commission but are not part of the project, including  
9 the previously disposed of waste in the NRC licensed  
10 disposal area. And then we will have to satisfy --

11 COMMISSIONER CARR: You've got two licensed  
12 areas up there and we still have to worry about it.

13 MR. JACK: Right. Then we have the state-  
14 licenced low-level radioactive disposal facility and  
15 we have to satisfy the regulatory concerns over  
16 closure of that portion of the site, on the state  
17 side. Again, outside, that's not part of the federal  
18 objective.

19 COMMISSIONER CARR: So, we've got a lot of  
20 hurdles to cross before we're ever going to take that  
21 fence down.

22 MR. JACK: That's correct.

23 COMMISSIONER CARR: Okay.

24 CHAIRMAN ZECH: Commissioner Rogers?

25 COMMISSIONER ROGERS: Yes. Maybe you could

1 just clarify something. It's my understanding that  
2 the solidified drums have about 30 to 40 nanocuries  
3 per gram of actonides in them. Yet the West Valley  
4 Demonstration Project Act of 1980 puts a restriction  
5 of ten nanocuries per gram on storage on the site.  
6 What's your approach to that?

7 MR. BAUBLITZ: Well, there's another part to  
8 what the act says about that. It says ten nanocuries  
9 per gram or some other limit as prescribed by the  
10 Commission. What's currently in process is we're  
11 undertaking an analysis of the waste that's being  
12 produced that's in this 30 to 40 range and will  
13 present to the Commission an analysis that we hope  
14 will support disposal at the site of that waste. But  
15 that has to be proven.

16 COMMISSIONER ROGERS: But that's not done  
17 yet?

18 MR. BAUBLITZ: Correct.

19 COMMISSIONER ROGERS: I see.

20 Mr. DeBoer, I guess. On your February 9th  
21 public scoping meeting, did anything come out of that  
22 that suggests some new approaches or new questions  
23 that had to be dealt with?

24 MR. DeBOER: These are being evaluated by  
25 the site operating contractor. I haven't seen any of

1 the results of that yet. I don't think any --

2 MR. BAUBLITZ: There were no surprises, but  
3 we haven't completed, I guess, the full resolution of  
4 all comments. But there was nothing really new in  
5 that, some startling new alternative or a new issue or  
6 anything like that.

7 COMMISSIONER ROGERS: Okay. Thank you.

8 COMMISSIONER CARR: Could I ask you what  
9 this whole site was set aside for in the first place,  
10 this how many hundred acres there were there?

11 MR. DeBOER: 3,345. It was set aside to be,  
12 as we understand it, a complete nuclear facility,  
13 starting out with fuel reprocessing. And I think  
14 there were thoughts of having other nuclear facilities  
15 built on the site, like fabrication facilities,  
16 although it never got that far. And, going back  
17 through the records, there is some indication that  
18 people thought it would be a real nuclear park.

19 COMMISSIONER CARR: We haven't violated  
20 anybody's original intent when they set this thing  
21 aside to be something nuclear, even though they didn't  
22 know what it was going to be, I guess. And it's still  
23 set aside for that purpose?

24 MR. DeBOER: Yes.

25 COMMISSIONER ROGERS: What's the level of

1 effort of the Westinghouse people on the site and your  
2 New York State office on-site and at headquarters?  
3 How many people do you have involved and how many  
4 people are --

5 MR. THOMAS: Currently approximately 500  
6 people.

7 COMMISSIONER ROGERS: 500 people. And the  
8 New York State --

9 MR. DeBOER: We have on-site a two person  
10 office who work very closely with the Department of  
11 Energy's on-site office. Then, in Albany, I have a  
12 staff of four.

13 COMMISSIONER ROGERS: Well, do they work  
14 just on this?

15 MR. DeBOER: Two of the people in Albany  
16 work just on the Demonstration Project and others are  
17 part-time, as well as support from counsel and others  
18 that are part of the Energy Authority.

19 COMMISSIONER ROGERS: Okay. Thank you.

20 CHAIRMAN ZECH: Thank you very much.

21 Commissioner Curtiss?

22 Mr. DeBoer, are you satisfied with the  
23 guidance and support you've received from the NRC  
24 staff on this project?

25 MR. DeBOER: The support is primarily

1 directly between the NRC and Department of Energy.

2 CHAIRMAN ZECH: Yes.

3 MR. DeBOER: I've been fully aware of the  
4 interaction and the support has been very good.

5 CHAIRMAN ZECH: All right.

6 MR. DeBOER: And the NRC support is very  
7 valuable and continued interactions and support in the  
8 future I think would be very valuable also.

9 CHAIRMAN ZECH: All right. Fine. Thank  
10 you.

11 Well, let me just say, unless there are any  
12 questions of my fellow Commissioners, on behalf of the  
13 Commission I'd like to thank you, Mr. Baublitz, and  
14 you, Mr. DeBoer, and the other gentlemen with you here  
15 today for a very useful and informative briefing. The  
16 Commission is pleased to hear that the project  
17 activities seem to be progressing very satisfactorily.

18 The Commission earlier complimented the  
19 Department of Energy for the site-wide approach that  
20 they're taking. I think it would also be appropriate  
21 for the Commission to compliment the State of New York  
22 for their adopting a site-wide approach to this  
23 endeavor in addressing the waste disposal and the  
24 decommissioning issues and also taking an active role  
25 in the preparation of the Environmental Impact

1 Statement. It is encouraging to see a cooperative  
2 effort going on on a very important matter like this  
3 and to see that progress is being made, even though we  
4 recognize that there's still issues to be addressed.

5 I believe that we can be encouraged by the  
6 efforts being put forward by the Department of Energy  
7 and by the State of New York across the board. And  
8 again, I compliment you both for taking what would  
9 certainly appear to be a site-wide approach to the  
10 whole endeavor.

11 The West Valley Demonstration Project will  
12 continue to be of interest to the Commission and we'd  
13 urge both the Department of Energy and the State of  
14 New York to keep us informed and to bring forward any  
15 significant issues that you feel should be brought  
16 forward to the Commission regarding the West Valley  
17 Project.

18 But thank you very much for a very useful  
19 and informative presentation.

20 If there are no other comments from my  
21 colleagues, we stand adjourned. Thank you, gentlemen.

22 (Whereupon, at 3:25 p.m., the meeting was  
23 adjourned.)

CERTIFICATE OF TRANSCRIBER

This is to certify that the attached events of a meeting  
of the United States Nuclear Regulatory Commission entitled:

TITLE OF MEETING: BRIEFING ON STATUS OF WEST VALLEY PROJECT

PLACE OF MEETING: ROCKVILLE, MARYLAND

DATE OF MEETING: MARCH 29, 1989

were transcribed by me. I further certify that said transcription  
is accurate and complete, to the best of my ability, and that the  
transcript is a true and accurate record of the foregoing events.

Judy Hadley

Reporter's name: PETER LYNCH

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SCHEDULING NOTES

● TITLE: BRIEFING ON STATUS OF WEST VALLEY PROJECT

SCHEDULED: 2:00 P.M., WEDNESDAY, MARCH 29, 1989 (OPEN)

DURATION: APPROX 1-1/2 HRS

PARTICIPANTS: DOE 45 MINS

- JOHN E. BAUBLITZ, ACTING DIRECTOR  
OFFICE OF REMEDIAL ACTION AND WASTE  
TECHNOLOGY
- DR. JOSEPH A. COLEMAN, DIRECTOR  
DIVISION OF WASTE TREATMENT PROJECTS
- DR. WILLIS W. BIXBY, DIRECTOR  
WEST VALLEY PROJECT OFFICE
- ROY THOMAS, PRESIDENT  
WEST VALLEY NUCLEAR SERVICES  
WESTINGHOUSE ELECTRIC CORPORATION

NEW YORK STATE 15 MINS

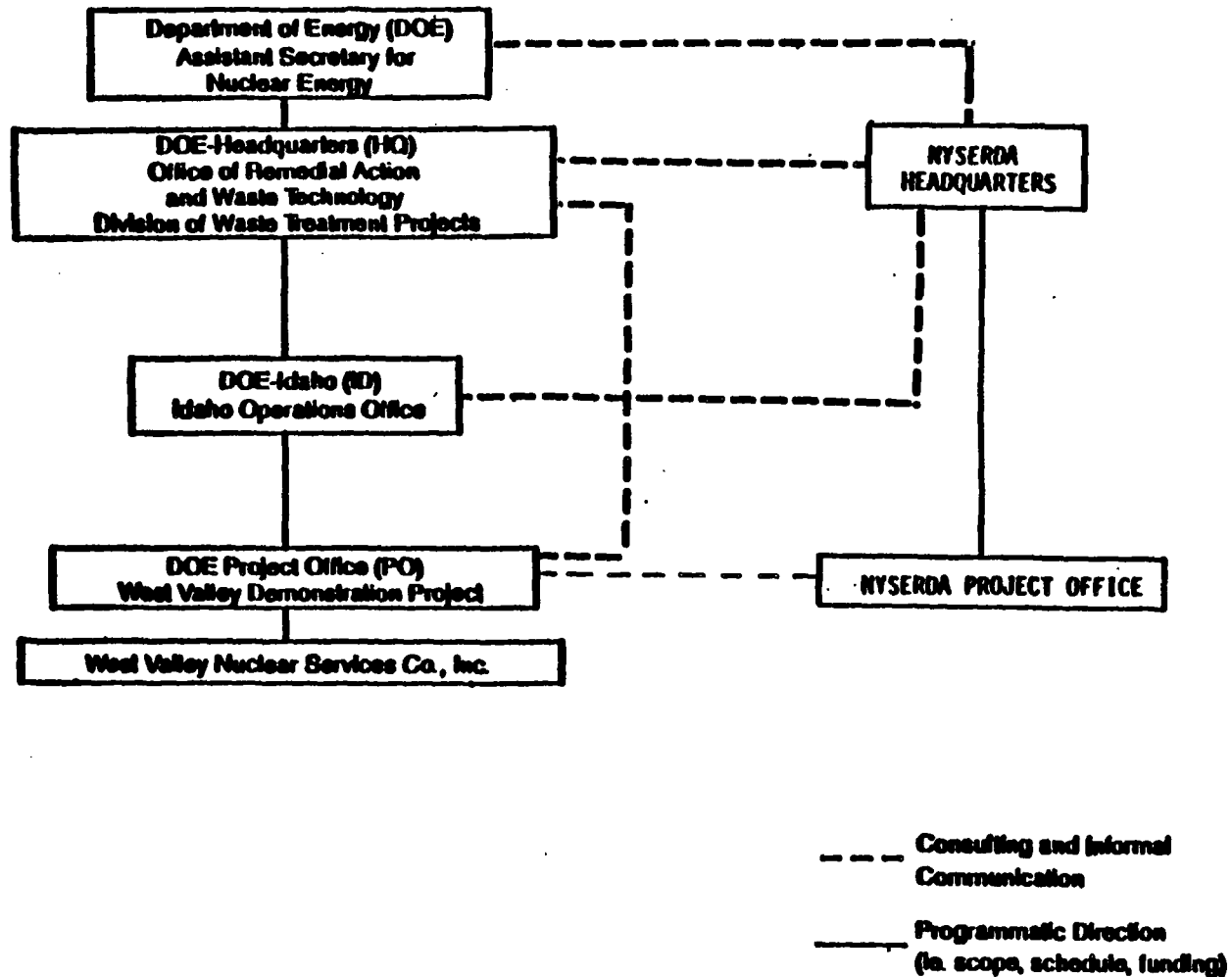
- TED K. DEBOER, DIRECTOR  
RADIOACTIVE WASTE MANAGEMENT PROGRAM  
NEW YORK STATE ENERGY RESEARCH AND  
DEVELOPMENT AUTHORITY
- HOWARD A. JACK  
GENERAL COUNSEL/SECRETARY  
NEW YORK STATE ENERGY RESEARCH AND  
DEVELOPMENT AUTHORITY

**DEPARTMENT OF ENERGY**  
**WEST VALLEY DEMONSTRATION PROJECT**

**BRIEFING FOR THE  
NUCLEAR REGULATORY COMMISSION**

**MARCH 29, 1989  
JOHN E. BAUBLITZ**

# WEST VALLEY DEMONSTRATION PROJECT PROJECT ORGANIZATION



## **WEST VALLEY HISTORY**

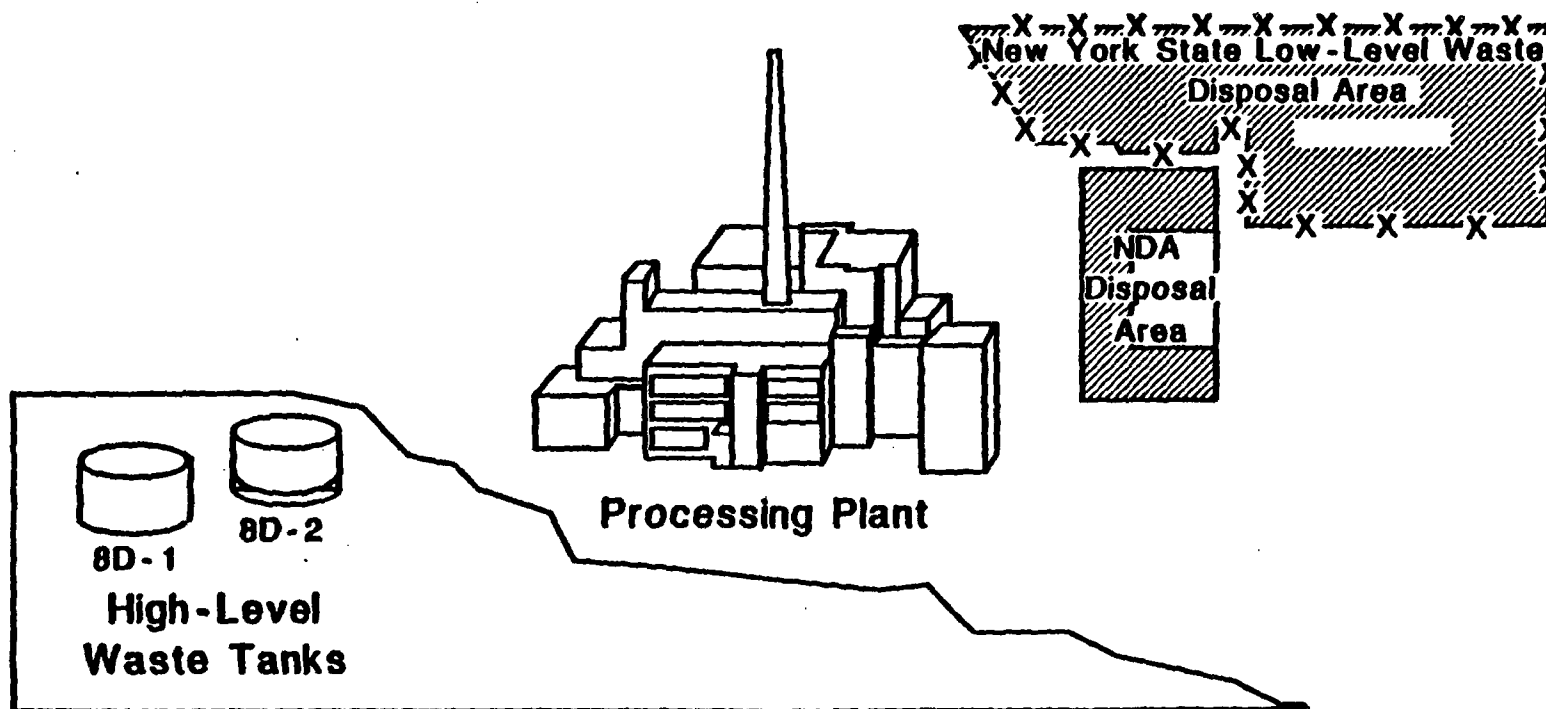
<b>1961</b>	<b>NY STATE ACQUIRES 3345 ACRES NEAR WEST VALLEY, NY, FOR THE WESTERN NEW YORK NUCLEAR SERVICE CENTER</b>
<b>1962</b>	<b>NUCLEAR FUEL SERVICES (NFS) REACHED AGREEMENT WITH AEC AND NEW YORK STATE TO CONSTRUCT REPROCESSING PLANT</b>
<b>1966</b>	<b>PLANT CONSTRUCTION COMPLETED</b>
<b>1966-1972</b>	<b>NFS REPROCESSED 640 METRIC TONS OF SPENT NUCLEAR FUEL</b>
<b>1972</b>	<b>PLANT SHUT DOWN FOR MODIFICATIONS/EXPANSION</b>
<b>1973-1975</b>	<b>SPENT NUCLEAR FUEL RECEIVED IN PREPARATION FOR RESUMPTION OF REPROCESSING</b>

## **WEST VALLEY HISTORY (CONTINUED)**

<b>1976</b>	<b>NFS DECIDED TO WITHDRAW FROM REPROCESSING BUSINESS</b>
<b>1980</b>	<b>CONGRESS AUTHORIZED DOE TO CARRY OUT HIGH-LEVEL NUCLEAR WASTE MANAGEMENT DEMONSTRATION</b>
<b>1981</b>	<b>WESTINGHOUSE SELECTED AS OPERATING CONTRACTOR OF WEST VALLEY DEMONSTRATION PROJECT</b>
<b>2/25/82</b>	<b>DOE ASSUMED OPERATIONAL CONTROL OF THE PROJECT PREMISES</b>

# WESTERN NEW YORK NUCLEAR SERVICE CENTER

1981



# **WEST VALLEY DEMONSTRATION PROJECT**

## **GOAL**

**DEMONSTRATE SOLIDIFICATION AND PREPARATION OF  
HIGH-LEVEL WASTE FOR PERMANENT DISPOSAL**

## **AUTHORITY**

**PUBLIC LAW 96-368, WEST VALLEY DEMONSTRATION  
PROJECT ACT**

## **WEST VALLEY DEMONSTRATION PROJECT**

### **OBJECTIVES**

#### **o PHASE I**

- SOLIDIFY LIQUID HIGH-LEVEL WASTE IN A FORM SUITABLE FOR TRANSPORTATION AND DISPOSAL**
- DEVELOP CONTAINERS SUITABLE FOR PERMANENT DISPOSAL**

#### **o PHASE II**

- TRANSPORT SOLIDIFIED WASTE TO FEDERAL REPOSITORY FOR PERMANENT DISPOSAL**
- DISPOSE OF LOW-LEVEL AND TRANSURANIC WASTE PRODUCED**
- DECONTAMINATE AND DECOMMISSION TANKS, FACILITIES, MATERIAL, AND HARDWARE USED IN THE PROJECT**

## **WEST VALLEY DEMONSTRATION PROJECT**

### **SCHEDULE**

- **HIGH-LEVEL WASTE SOLIDIFICATION (PHASE I)  
TO BE COMPLETE BY END OF FY 1998**
- **DECONTAMINATION AND DECOMMISSIONING (PHASE  
II) TO BE COMPLETE APPROXIMATELY FY 2020**

### **IMPLEMENTATION**

- **ASSIGNED TO WEST VALLEY PROJECT OFFICE AT  
WEST VALLEY, NEW YORK**
- **COST SHARING: 90% DOE/10% STATE**

## **NRC ROLE PER PUBLIC LAW 96-368**

- o REVIEW AND CONSULTATION ON**
  - DOE PLANS FOR HLW REMOVAL, SOLIDIFICATION, AND PREPARATION FOR DISPOSAL**
  - DOE PLANS FOR THE DECONTAMINATION OF FACILITIES USED FOR HLW SOLIDIFICATION**
  - HLW FORM AND CONTAINERS TO BE USED FOR HLW DISPOSAL**
  - SAFETY ANALYSIS REPORTS AND OTHER INFORMATION RELATED TO POTENTIAL HAZARD TO PUBLIC HEALTH AND SAFETY**

**NRC ROLE PER PUBLIC LAW 96-368 (CONTINUED)**

- o HAVE ACCESS TO WEST VALLEY SITE TO MONITOR DOE ACTIVITIES**
- o PRESCRIBE REQUIREMENTS FOR DECONTAMINATION AND DECOMMISSIONING**

## **DOE/NRC MEMORANDUM OF UNDERSTANDING**

### **PURPOSE**

**ESTABLISH PROCEDURES FOR INFORMAL REVIEW AND  
CONSULTATION BY NRC**

### **SCOPE**

**ENCOMPASSES DEVELOPMENT, DESIGN, CONSTRUCTION,  
OPERATION, DECONTAMINATION AND DECOMMISSIONING  
ACTIVITIES**

### **RESPONSIBLE PARTIES**

**DOE - OFFICE OF NUCLEAR ENERGY  
- WEST VALLEY PROJECT OFFICE  
NRC - OFFICE OF NUCLEAR MATERIAL SAFETY AND SAFEGUARDS  
- REGION I, KING OF PRUSSIA**

## **DOE/NRC MEMORANDUM OF UNDERSTANDING**

### **CONTENTS**

- o PURPOSE AND SCOPE**
- o RESPONSIBILITIES OF PARTIES**
- o AGREEMENTS BETWEEN PARTIES**
- o EFFECTIVE DATE - SEPTEMBER 23, 1981**

## **Phase I OBJECTIVE**

**Demonstrate Solidification and Preparation of High-Level Waste for Permanent Disposal**

## **AUTHORITY**

**Public Law 96-368, West Valley Demonstration Project Act**

## **SCOPE**

**Solidify Liquid High-Level Waste**

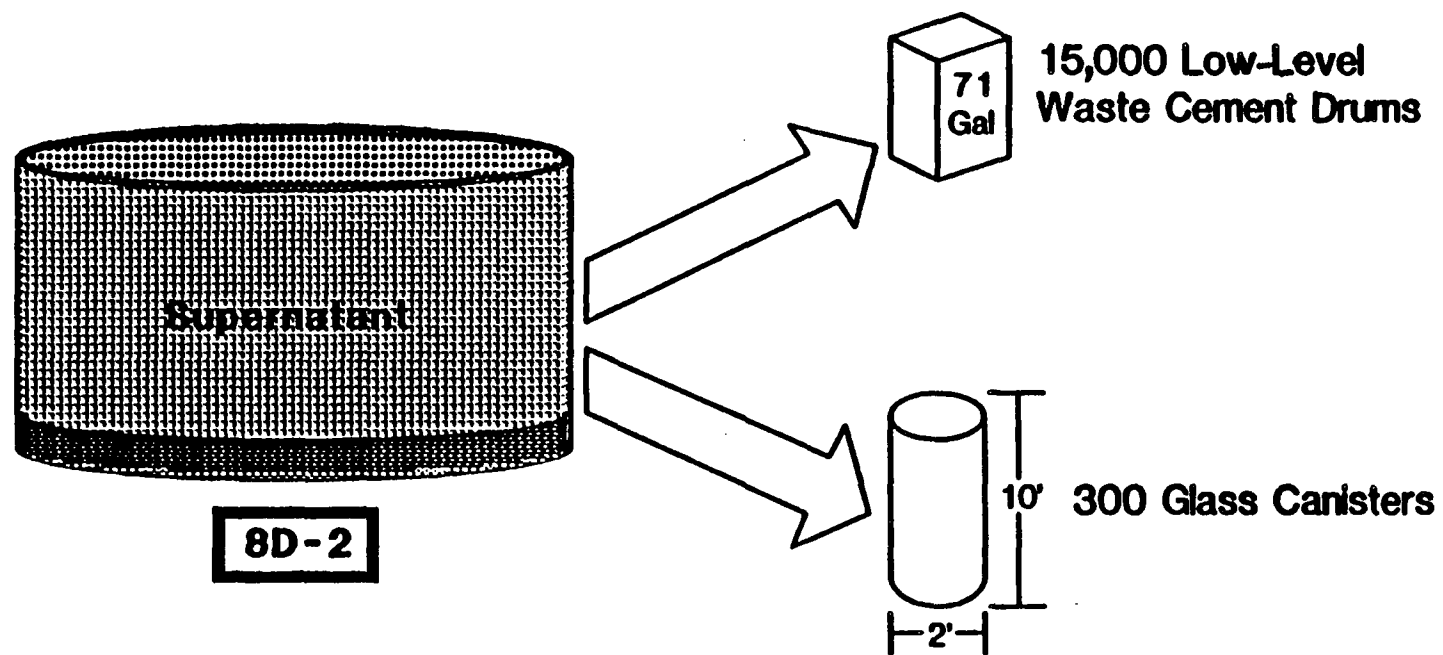
**Develop Containers**

**Transport to Federal Repository**

**Dispose of Low-Level and Transuranic Waste**

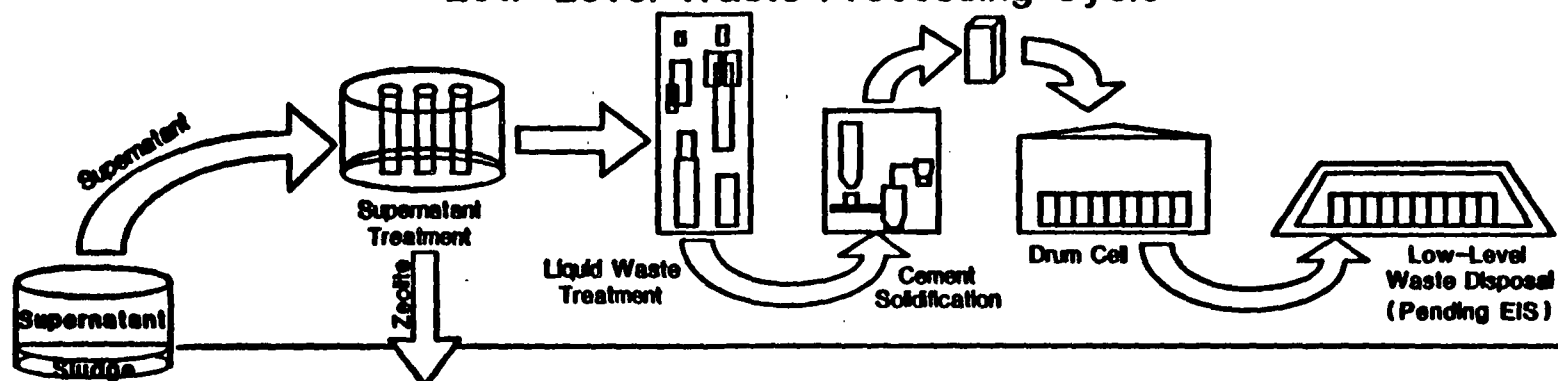
**Decontaminate and Decommission Facilities Used  
(To Support Solidification)**

## SOLIDIFICATION OF HIGH-LEVEL WASTE

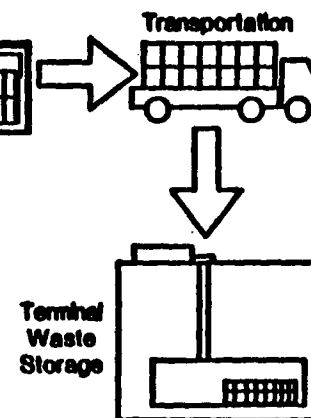


## PROCESS OVERVIEW

### Low-Level Waste Processing Cycle



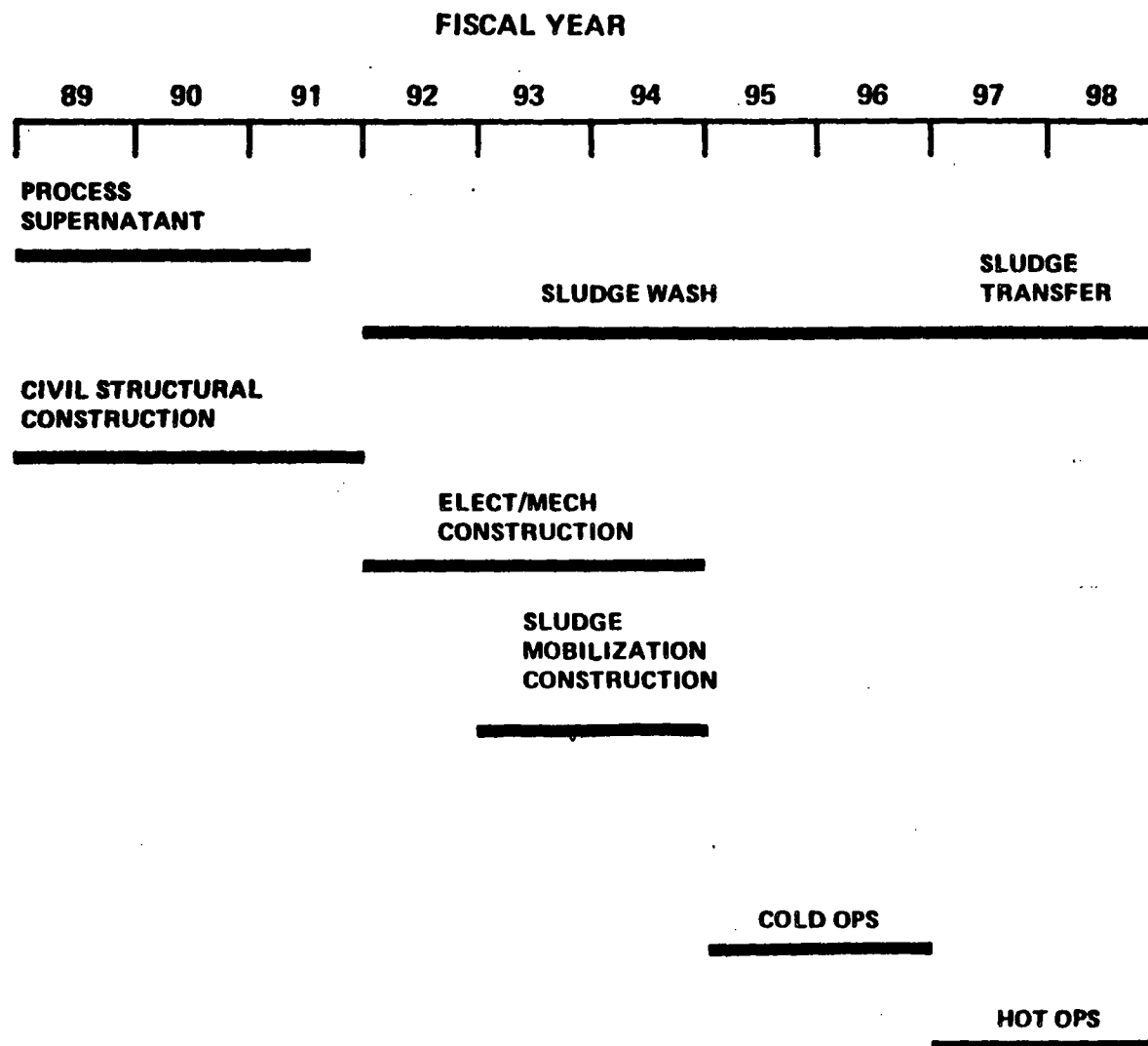
### High-Level Waste Processing Cycle



**WEST VALLEY DEMONSTRATION PROJECT**  
**SUPERNATANT PROCESSING EXPERIENCE**

- o PROCESSING INITIATED MAY 23, 1988**
- o DF OF 5,000 UP TO 150,000 ACHIEVED**
- o PRODUCT ACCEPTANCE RATE 99.93%**
- o DRUM DOSE RATES UP TO 70 MREM/HR VS. 700 MREM/HR DESIGN**
- o NRC STAFF AGREEMENT ON WASTE FORM**
- o AS OF MARCH 10, 1989**
  - 152,000 GALLONS PROCESSED**
  - 2,914 CEMENT DRUMS PRODUCED**

# WEST VALLEY DEMONSTRATION PROJECT



## **WASTE ACCEPTANCE PROCESS**

- o DOE REPOSITORY PROGRAM ESTABLISHES WASTE ACCEPTANCE PRELIMINARY SPECIFICATIONS (WAPS)**
- o WASTE FORM PRODUCERS DEVELOP, PRODUCE, AND CHARACTERIZE THE HIGH-LEVEL WASTE FORMS TO MEET WAPS**
  - WASTE FORM COMPLIANCE PLAN**
  - WASTE QUALIFICATION REPORT**
  - PRODUCTION RECORDS**
- o REPOSITORY PROGRAM EVALUATES WASTE FORM AS PART OF SITE CHARACTERIZATION TO ESTABLISH SUITABILITY FOR LICENSING**
  - REPOSITORY LICENSE**
- o WASTE CANISTERS AND PRODUCTION RECORDS ARE PROVIDED TO REPOSITORY PROGRAM UPON ACCEPTANCE FOR DISPOSAL**

**PHASE II**  
**OBJECTIVE**

**Demonstrate Solidification And Preparation Of High-Level  
Waste For Permanent Disposal**

**AUTHORITY**

**Public Law 96-368. West Valley Demonstration Project Act.**

**SCOPE**

**Solidify Liquid High-Level Waste**

**Develop Containers**

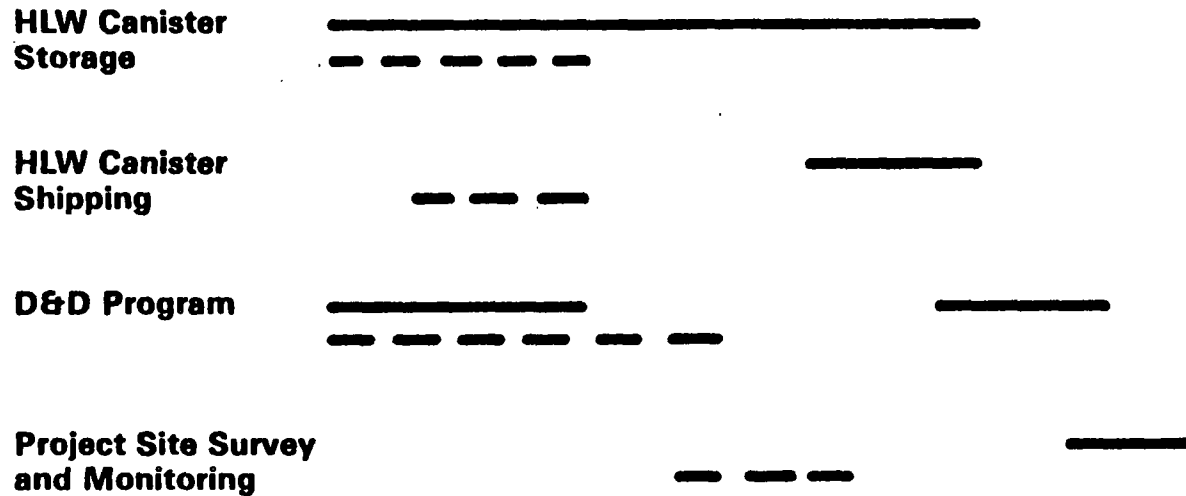
**Transport To Federal Repository**

**Dispose Of Low-Level And Transuranic Waste**

**Decontaminate and Decommission Facilities Used**

# WEST VALLEY DEMONSTRATION PROJECT

Fiscal Year	99	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23
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———— Base Case  
 - - - - Early Shipout

**Phase II**

## **PHASE II EIS**

- o FEDERAL REGISTER NOTICE OF INTENT ISSUED  
DECEMBER 30, 1988**
- o EIS WILL ADDRESS**
  - PROJECT COMPLETION (FEDERAL AND STATE  
DECISION-MAKING)**
  - CENTER CLOSURE (STATE DECISION-MAKING)**
- o DOE AND NYSERDA WILL COOPERATE IN EIS  
PREPARATION**
- o DOE IS LEAD FEDERAL AGENCY FOR NEPA COMPLIANCE**
- o NYSERDA IS LEAD STATE AGENCY FOR SEQRA  
COMPLIANCE**
- o PUBLIC SCOPING MEETINGS HELD FEBRUARY 9, 1989  
IN SPRINGVILLE, NY**

## **PHASE II EIS**

### **PRIMARY ITEMS TO BE EVALUATED FOR FEDERAL AND STATE DECISION-MAKING**

- o BUILDINGS, STRUCTURES, AND SYSTEM COMPONENTS**
  - FORMER REPROCESSING PLANT TOGETHER WITH  
THE NEWLY INSTALLED SYSTEMS**
  - HLW STORAGE TANKS AND VAULTS**
  - SUPERNATANT TREATMENT SYSTEM**
  - HLW VITRIFICATION FACILITY**
  - MISCELLANEOUS AUXILIARY STRUCTURES AND  
SYSTEMS**

## **PHASE II EIS**

### **PRIMARY ITEMS TO BE EVALUATED FOR FEDERAL AND STATE DECISION-MAKING (CONT)**

- o SOLID AND LIQUID WASTE MANAGEMENT OR DISPOSAL  
UNITS**
  - RADIOACTIVE WASTE STORAGE STRUCTURES**
  - STORED SOLIDIFIED HLW, LLW, AND TRU WASTE**
  - PORTION OF NDA USED FOR PROJECT WASTE**
  - ORIGINAL LOW-LEVEL LIQUID WASTE TREATMENT  
FACILITY**

## **PHASE II EIS**

### **PROPOSED ALTERNATIVES**

- o DECONTAMINATION, DECOMMISSIONING AND CLOSURE**
  - PRIMARY BUILDINGS, STRUCTURES AND SYSTEMS**
    - DECONTAMINATION FOR UNRESTRICTED USE**
    - DECONTAMINATION AND SEALING FOR RESTRICTED ACCESS, SURVEILLANCE AND SITE MONITORING**
    - DECONTAMINATION, DEMOLITION AND IN SITU DISPOSAL**
    - DECONTAMINATION, DEMOLITION AND OFF-SITE DISPOSAL**
    - NO ACTION, RESTRICTED ACCESS, SURVEILLANCE AND SITE MONITORING**

## **PHASE II EIS**

### **PROPOSED ALTERNATIVES**

#### **DECONTAMINATION, DECOMMISSIONING AND CLOSURE (CONT)**

- o SOLID AND LIQUID WASTE MANAGEMENT OR DISPOSAL  
UNITS**
  - STABILIZATION AND CLOSURE**
  - EXHUMATION, REPACKAGING AND DISPOSAL**
  - NO ACTION, RESTRICTED ACCESS, SURVEILLANCE  
AND SITE MONITORING**

## **PHASE II EIS**

### **PROPOSED ALTERNATIVES**

#### **DISPOSAL OF RADIOACTIVE WASTE OTHER THAN HLW**

- o ON-SITE DISPOSAL**
- o OFF-SITE DISPOSAL**
- o INTERIM STORAGE PENDING AVAILABILITY OF  
DISPOSAL CAPACITY**
- o NO ACTION, RESTRICTED ACCESS, SURVEILLANCE AND  
SITE MONITORING**

## **PHASE II EIS**

### **PROPOSED ALTERNATIVES**

#### **TRANSPORTATION FOR DISPOSAL OF THE STORED HLW**

- o EARLY SHIPOUT TO AN INTERIM STORAGE SITE**
- o ON-SITE STORAGE AWAITING AVAILABILITY OF A LICENSED REPOSITORY**
- o NO ACTION, RESTRICTED ACCESS, SURVEILLANCE AND SITE MONITORING**

## **KEY AREAS OF NRC INVOLVEMENT**

- o INTEGRATED RADWASTE TREATMENT SYSTEM**
  - PERIODIC PRODUCT QUALITY REVIEWS**
  - LONG-TERM CEMENT PERFORMANCE REVIEWS**
- o LOW-LEVEL WASTE STORAGE AND DISPOSAL**
  - CRITERIA FOR CLOSURE OF WEST VALLEY PROJECT (I.E., D&D CRITERIA)**
  - EVALUATION OF WEST VALLEY APPROACH FOR LLW AND TRU DISPOSITION**

## **KEY AREAS OF NRC INVOLVEMENT (CONTINUED)**

- o SLUDGE MOBILIZATION SYSTEM**
  - PREPARATION OF SAFETY EVALUATION REPORT  
PRIOR TO HOT OPERATION**
- o VITRIFICATION**
  - CONSULTATION ON FINAL WASTE FORM**
  - PREPARATION OF SAFETY EVALUATION REPORTS  
PRIOR TO HOT OPERATIONS**
- o WASTE TRANSPORTATION**
  - CASK CERTIFICATION**
- o MONITOR DOE ON-SITE ACTIVITIES**