

DUKE POWER COMPANY
NUCLEAR GENERATION DEPARTMENT

ISI PLAN
ADDENDUM SHEET

Serial No. ONS1-062

Sheet 1 of 1

Current Plan Revision 3

Station: Oconee

Unit 1

Volume NA

Section: 1

Page: NA

Detailed Description of Proposed Change:

These items are being added to the ISI Plan to meet the requirements of NRC Bulletin 85-20. See PIP 0-O-97-1507.

G02.001.005A	G02.001.005B	G02.001.005C	G02.001.005D
G02.001.006A	G02.001.006B	G02.001.006C	G02.001.006D
G02.001.007A	G02.001.007B	G02.001.007C	G02.001.007D
G02.001.008A	G02.001.008B	G02.001.008C	G02.001.008D
G02.001.009A	G02.001.010A	G02.001.010B	G02.001.010C
G02.001.010D	G02.001.011A	G02.001.011B	G02.001.011C
G02.001.011D			

See the attached Update report for more specific information concerning each Item Number listed above.

Originated By:

RC Rouse

Date: 7/21/97

Reviewed By:

Larry C. Keith

Date 7-21-97

Data Updated By:

RC Rouse

Date 7/21/97

Data Verified By:

Larry C. Keith

Date: 7-21-97

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PDR ADOCK 05000269
G PDR

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCHED INT		
									2	3	4
G02.001.005A	1-PDA1-46	ISI OCN1-011 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1A1 Make-Up Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	
Revised By: RGR8304 07/21/97											
G02.001.005B	1-PDA2-46	ISI OCN1-012 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1A2 Make-Up Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	
Revised By: RGR8304 07/21/97											
G02.001.005C	1-PDB1-46	ISI OCN1-013 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1B1 HPI Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	
Revised By: RGR8304 07/21/97											
G02.001.005D	1-PDB2-46	ISI OCN1-014 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1B2 HPI Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth		4, 6	
Revised By: RGR8304 07/21/97											

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Changes from 07/21/97 to 07/21/97

Plant: Oconee 1

Report order: Isometric/ID Number

Interval 3

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT	SCH IN	
								interval.	2	3	4
G02.001.006A Revised By: RGR8304	1-PDA1-11 Circumferential 07/21/97	ISI OCN1-011 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1A1 Make-Up Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6 ,	
G02.001.006B Revised By: RGR8304	1-PDA2-11 Circumferential 07/21/97	ISI OCN1-012 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1A2 Make-Up Nozzle PC 46 to Safe End PC 47 . Perform UT on the nozzle to safe end weld. Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6 ,	
G02.001.006C Revised By: RGR8304	1-PDB1-11 Circumferential 07/21/97	ISI OCN1-013 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1B1 HPI Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, ,	
G02.001.006D Revised By: RGR8304	1-PDB2-11 Circumferential 07/21/97	ISI OCN1-014 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 1B2 HPI Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT		4, 6 ,	

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Changes from 07/21/97 to 07/21/97

Plant: Oconee 1

Report order: Isometric/ID Number

Interval 3

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL	BLOCKS	COMMENTS	OUT SCH IN		
										2	3	4
G02.001.007A	1-PDA1-47	ISI OCN1-011 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz. Cal. Block		examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
Revised By: RGR8304 07/21/97										4, 6		
G02.001.007B	1-PDA2-47	ISI OCN1-012 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz. Cal. Block		Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining Make-Up nozzle 1A1. Perform UT on the Safe End base metal (between the nozzle to safe end weld and the safe end to pipe weld). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
Revised By: RGR8304 07/21/97										4, 6		
G02.001.007C	1-PDB1-47	ISI OCN1-013 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz. Cal. Block		Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining HPI nozzle 1B1. Perform UT on the Safe End base metal (between the nozzle to safe end weld and the safe end to pipe weld). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with			
Revised By: RGR8304 07/21/97										4, 6		

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT		
									2	3	4
								Engineering prior to scheduling the fourth interval.			
G02.001.007D	1-PDB2-47	ISI OCN1-014 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining HPI nozzle 1B2. Perform UT on the Safe End base metal (between the nozzle to safe end weld and the safe end to pipe weld). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	
Revised By: RGR8304 07/21/97											
G02.001.008A	1RC-199-9 Circumferential	1RC-199 OFD-100A-1.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Make-Up nozzle 1A1. Perform UT on weld 1RC-199-9 and adjoining base metal out to weld 1RC-199-10 (at valve 1HP-127). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	
Revised By: RGR8304 07/21/97											
G02.001.008B	1RC-200-7 Circumferential	1RC-200 OFD 100A-1.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Make-Up nozzle 1A2. Perform UT on weld 1RC-200-7 and adjoining base metal out to weld 1RC-200-8 (at valve 1HP-126). There is a circumferential weld located between weld 1RC-200-7 and 1RC-200-8. This weld (1RC200-9) will be documented as Item Number G02.001.009A. Perform UT examination during outages 19 & 21 for the third interval. This schedule		4, 6	
Revised By: RGR8304 07/21/97											

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Plant: Oconee 1

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DUKE POWER COMPANY
QUALITY ASSURANCE TECHNICAL SERVICES
UPDATE REPORT
Oconee 1 Inservice Inspection

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Changes from 07/21/97 to 07/21/97

Plant: Oconee 1

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									2	3	4
G02.001.010B Revised By: RGR8304	1RC-200-8 Circumferential 07/21/97	1RC-200 OFD 100A-1.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	1HP-127). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
								Reference Section 7 of the ISI Plan, Volume 1. Make-Up nozzle 1A2. Perform UT on weld 1RC-200-8 (at valve 1HP-126). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	
G02.001.010C Revised By: RGR8304	1RC-201-4 Circumferential 07/21/97	1RC-201 OFD-100A-1.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI nozzle 1B1. Perform UT on weld 1RC-201-4 (at valve 1HP-153). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	
G02.001.010D Revised By: RGR8304	1RC-201-1 Circumferential 07/21/97	1RC-201 OFD-100A-1.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI nozzle 1B2. Perform UT on weld 1RC-201-1 (at valve 1HP-152). Perform UT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		4, 6	

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Report based on comments received								OUT	SCH	INI
ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK CAL BLOCKS	COMMENTS	2	3	4
G02.001.011A	1A1-THERM SLEEVE	ISI OCN1-011	RT	NDE-105	SS	3.500	Reference Section 7 of the ISI Plan, Volume 1.		4, 6	
	Circumferential	OFD-100A-1.1				0.750				
Revised By: RGR8304 07/21/97										
G02.001.011B	1A2-THERM SLEEVE	ISI OCN1-012	RT	NDE-105	SS	3.500	Reference Section 7 of the ISI Plan, Volume 1.		4, 6	
	Circumferential	OFD-100A-1.1				0.750				
Revised By: RGR8304 07/21/97										
G02.001.011C	1B1-THERM SLEEVE	ISI OCN1-013	RT	NDE-105	SS	3.500	Reference Section 7 of the ISI Plan, Volume 1.		4,	
	Circumferential	OFD-100A-1.1				0.750				
Revised By: RGR8304 07/21/97										
G02.001.011D	1B2-THERM SLEEVE	ISI OCN1-014	RT	NDE-105	SS	3.500	Reference Section 7 of the ISI Plan, Volume 1.		4, 6	
	Circumferential	OFD-100A-1.1				0.750				
Revised By: RGR8304 07/21/97										
							HPI nozzle 1B2. Perform RT			

DUKE POWER COMPANY
 QUALITY ASSURANCE TECHNICAL SERVICES
 UPDATE REPORT
 Oconee 1 Inservice Inspection
 Interval 3

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 Plant: Oconee 1
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ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DI/THK CAL BLOCKS	COMMENTS	OUT	SCH	INT
							between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.	2	3	4