

DUKE POWER COMPANY
NUCLEAR GENERATION DEPARTMENT

ISI PLAN ADDENDUM CONTINUATION SHEET

Serial No. ONS-015

Sheet No. 5 of 5

Radiography will be performed between the Nozzle to Safe End and Safe End to Pipe weld in the Thermal Sleeve expansion area. Item Numbers are as follows:

<u>Oconee Unit 1</u>	<u>Oconee Unit2</u>	<u>Oconee Unit3</u>
G02.001.0011A for 1A1	G02.001.0011A for 2A1	G02.001.0011A for 3A1
G02.001.0011B for 1A2	G02.001.0011B for 2A2	G02.001.0011B for 3A2
G02.001.0011C for 1B1	G02.001.0011C for 2B1	G02.001.0011C for 3B1
G02.001.0011D for 1B2	G02.001.0011D for 2B2	G02.001.0011D for 3B2

The inspection techniques, areas of interest, and acceptance criteria are defined in the applicable inspection procedures for these items. The inspection procedure numbers are referenced with the items to be inspected in the outage specific portion of the ISI Plan.

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ADDENDUM SHEET

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Current Plan Revision 3

Station: Oconee

Unit 1, 2, & 3

Volume NA

Section: 7

Page: 1

Detailed Description of Proposed Change:

Revise paragraph 7.1.2 to read as shown below:

7.1.2 HPI Nozzle Safe End Examinations (Item Number Series G02.001)

Volumetric examinations will be performed on all HPI Safe Ends as a result of NRC Bulletin 85-20, Generic Issue 69. These items are to be scheduled for every other outage for the remainder of the third inservice inspection interval. This schedule cannot be changed. This scheduling process will be reviewed by Engineering prior to scheduling for the fourth inservice inspection interval. The specific areas to be examined are as described below and are assigned a unique item number:

Originated By:

RC Rouse

Date: 7/15/97

Reviewed By:

Larry C. Keith

Date 7-15-97

Data Updated By:

RC Rouse

Date 7/15/97

Data Verified By:

Larry C. Keith

Date: 7-15-97

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Detailed Description of Proposed Change:

Ultrasonic examination on the Nozzle inside radius (knuckle area). Item Numbers are as follows:

<u>Oconee Unit 1</u>	<u>Oconee Unit2</u>	<u>Oconee Unit3</u>
G02.001.005A for 1A1	G02.001.005A for 2A1	G02.001.005A for 3A1
G02.001.005B for 1A2	G02.001.005B for 2A2	G02.001.005B for 3A2
G02.001.005C for 1B1	G02.001.005C for 2B1	G02.001.005C for 3B1
G02.001.005D for 1B2	G02.001.005D for 2B2	G02.001.005D for 3B2

Ultrasonic examination on the Nozzle to Safe End weld. Item Numbers are as follows:

<u>Oconee Unit 1</u>	<u>Oconee Unit2</u>	<u>Oconee Unit3</u>
G02.001.006A for 1A1	G02.001.006A for 2A1	G02.001.006A for 3A1
G02.001.006B for 1A2	G02.001.006B for 2A2	G02.001.006B for 3A2
G02.001.006C for 1B1	G02.001.006C for 2B1	G02.001.006C for 3B1
G02.001.006D for 1B2	G02.001.006D for 2B2	G02.001.006D for 3B2

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Ultrasonic examination on the Safe End base metal (from the Nozzle to Safe End weld to the Safe End to Pipe weld. Item Numbers are as follows:

<u>Oconee Unit 1</u>	<u>Oconee Unit2</u>	<u>Oconee Unit3</u>
G02.001.007A for 1A1	G02.001.007A for 2A1	G02.001.007A for 3A1
G02.001.007B for 1A2	G02.001.007B for 2A2	G02.001.007B for 3A2
G02.001.007C for 1B1	G02.001.007C for 2B1	G02.001.007C for 3B1
G02.001.007D for 1B2	G02.001.007D for 2B2	G02.001.007D for 3B2

Ultrasonic examination on the Safe End to Pipe Weld and adjacent piping base metal out to the block valve weld. Item Numbers are as follows:

<u>Oconee Unit 1</u>	<u>Oconee Unit2</u>	<u>Oconee Unit3</u>
G02.001.008A for 1A1	G02.001.008A for 2A1	G02.001.008A for 3A1
G02.001.008B for 1A2	G02.001.008B for 2A2	G02.001.008B for 3A2
G02.001.008C for 1B1	G02.001.008C for 2B1	G02.001.008C for 3B1
G02.001.008D for 1B2	G02.001.008D for 2B2	G02.001.008D for 3B2

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Ultrasonic examination on the Pipe to Pipe circumferential butt weld between the Safe End to Pipe weld and the block valve weld for **1A2 and 3B1 only**. Item Numbers are as follows:

<u>Oconee Unit 1</u>	<u>Oconee Unit3</u>
G02.001.009A for 1A2	G02.001.009B for 3B1

Ultrasonic examination on the Pipe weld to block valve. Item Numbers are as follows:

<u>Oconee Unit 1</u>	<u>Oconee Unit2</u>	<u>Oconee Unit3</u>
G02.001.0010A for 1A1	G02.001.0010A for 2A1	G02.001.0010A for 3A1
G02.001.0010B for 1A2	G02.001.0010B for 2A2	G02.001.0010B for 3A2
G02.001.0010C for 1B1	G02.001.0010C for 2B1	G02.001.0010C for 3B1
G02.001.0010D for 1B2	G02.001.0010D for 2B2	G02.001.0010D for 3B2