

August 14, 2014

Mr. Stephen I. Miller, Reactor Facility Director  
Armed Forces Radiobiology Research Institute  
Naval Medical Center  
8901 Wisconsin Ave.  
Bethesda, MD 20889-5603

SUBJECT: EXAMINATION REPORT NO. 50-170/OL-14-01, ARMED FORCES  
RADIOBIOLOGY RESEARCH INSTITUTE

Dear Mr. Miller:

During the week of June 23, 2014, the U.S. Nuclear Regulatory Commission (NRC) administered operator licensing examinations at your Armed Forces Radiobiology Research Institute TRIGA Reactor. The examinations were conducted according to NUREG-1478, "Operator Licensing Examiner Standards for Research and Test Reactors," Revision 2. Examination questions and preliminary findings were discussed at the conclusion of the examination with those members of your staff identified in the enclosed report.

In accordance with Section 2.390 of Title 10 of the *Code of Federal Regulations*, a copy of this letter and the enclosures will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records component of NRC's Agencywide Documents Access and Management System (ADAMS). ADAMS is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room). The NRC is forwarding the individual grades to you in a separate letter which will not be released publicly. If you have any questions concerning this examination, please contact Mr. Patrick Isaac at (301) 415-1019 or via email [Patrick.Isaac@nrc.gov](mailto:Patrick.Isaac@nrc.gov).

Sincerely,

/RA/

Kevin Hsueh, Chief  
Research and Test Reactors Oversight Branch  
Division of Policy and Rulemaking  
Office of Nuclear Reactor Regulation

Docket No.: 50-170

Enclosures:

1. Examination Report
2. Written Examination

cc: w/o enclosures: See next page

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**NRR-079**

OFFICE	PROB:CE	IOLB:LA	PROB:BC
NAME	PIsaac	CRevelle	KHsueh
DATE	08/06/2014	08/13/2014	08/14/2014

**OFFICIAL RECORD COPY**

Armed Forces Radiobiology Research

Docket No. 50-170

cc:

Director, Maryland Office of Planning  
301 West Preston Street  
Baltimore, MD 21201

Montgomery County Executive  
101 Monroe Street, 2<sup>nd</sup> Floor  
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Environmental Program Manager III  
Radiological Health Program  
Air & Radiation Management Adm.  
Maryland Dept of the Environment  
1800 Washington Blvd., Suite 750  
Baltimore, MD 21230-1724

Director  
Air & Radiation Management Adm.  
Maryland Dept of the Environment  
1800 Washington Blvd., Suite 710  
Baltimore, MD 21230

Test, Research, and Training  
Reactor Newsletter  
University of Florida  
202 Nuclear Sciences Center  
Gainesville, FL 32611

Manager  
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Maryland Department of Natural Resources  
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Annapolis, MD 21401

U. S. NUCLEAR REGULATORY COMMISSION  
OPERATOR LICENSING INITIAL EXAMINATION REPORT

REPORT NO.: 50-170/OL-14-01

FACILITY DOCKET NO.: 50-170

FACILITY LICENSE NO.: R-84

FACILITY: Armed Forces Radiobiology Research Institute TRIGA Reactor

EXAMINATION DATES: June 25, 2014

SUBMITTED BY: \_\_\_\_\_ Date \_\_\_\_\_  
Patrick Isaac, Chief Examiner

**SUMMARY:**

During the week of June 23, 2014, the U.S. Nuclear Regulatory Commission (NRC) administered operator licensing examination to one Senior Reactor Operator (SRO) license candidate. The candidate passed all applicable portions of the examinations.

**REPORT DETAILS**

1. Examiners: Patrick Isaac, Chief Examiner, NRC

2. Results:

	RO PASS/FAIL	SRO PASS/FAIL	TOTAL PASS/FAIL
Written	0/0	1/0	1/0
Operating Tests	0/0	1/0	1/0
Overall	0/0	1/0	1/0

3. Exit Meeting:

Patrick Isaac, Chief Examiner, NRC  
Ian Gifford, Reactor Operations Supervisor

The NRC Examiner thanked the facility for their support in the administration of the examinations.

ENCLOSURE 1

U.S. NUCLEAR REGULATORY COMMISSION  
NON-POWER REACTOR LICENSE EXAMINATION

FACILITY: Armed Forces Radiobiology  
Research Institute (AFRRI)

REACTOR TYPE: TRIGA

DATE ADMINISTERED: June 25, 2014

CANDIDATE: \_\_\_\_\_

**INSTRUCTIONS TO CANDIDATE:**

Answers are to be written on the Answer sheet provided. Attach all Answer sheets to the examination. Point values are indicated in parentheses for each question. A 70% in each category is required to pass the examination. Examinations will be picked up three (3) hours after the examination starts.

<u>CATEGORY</u>	<u>% OF</u>	<u>CANDIDATE'S</u>	<u>% OF</u>	
<u>VALUE</u>	<u>TOTAL</u>	<u>SCORE</u>	<u>VALUE</u>	<u>CATEGORY</u>
<u>20.00</u>	<u>33.3</u>	_____	_____	A. REACTOR THEORY, THERMODYNAMICS AND FACILITY OPERATING CHARACTERISTICS
<u>20.00</u>	<u>33.3</u>	_____	_____	B. NORMAL AND EMERGENCY OPERATING PROCEDURES AND RADIOLOGICAL CONTROLS
<u>20.00</u>	<u>33.3</u>	_____	_____	C. FACILITY AND RADIATION MONITORING SYSTEMS
<u>60.00</u>		_____	_____	% TOTALS
		<u>FINAL GRADE</u>		

All work done on this examination is my own. I have neither given nor received aid.

\_\_\_\_\_  
Candidate's Signature

ENCLOSURE 2

A. RX THEORY, THERMO & FAC OP CHARS

**A N S W E R   S H E E T**

Multiple Choice (Circle or X your choice)

If you change your Answer, write your selection in the blank.

A01 a b c d \_\_\_\_

A02 a b c d \_\_\_\_

A03 a b c d \_\_\_\_

A04 a b c d \_\_\_\_

A05 a b c d \_\_\_\_

A06 a b c d \_\_\_\_

A07 a b c d \_\_\_\_

A08 a b c d \_\_\_\_

A09 a b c d \_\_\_\_

A10 a b c d \_\_\_\_

A11 a b c d \_\_\_\_

A12 a b c d \_\_\_\_

A13 a b c d \_\_\_\_

A14 a b c d \_\_\_\_

A15 a b c d \_\_\_\_

A16 a b c d \_\_\_\_

A17 a b c d \_\_\_\_

A18 a b c d \_\_\_\_

A19 a b c d \_\_\_\_

A20 a b c d \_\_\_\_

(\*\*\*\*\* END OF CATEGORY A \*\*\*\*\*)

B. NORMAL/EMERG PROCEDURES & RAD CON

**A N S W E R   S H E E T**

Multiple Choice (Circle or X your choice)

If you change your Answer, write your selection in the blank.

B01 a b c d \_\_\_\_

B02 a b c d \_\_\_\_

B03 a \_\_\_\_ b \_\_\_\_ c \_\_\_\_ d \_\_\_\_ (0.25 each)

B04 a b c d \_\_\_\_

B05 a b c d \_\_\_\_

B06 a b c d \_\_\_\_

B07 a \_\_\_\_ b \_\_\_\_ c \_\_\_\_ d \_\_\_\_ (0.25 each)

B08 a b c d \_\_\_\_

B09 a b c d \_\_\_\_

B10 a b c d \_\_\_\_

B11 a b c d \_\_\_\_

B12 a b c d \_\_\_\_

B13 a b c d \_\_\_\_

B14 a b c d \_\_\_\_

B15 a b c d \_\_\_\_

B16 a b c d \_\_\_\_

B17 a b c d \_\_\_\_

B18 a b c d \_\_\_\_

B19 a b c d \_\_\_\_

B20 a \_\_\_\_ b \_\_\_\_ c \_\_\_\_ d \_\_\_\_ (0.25 each)

(\*\*\*\*\* END OF CATEGORY B \*\*\*\*\*)

C. PLANT AND RAD MONITORING SYSTEMS

**A N S W E R   S H E E T**

Multiple Choice (Circle or X your choice)

If you change your Answer, write your selection in the blank.

C01 a b c d \_\_\_\_

C02 a b c d \_\_\_\_

C03 a b c d \_\_\_\_

C04 a b c d \_\_\_\_

C05 a b c d \_\_\_\_

C06 a b c d \_\_\_\_

C07 a b c d \_\_\_\_

C08 a \_\_\_\_ b \_\_\_\_ c \_\_\_\_ d \_\_\_\_ (0.50 each)

C09 a b c d \_\_\_\_

C10 a b c d \_\_\_\_

C11 a b c d \_\_\_\_

C12 a b c d \_\_\_\_

C13 a b c d \_\_\_\_

C14 a b c d \_\_\_\_

C15 a \_\_\_\_ b \_\_\_\_ c \_\_\_\_ (0.33 each)

C16 a b c d \_\_\_\_

C17 a b c d \_\_\_\_

C18 a b c d \_\_\_\_

C19 a b c d \_\_\_\_

(\*\*\*\*\* END OF CATEGORY C \*\*\*\*\*)  
(\*\*\*\*\* END OF EXAMINATION \*\*\*\*\*)



## NRC RULES AND GUIDELINES FOR LICENSE EXAMINATIONS

During the administration of this examination the following rules apply:

1. Cheating on the examination means an automatic denial of your application and could result in more severe penalties.
2. After the examination has been completed, you must sign the statement on the cover sheet indicating that the work is your own and you have neither received nor given assistance in completing the examination. This must be done after you complete the examination.
3. Restroom trips are to be limited and only one candidate at a time may leave. You must avoid all contacts with anyone outside the examination room to avoid even the appearance or possibility of cheating.
4. Use black ink or dark pencil only to facilitate legible reproductions.
5. Print your name in the blank provided in the upper right-hand corner of the examination cover sheet and each Answer sheet.
6. Mark your Answers on the Answer sheet provided. **USE ONLY THE PAPER PROVIDED AND DO NOT WRITE ON THE BACK SIDE OF THE PAGE.**
7. The point value for each question is indicated in [brackets] after the question.
8. If the intent of a question is unclear, ask questions of the examiner only.
9. When turning in your examination, assemble the completed examination with examination questions, examination aids and Answer sheets. In addition turn in all scrap paper.
10. Ensure all information you wish to have evaluated as part of your Answer is on your Answer sheet. Scrap paper will be disposed of immediately following the examination.
11. To pass the examination you must achieve a grade of 70 percent or greater in each category.
12. There is a time limit of three (3) hours for completion of the examination.

EQUATION SHEET

$$\dot{Q} = \dot{m} c_p \Delta T = \dot{m} \Delta H = U A \Delta T$$

$$P_{\max} = \frac{(\beta - \rho)^2}{(2\alpha \ell)}$$

$$\lambda_{\text{eff}} = 0.1 \text{ sec}^{-1}$$

$$P = P_0 e^{\ell/T}$$

$$SCR = \frac{S}{-\rho} \cong \frac{S}{1 - K_{\text{eff}}}$$

$$\ell^* = 1 \times 10^{-4} \text{ sec}$$

$$SUR = 26.06 \left[ \frac{\lambda_{\text{eff}} \rho + \dot{\rho}}{\bar{\beta} - \rho} \right]$$

$$CR_1 (1 - K_{\text{eff}_1}) = CR_2 (1 - K_{\text{eff}_2})$$

$$CR_1 (-\rho_1) = CR_2 (-\rho_2)$$

$$P = \frac{\beta(1 - \rho)}{\bar{\beta} - \rho} P_0$$

$$M = \frac{1}{1 - K_{\text{eff}}} = \frac{CR_2}{CR_1} \quad P = P_0 10^{SUR(t)}$$

$$M = \frac{1 - K_{\text{eff}_1}}{1 - K_{\text{eff}_2}}$$

$$SDM = \frac{1 - K_{\text{eff}}}{K_{\text{eff}}}$$

$$T = \frac{\ell^*}{\rho - \bar{\beta}}$$

$$T = \frac{\ell^*}{\rho} + \left[ \frac{\bar{\beta} - \rho}{\lambda_{\text{eff}} \rho} \right]$$

$$T_{\frac{1}{2}} = \frac{0.693}{\lambda}$$

$$\Delta \rho = \frac{K_{\text{eff}_2} - K_{\text{eff}_1}}{K_{\text{eff}_1} K_{\text{eff}_2}}$$

$$\rho = \frac{K_{\text{eff}} - 1}{K_{\text{eff}}}$$

$$DR = DR_0 e^{-\lambda t}$$

$$DR_1 d_1^2 = DR_2 d_2^2$$

$$DR = \frac{6 Ci E(n)}{R^2}$$

$$\frac{(\rho_2 - \beta)^2}{Peak_2} = \frac{(\rho_1 - \beta)^2}{Peak_1}$$

DR – Rem, Ci – curies, E – Mev, R – feet

**1 Curie = 3.7 x 10<sup>10</sup> dis/sec**

**1 kg = 2.21 lbm**

**1 Horsepower = 2.54 x 10<sup>3</sup> BTU/hr**

**1 Mw = 3.41 x 10<sup>6</sup> BTU/hr**

**1 BTU = 778 ft-lbf**

**°F = 9/5 °C + 32**

**1 gal (H<sub>2</sub>O) ≈ 8 lbm**

**°C = 5/9 (°F - 32)**

**c<sub>p</sub> = 1.0 BTU/hr/lbm/°F**

**c<sub>p</sub> = 1 cal/sec/gm/°C**



# Armed Forces Radiobiology Research Institute

## Operator Licensing Examination

Week of June 23, 2014

**QUESTION A.01 [1.0 point]**

Which ONE of the following correctly describes the SIX- FACTOR FORMULA?

- a.  $K_{\infty} = K_{\text{eff}}$  \* the reproduction factor
- b.  $K_{\infty} = K_{\text{eff}}$  \* the total leakage probability
- c.  $K_{\text{eff}} = K_{\infty}$  \* the total non-leakage probability
- d.  $K_{\text{eff}} = K_{\infty}$  \* (the resonance escape probability \* the reproduction factor)

**QUESTION A.02 [1.0 point]**

Reactor power is increasing from 100 W to 10 kW in steady state mode. Which ONE of the following best describes the values of  $K_{\text{eff}}$  and  $\rho$  during the power increment?

- a.  $K_{\text{eff}} = 1$  and  $\rho = 0$
- b.  $K_{\text{eff}} = 1$  and  $\rho = 1$
- c.  $K_{\text{eff}} > 1$  and  $0 < \rho < \beta\text{-eff}$
- d.  $K_{\text{eff}} > 1$  and  $\beta\text{-eff} < \rho < 1$

**QUESTION A.03 [1.0 point]**

Few minutes following a reactor scram, the reactor period has stabilized and the power level is decreasing at a **CONSTANT** rate. Given that reactor power at time  $t_{\text{constant}}$  is 10 kW power, what will it be one minute later?

- a. 0.2 kW
- b. 4.7 kW
- c. 7.5 kW
- d. 21 kW

**QUESTION A.04 [1.0 point]**

A reactor with  $K_{\text{eff}} = 0.7$  contributes 2000 neutrons in the first generation. How many **total neutrons** are there after the second generation?

- a. 2250
- b. 2600
- c. 3400
- d. 4800

**QUESTION A.05 [1.0 point]**

Reactor A has a  $K_{\text{eff}}$  of 0.1 and reactor B has a  $K_{\text{eff}}$  of 0.8.  $K_{\text{eff}}$  is increased by 0.1 for each reactor. The amount of reactivity added in reactor A is \_\_\_\_\_ in reactor B for the same increment.

- a. less than
- b. same
- c. eight times
- d. thirty-six times

**QUESTION A.06 [1.0 point]**

In a just critical reactor, adding \$0.50 worth of reactivity in the SQUARE-WAVE MODE will cause:

- a. A sudden drop in delayed neutrons
- b. The reactor period to be equal to  $(\beta - \rho)/\lambda \rho$
- c. A number of prompt neutrons equals to a number of delayed neutrons
- d. The resultant period to be a function of the prompt neutron lifetime ( $T = \ell^*/\rho$ )

Section A - Reactor Theory, Thermohydraulics & Fac. Operating Characteristics

- 10 -

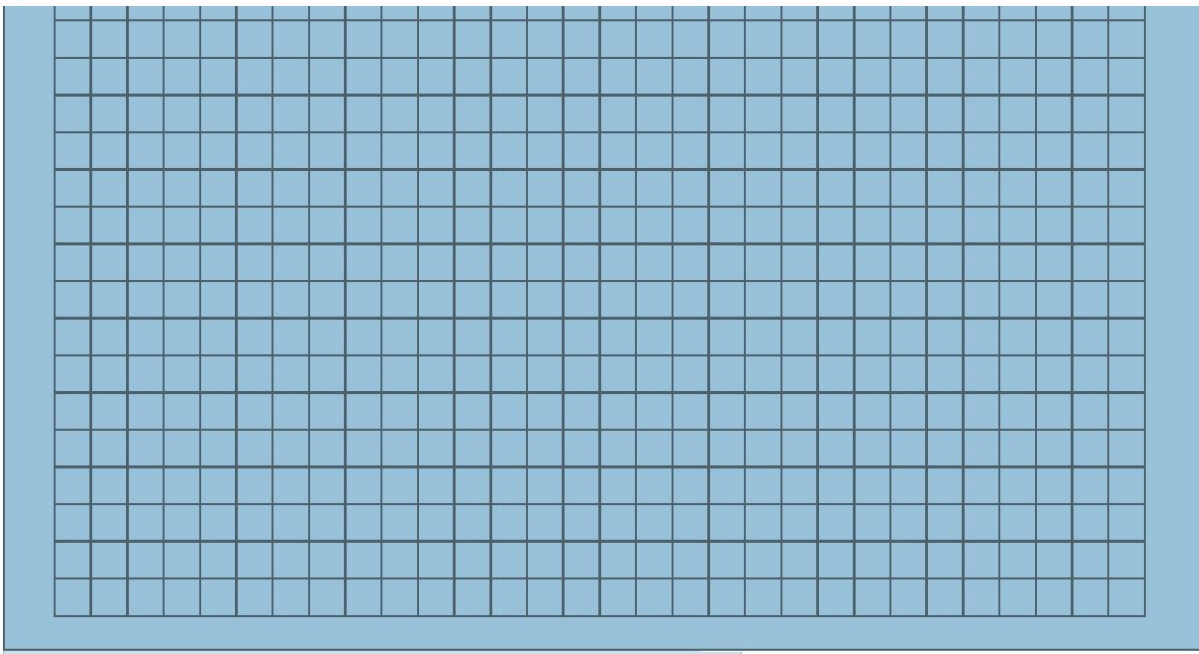
**QUESTION A.07 [1.0 point]**

The following data was obtained during a reactor fuel load.

<u>Step</u>	<u>No. of Elements</u>	<u>Detector A (count/sec)</u>
1	0	100
2	4	120
3	8	140
4	12	200
5	15	400

The estimated number of **additional** elements required to achieve criticality is between:

- a. 2 to 3
- b. 4 to 5
- c. 6 to 8
- d. 8 to 10



Section A - Reactor Theory, Thermohydraulics & Fac. Operating Characteristics

- 11 -

**QUESTION A.08 [1.0 point]**

If the mean generation time for neutrons in a reactor is 0.1 sec and  $k = 1.001$ , the time for the power to double is:

- a. 9 seconds
- b. 69 seconds
- c. 100 seconds
- d. 180 seconds

**QUESTION A.09 [1.0 point]**

Which ONE of the following is a number of neutrons in the tritium nucleus ( ${}_1\text{T}^3$  or  ${}_1\text{H}^3$ )?

- a. 1
- b. 2
- c. 3
- d. 4

**QUESTION A.10 [1.0 point]**

You are the reactor operator performing two pulsing operations. The first pulse has a reactivity worth of **\$1.20** which results in a peak power of **200 MW**. If the second pulse has a reactivity worth of **\$2.00**, the corresponding peak power is:

Given:

$\beta_{eff} = 0.0070$

- a. 1000 MW
- b. 1750 MW
- c. 2500 MW
- d. 5000 MW

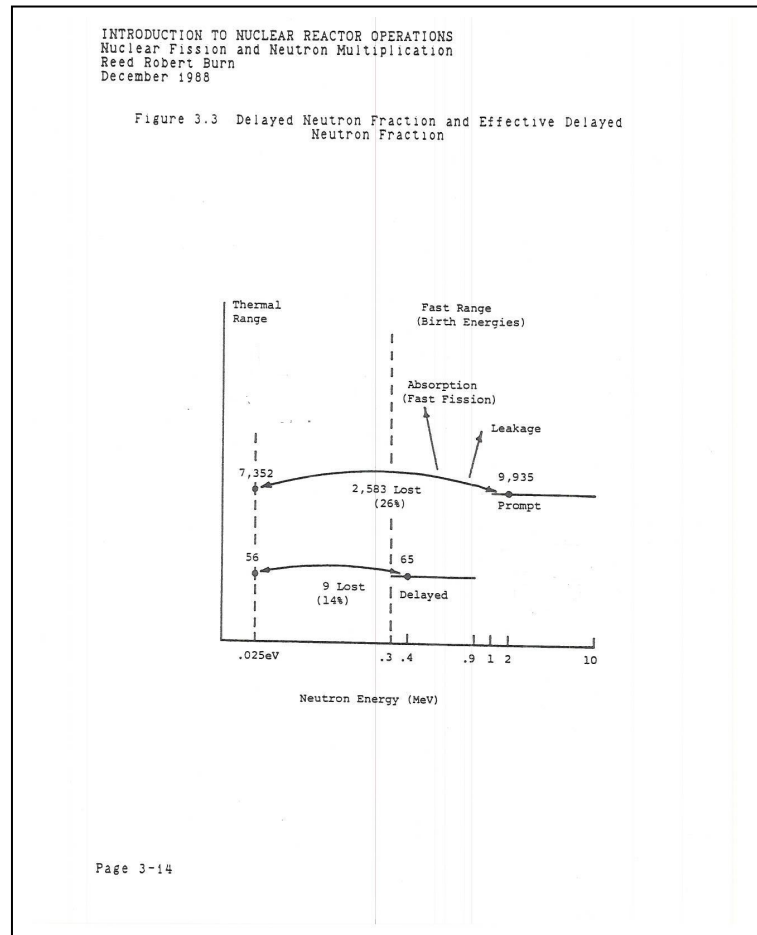
## Section A - Reactor Theory, Thermohydraulics & Fac. Operating Characteristics

- 12 -

### QUESTION A.11 [1.0 point]

Using Figure 3.3 attached, calculate the effective delayed neutron fraction ( $\beta$ -effective). At birth energies, there are 65 delayed neutrons and 9935 prompt neutrons. In the process of slowing down, there are only 56 delayed neutrons and 7352 prompt neutrons at the thermal range. The resultant  $\beta$ -effective of Figure 3.3 is:

- a. 0.00654
- b. 0.00756
- c. 0.00762
- d. 0.00348





**QUESTION A.12 [1.0 point]**

Delayed neutrons are produced by:

- a. decay of N-16
- b. Photoelectric Effect
- c. decay of fission fragments
- d. directly from the fission process

**QUESTION A.13 [1.0 point]**

Which ONE of the following is the MAIN reason for operating reactor with thermal neutrons instead of fast neutrons?

- a. The atomic weight of thermal neutrons is larger than fast neutrons, therefore thermal neutrons slow down more easily to be captured by the fuel.
- b. The neutron lifetime of thermal neutrons is longer than fast neutrons, so the fuel has enough time to capture thermal neutrons.
- c. Fast neutrons give off higher radiation than thermal neutrons. Reactor needs to reduce radiation exposure by using thermal neutrons.
- d. The fission cross section of the fuel is much higher for thermal neutrons than fast neutrons.

**QUESTION A.14 [1.0 point]**

A reactor is subcritical with  $K_{\text{eff}}$  of 0.955. Which ONE of the following is the MINIMUM reactivity ( $\rho K/K$ ) that must be added to produce PROMPT criticality? Given  $\beta_{\text{eff}}=0.007$

- a. 0.0052
- b. 0.0070
- c. 0.0540
- d. 0.9620

**QUESTION A.15 [1.0 point]**

Which ONE of the following is a fission product that has a large neutron capture cross section and plays a significant role in reactor physics?

- a. B-10
- b. Ar-41
- c. Xe-135
- d. Cs-137

**QUESTION A.16 [1.0 point]**

Which ONE of the following nuclides will cause a fast neutron to lose the most energy per collision?

- a. H<sub>1</sub>
- b. B<sub>10</sub>
- c. C<sub>12</sub>
- d. U<sub>238</sub>

**QUESTION A.17 [1.0 point]**

Which ONE of the following best describes the effects of moderator temperature decrease on neutron multiplication?

- a. Fast non-leakage probability ↑; Thermal non-leakage probability ↓; Rod worth ↑
- b. Fast non-leakage probability ↓; Thermal non-leakage probability ↓; Rod worth ↑
- c. Fast non-leakage probability ↑; Thermal non-leakage probability ↑; Rod worth ↓
- d. Fast non-leakage probability ↑; Thermal non-leakage probability ↑; Rod worth ↑

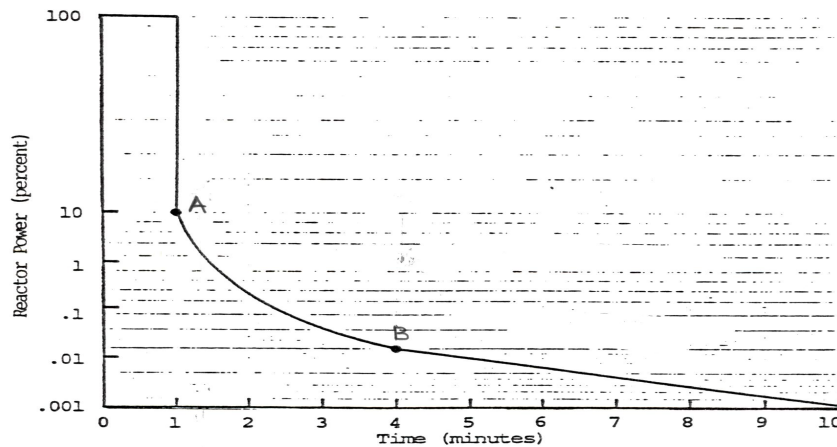
**QUESTION A.18 [1.0 point]**

The following graph shows the reactor time behavior following a reactor scram. Which ONE of the following best describes the transition of power between point A and B after the initial insertion?

- a. An immediate decrease in the prompt neutron fraction due to leakage, absorption, and a reduction in the fission rate
- b. Fission product gases such as xenon begin to buildup causing the expansion of fuel density
- c. The longest lived delayed neutron precursor begins to effect
- d. The short lived delayed neutron precursors begin to effect

INTRODUCTION TO NUCLEAR REACTOR OPERATIONS  
Reactor Kinetics  
Reed Robert Burn  
December 1988

Figure 4.3 Reactor Time Behavior Following a Reactor Scram



**QUESTION A.19 [1.0 point]**

Which ONE of the following physical characteristics of the TRIGA fuel is the main contributor for the prompt negative temperature coefficient?

- a. As the fuel heats up the resonance absorption peaks broaden and increases the likelihood of neutron absorption in U-238
- b. As the fuel heats up a rapid increase in moderator temperature occurs through conduction and convection heat transfer mechanisms which adds negative reactivity
- c. As the fuel heats up fission product poisons (e.g., Xe) increase in concentration within the fuel matrix and add negative reactivity via neutron absorption
- d. As the fuel heats up the oscillating hydrogen in the ZrH lattice imparts energy to a thermal neutron, thereby increasing its mean free path and probability of escape

**QUESTION A.20 [1.0 point]**

The effective target area in  $\text{cm}^2$  presented by a single nucleus to an incident neutron beam is defined as:

- a. a macroscopic cross section
- b. a microscopic cross section
- c. a mean free path
- d. a neutron flux

Section B - Normal/Emergency Procedures and Radiological Controls

- 17 -

**QUESTION B.01 [1.0 point, 0.25 each]**

Per AFRRRI Emergency Classification, receiving an official report of a severe natural phenomenon on site causing damage to the reactor facility is an example of:

- a. Normal Operations
- b. Events Less Severe than the Lowest Category
- c. Notification of Unusual Events
- d. Alert

**QUESTION B.02 [1.0 point]**

The radiation from an unshielded source is 1 rem/hr. When you insert 60 mm thickness of lead sheet, the radiation level is reduced to 250 mrem/hr. What is the half-value-layer of lead? (HVL: thickness of lead required so that the original intensity will be reduced by half)?

- a. 10 mm
- b. 20 mm
- c. 30 mm
- d. 40 mm

**QUESTION B.03 [1.0 point, 0.25 each]**

Match each one of the Technical Specification Limits in column A with its corresponding value in column B. (Each limit has only one answer, values in Column B can be used once, more than once or not at all.)

<u>Column A</u>	<u>Column B (limit shall not exceed)</u>
a. Maximum excess reactivity	1. \$0.25
b. Sum of all experiments	2. \$0.50
c. Minimum Shutdown Margin	3. \$2.00
d. Maximum Step Insertion	4. \$3.00
	5. \$4.00
	6. \$5.00

Section B - Normal/Emergency Procedures and Radiological Controls

- 18 -

**QUESTION B.04 [1.0 point]**

Which ONE of the following conditions is NOT a violation of a Limiting Condition for Operations?

- a. Reactor operator conducted a pulse. The peak power reached 2500 MW
- b. Reactor was at full power. The pumps failed, causing the primary coolant temperature reached 65 °C
- c. The minimum shutdown margin was found to be \$0.25 in the reference core condition
- d. Area Radiation Monitor Exposure Room 1 was NOT operable during reactor operation

**QUESTION B.05 [1.0 point]**

You are a radiation worker. Which one of the following is your annual limit to the skin of the whole body?

- a. the deep-dose equivalent of 5 Rems
- b. the shallow-dose equivalent of 50 Rems
- c. the committed-dose equivalent of 50 Rems
- d. the sum of deep-dose equivalent and the committed-dose equivalent of 50 Rems

**QUESTION B.06 [1.0 point]**

A radioactive source reads 2 Rem/hr on contact. Five hours later, the same source reads 1.0 Rem/hr. How long will it take for the source to decay from a reading of 2 Rem/hr to 20 mRem/hr?

- a. 8 hours
- b. 16 hours
- c. 33 hours
- d. 41 hours

Section B - Normal/Emergency Procedures and Radiological Controls

- 19 -

**QUESTION B.07 [1.0 point]**

Match each logbook entry in column A with its corresponding color in column B. (Value in Column B can be used once, more than once or not at all.)

<u>Column A</u>	<u>Column B</u>
a. Close the Pb shield doors	1. Green
b. Move core from 250 to 500 position	2. Red
c. Turn Stack Gas Monitor pump OFF for maintenance	3. Black
d. Load sample to CET	4. Orange

**QUESTION B.08 [1.0 point]**

Assume an individual has received whole body occupational exposures of:

- 25 mrad of gamma
- 2 mrad of alpha
- 1 mrad of neutrons with unknown energy

What would be the cumulative dose equivalent ( $H_T$ ) in mrem for this individual?

- a. 28 mrem
- b. 55 mrem
- c. 66 mrem
- d. 75 mrem

**QUESTION B.09 [1.0 point]**

An example of Byproduct Material would be \_\_\_\_\_.

- a. Ar-41
- b. U-235
- c. U-236
- d. Pu-239

Section B - Normal/Emergency Procedures and Radiological Controls

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**QUESTION B.10 [1 point]**

Which ONE of the following is the **MINIMUM** staffing requirement when the reactor is NOT secured?

- a. 1 Reactor Facility Director in the control room + 1 HP on call
- b. 1 RO in the control room + 1 staff member + 1 RO on call + 1 HP on call
- c. 1 RO in the control room + 1 staff member + 1 SRO on call + 1 HP on call
- d. 1 SRO in the control room + 1 Reactor Supervisor on call + 1 HP in the control room

**QUESTION B.11 [1.0 point]**

Reactor is at full power. Half-way through a 6-hour operation, you discover that the ventilation fans are OFF with dampers OPEN. Which ONE of the following actions should you take?

- a. Immediately secure reactor operations. This event is a Technical Specification (TS) violation
- b. Immediately secure reactor. This event is NOT a TS violation because the dampers are still in opening positions
- c. Continue with reactor operation. Up to 48 hours is allowed to run reactor before repairing the fans
- d. Continue with reactor operations. The AFRRI Technical Specifications requires the ventilation fans turn OFF during full power.

**QUESTION B.12 [1.0 point]**

Each fuel experiment shall be limited such that the total radioactivity inventory of iodine isotopes 131 through 135 is no greater than \_\_\_\_\_.

- a. 130 millicuries
- b. 300 millicuries
- c. 1300 millicuries
- d. 3000 millicuries



Section B - Normal/Emergency Procedures and Radiological Controls

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**QUESTION B.13 [1.0 point]**

Which ONE of the following requires NRC approval for changes?

- a. Revise the Administrative Procedure A3 - Facility Modification
- b. Revise the requalification operator licensing examination
- c. Delete Operational Procedure 2 – Reactor Staff Training
- d. Change the Reactor Operations Supervisor's years of nuclear experience from 3 years to 1 year described in TS 6.1.3

**QUESTION B.14 [1.0 point]**

You, as a Reactor Operator, is performing a fuel element inspection. In measuring the lateral bend, you find the bend of one fuel element exceeds the original bend by 0.10 inches. For this measurement, you will:

- a. continue the fuel inspection because this bend is within TS limit
- b. continue the fuel inspection because the Technical Specifications require the elongation measurement only
- c. stop the fuel inspection; you immediately report the result to the supervisor because it is considered a damaged fuel element
- d. stop the fuel inspection, you immediately report the result to the U.S. NRC since it is a reportable occurrence

**QUESTION B.15 [1.0 point]**

Exposing a 2 mCi check source to the continuous air monitor (CAM) detector to verify whether it is operable is considered to be \_\_\_\_\_.

- a. a channel calibration
- b. a channel check
- c. a channel test
- d. a channel validation

Section B - Normal/Emergency Procedures and Radiological Controls

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**QUESTION B.16 [1.0 point]**

Which ONE of the following modifications would be considered a "50.59" for which the AFRRRI Reactor Facility must file a request to NRC for change? The facility plans to:

- a. Replace an identical NPP-1000
- b. Measure a control rod worth with new method
- c. Replace a fission chamber with a compensated ion chamber for the Linear Channel
- d. Perform a reactor power calibration with the new resistance temperature detector (RTD) probe

**QUESTION B.17 [1.0 point]**

A significant loss of water occurs in the reactor pool due to a rupture of the pool wall. Which ONE of the following is most likely the greatest concern as a result of this event?

- a. Zirconium-Hydrides interact with oxygen in air, releasing explosive hydrogen gas due to TRIGA fuel overheating
- b. Fission products release due to cladding rupture
- c. Groundwater contamination to the surrounding water table
- d. Increased personnel exposure to higher amounts of radiation

**QUESTION B.18 [1.0 point]**

You plan to perform a 200 kW in Square Wave Mode (Critical). The worth of the desired insertion for the Transient rod will be \_\_\_\_\_.

- a. \$1.00
- b. \$0.85
- c. \$0.75
- d. \$0.60

Section B - Normal/Emergency Procedures and Radiological Controls

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**QUESTION B.19 [1.0 point]**

"The reactor room shall contain a minimum free volume of 22,000 cubic feet." This is an example of

- a. Design Features
- b. Surveillance Requirements
- c. Limiting Conditions for Operation (LCO)
- d. Limiting Safety System Setting (LSSS)

**QUESTION B.20 [1.0 point]**

In the event of a suspected fuel leak, which ONE of the following nuclides would most likely be found in the Continuous Air Monitor?

- a. Ar-41
- b. Kr-85
- c. Cs-131
- d. Co-60

\*\*\*\*\* End of Section B \*\*\*\*\*

### Section C: Plant and Rad Monitoring Systems

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**QUESTION C.01 [1.0 point]**

Reactor is at 200 kW with the Pb doors fully closed. You accidentally press the Pb-door OPEN switch. Which ONE of the following is an expected reactor system response?

- a. Reactor is still in power and the Pb doors start opening
- b. Reactor is still in power, but you cannot withdraw the control rods
- c. Reactor automatically scrams and the PB doors start opening
- d. Reactor automatically scrams and the PB doors stay in fully closed position

**QUESTION C.02 [1.0 point]**

The MAIN purpose of a 1 foot thick wood lining in both exposure rooms is to:

- a. increase the neutron flux for experiments
- b. reduce the effects of secondary gamma radiation by minimizing fast neutron activation of the concrete biological shield
- c. reduce the amount of Ar-41 produced in the exposure rooms due to neutron activation of Ar-40
- d. increase a lifetime of the concrete biological shield by minimizing thermal neutron activation of the concrete materials

**QUESTION C.03 [1.0 point]**

A purpose of the interlock to prevent withdrawal of more than one control rod at a time is to prevent:

- a. inadvertently large reactivity insertion
- b. damage of control rod drive system
- c. initiation of a pulse while on a positive period
- d. increase of prompt neutrons when the reactor is in Square Wave mode

Section C: Plant and Rad Monitoring Systems

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**QUESTION C.04 [1.0 point]**

An irradiated fuel element is NOT to be removed unshielded from the pool with a power history greater than \_\_\_\_\_, in the previous \_\_\_\_\_ from the reactor pool.

- a. 10 KW / 1 month
- b. 1 KW / 2 weeks
- c. 5 KW / 1 weeks
- d. 0.1 KW / 2 days

**QUESTION C.05 [1.0 point]**

The Transient Rod Air Pressure is normally set between:

- a. 73 – 77 psig
- b. 78 – 82 psig
- c. 83 – 87 psig
- d. 88 – 92 psig

**QUESTION C.06 [1.0 point]**

The Safe Rod is located in core position:

- a. D-1
- b. D-7
- c. D-13
- d. E-1

Section C: Plant and Rad Monitoring Systems

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**QUESTION C.07 [1.0 point]**

The source interlock system will prevent rod withdrawal unless source level is above a preset level. This source interlock signal comes from:

- a. NPP-1000
- b. NP-1000
- c. NM-1000
- d. Action Pack, AP-1000

**QUESTION C.08 [2.0 point, 0.5 each]**

Reactor is in operation. Match the input signals listed in column A with their AUTOMATIC responses listed in column B. (Items in column B may be used more than once or not at all.)

Column A

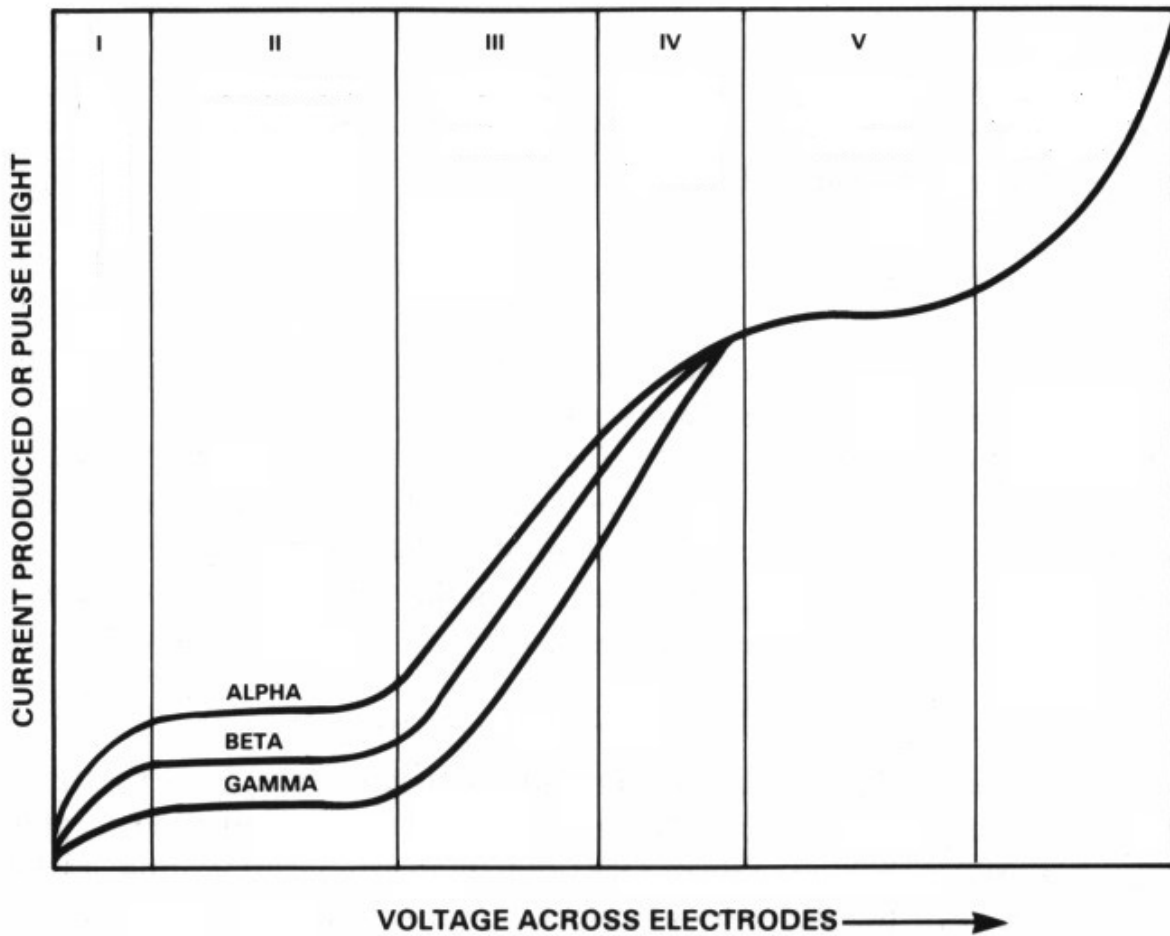
Column B

- |                                     |                     |
|-------------------------------------|---------------------|
| a. Loss of NPP-1000 High Voltage    | 1. Normal Operation |
| b. Low pool level = 8 in.           | 2. Alarm ONLY       |
| c. Radiation Area Monitor R-1 alarm | 3. Interlock        |
| d. Perform pulse at 2 kW            | 4. Scram            |

**QUESTION C.09 [1.0 point]**

Attached is the gas-filled detector curve. Which ONE of the following is the Geiger Mueller region?

- a. Region II
- b. Region III
- c. Region IV
- d. Region V



Effect of voltage on a gas-filled detector.

Section C: Plant and Rad Monitoring Systems

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**QUESTION C.10 [1.0 point]**

The MAIN purpose of the dashpot installed at the bottom of the barrel of a control rod is to:

- a. prevent structure damage to the barrel
- b. reduce bottoming impact during a scram
- c. increase the rod scram time for the rod drop test
- d. Increase the rod speed during an initial withdrawal

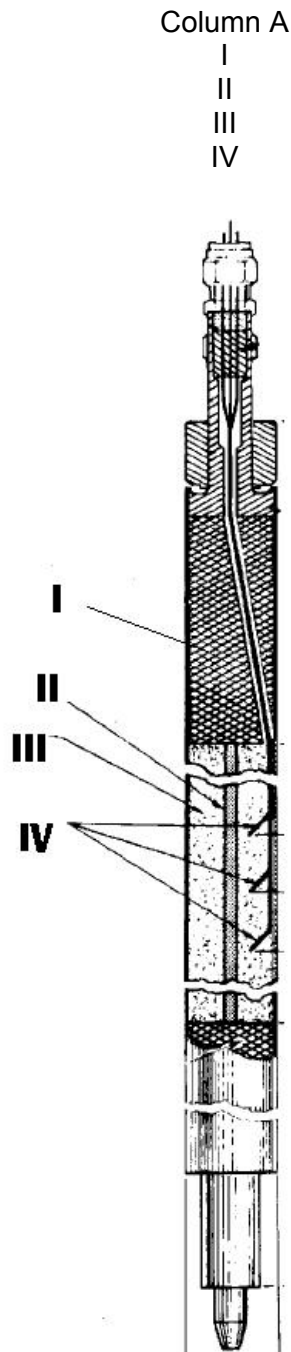


Section C: Plant and Rad Monitoring Systems

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**QUESTION C.11 [1.0 point]**

Using the diagram of an instrumented fuel element, select the appropriate materials associated with its locator.



Column B

- A. Zirconium Hydride-Uranium
- B. Stainless steel
- C. Erbium Burnable Poison
- D. Graphite Reflector
- E. Zirconium Rod
- F. Spacer
- G. Thermocouples

- a. I.A, II.E, III.C, IV.G
- b. I.D, II.G, III.A, IV.F
- c. I.D, II.E, III.A, IV.G
- d. I.C, II.A, III.B, IV.G

Section C: Plant and Rad Monitoring Systems

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**QUESTION C.12 [1.0 point]**

After the performance of a Thermal Power Calibration, the Safety Channel # 2 indicates only 95 % of actual power. To complete the calibration, you should:

- a. raise the NP-1000 detector position to increase channel indication
- b. lower the NP-1000 detector position to increase channel indication
- c. lower the NPP-1000 detector to increase channel indication
- d. No adjustment of detector is required because the actual power and indicated power are within 5% of each other

**QUESTION C.13 [1.0 point]**

You plan to perform a \$1.50 subcritical pulse. Using the Transient Rod worth curve provided, find the initial transient rod position when you bring the reactor to cold critical. The Transient rod will be brought to:

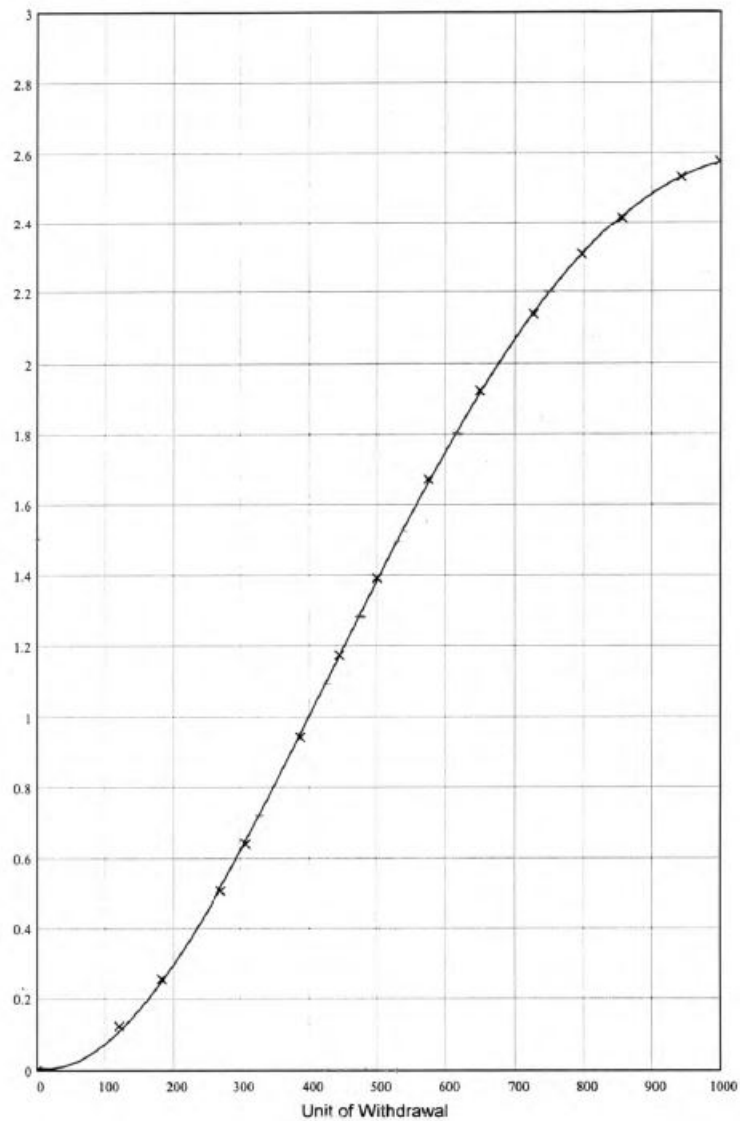
- a. fully down position
- b. fully up position
- c. between 425 – 435 position
- d. between 520 – 530 position

## Section C: Plant and Rad Monitoring Systems

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REACTIVITY INSERTION of TRANS ROD  
Position 500 TOTAL WORTH(\$): W = 2.578  
26 October 1998 CET OUT

Reactivity Inserted  
(\$)



Section C: Plant and Rad Monitoring Systems

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**QUESTION C.14 [1.0 point]**

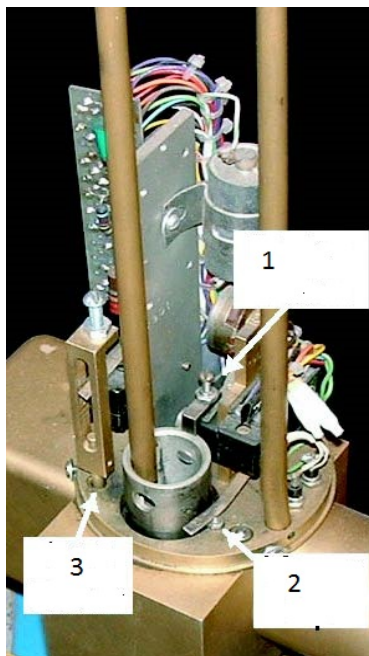
During the annual calibration, you perform a pulsing operation to collect the reading on the peak power channel (nv) and integrated power-time channel (nvt). The nv channel information comes from the \_\_\_\_\_ and the nvt channel information comes from the \_\_\_\_\_.

- a. NPP 1000 channel, NM 1000 channel
- b. NM 1000 channel, NPP 1000 channel
- c. NPP 1000 channel, NP 1000 channel
- d. NPP 1000 channel; NPP 1000 channel

**QUESTION C.15 [1.0 point, 1/3 each]**

Use the following diagram of the control rod. Match the three limit switches listed in Column A to the appropriate labels in Column B?

<u>Column A</u>	<u>Column B</u>
a. Magnet Down	1
b. Rod Down	2
c. Magnet Up	3



## Section C: Plant and Rad Monitoring Systems

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### **QUESTION C.16 [1.0 point]**

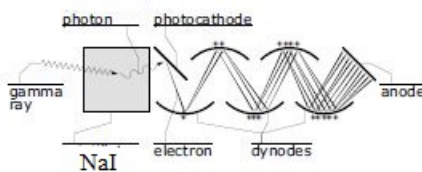
During reactor operation, a leak develops in the SECONDARY to PRIMARY heat exchanger. Which ONE of the following correctly explains how reactor pool level will be affected?

- a. Pool level will increase because the Primary pressure is HIGHER than the Secondary pressure
- b. Pool Level will increase because the Primary pressure is LOWER than the Secondary pressure
- c. Pool Level will be the same because the Primary pressure is EQUAL to the Secondary pressure
- d. Pool Level will decrease because the Primary pressure is LOWER than Secondary pressure

### **QUESTION C.17 [1.0 point]**

The figure attached is a basic design of :

- a. Thermoluminescent Dosimeter (TLD)
- b. Film badge
- c. Pocket ionization chamber
- d. Scintillation detector



Section C: Plant and Rad Monitoring Systems

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**QUESTION C.18 [1.0 point]**

Which ONE of the statements below describes the operation of the solenoid valve of the Transient rod air system? The Transient rod air system is consisted of:

- a. Three ways solenoid. When the solenoid valve is **energized**, the vent (exhaust) port is closed, the supply port is opened and the actual port (to the cylinder) is opened. Air from the accumulator is continuously supplied to the pneumatic cylinder of the Transient rod.
- b. Two ways solenoid. When the solenoid valve **energized**, the supply port opened and the actual port to the cylinder opened. Air from the accumulator is continuously supplied to the pneumatic cylinder of the Transient rod.
- c. Three ways solenoid. When the solenoid valve is **de-energized**, the vent (exhaust) port is closed, the supply port is closed and the actual port (to the cylinder) is opened. Air from the accumulator is continuously supplied to the pneumatic cylinder of the Transient rod.
- d. Two ways solenoid. When the solenoid valve **de-energized**; the actual port (to the cylinder) is closed. Air flows from pneumatic cylinder back to the accumulator.

**QUESTION C.19 [1.0 point]**

Which ONE of the following best describes how to calculate the activity worth of experimental materials?

- a. Calculate the radioactive decay of the experimental materials
- b. Measure the density and mass of the experimental materials
- c. Calculate the difference between K-excess with and without the experimental materials
- d. Calculate the difference REG rod position between 5 KW with and without the experimental material, and then determine the worth

\*\*\*\*\* End of Section C \*\*\*\*\*  
\*\*\*\*\* End of the Exam \*\*\*\*\*

Section A: Theory, Thermo & Facility Operating Characteristics

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**A.01**

Answer: c

Reference: Burn, R., *Introduction of Nuclear Reactor Operations*, © 1988, Sec 3.3

**A.02**

Answer: c

Reference: Burn, R., *Introduction of Nuclear Reactor Operations*, © 1988, Sec 4.2

**A.03**

Answer: b

Reference:  $P = P_0 e^{-t/T} = 10 \text{ kW} \mid e^{(60\text{sec}/-80\text{sec})} = 10 \text{ kW} * e^{-0.75} = 0.472 \mid 10 \text{ kW} = 4.7 \text{ kW}$

**A.04**

Answer: c

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, © 1982, § 5.3, p. 5.6

2-nd generation =  $n + K*n = 2000 + 1400 = 3400$  neutrons

**A.05**

Answer: d

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, © 1982, Sec 3.3.3, page 3-21.

$\Delta\rho \text{ reactor A} = (K_{eff1} - K_{eff2}) / (K_{eff1} * K_{eff2}) = (0.2 - 0.1) / (0.2 * 0.1) = 5 \Delta k/k$

$\Delta\rho \text{ reactor B} = (K_{eff1} - K_{eff2}) / (K_{eff1} * K_{eff2}) = (0.9 - 0.8) / (0.9 * 0.8) = 0.139 \Delta k/k$

$5 / 0.139 = 36$

**A.06**

Answer: b

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, © 1988, Sec 4.6, page 4-17

**A.07**

Answer: a

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, © 1982, Sec 5.5, page 5-18-5-25.

**A.08**

Answer: b

Reference: Period  $T = l^*/\rho$

$\rho = k - 1/k = 0.001$

$T = 0.1 / 0.001 = 100$

$N = N_0 e^{t/T}$

$2 = e^{t/100} \rightarrow 0.693 = t/100 \rightarrow t = 69.3 \text{ seconds}$

Section A: Theory, Thermo & Facility Operating Characteristics

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**A.09**

Answer: b

Reference: Nuclides and Isotopes

$$N = A - Z \quad 3-1 = 2$$

**A.10**

Answer: d

$$\frac{(\rho_2 - \beta)^2}{Peak_2} = \frac{(\rho_1 - \beta)^2}{Peak_1}$$

$$\rho = \rho(\$) \cdot \beta; \rho_1 = \$1.20 \cdot 0.007 = 0.0084 \Delta k/k$$

$$\rho_2 = \$2.0 \cdot 0.007 = 0.014 \Delta k/k$$

$$Peak_2 = Peak_1 \cdot (0.014 - 0.007 / 0.0084 - 0.007)^2 = 5000 \text{ MW}$$

Or

$$Peak_2 = Peak_1 \cdot (\$2 - \$1 / \$1.2 - \$1)^2 = 5000 \text{ MW}$$

**A.11**

Answer: b

$$\text{Reference: } \beta\text{-effective} = 56 / (56 + 7352) = 0.00756$$

Burn, R., *Introduction of Nuclear Reactor Operations*, © 1988, Figure 3.3

**A.12**

Answer: c

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, © 1982, Sec 3.2.

**A.13**

Answer: d

Reference: Burn, R., *Introduction of Nuclear Reactor Operations*, © 1982, Figure 2.6, page 2-39

**A.14**

Answer: c

Reference: from  $k=0.955$  to criticality ( $k=1$ ),  $\rho_p = (k-1)/k = -0.047 \text{ } \rho k/k$  or  $\rho_p = 0.047 \text{ } \rho k/k$  needed to reach criticality. From criticality to JUST prompt,  $\rho k/k = \beta_{eff}$  required, so minimum reactivity added to produce prompt criticality will be:  $0.047 + 0.007 = 0.054$

**A.15**

Answer: c

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, © 1988, Sec 8.1

**A.16**

Answer: a

Reference: Burn, R., *Introduction of Nuclear Reactor Operations*, © 1988, Sec 2.4.5



Section A: Theory, Thermo & Facility Operating Characteristics

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**A.17**

Answer: c

Reference: Burn, R., *Introduction of Nuclear Reactor Operations*, © 1988, Sec 3.3.2

**A.18**

Answer: d

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, ©4.5, 1988

**A.19**

Answer: d

Reference: TRIGA Fuel Design

**A.20**

Answer: b

Reference: Burn, R., *Introduction to Nuclear Reactor Operations*, © 1988, Section 8.2

## Section B Normal, Emergency and Radiological Control Procedures

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### **B.01**

Answer: d

Reference: Emergency Plan, Table 4-1

### **B.02**

Answer: c

Reference:  $DR = DR_0 \cdot e^{-\mu X}$

Find  $\mu$ :  $250 = 1000 \cdot e^{-\mu \cdot 60}$ ;  $\mu = 0.0231$

If insertion of an HVL (thickness of lead), the original intensity will be reduced by half.

Find X:  $1 = 2 \cdot e^{-0.0231 \cdot X}$ ;  $X = 30$  mm

Find HVL by shortcut:

1000mR- 500 mR is the 1<sup>st</sup> HVL

500 mR – 250 mR is the 2<sup>nd</sup> HVL

So HVL=60mm/2 = 30 mm

### **B.03**

Answer: a(6) b(4) c(2) d(5)

Reference: TS 3.1 and 3.6

### **B.04**

Answer: a

Reference: TS 3.1, 3.2 and 3.5

### **B.05**

Answer: b

Reference: 10 CFR 20 (the committed-dose equivalent and the deep-dose equivalent used for individual organ)

### **B.06**

Answer: c

Reference:  $DR = DR_0 \cdot e^{-\lambda t}$

1 rem/hr = 2 rem/hr \*  $e^{-\lambda(5\text{hr})}$

$\ln(1.0/2) = -\lambda \cdot 5 \rightarrow \lambda = 0.1386$ ; solve for t:  $\ln(.02/2) = -0.1386(t) \rightarrow t = 33$  hours

### **B.07**

Answer: a(3) b(3) c(1) d(2)

Reference: Operational Procedure 8, TAB A

### **B.08**

Answer: d

**Qualify factor(Q)** - adjusts absorbed dose to dose equivalent

Q = 1 for x, gamma or beta

Q = 20 for alphas and other heavy particles

Q = 10 for neutrons of unknown energy; table 1004(b).2. is for known energies

Q = 10 for high-energy protons

Reference: 10 CFR 20

Section B Normal, Emergency and Radiological Control Procedures

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**B.09**

Answer: a  
Reference: 10 CFR 20 "Definitions"

**B.10**

Answer: c  
Reference: TS 6.1.3

**B.11**

Answer: a  
Reference: TS 3.4

**B.12**

Answer: c  
Reference: TS 3.6

**B.13**

Answer: d  
Reference: TS 6.1.3.1 and 10 CFR 50.59

**B.14**

Answer: c  
Reference: TS 5.2.2

**B.15**

Answer: c  
Reference: TS, Definitions

**B.16**

Answer: c  
Reference: Administrative Procedure A3 and 10 CFR 50.59

**B.17**

Answer: d  
Reference: SAR 6.3.3

**B.18**

Answer: c  
Reference: Operational Procedure 8, Tab F2

**B.19**

Answer: a  
Reference: TS 5.1

**B.20**

Answer: b  
Reference: SAR 6.3.2.2  
Cs-131 is NOT a correct answer since Cs is not "gas" (cannot be detected by CAM)

## Section C Facility and Radiation Monitoring Systems

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### **C.01**

Answer: c  
Reference: SAR 4.3

### **C.02**

Answer: b  
Reference: SAR 5.2

### **C.03**

Answer: a  
Reference: TS 3.2.2

### **C.04**

Answer: b  
Reference: SOP 7

### **C.05**

Answer: b  
Reference: SOP 8, TAB B

### **C.06**

Answer: b  
Reference: SAR 4.10

### **C.07**

Answer: c  
Reference: SAR 4.11

### **C.08**

Answer: a(4) b(4) c(2) d(3)  
Reference: SAR 3.3 and TS 3.2

### **C.09**

Answer: d  
Reference: Bevelacqua, J. Basic Health Physics

### **C.10**

Answer: b  
Reference: SAR 4.2.2

### **C.11**

Answer: c  
Reference: Triga Fuel Element

### **C.12**

Answer: c  
Reference: Information during site visit

## Section C Facility and Radiation Monitoring Systems

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### **C.13**

Answer: c

Reference: SOP 8, TAB G2

### **C.14**

Answer: d

Reference: SAR 4.11.3

### **C.15**

Answer: a(1) b(3) c(2)

Reference: SAR 4.10.2

### **C.16**

Answer: b

Reference: SAR 3.3

### **C.17**

Answer: d

Reference: Basic knowledge of radiation detector

### **C.18**

Answer: a or b

Reference: SAR 4.10.4

### **C.19**

Answer: c

Reference: SOP 1

"d" cannot a correct answer because you cannot conduct experiment with power (above 1 KW) without knowing the reactivity worth