

XN-NF-84-72
SUPPLEMENT 1

H. B. ROBINSON UNIT 2
LARGE BREAK LOCA-ECCS ANALYSIS
WITH INCREASED ENTHALPY RISE FACTOR:
BREAK SPECTRUM

AUGUST 1984

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XN-NF-84-72
Supplement 1
Issue Date: 8/14/84

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TABLE OF CONTENTS.

<u>Section</u>	<u>Page</u>
1.0 INTRODUCTION.....	1
2.0 SUMMARY.....	2
3.0 BREAK SPECTRUM ANALYSIS.....	4
4.0 CONCLUSION.....	90
5.0 REFERENCES.....	91

List of Tables

<u>Table</u>	<u>Page</u>
2.1 H.B. Robinson Unit 2 Large Break Spectrum Results.....	3
3.1 Event Times for H.B. Robinson Unit 2 Large Break Spectrum Analysis.....	6
3.2 H.B. Robinson Unit 2 System Data.....	7
3.3 Fuel Design Parameters.....	8

List of Figures

<u>Figure</u>	<u>Page</u>
3.1 Downcomer Flow Rate During Blowdown Period, 0.8 DECLG Break.....	9
3.2 Upper Plenum Pressure During Blowdown Period, 0.8 DECLG Break.....	10
3.3 Average Core Inlet Flow During Blowdown Period, 0.8 DECLG Break.....	11
3.4 Average Core Outlet Flow During Blowdown Period, 0.8 DECLG Break.....	12
3.5 Total Break Flow During Blowdown Period, 0.8 DECLG Break.....	13
3.6 Break Flow Enthalpy During Blowdown Period, Vessel Side, 0.8 DECLG Break.....	14
3.7 Break Flow Enthalpy During Blowdown Period, Pump Side, 0.8 DECLG Break.....	15
3.8 Flow From Intact Loop Accumulator During Blowdown Period, 0.8 DECLG Break.....	16
3.9 Flow From Broken Loop Accumulator During Blowdown Period, 0.8 DECLG Break.....	17
3.10 Heat Transfer Coefficient During Blowdown Period at PCT Node, 0.8 DECLG Break.....	18
3.11 Clad Surface Temperature During Blowdown Period PCT Node, 0.8 DECLG Break.....	19
3.12 Depth of Metal-Water Reaction During Blowdown Period at PCT Node, 0.8 DECLG Break.....	20
3.13 Average Fuel Temperature During Blowdown Period at PCT Node, 0.8 DECLG Break.....	21
3.14 Hot Channel Average Quality, Center Volume 0.8 DECLG Break, 2 MWD/kgU.....	22
3.15 Accumulator (Intact) Flow During Refill and Reflood Periods, 0.8 DECLG Break.....	23

List of Figures (Cont.)

<u>Figure</u>	<u>Page</u>
3.16 Accumulator (Broken) Flow During Refill and Reflood Periods, 0.8 DECLG Break.....	24
3.17 HPSI (intact) Flow During Refill and Reflood Periods, 0.8 DECLG Break.....	25
3.18 HPSI (Broken) Flow During Refill and Reflood Periods 0.8 DECLG Break.....	26
3.19 LPSI (Intact) Flow During Refill and Reflood Periods, 0.8 DECLG Break.....	27
3.20 LPSI (Broken) Flow During Refill and Reflood Periods, 0.8 DECLG Break.....	28
3.21 Containment Back Pressure, 0.8 DECLG Break.....	29
3.22 Normalized Power, 0.8 DECLG Break.....	30
3.23 Reflood Core Mixture Level, 0.8 DECLG Break.....	31
3.24 Reflood Downcomer Mixture Level, 0.8 DECLG Break.....	32
3.25 Reflood Upper Plenum Pressure, 0.8 DECLG Break.....	33
3.26 Core Flooding Rate, 0.8 DECLG Break.....	34
3.27 TOODEE2 Cladding Temperature vs. Time, 0.8 DECLG Break, 2 MWD/kgU Exposure.....	35
3.28 Downcomer Flow Rate During Blowdown Period, 0.6 DECLG Break.....	36
3.29 Upper Plenum Pressure During Blowdown Period, 0.6 DECLG Break.....	37
3.30 Average Core Inlet Flow During Blowdown Period, 0.6 DECLG Break.....	38

List of Figures (Cont.)

<u>Figure</u>	<u>Page</u>
3.31 Average Core Outlet Flow During Blowdown Period, 0.6 DECLG Break.....	39
3.32 Total Break Flow During Blowdown Period, 0.6 DECLG Break.....	40
3.33 Break Flow Enthalpy During Blowdown Period, Vessel Side, 0.6 DECLG Break.....	41
3.34 Break Flow Enthalpy During Blowdown Period, Pump Side, 0.6 DECLG Break.....	42
3.35 Flow From Intact Loop Accumulator During Blowdown Period, 0.6 DECLG Break.....	43
3.36 Flow From Broken Loop Accumulator During Blowdown Period, 0.6 DECLG Break.....	44
3.37 Heat Transfer Coefficient During Blowdown Period at PCT Node, 0.6 DECLG Break, 2 MWD/kgU.....	45
3.38 Clad Surface Temperature During Blowdown Period PCT Node, 0.6 DECLG Break, 2 MWD/kgU.....	46
3.39 Depth of Metal-Water Reaction During Blowdown Period at PCT Node, 0.6 DECLG Break, 2 MWD/kgU.....	47
3.40 Average Fuel Temperature During Blowdown Period at PCT Node, 0.6 DECLG Break, 2 MWD/kgU.....	48
3.41 Hot Channel Average Quality, Center Volume, 0.6 DECLG Break, 2 MWD/kgU.....	49
3.42 Accumulator (Intact) Flow During Refill and Reflood Periods, 0.6 DECLG Break.....	50
3.43 Accumulator (Broken) Flow During Refill and Reflood Periods, 0.6 DECLG Break.....	51
3.44 HPSI (Intact) Flow During Refill and Reflood Periods, 0.6 DECLG Break.....	52
3.45 HPSI (Broken) Flow During Refill and Reflood Periods, 0.6 DECLG Break.....	53

List of Figures (Cont.)

<u>Figure</u>	<u>Page</u>
3.46 LPSI (Intact) Flow During Refill and Reflood Periods, 0.6 DECLG Break.....	54
3.47 LPSI (Broken) Flow During Refill and Reflood Periods, 0.6 DECLG Break.....	55
3.48 Containment Back Pressure, 0.6 DECLG Break.....	56
3.49 Normalized Power, 0.6 DECLG Break.....	57
3.50 Reflood Core Mixture Level, 0.6 DECLG Break.....	58
3.51 Reflood Downcomer Mixture Level, 0.6 DECLG Break.....	59
3.52 Reflood Upper Plenum Pressure, 0.6 DECLG Break.....	60
3.53 Core Flooding Rate, 0.6 DECLG Break.....	61
3.54 TOODEE2 Cladding Temperature vs. Time, 0.6 DECLG Break, 2 MWD/kgU Exposure.....	62
3.55 Downcomer Flow Rate During Blowdown Period, 1.0 DECLG Break.....	63
3.56 Upper Plenum Pressure During Blowdown Period, 1.0 DECLG Break.....	64
3.57 Average Core Inlet Flow During Blowdown Period, 1.0 DECLG Break.....	65
3.58 Average Core Outlet Flow During Blowdown Period, 1.0 DECLG Break.....	66
3.59 Total Break Flow During Blowdown Period, 1.0 DECLG Break.....	67
3.60 Break Flow Enthalpy During Blowdown Period, Vessel Side, 1.0 DECLG Break.....	68

List of Figures (Cont.)

<u>Figure</u>	<u>Page</u>
3.61 Break Flow Enthalpy During Blowdown Period, Pump Side, 1.0 DECLG Break.....	69
3.62 Flow from Intact Loop Accumulator During Blowdown Period, 1.0 DECLG Break.....	70
3.63 Flow from Intact Loop Accumulator During Blowdown Period, 1.0 DECLG Break.....	71
3.64 Heat Transfer Coefficient During Blowdown Period at PCT Node, 1.0 DECLG Break, 2 MWD/kgU.....	72
3.65 Clad Surface Temperature During Blowdown Period, PCT Node, 1.0 DECLG Break, 2 MWD/kgU.....	73
3.66 Depth of Metal-Water Reaction During Blowdown Period at PCT Node, 1.0 DECLG Break, 2 MWD/kgU.....	74
3.67 Average Fuel Temperature During Blowdown Period at PCT Node, 1.0 DECLG Break, 2 MWD/kgU.....	75
3.68 Hot Channel Average Quality, Center Volume, 1.0 DECLG Break, 2 MWD/kgU.....	76
3.69 Accumulator (Intact) Flow During Refill and Reflood Periods, 1.0 DECLG Break.....	77
3.70 Accumulator (Broken) Flow During Refill and Reflood Periods, 1.0 DECLG Break.....	78
3.71 HPSI (Intact) Flow During Refill and Reflood Periods, 1.0 DECLG Break.....	79
3.72 HPSI (Broken) Flow During Refill and Reflood Periods, 1.0 DECLG Break.....	80
3.73 LPSI (Intact) Flow During Refill and Reflood Periods, 1.0 DECLG Break.....	81
3.74 LPSI (Broken) Flow During Refill and Reflood Periods, 1.0 DECLG Break.....	82
3.75 Containment Back Pressure, 1.0 DECLG Break.....	83

List of Figures (Cont.)

<u>Figure</u>	<u>Page</u>
3.76 Normalized Power, 1.0 DECLG Break.....	84
3.77 Reflood Core Mixture Level, 1.0 DECLG Break.....	85
3.78 Reflood Downcomer Mixture Level, 1.0 DECLG Break.....	86
3.79 Reflood Upper Plenum Pressure, 1.0 DECLG Break.....	87
3.80 Core Flooding Rate, 1.0 DECLG Break.....	88
3.81 TOODEE2 Cladding Temperature vs. Time, 1.0 DECLG Break, 2 MWD/kgU Exposure.....	89

1.0 INTRODUCTION

A LOCA ECCS analysis was completed by Exxon Nuclear Company (ENC) and documented in XN-NF-84-72⁽¹⁾ in July 1984 for H.B. Robinson Unit 2. That analysis was performed as a result of the decision by Carolina Power and Light (CP&L) in 1983 to: (1) replace the H.B. Robinson Unit 2 steam generators, (2) implement a low radial leakage fuel management scheme in order to reduce vessel fluences and thereby alleviate concerns about thermal shock, and (3) to increase the peak assembly discharge exposure for H.B. Robinson fuel to 44 MWD/kgU (49 MWD/kgU peak pellet). To implement the low radial leakage fuel management scheme, the total nuclear enthalpy rise ($F_{\Delta H}^T$) was increased to 1.65 from 1.55. The analysis was performed with an LHGR, including the 1.02 factor for power uncertainty, of 14.16 kw/ft, corresponding to a total power peaking of 2.32 (F_Q^T). The analysis supported operation of the H.B. Robinson Unit 2 reactor at 100% power (2300 MWt) with up to 6% steam tube plugging. The analysis was performed for the previously identified limiting guillotine cold leg break with a discharge coefficient of 0.8 (the 0.8 DECLG break)^(2,3) using the ENC EXEM/PWR⁽⁴⁾ LOCA ECCS model.

This supplement documents the results of a break spectrum analysis performed to confirm that the previously identified 0.8 DECLG remain limiting using the EXEM/PWR LOCA ECCS model at the defined operating limits specified in XN-NF-84-72. The results of that analysis are presented in Section 3.0.

2.0 SUMMARY

The calculational basis and results of the break spectrum analysis are presented in Table 2.1. The maximum peak cladding temperature (PCT) is 2042°F and occurs for the 0.8 DECLG break. The analysis confirms that the 0.8 DECLG break is limiting.

Table 2.1 H. B. Robinson Unit 2
Large Break Spectrum Results

Calculational Basis

License Core Power, MWt	2300		
Power Used for Analysis, MWt**	2346		
Peak Linear Power for Analysis, kW/ft**	14.16		
Total Peaking Factor, F_Q^T	2.32		
Enthalpy Rise, Nuclear, F_H^T	1.65		
Steam Generator Tube Plugging (%)	6.00		
	<u>DECLG 1.0</u>	<u>DECLG 0.8***</u>	<u>DECLG 0.6</u>
Peak Cladding Temperature, °F	1885	2042	1808
Peak Temperature Location, ft	6.0	6.0	8.5
Local Zr/H ₂ O Reaction (Max.), %*	2.70	4.65	2.18
Local Zr/H ₂ O Location, ft	6.0	6.0	6.0
Total Zr/H ₂ O	<1%	<1%	<1%
Hot Rod Burst Time, sec	39.66	39.9	46.40
Hot Rod Burst Location, ft	6.0	6.0	6.0
Linear Heat Generation rate, BOCREC	.5130	.5102	.5033

* Computer value at 380 seconds.

**Including 1.02 factor for power uncertainties.

***XN-NF-84-72, Analysis Result for Limiting Exposure Point, 2 MWD/kgU Burnup.

3.0 BREAK SPECTRUM ANALYSIS

A cold leg guillotine break spectrum analysis was performed to assure that the 0.8 DECLG break, assumed limiting in the XN-NF-84-72 analysis, is the limiting break. Previous analyses in 1976⁽²⁾ and in 1980⁽³⁾, using the WREM-I⁽⁵⁾ and WREM-IIA⁽⁶⁾ LOCA ECCS models respectively, identified the limiting break to be the 0.8 DECLG break. The current analysis used the EXEM/PWR LOCA ECCS models with operating conditions and fuel parameters given in Tables 3.1 and 3.2. The operating conditions and fuel parameters are identical to those used in the XN-NF-84-72 analysis. The systems blowdown, refill, reflood, and rod heatup analysis are identical to those used in the XN-NF-84-72 analysis other than input changes required to define the guillotine break conditions. The spectrum analysis assumed a 1.365 chopped cosine axial power profile. The analyses were performed for the previously identified limiting exposure conditions, 2 MWD/kgU peak rod burnup.

3.1 RESULTS OF SPECTRUM ANALYSIS

The results of the spectrum analysis are summarized in Table 2.1. The previously identified limiting break, the 0.8 DECLG break, remains the limiting break. Timing and sequence of events for the three guillotine breaks are presented in Table 3.1. Figures 3.1 to 3.27 present the results of the analysis for the limiting break, the 0.8 DECLG break. Figures 3.28 to 3.54 and Figures 3.55 to 3.81 present the results for the 0.6 DECLG and 1.0 DECLG breaks respectively. Unless otherwise noted in the figures, time zero corresponds to the time of break initiation.

The maximum peak cladding temperature (PCT) calculated for the 0.8 DECLG break occurs at 2 MWD/kgU and is 2042°F. The maximum local metal-water

reaction is 4.65 after 380 seconds, and the total core metal-water reaction is less than 1%. The PCT location is at an elevation of 6.0 feet from the bottom of active core.

Table 3.1 Event Times for H. B. Robinson Unit 2
Large Break Spectrum Analysis

Event	Time (sec)		
	DECLG 1.0	DECLG 0.8	DECLG 0.6
Start	0.0	0.0	0.0
Initiate Break	0.1	0.1	0.1
Safety Injection Signal	0.6	0.6	0.6
Accumulator Injection, Intact Loop	11.8	12.0	12.9
Accumulator Injection, Broken	1.6	3.1	5.3
End-of-Blowdown	23.30	24.09	25.22
End-of-Bypass	21.81	22.57	23.70
Bottom of Core Recovery	44.69	45.79	46.93
Accumulator Empty	48.71	48.76	49.79
Safety Pump Injection	25.60	25.60	25.60
Peak Clad Temperature Reached	56.	60.	139.

Table 3.2 H. B. Robinson Unit 2 System Data

Primary Heat Output, MWt	2346*
Primary Coolant Flow, lbm/hr	100.3×10^6
Primary Coolant Volume, ft ³	9768**
Operating Pressure, psia	2,250.
Inlet Coolant Temperature, °F	546.2
Reactor Vessel Volume, ft ³	3660
Pressurizer Volume, Total, ft ³	1300
Pressurizer Volume, Liquid, ft ³	780
Accumulator Volume, Total, ft ³ (each of three)	1200
Accumulator Volume, Liquid, ft ³	825
Accumulator Trip Point Pressure, psia	615
Steam Generator Heat Transfer Area, ft ² (one)	40,859**
Steam Generator Secondary Flow, lbm/hr (one)	3.37×10^6
Steam Generator Secondary pressure, psia	800
Reactor Coolant Pump Head, ft	264
Reactor Coolant Pump Speed, rpm	1180
Moment of Inertia, lbm-ft ² /rad	70,000
Cold Leg Pipe, I.D., in	27.5
Hot Leg Pipe, I.D., in	29.0
Pump Suction Pipe, I.D., in	31.09

* Primary Heat Output used in RELAP4-EM Model = $1.02 \times 2300 = 2346$ MWt.

** Includes 6% SG tube plugging.

Table 3.3 Fuel Design Parameters

<u>Parameter</u>	<u>ENC Fuel</u>
Cladding, O.D., in.	0.424
Cladding, I.D., in.	0.364
Cladding Thickness, in.	0.030
Pellet O.D., in.	0.3565
Diametral Gap, in.	0.0075
Pellet Density, % TD	94.0
Active Fuel Length, in.	144
Enriched UO ₂ , in.	132
Upper Blanket, in.	6.0
Lower Blanket, in.	6.0
Cell Water/Fuel Ratio	1.76
Rod Pitch	0.563

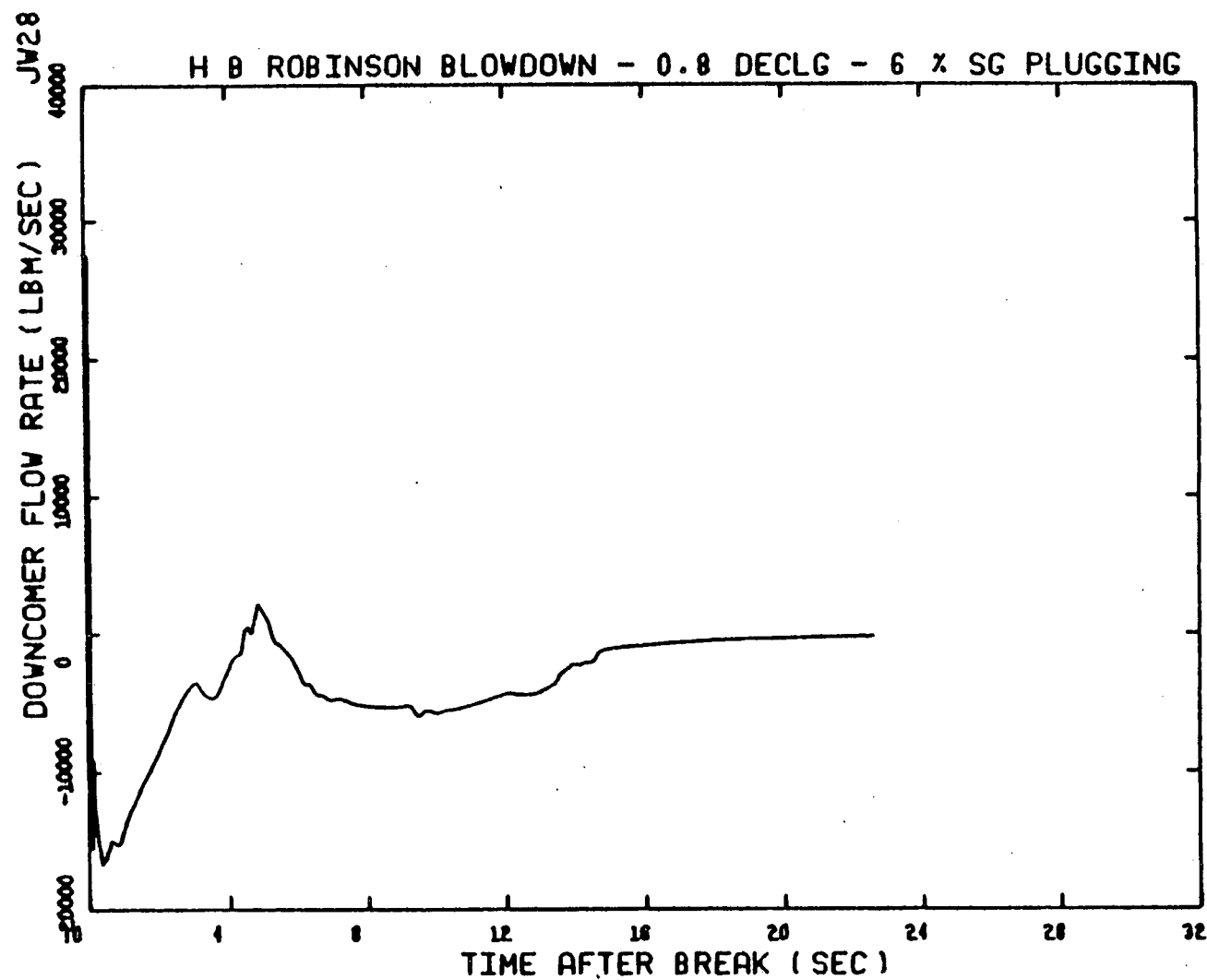


Figure 3.1 Downcomer Flow Rate During Blowdown Period, 0.8 DECLG Break

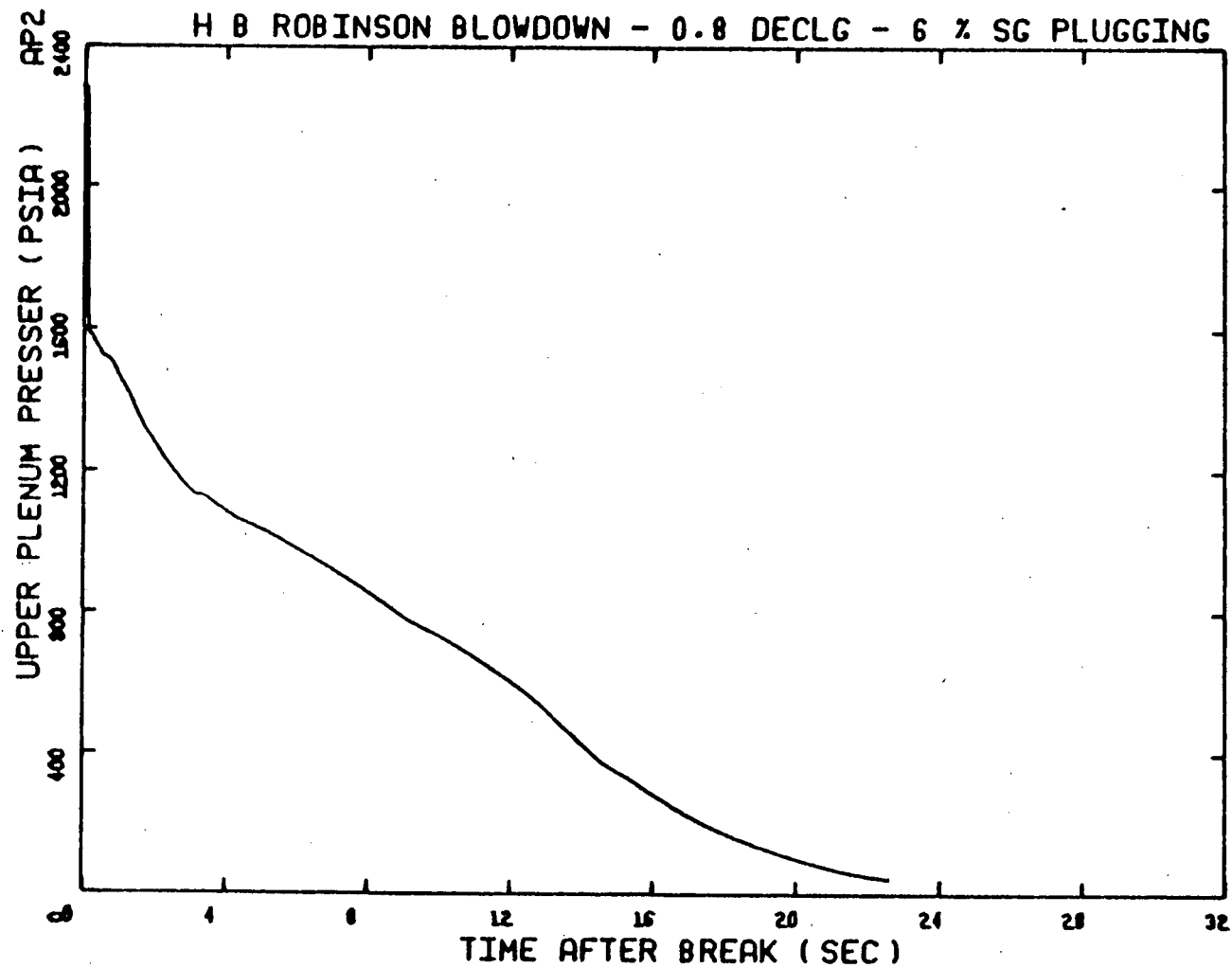


Figure 3.2 Upper Plenum Pressure During Blowdown Period, 0.8 DECLG Break

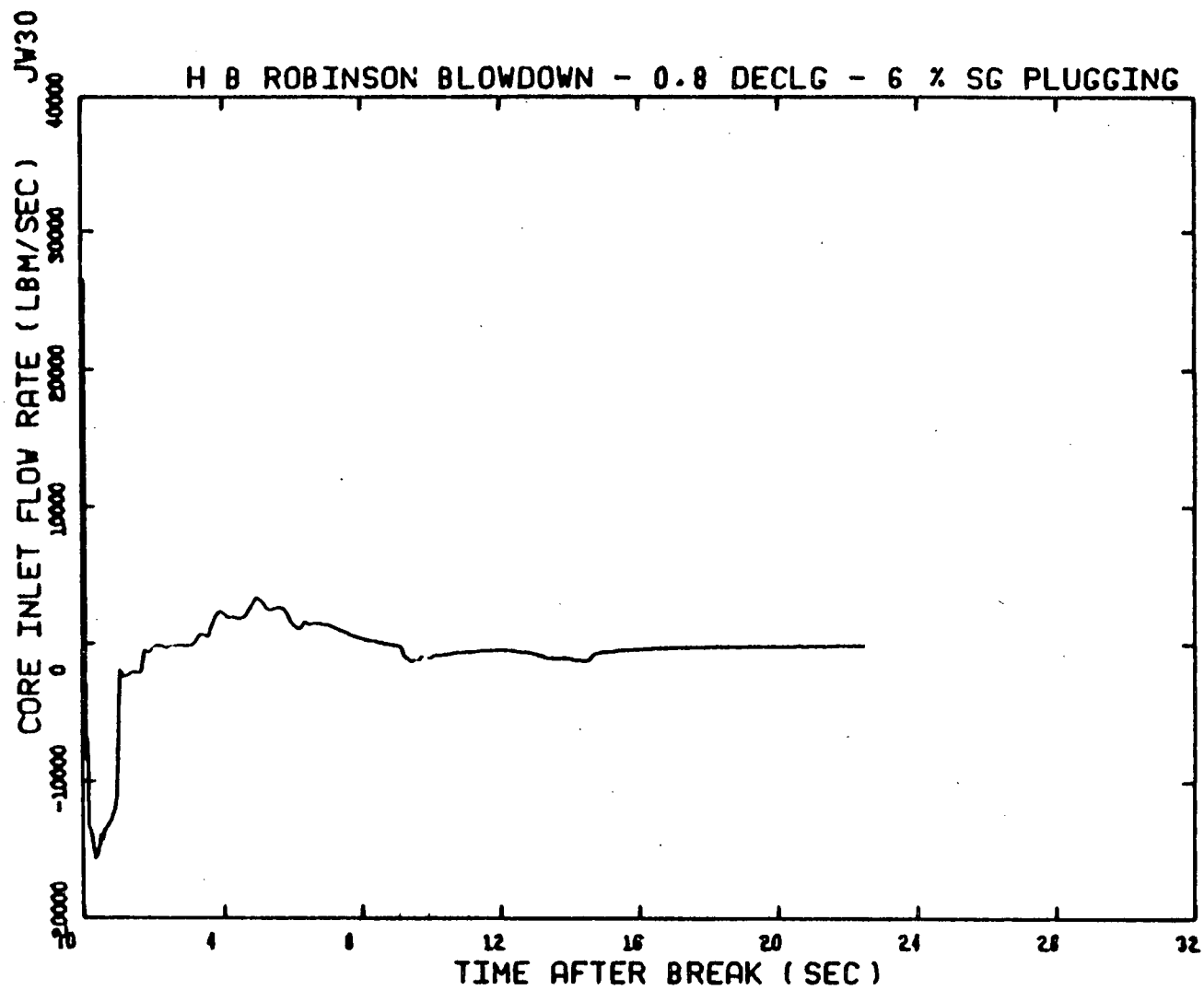


Figure 3.3 Average Core Inlet Flow During Blowdown Period, 0.8 DECLG Break

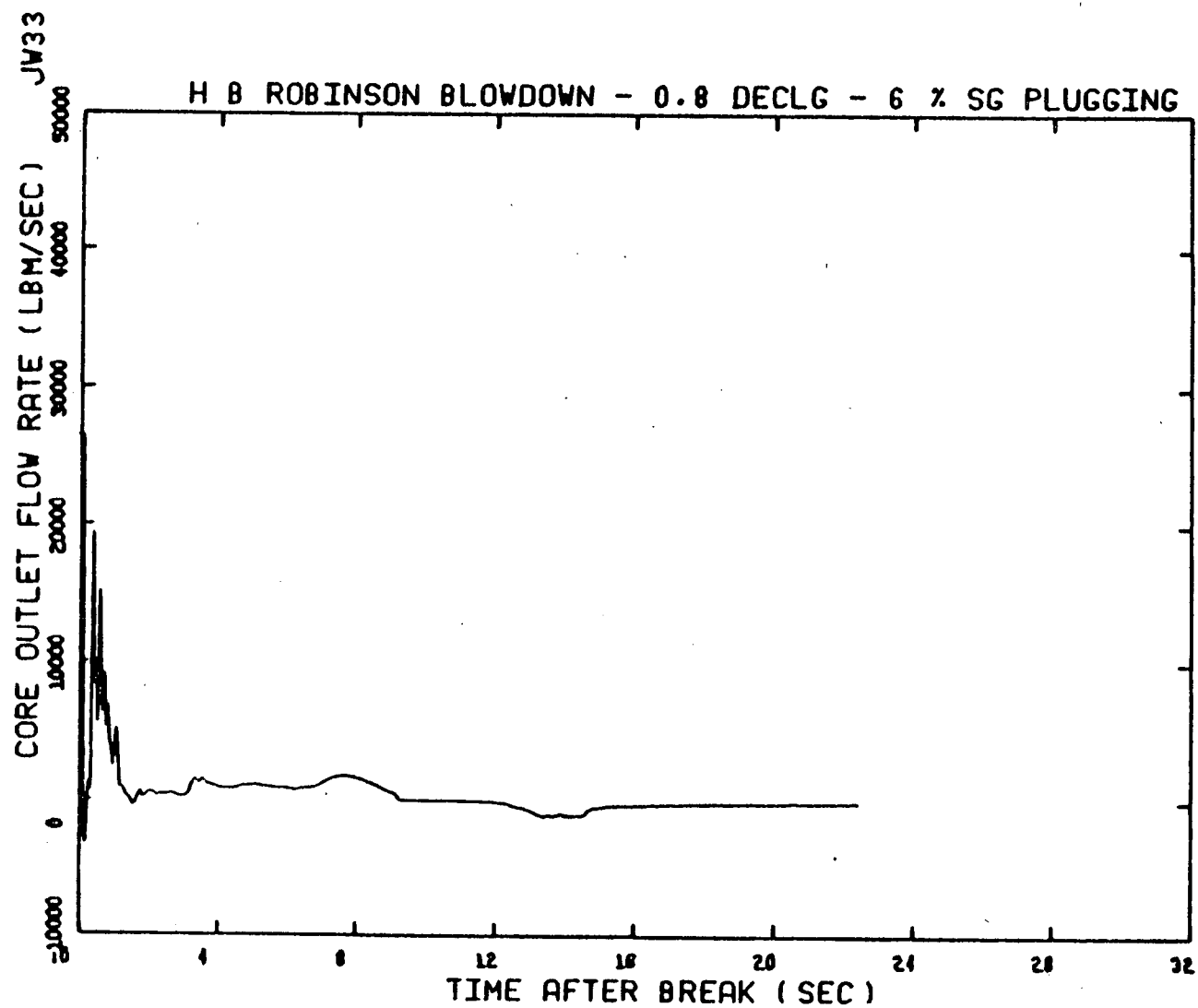


Figure 3.4 Average Core Outlet Flow During Blowdown Period, 0.8 DECLG Break

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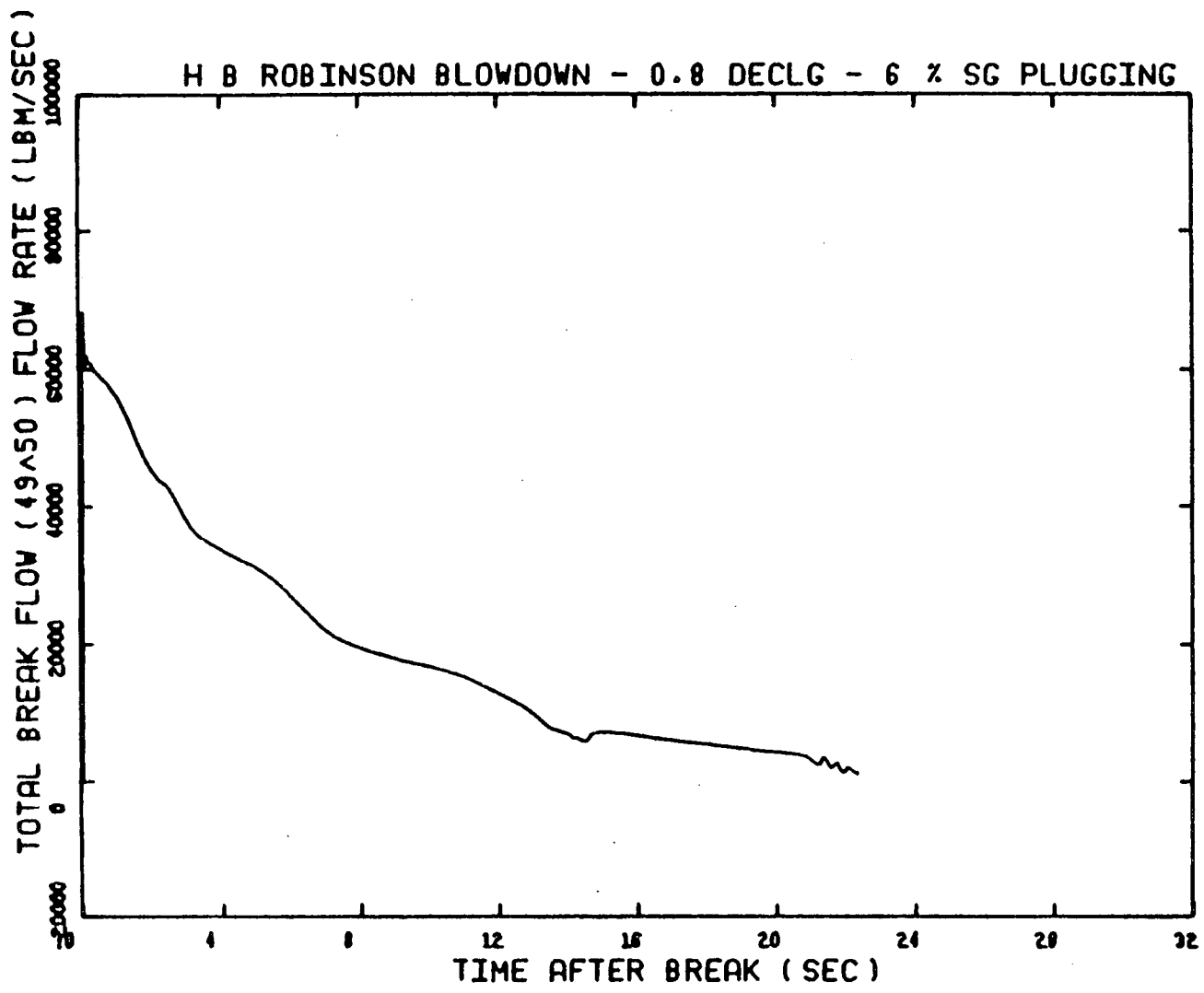


Figure 3.5 Total Break Flow During Blowdown Period, 0.8 DECLG Break

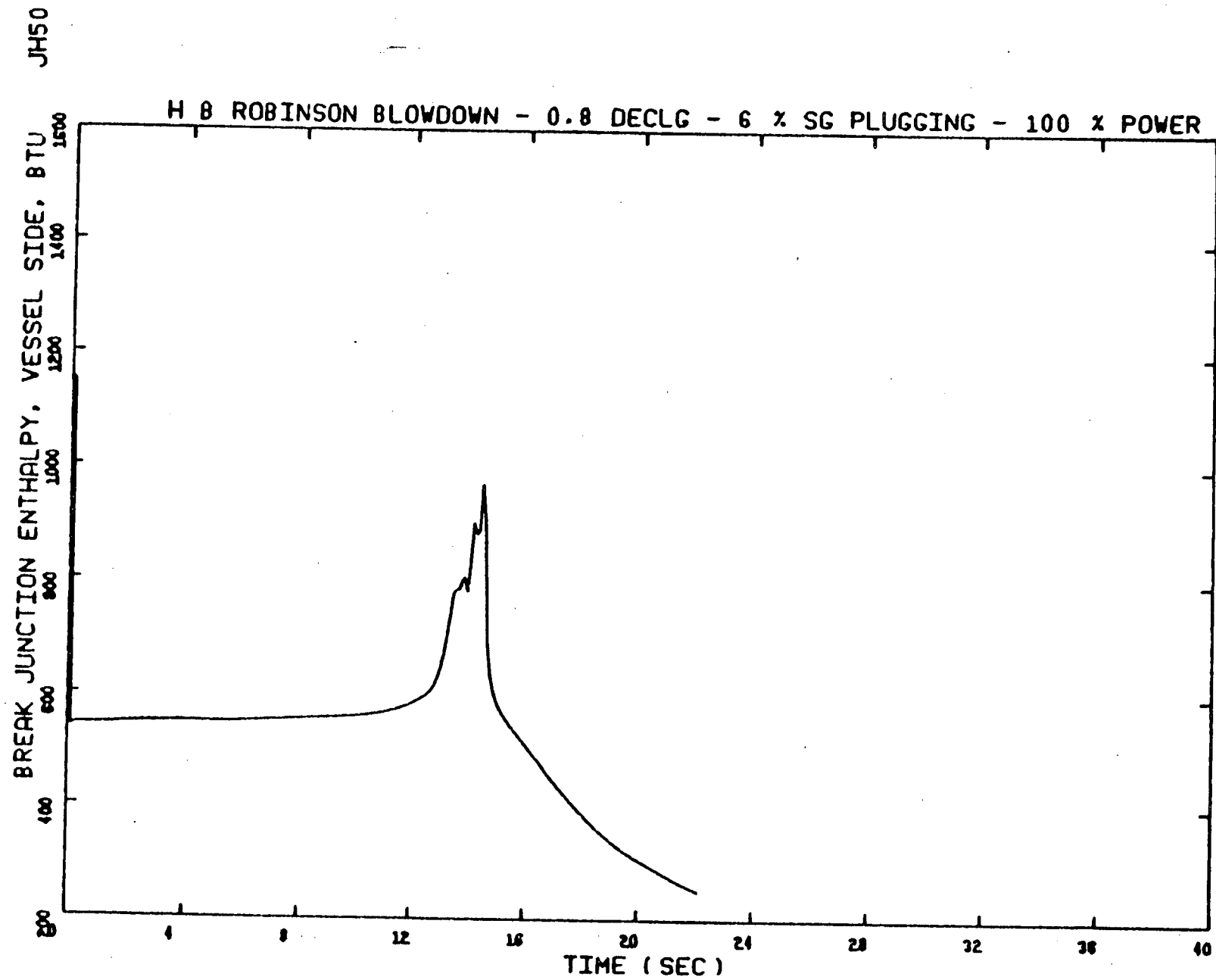


Figure 3.6 Break Flow Enthalpy During Blowdown Period, Vessel Side, 0.8 DECLG Break

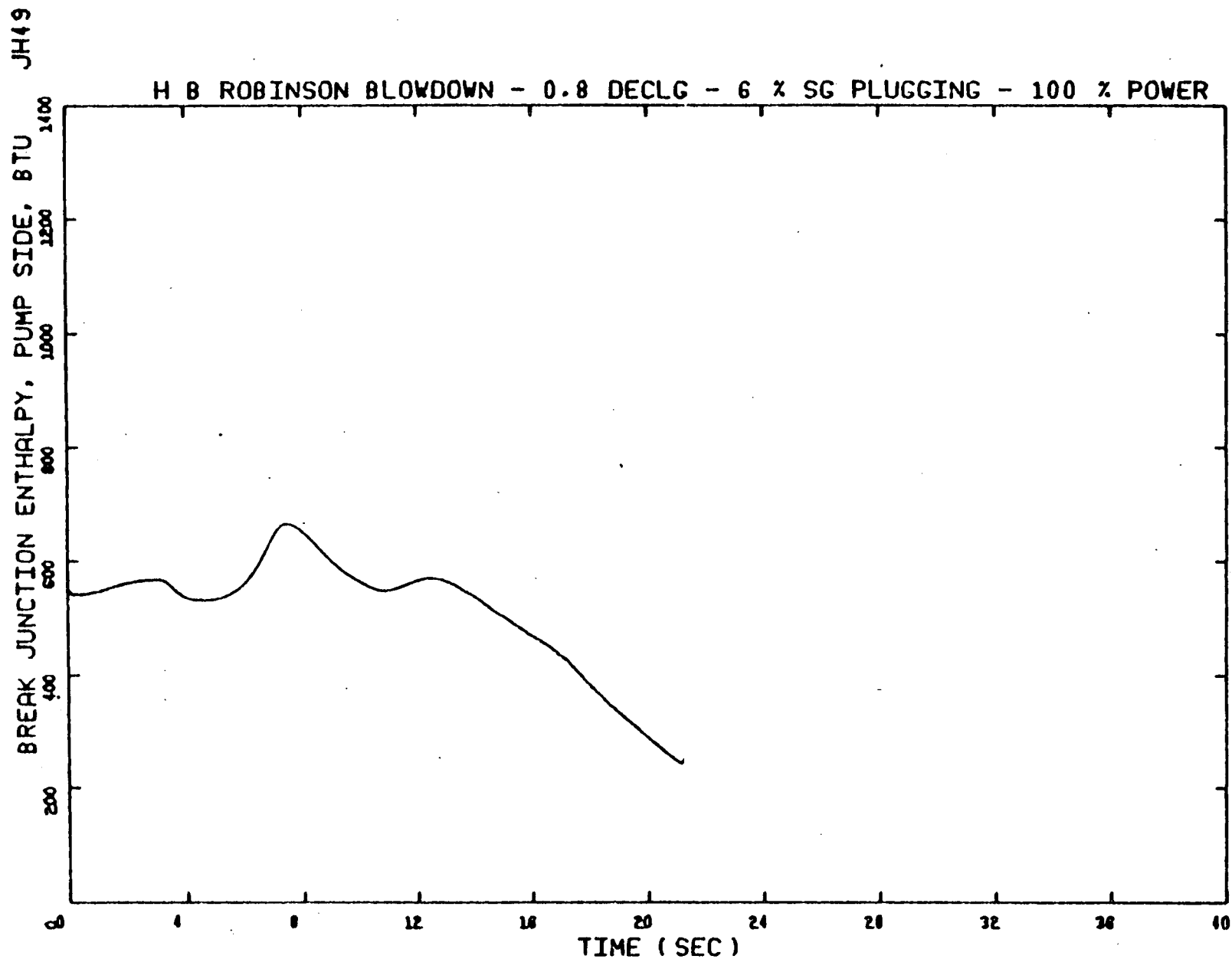


Figure 3.7 Break Flow Enthalpy During Blowdown Period, Pump Side, 0.8 DECLG Break

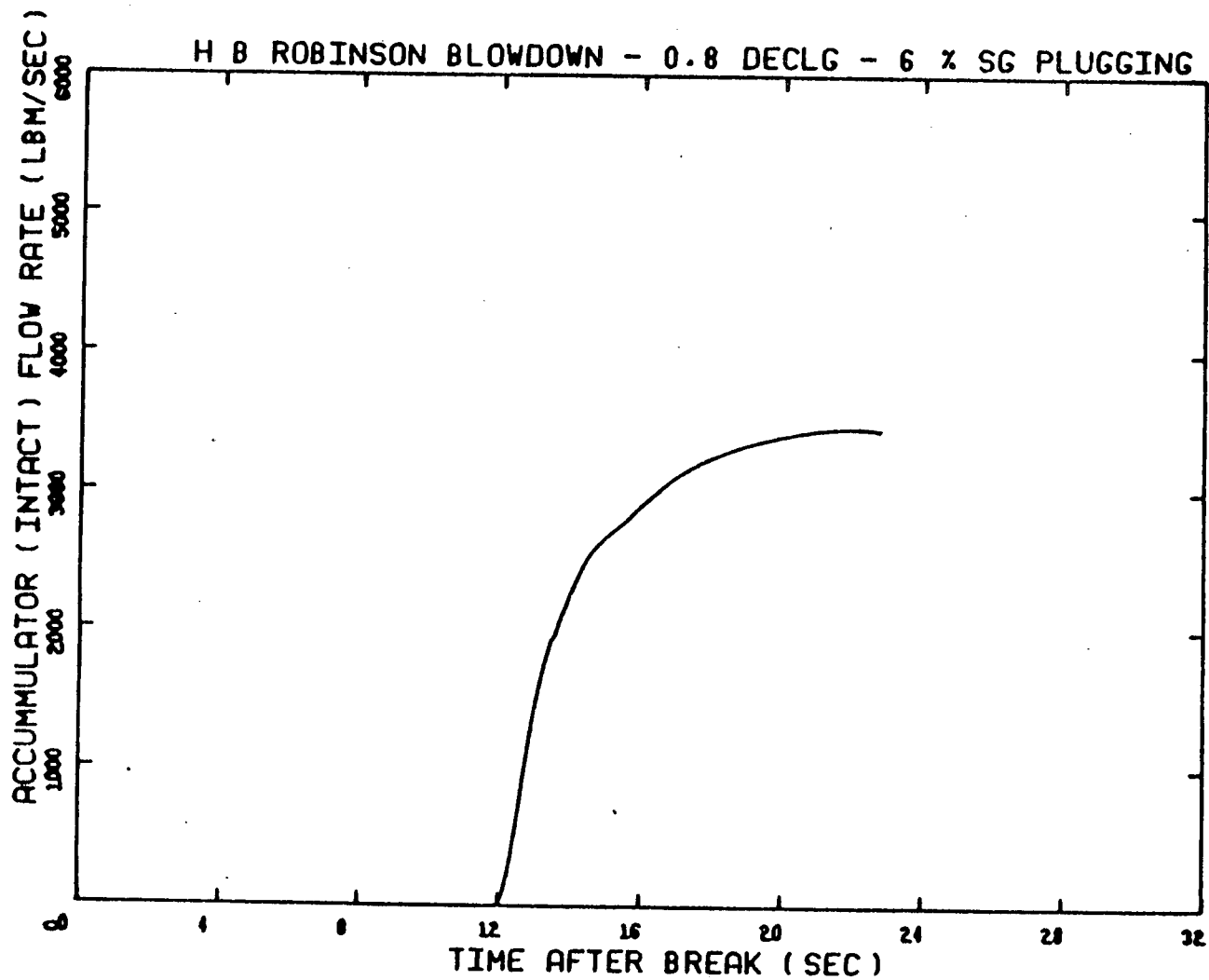


Figure 3.8 Flow from Intact Loop Accumulator During Blowdown Period, 0.8 DECLG Break

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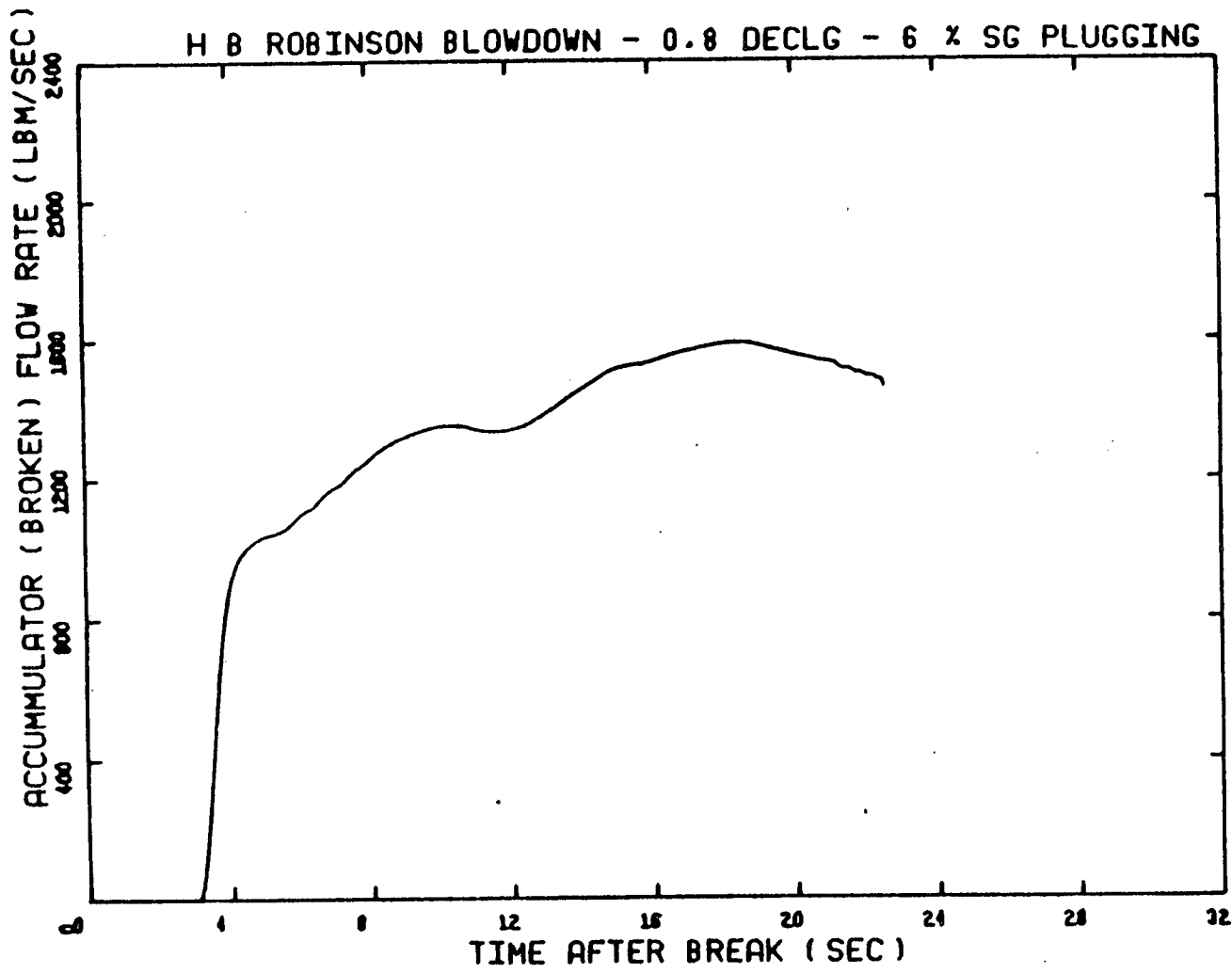


Figure 3.9 Flow From Broken Loop Accumulator During Blowdown Period, 0.8 DECLG Break

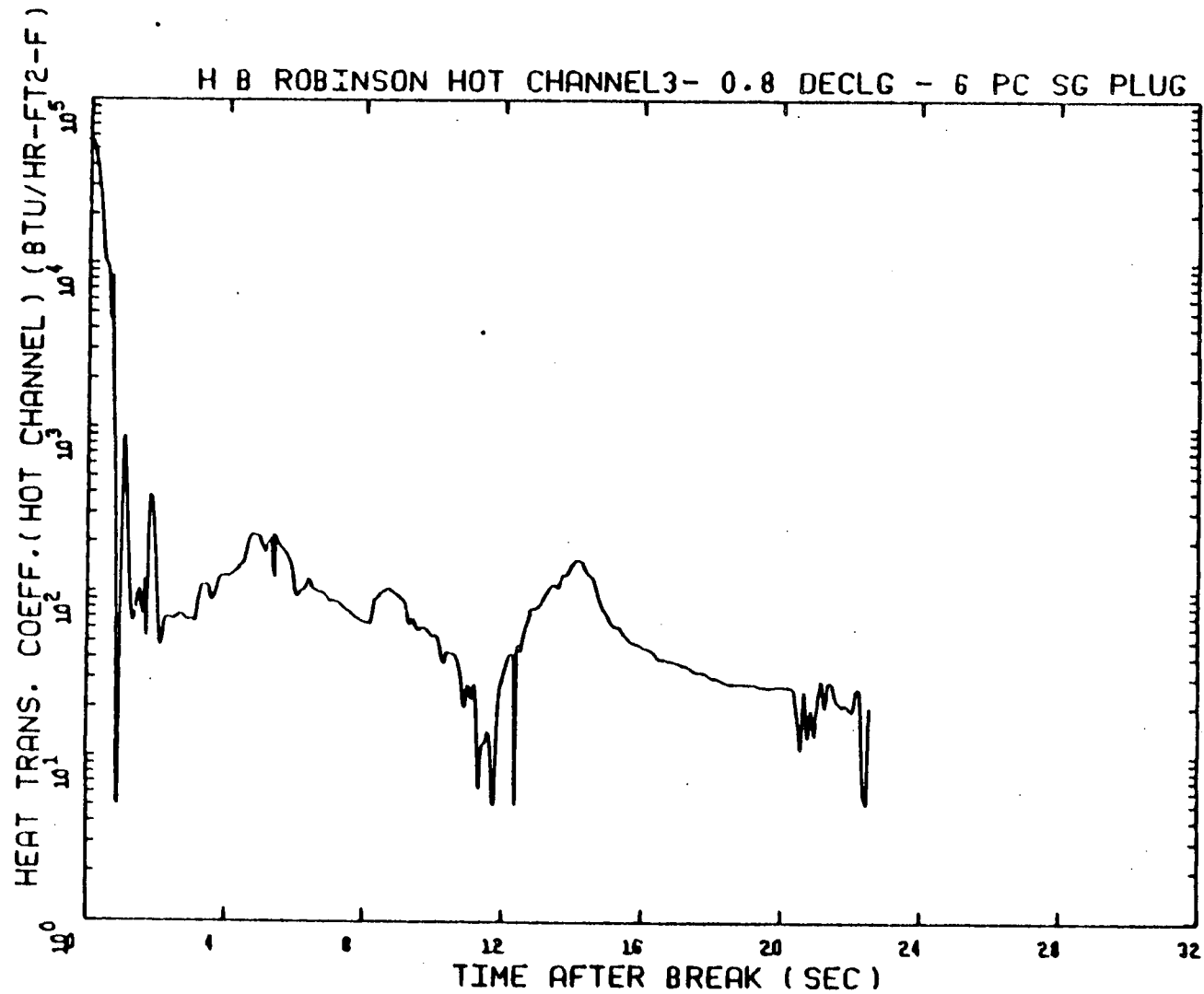


Figure 3.10 Heat Transfer Coefficient During Blowdown Period at PCT Node, 0.8 DECLG Break, 2 MWD/KgU

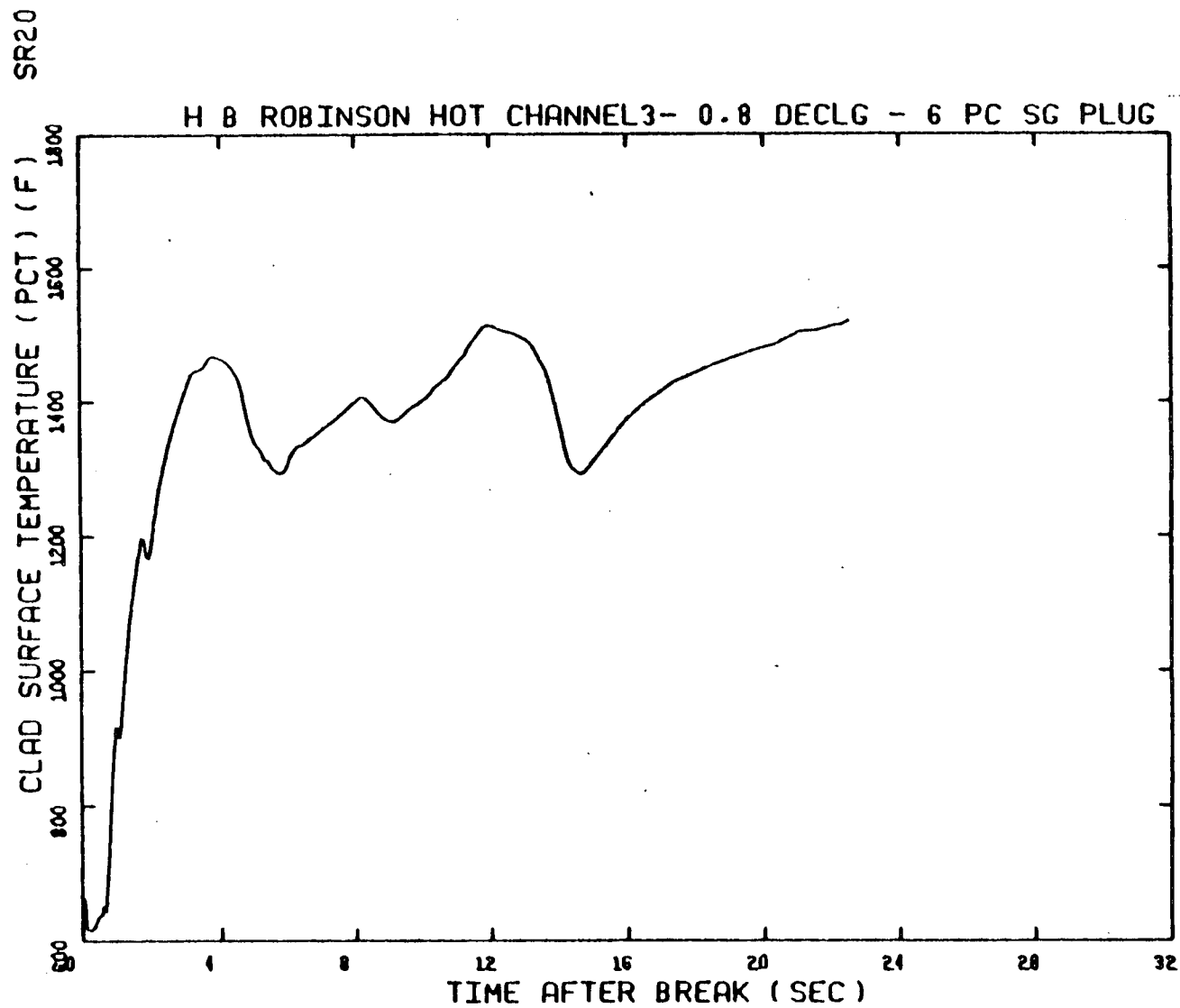


Figure 3.11 Clad Surface Temperature during Blowdown Period
PCT Node, 0.8 DECLG Break; 2 MWD/KgU

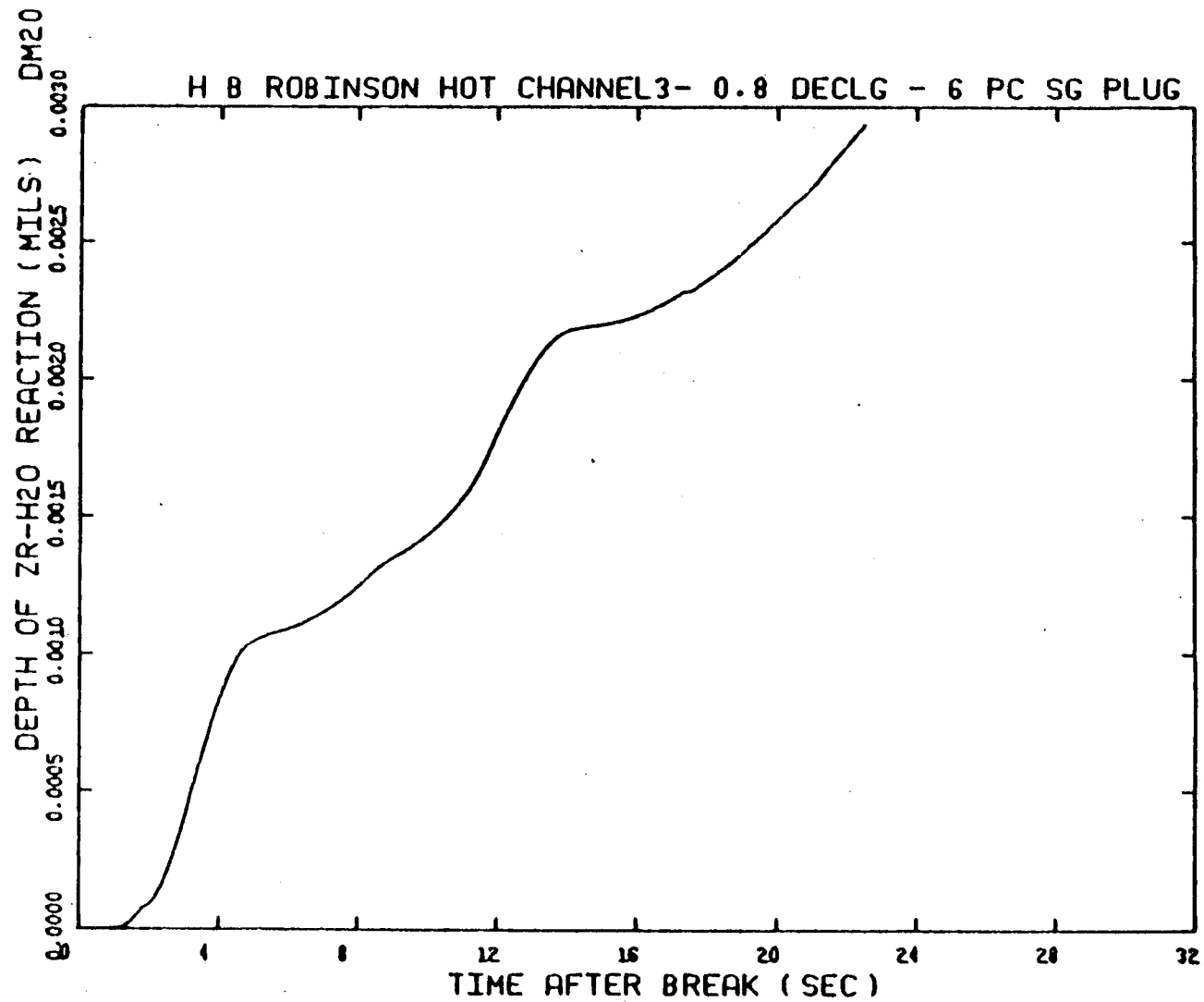


Figure 3.12 Depth of Metal-Water Reaction During Blowdown Period at PCT Node, 0.8 DECLG Break, 2 MWD/KgU

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VOLUME AVG. FUEL TEMPERATURE (HOT CHANNEL) (F)

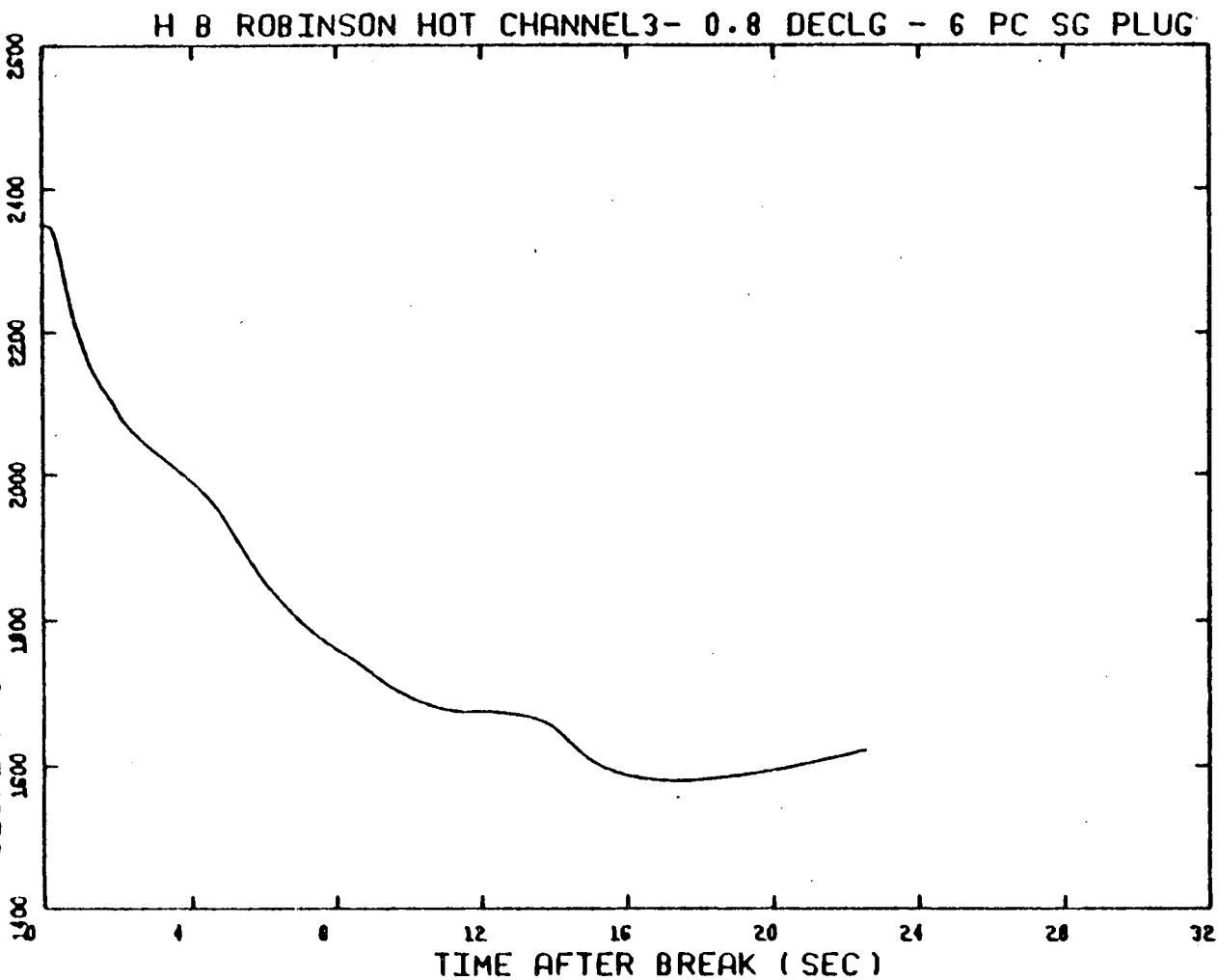


Figure 3.13 Average Fuel Temperature During Blowdown Period at PCT Node, 0.8 DECLG Break, 2 MWD/KgU

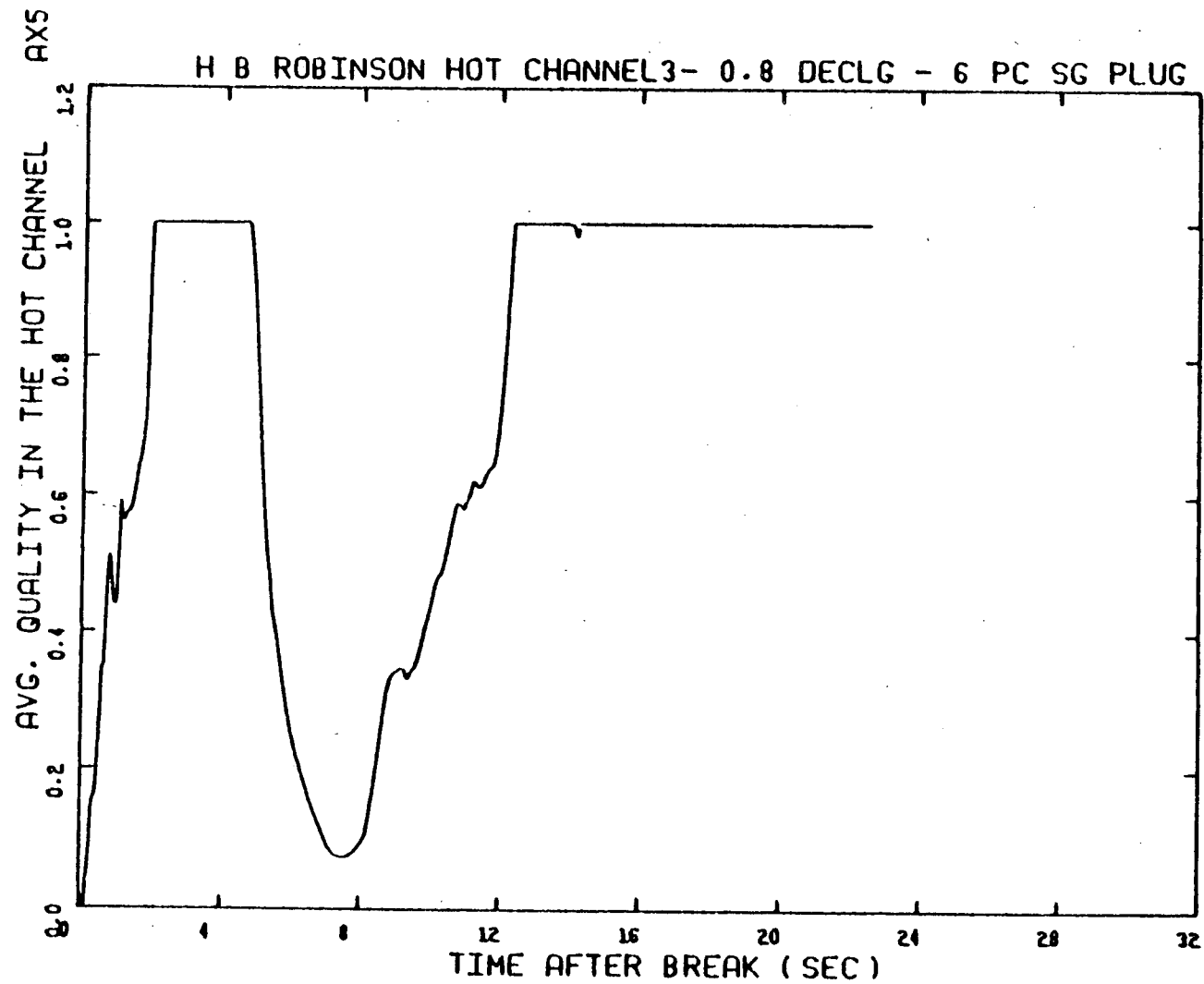


Figure 3.14 Hot Channel Average Quality, Center Volume
0.8 DECLG Break, 2 MWD/kgU

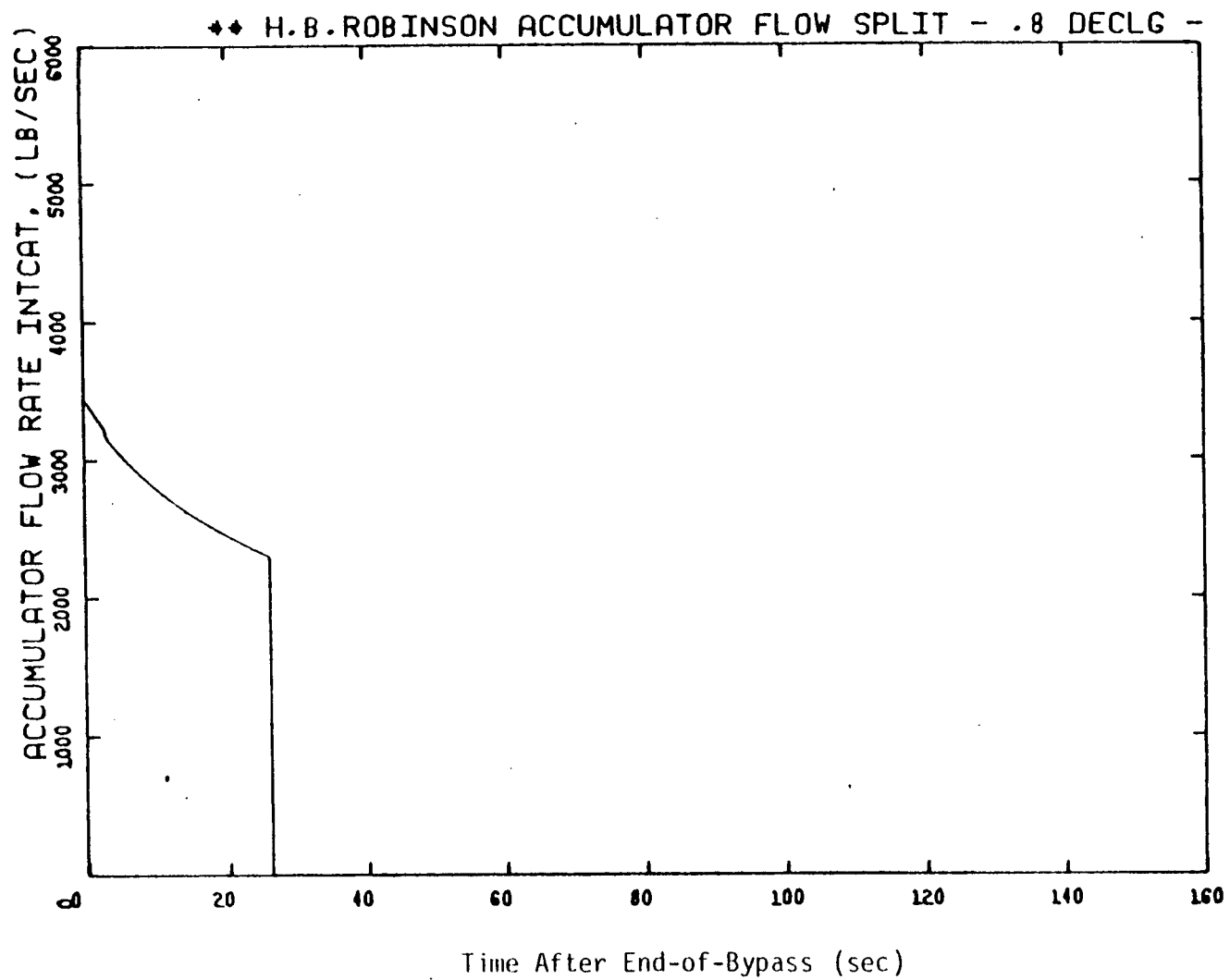


Figure 3.15 Accumulator (Intact) Flow During Refill and Reflood Periods,
0.8 DECLG Break

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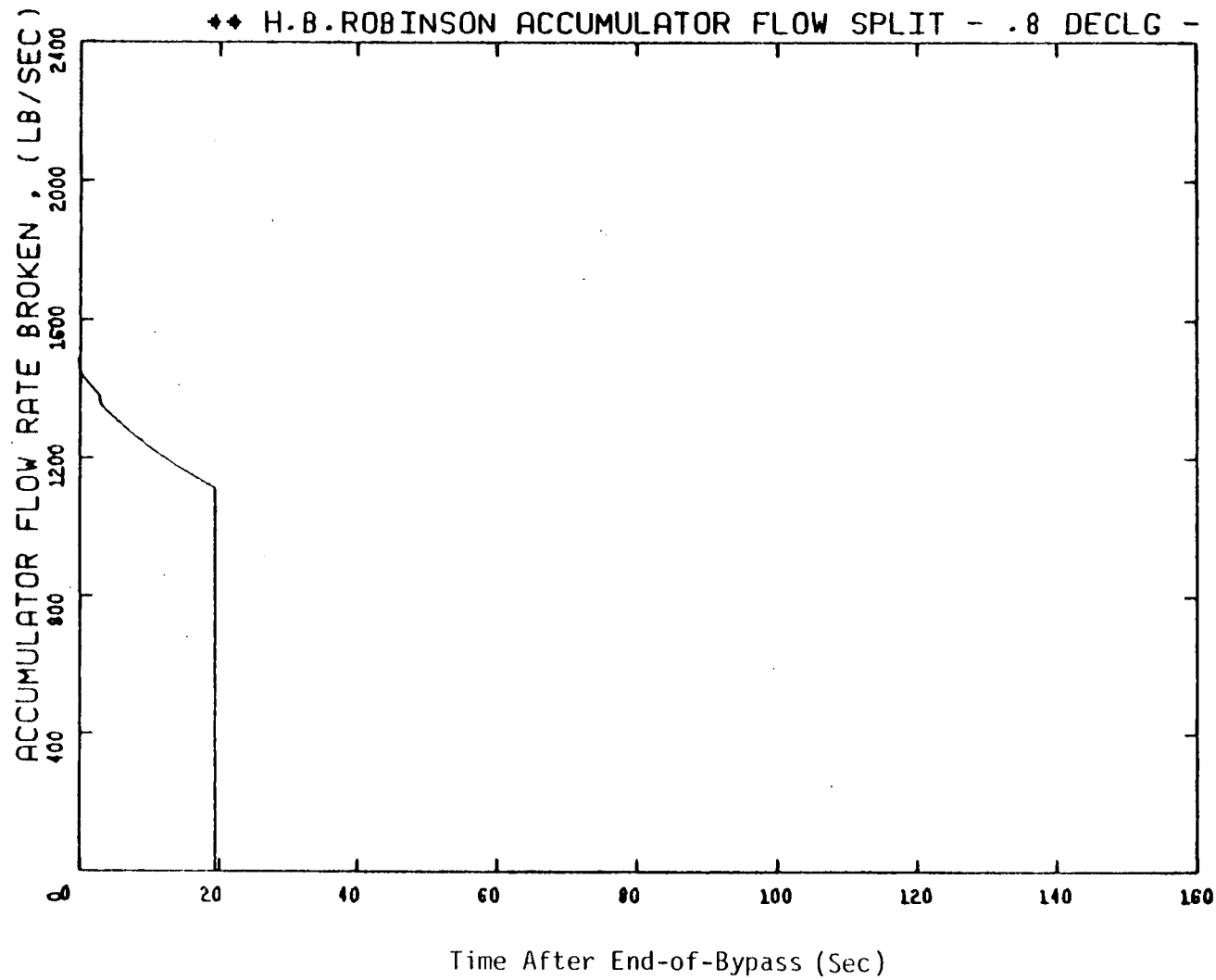


Figure 3.16 Accumulator (Broken) Flow During Refill and Reflood Periods,
0.8 DECLG Break

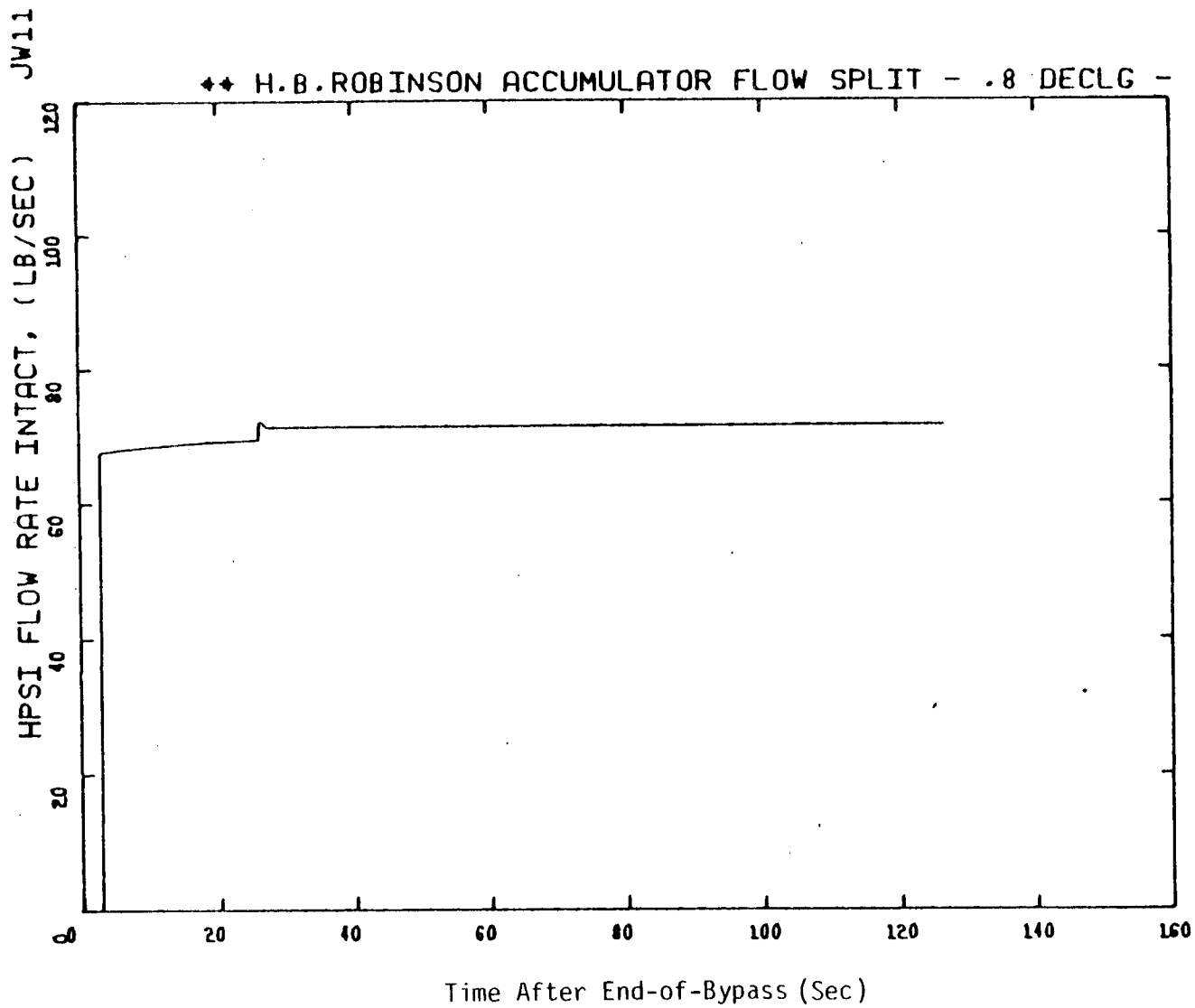


Figure 3.17 HPSI (Intact) Flow During Refill and Reflood Periods,
0.8 DECLG Break

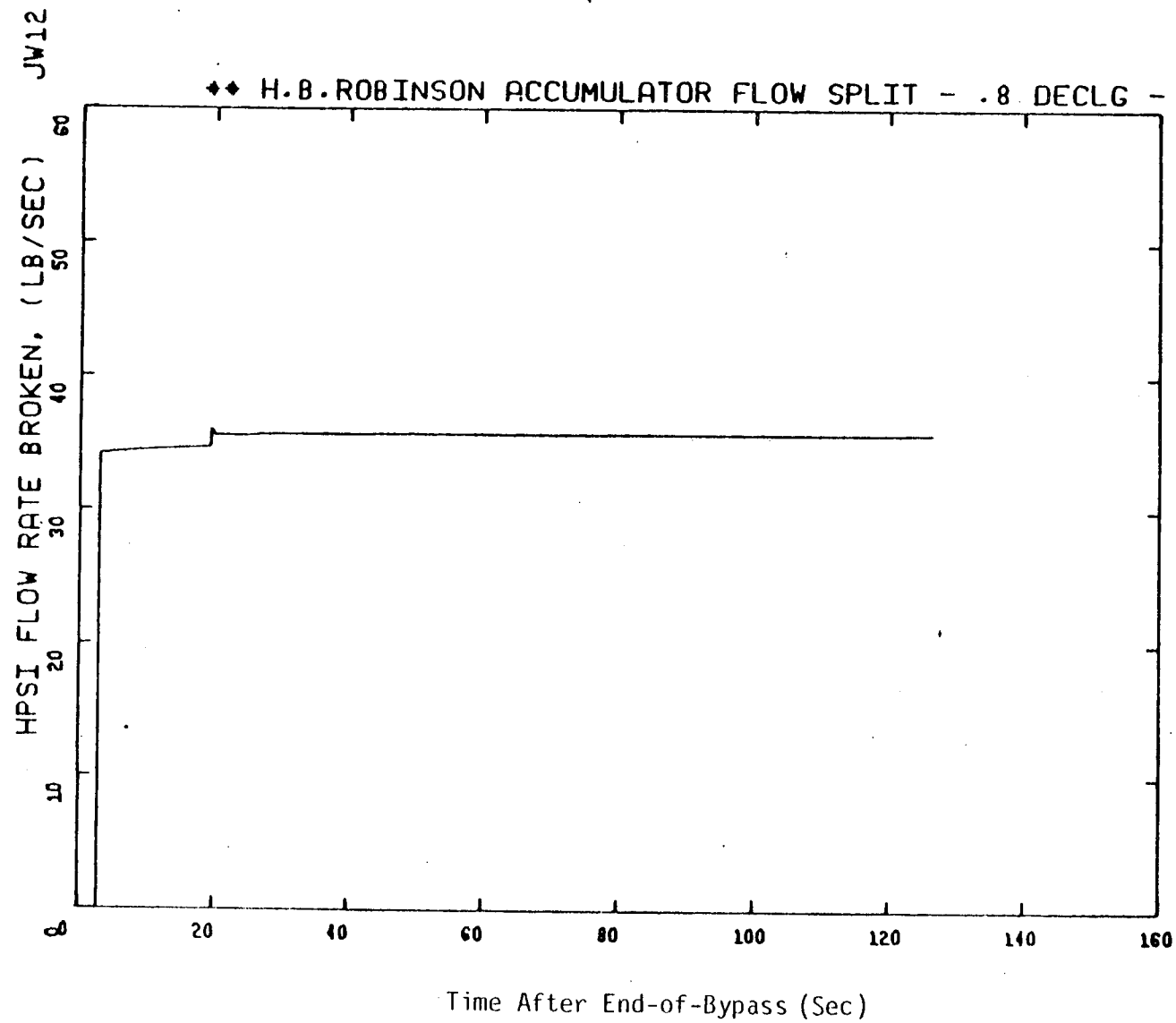


Figure 3.18 HPSI (Broken) Flow During Refill and Reflood Periods,
0.8 DECLG Break

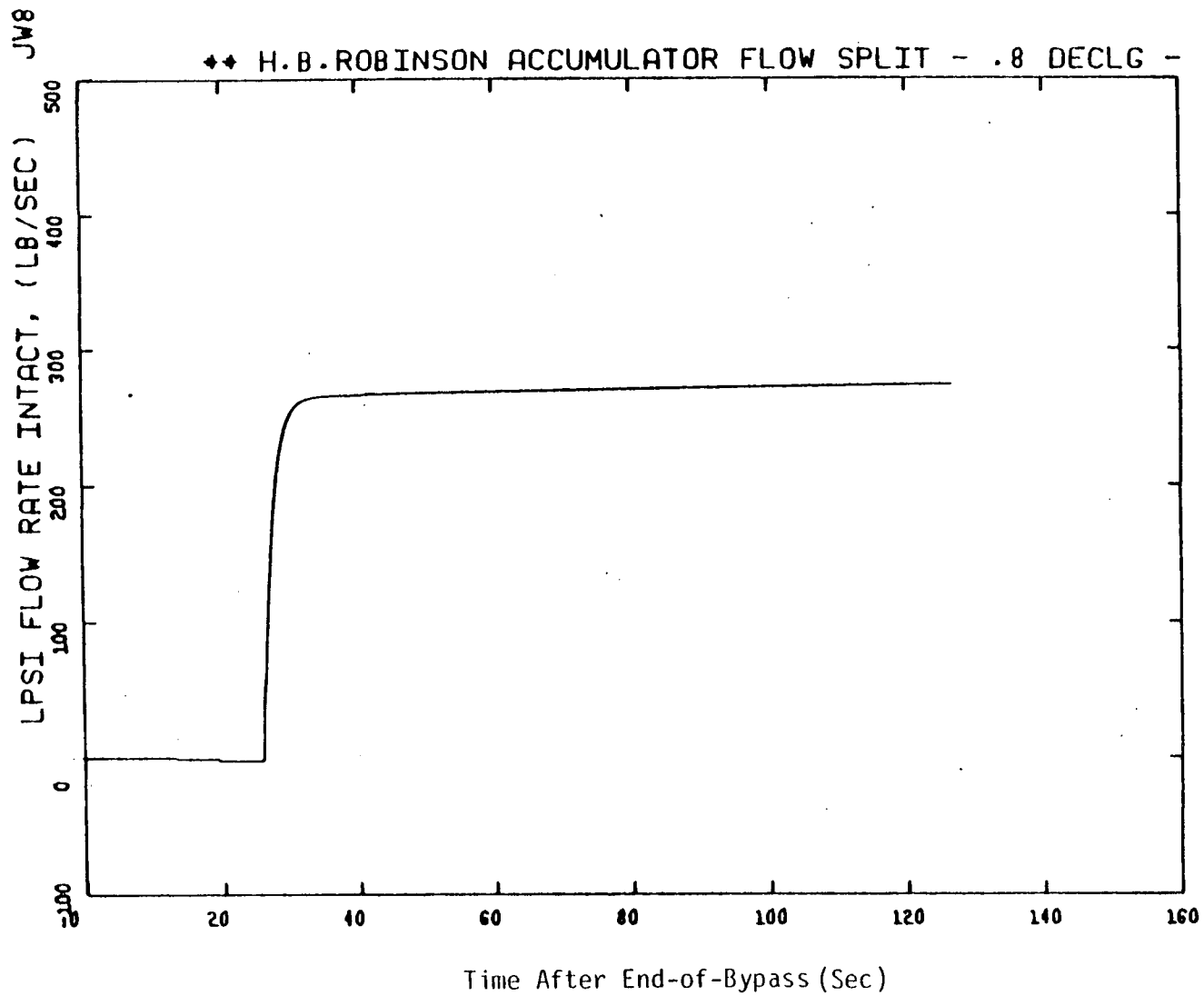


Figure 3.19 LPSI (Intact) Flow During Refill and Reflood Periods,
0.8 DECLG Break

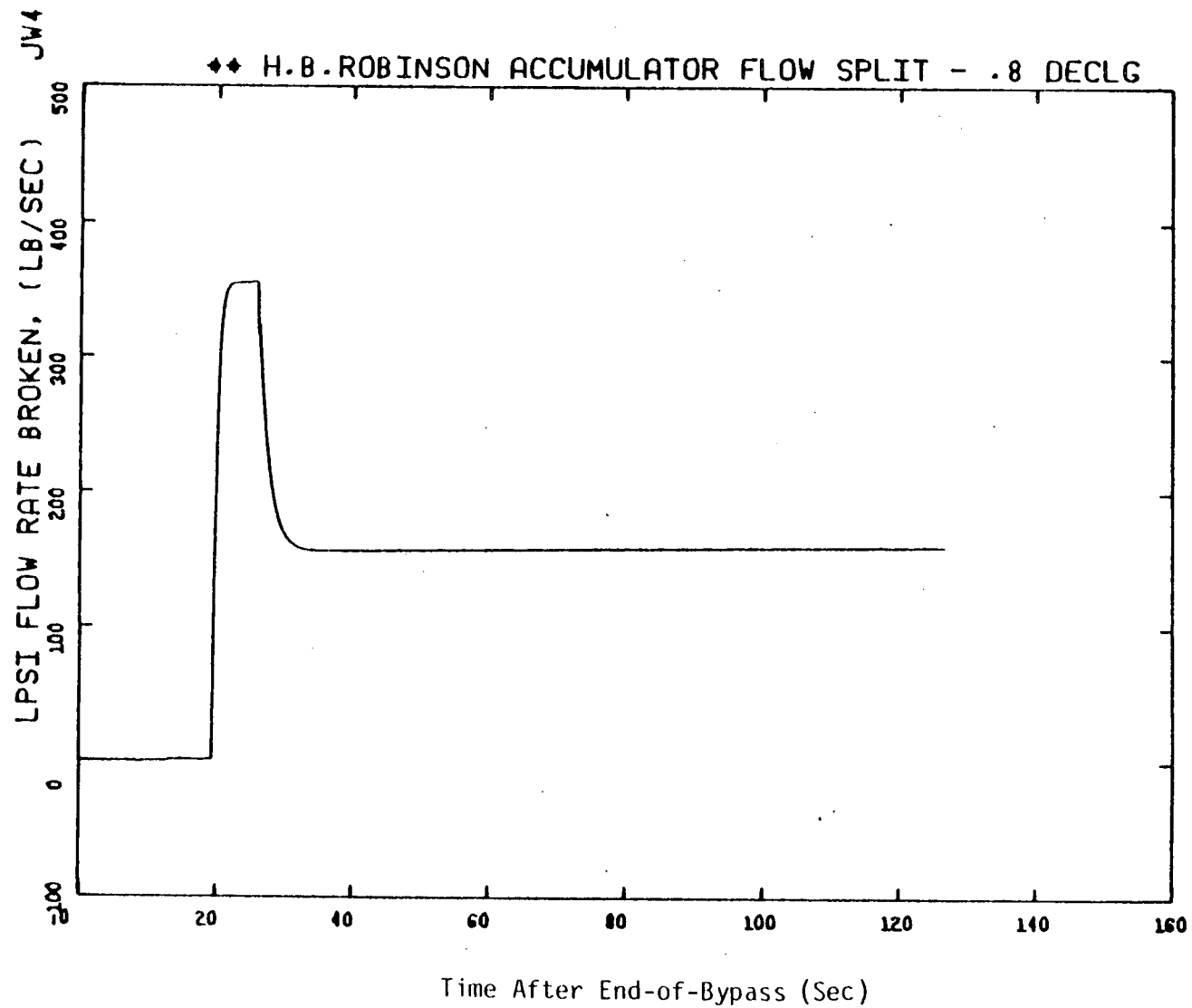


Figure 3.20 LPSI (Broken) Flow During Refill and Reflood Periods,
0.8 DECLG Break

H.B. ROBINSON 0.8 DECLG BREAK CONTAINMENT BACK PRESSURE $F_Q=2.32$ 6%SG.

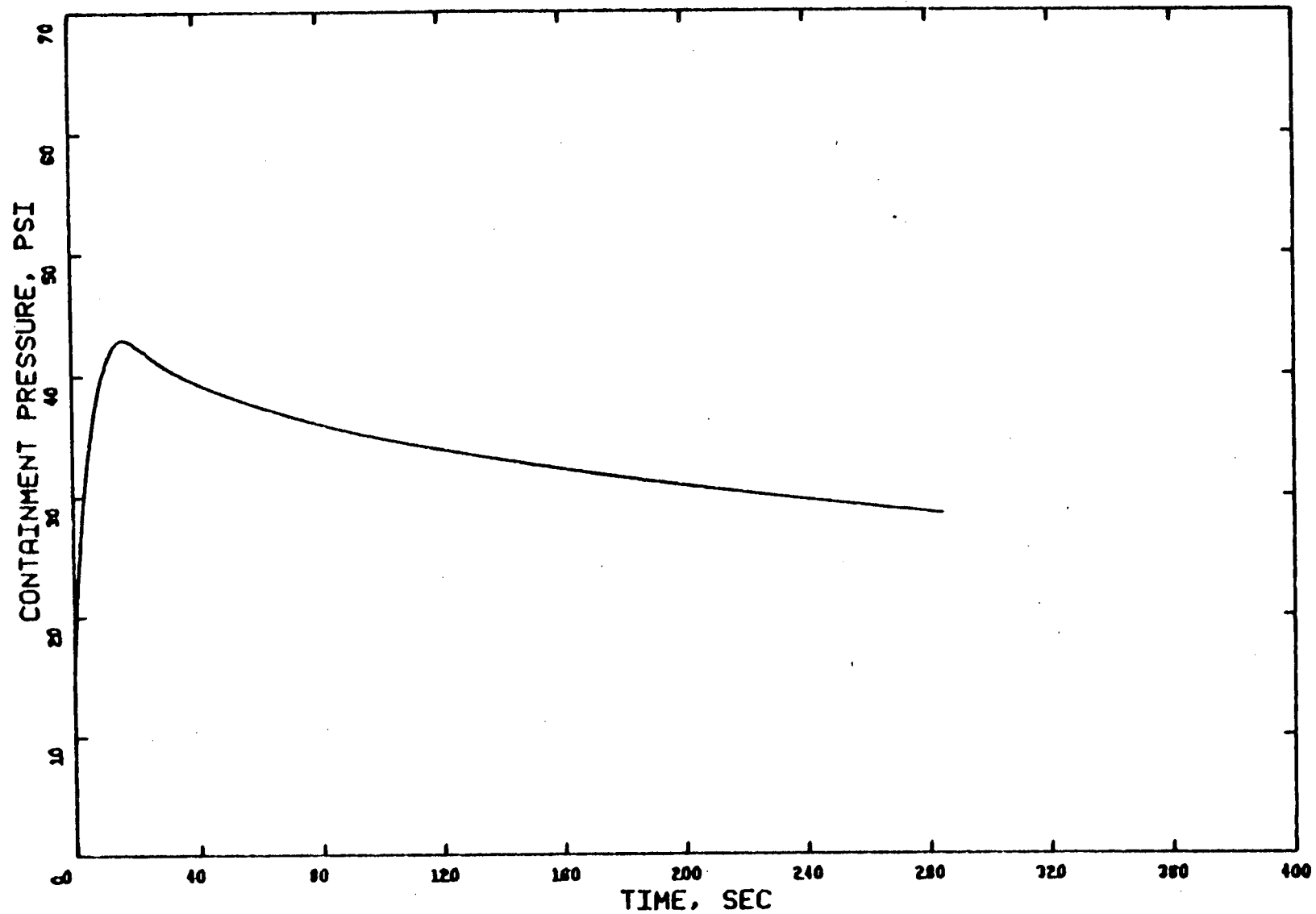


Figure 3.21 Containment Back Pressure, 0.8 DECLG Break

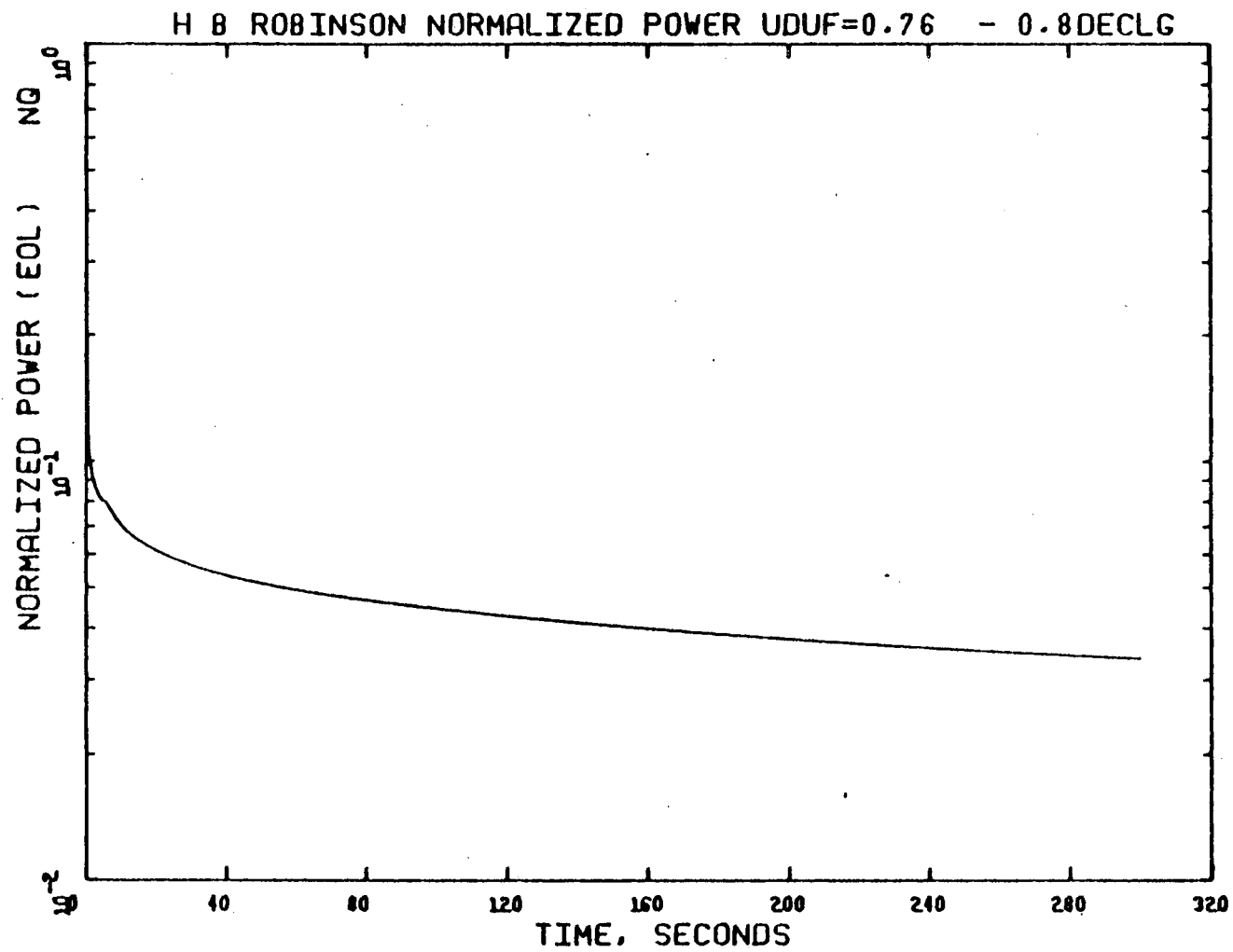


Figure 3.22 Normalized Power, 0.8 DECLG Break

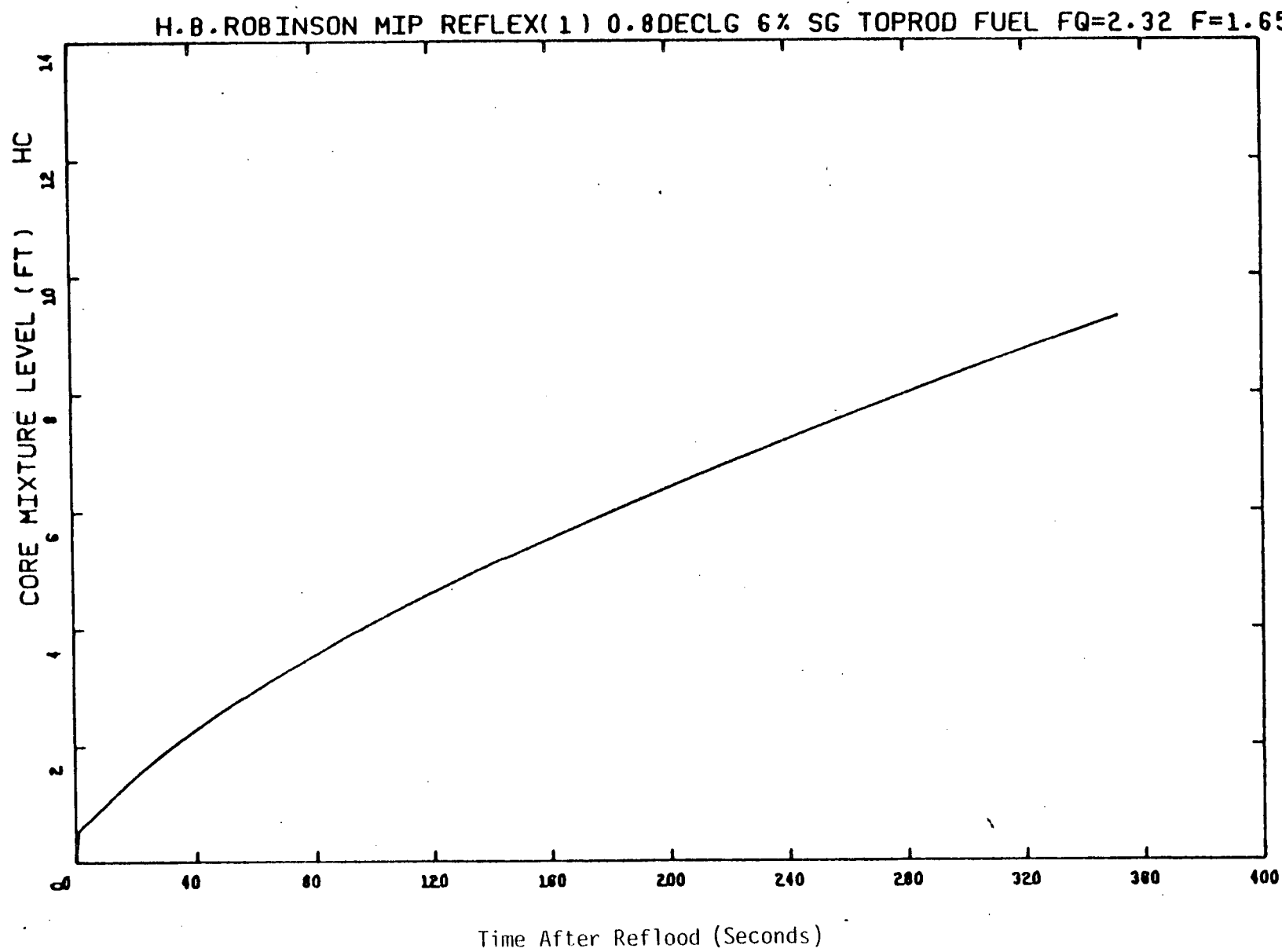


Figure 3.23 Reflood Core Mixture Level, 0.8 DECLG Break

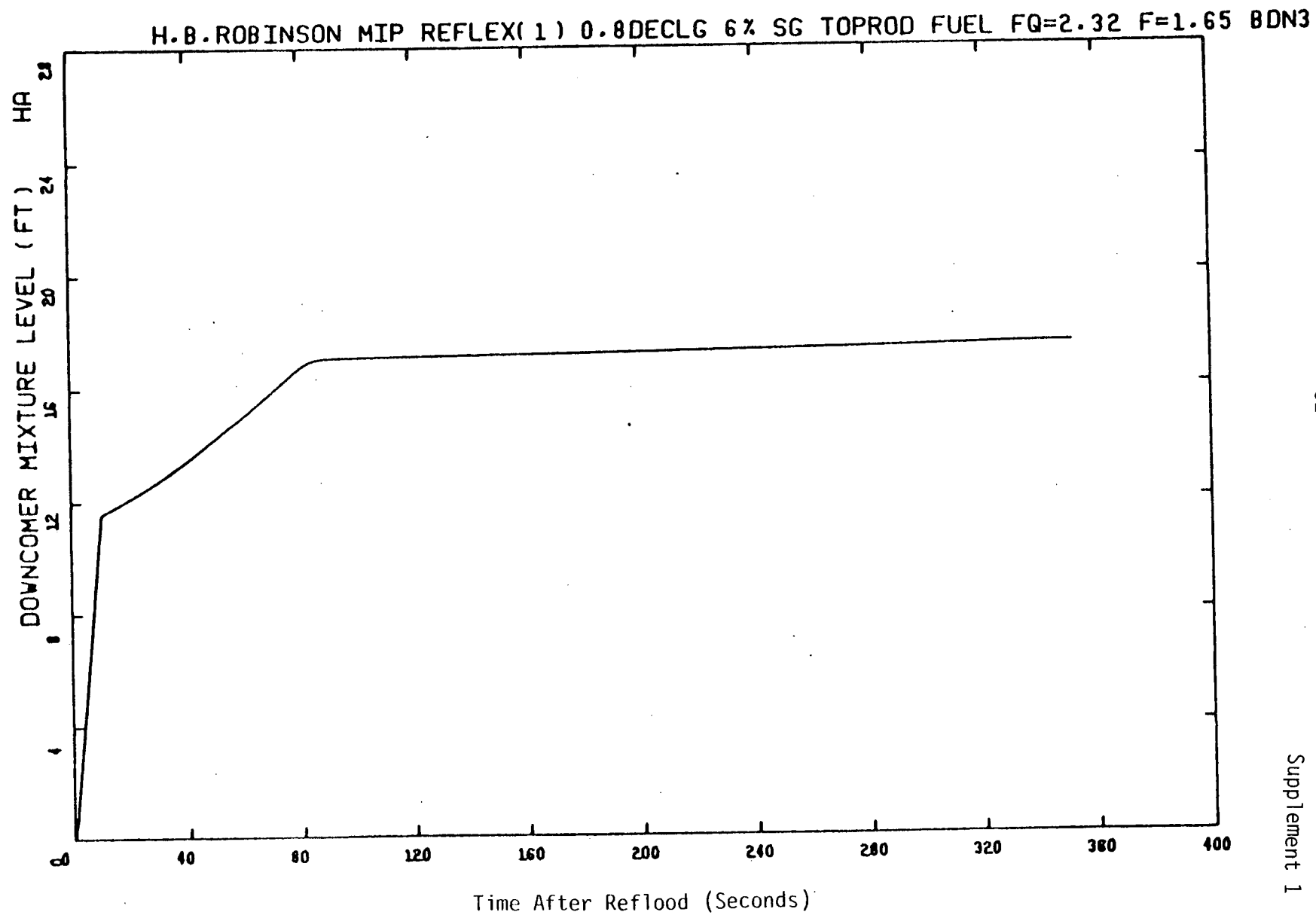


Figure 3.24 Reflood Downcomer Mixture Level, 0.8 DECLG Break

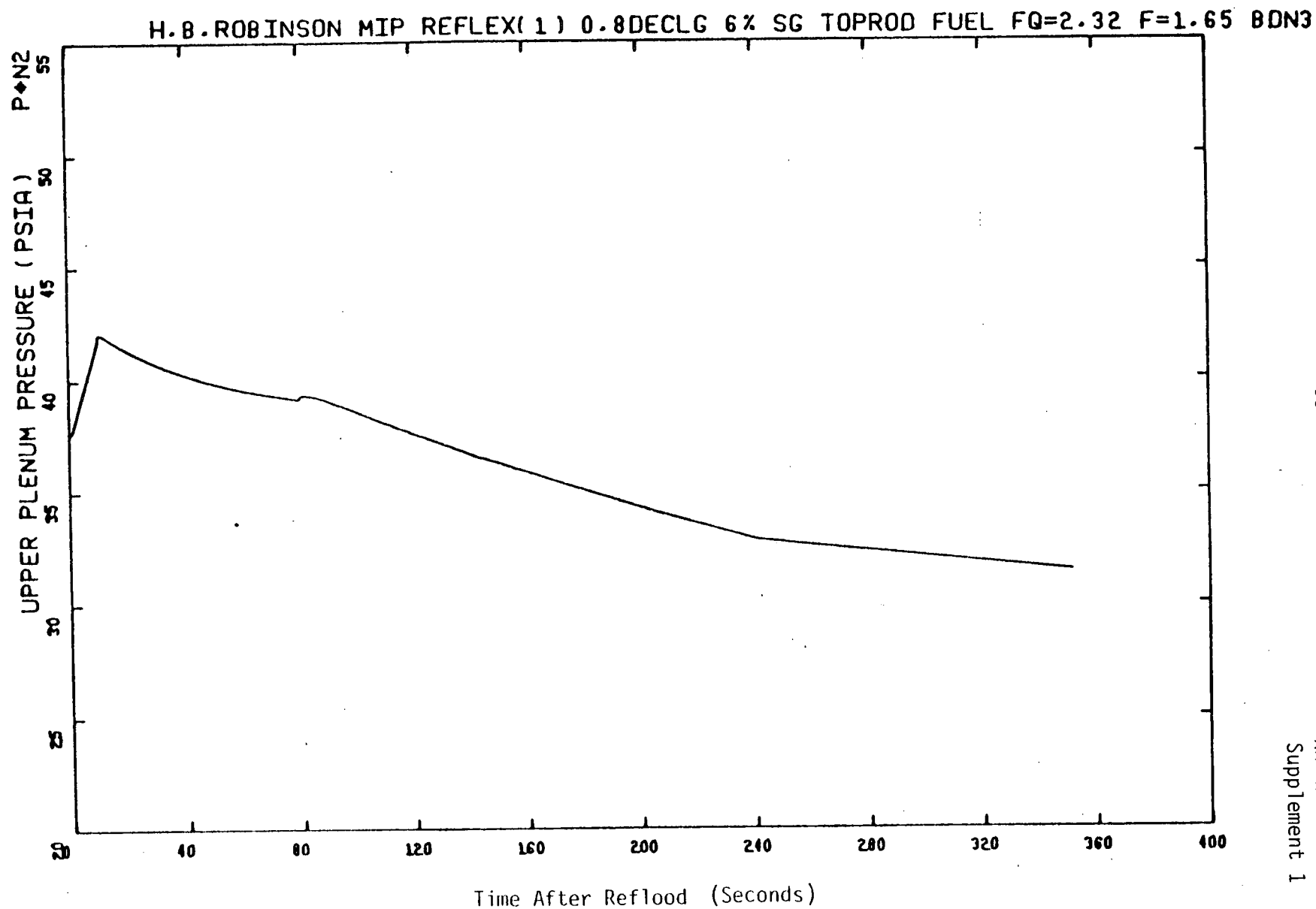


Figure 3.25 Reflood Upper Plenum Pressure, 0.8 DECLG Break

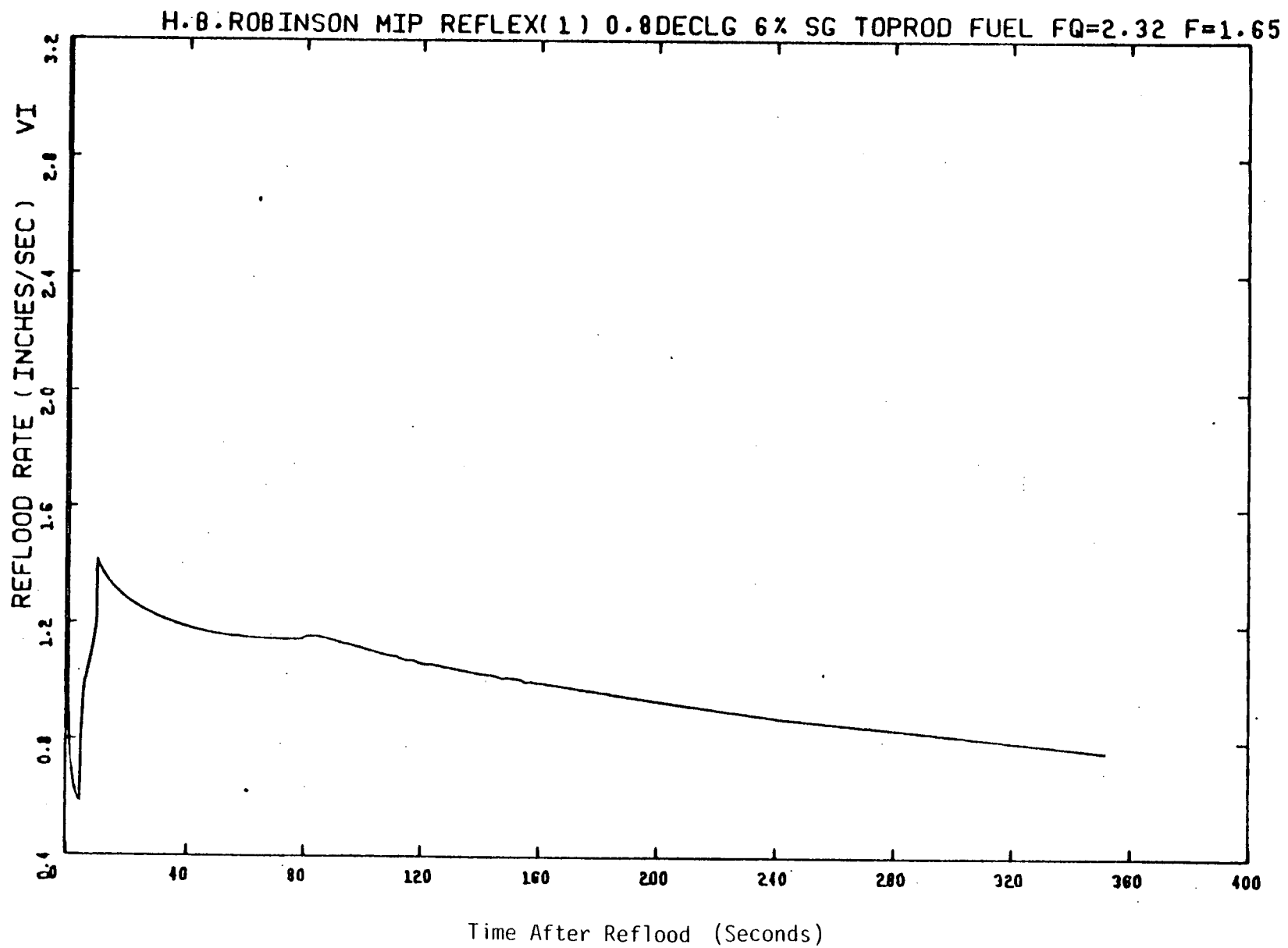


Figure 3.26 Core Flooding Rate, 0.8 DECLG Break

H.B. ROBINSON UNIT 2 0.8 DECLG BREAK FQ=2.32, FH=1.65 6%SG 2 MWD/kgU EXPOSURE CASE

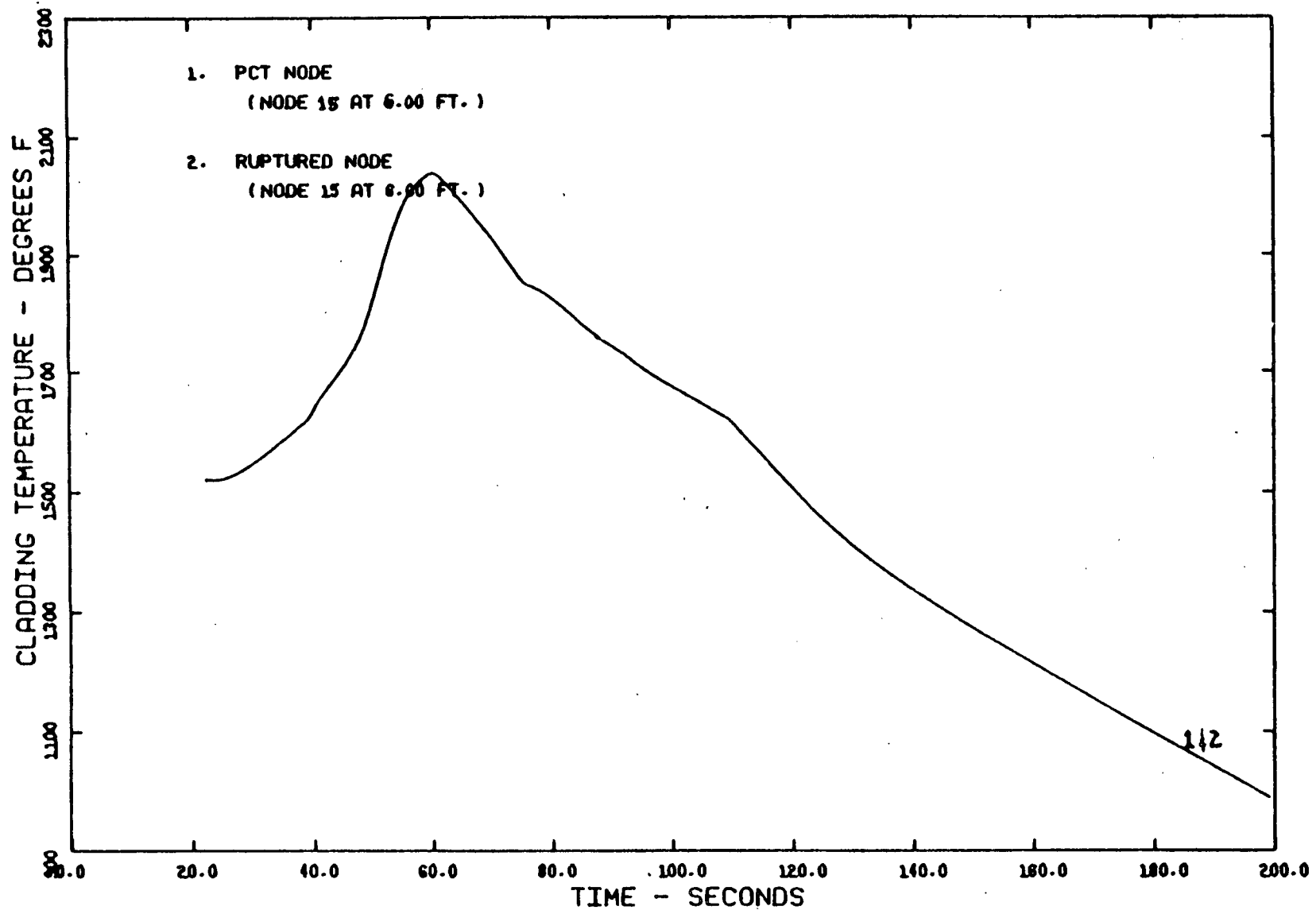


Figure 3.27 TOODEE2 Cladding Temperature vs. Time, 0.8 DECLG Break, 2 MWD/kgU Exposure

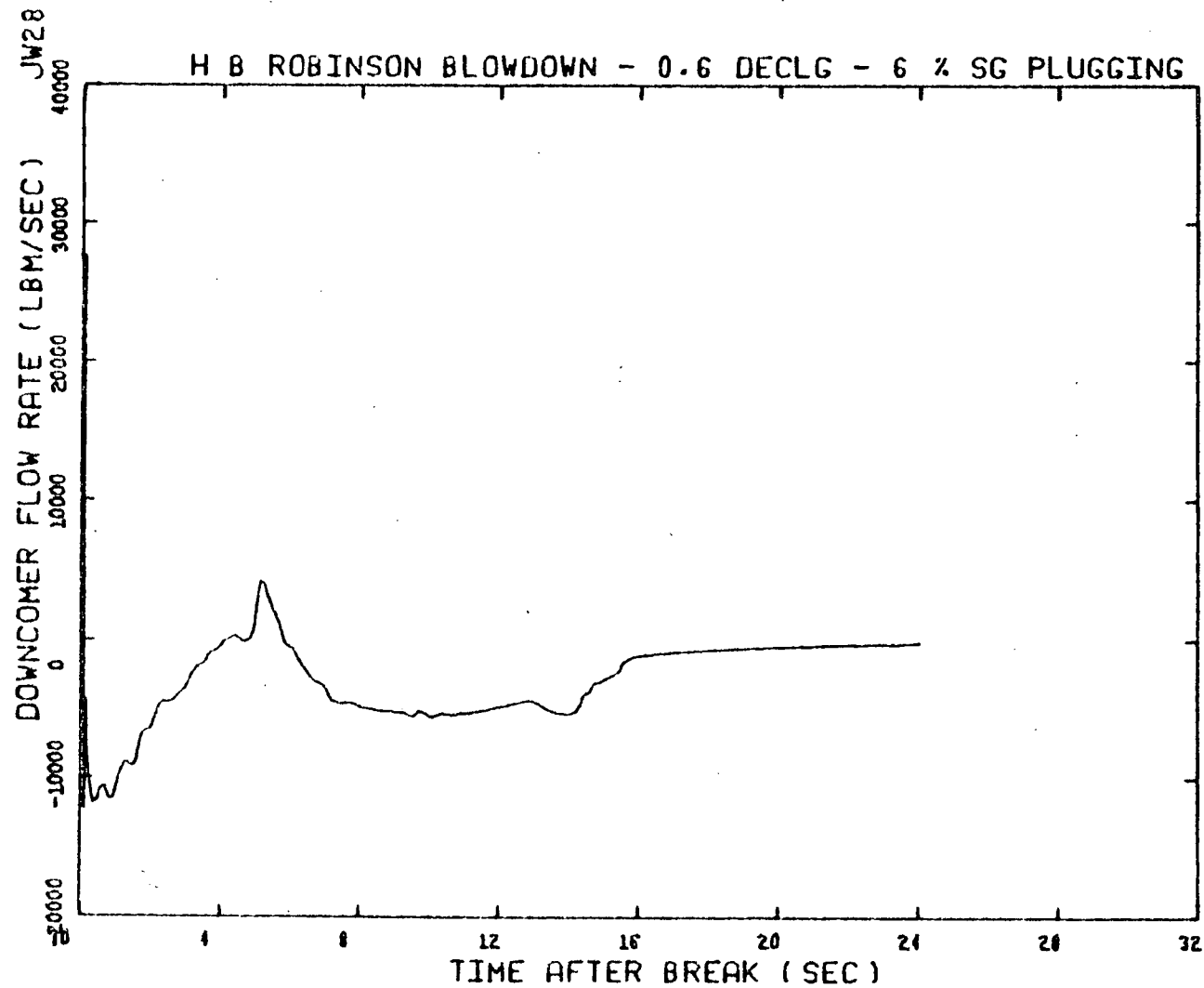


Figure 3.28 Downcomer Flow Rate During Blowdown Period, 0.6 DECLG Break

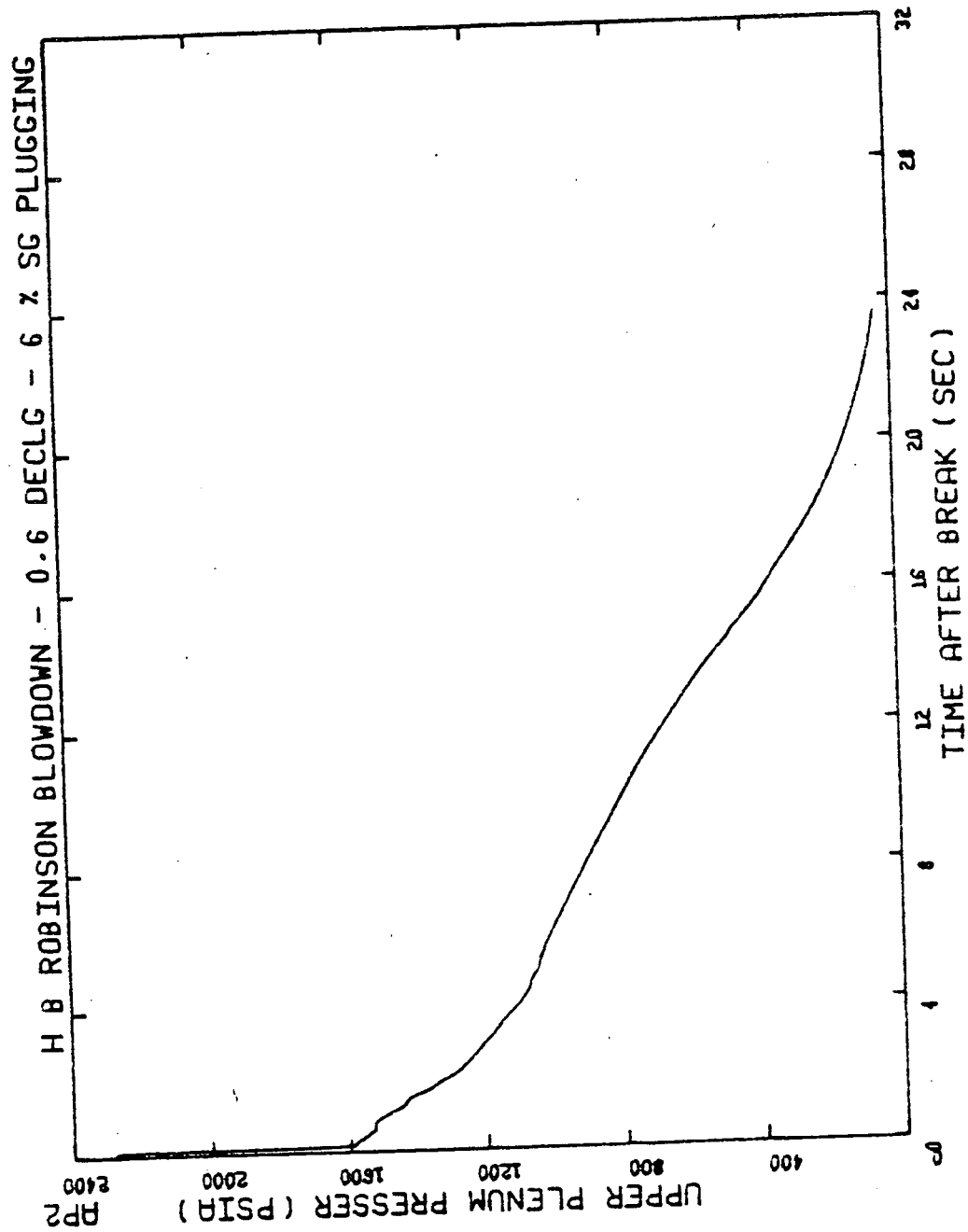


Figure 3.29 Upper Plenum Pressure During Blowdown Period, 0.6 DECLG Break

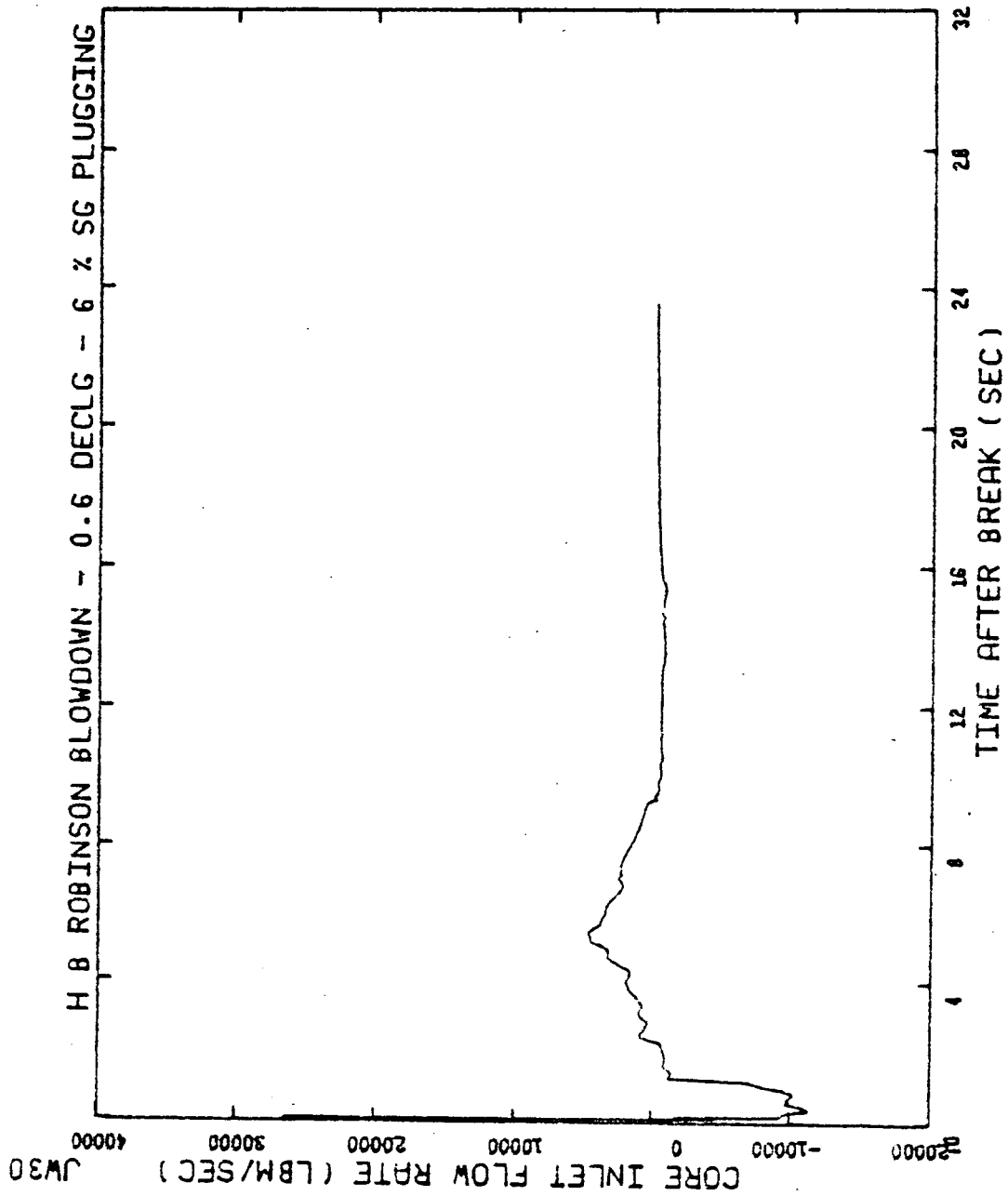


Figure 3.30 Average Core Inlet Flow During Blowdown Period, 0.6 DECLG Break

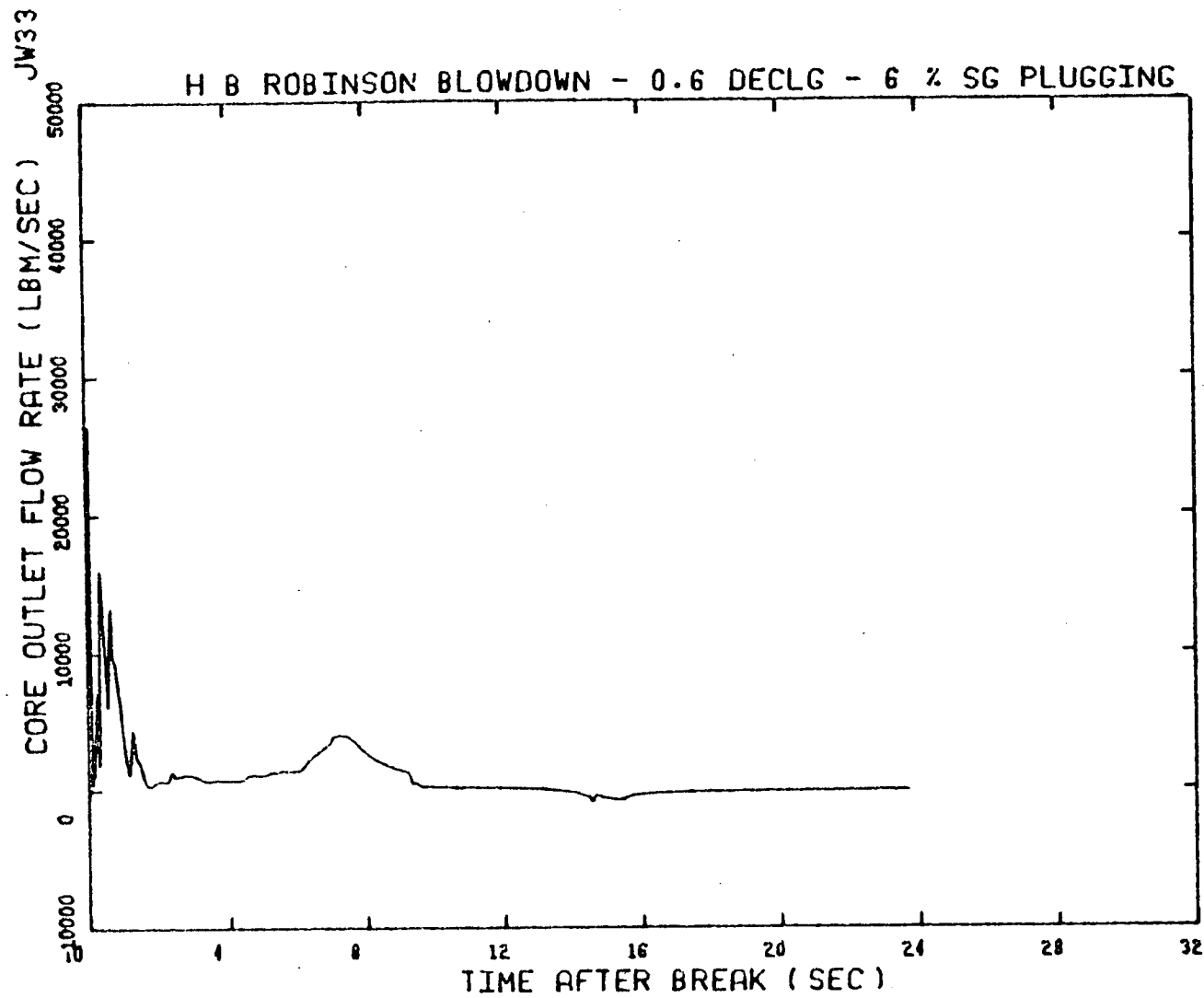


Figure 3.31 Average Core Outlet Flow During Blowdown Period, 0.6 DECLG Break

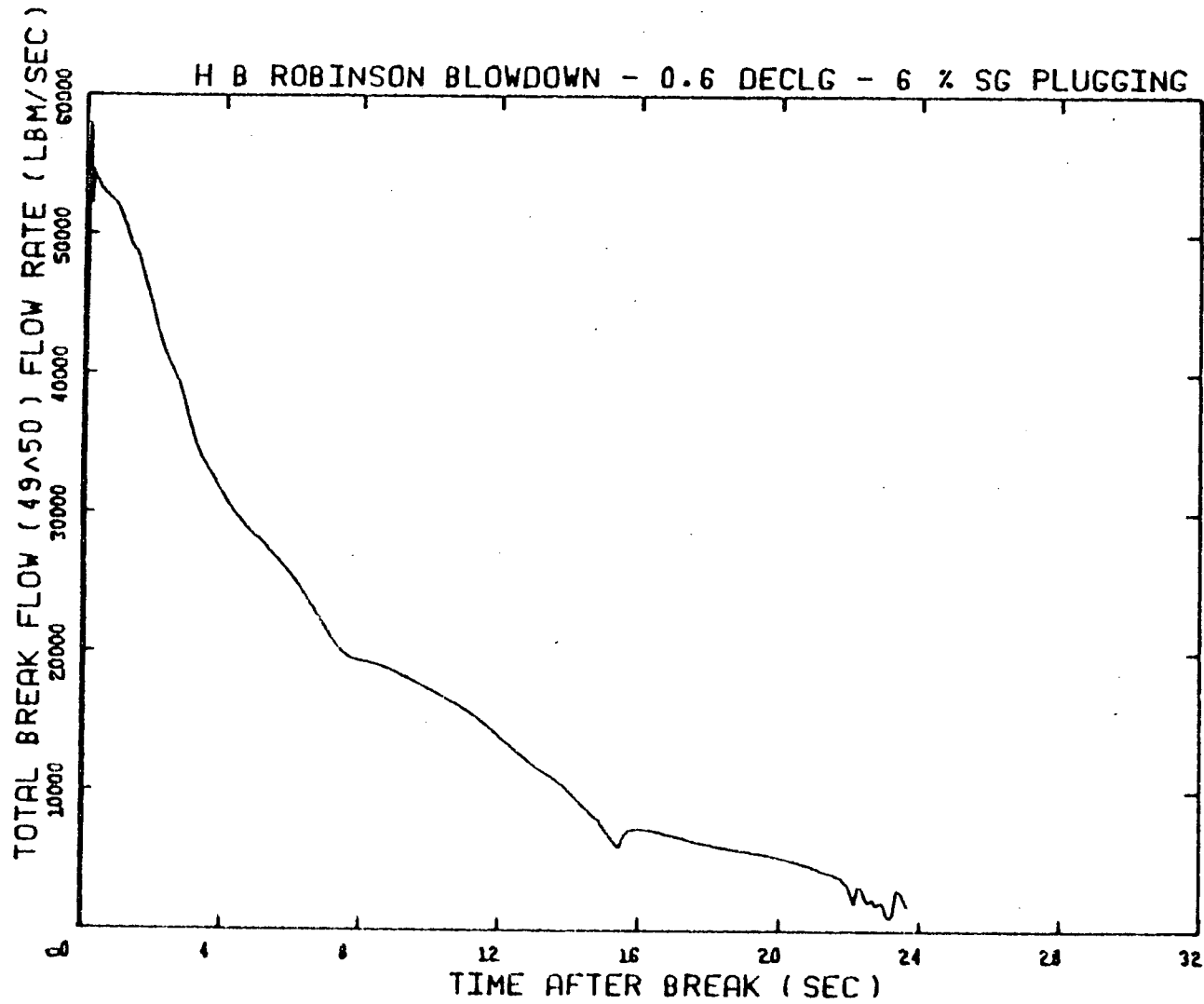


Figure 3.32 Total Break Flow During Blowdown Period, 0.6 DECLG Break

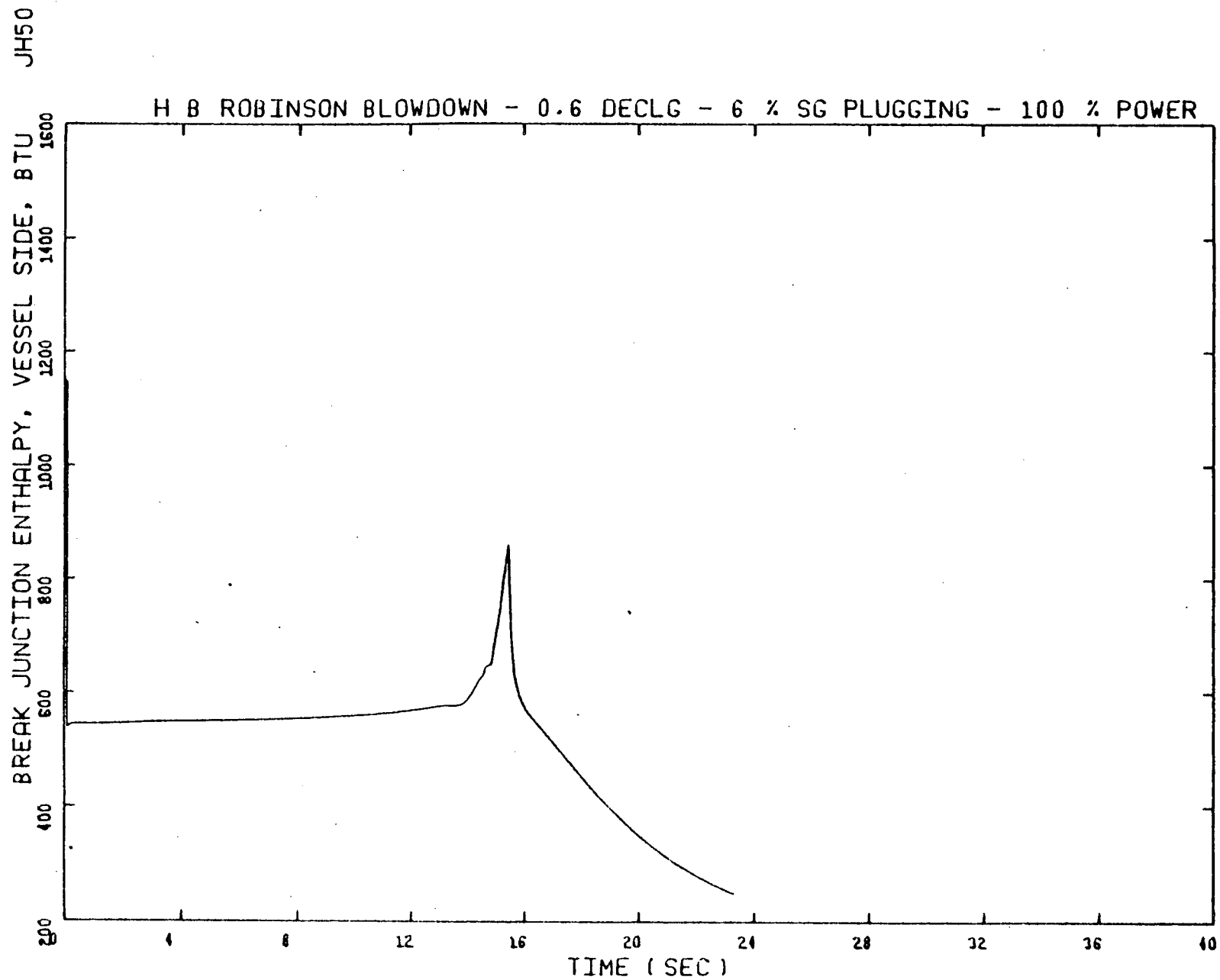
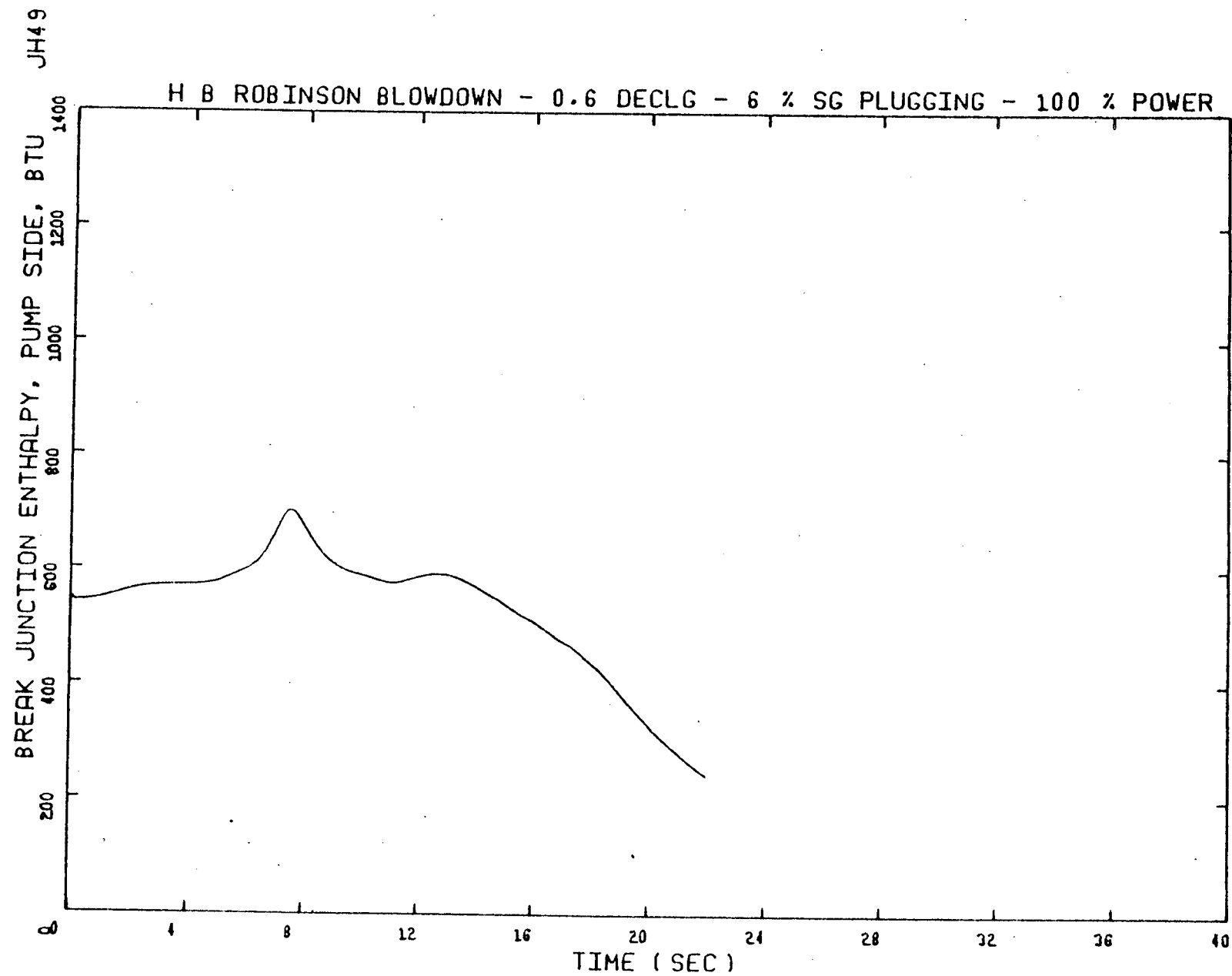


Figure 3.33 Break Flow Enthalpy During Blowdown Period, Vessel Side, 0.6 DECLG Break



42

XN-NF-84-72
Supplement 1

Figure 3.34 Break Flow Enthalpy During Blowdown Period, Pump Side, 0.6 DECLG Break

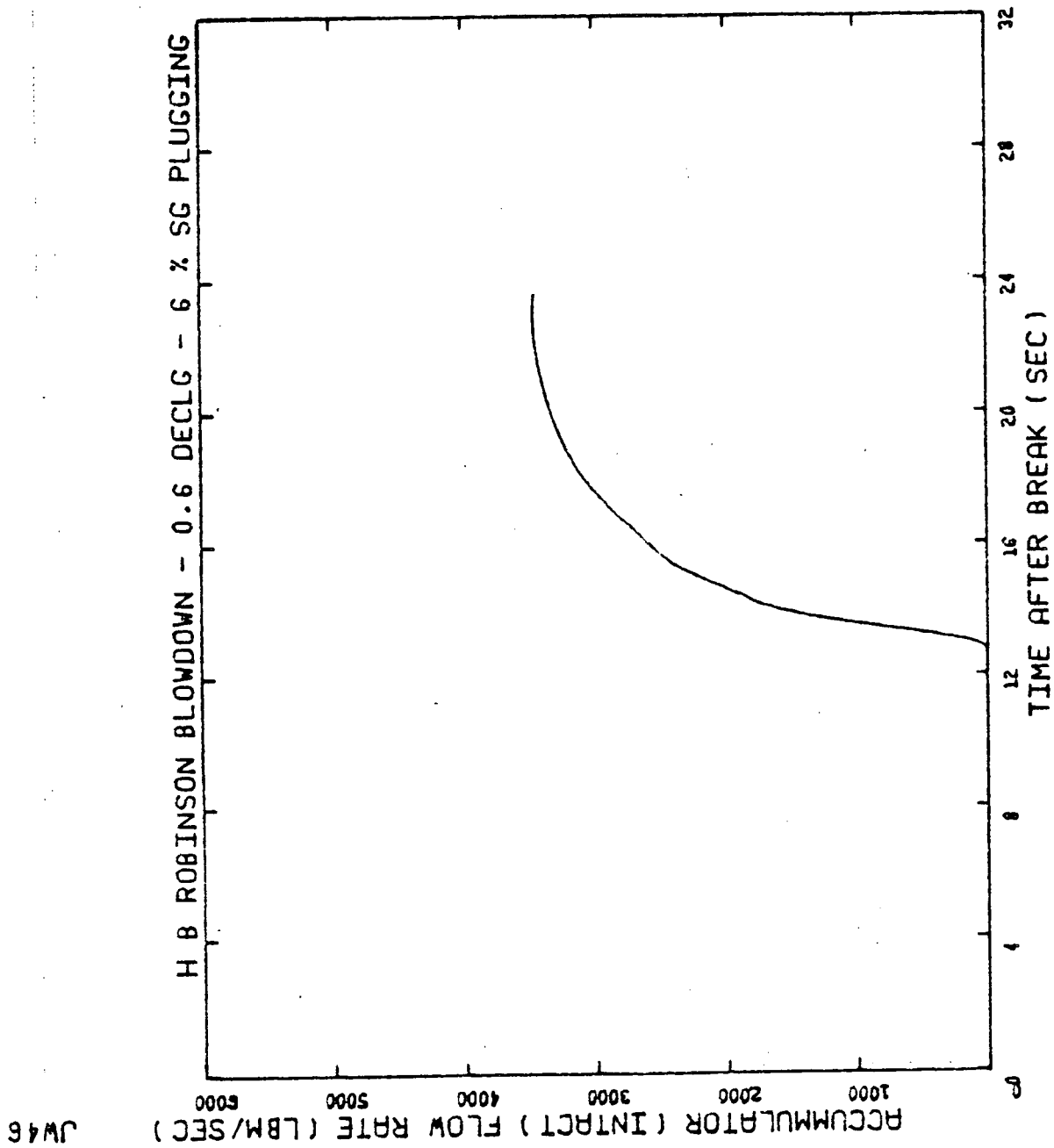


Figure 3.35 Flow from Intact Loop Accumulator During Blowdown Period, 0.6 DECLG Break

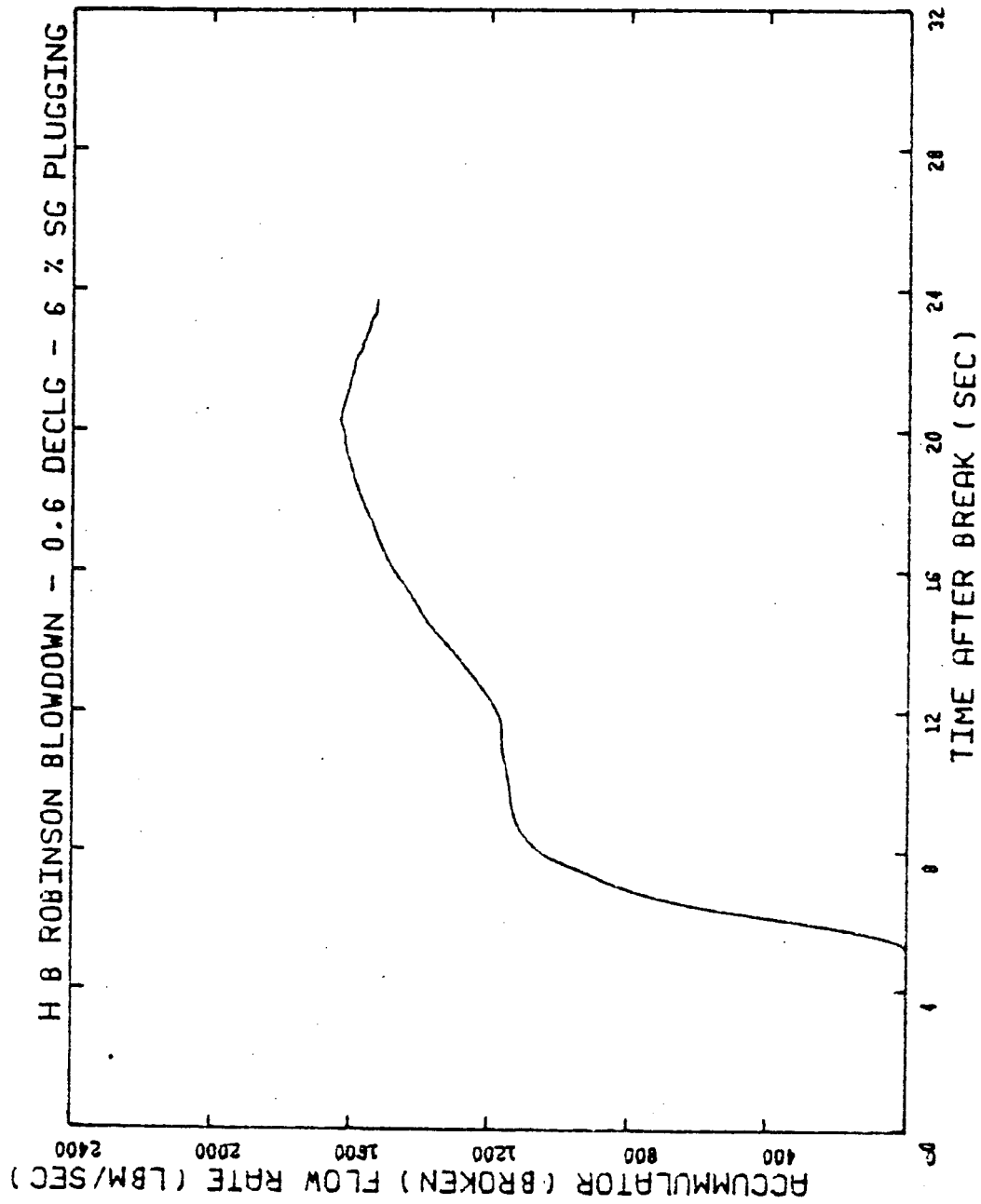


Figure 3.36 Flow from Broken Loop Accumulator During Blowdown Period, 0.6 DECLG Break

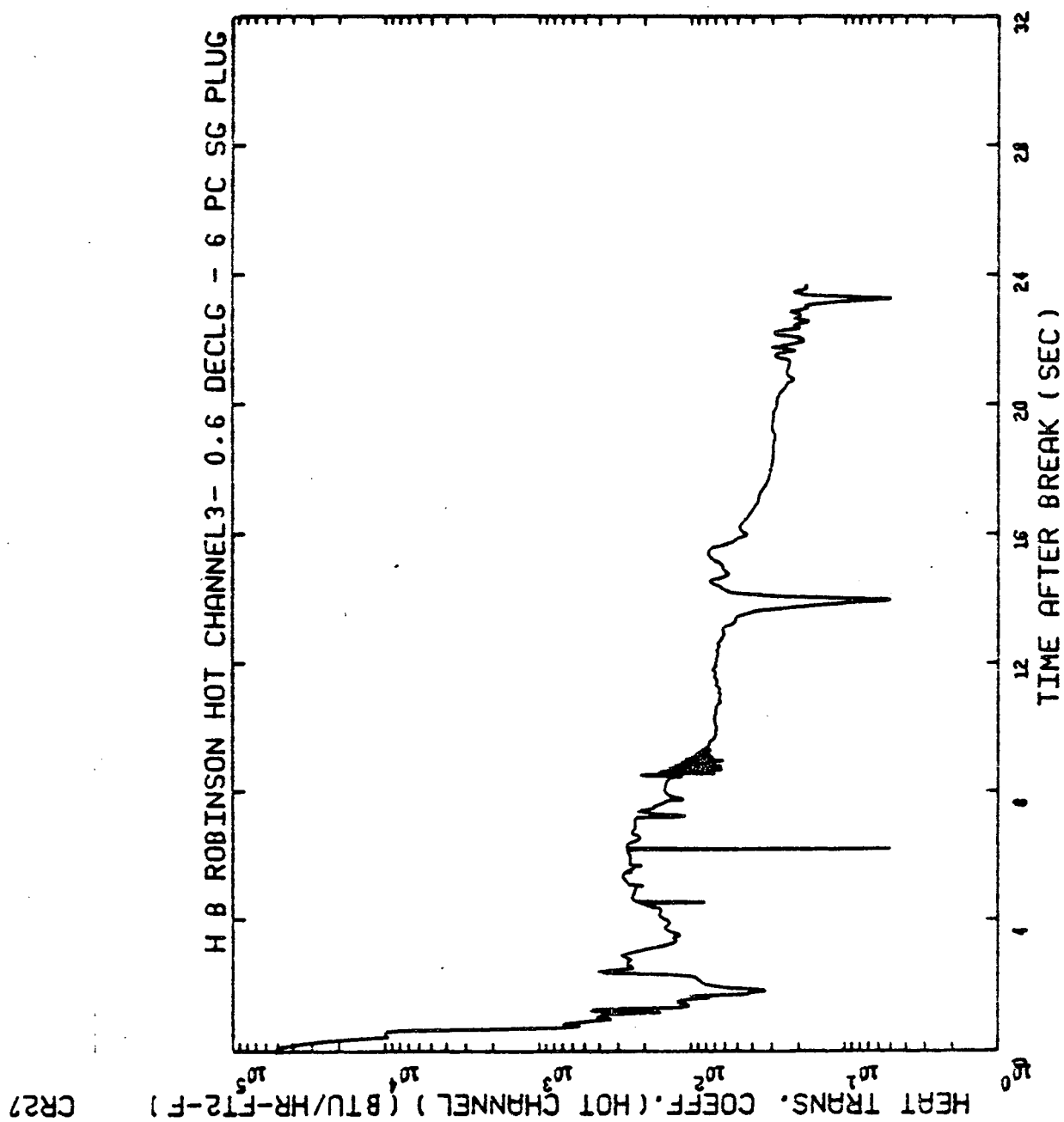


Figure 3.37 Heat Transfer Coefficient During Blowdown Period at
PCT Node, 0.6 DECLG Break, 2 MWD/KgU

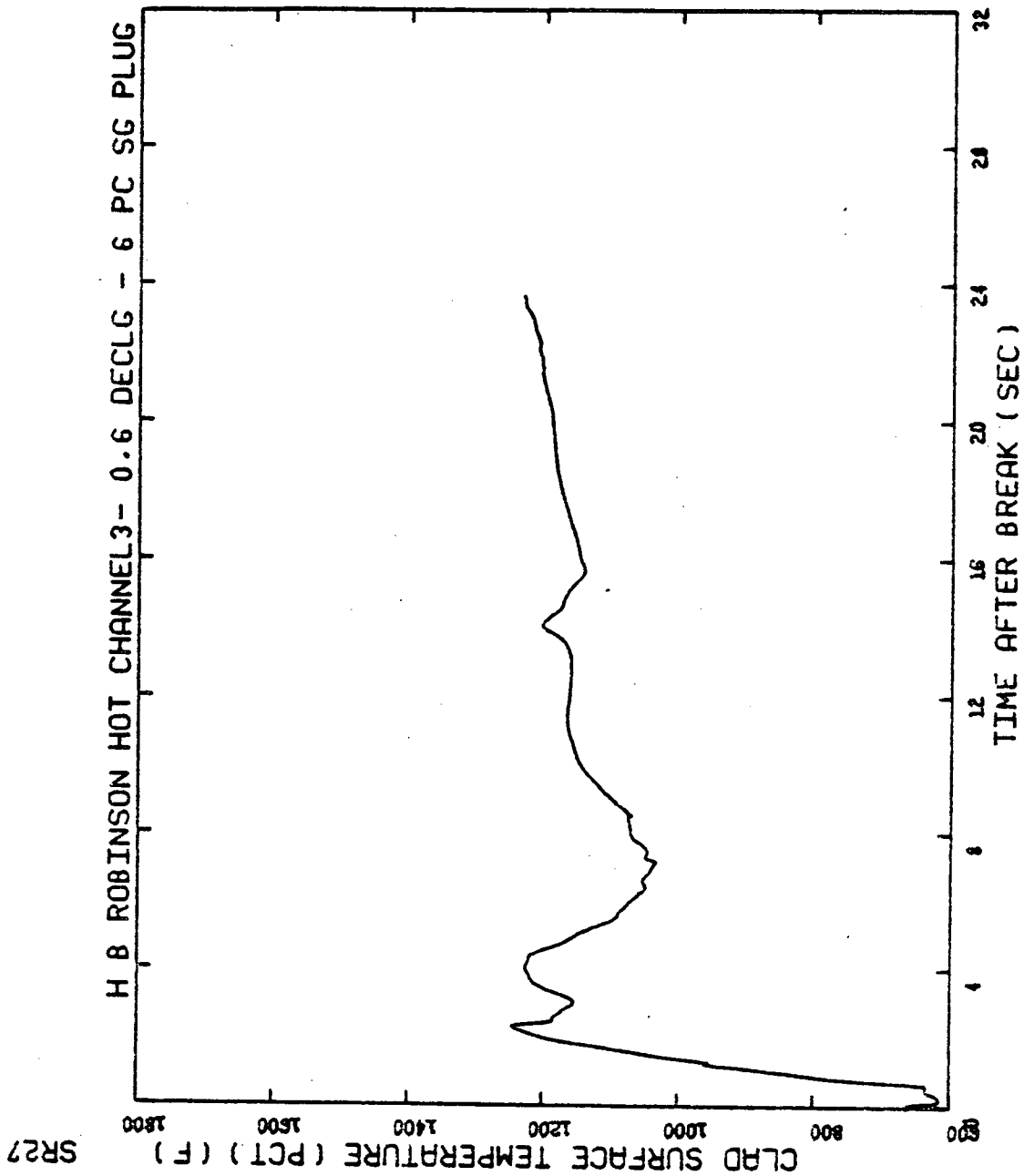


Figure 3.38 Clad Surface Temperature During Blowdown Period
PCT Node, 0.6 DECLG Break, 2 MWD/Kgu

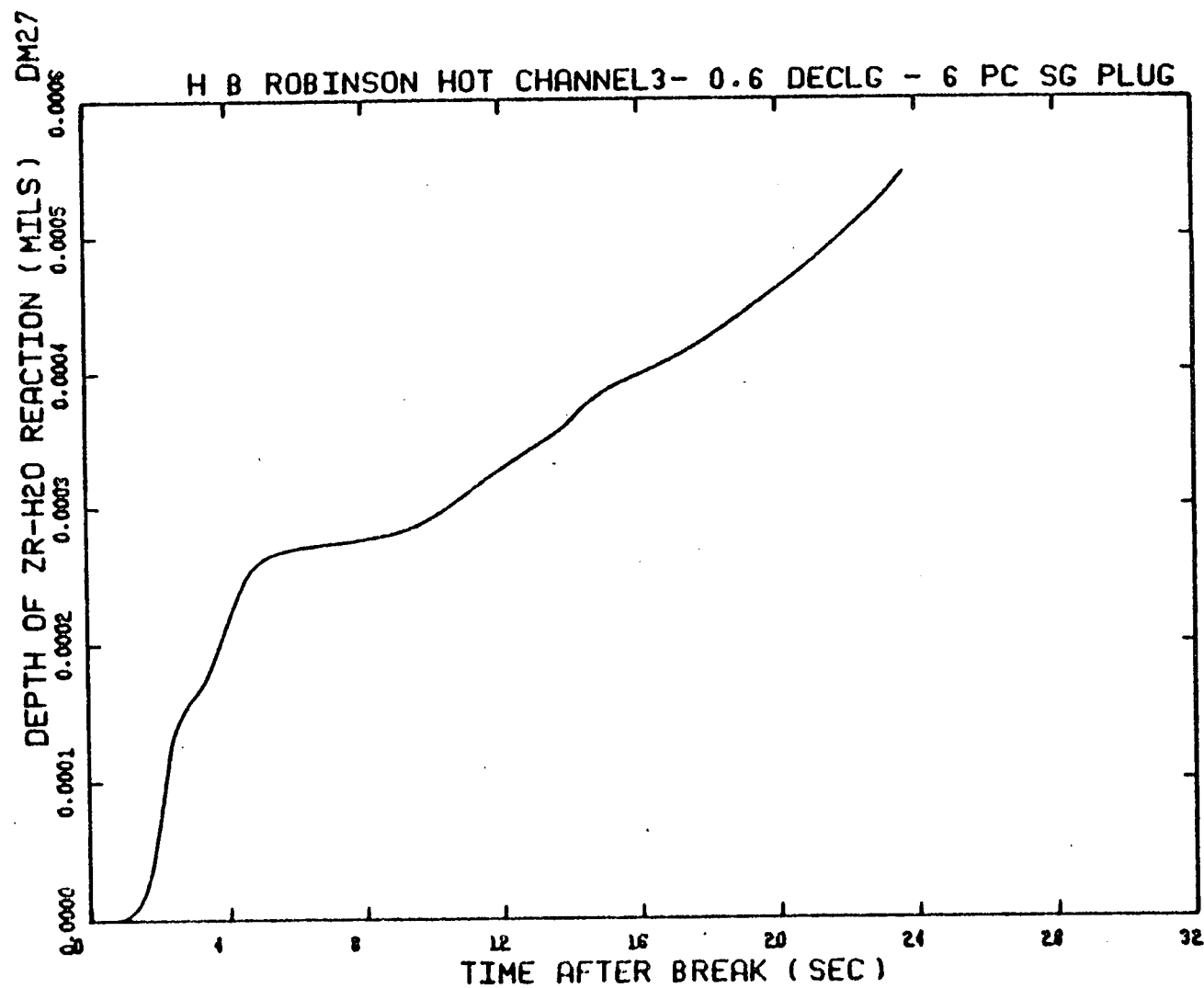


Figure 3.39 Depth of Metal-Water Reaction During Blowdown Period at PCT Node, 0.6 DECLG Break, 2 MWD/KgU

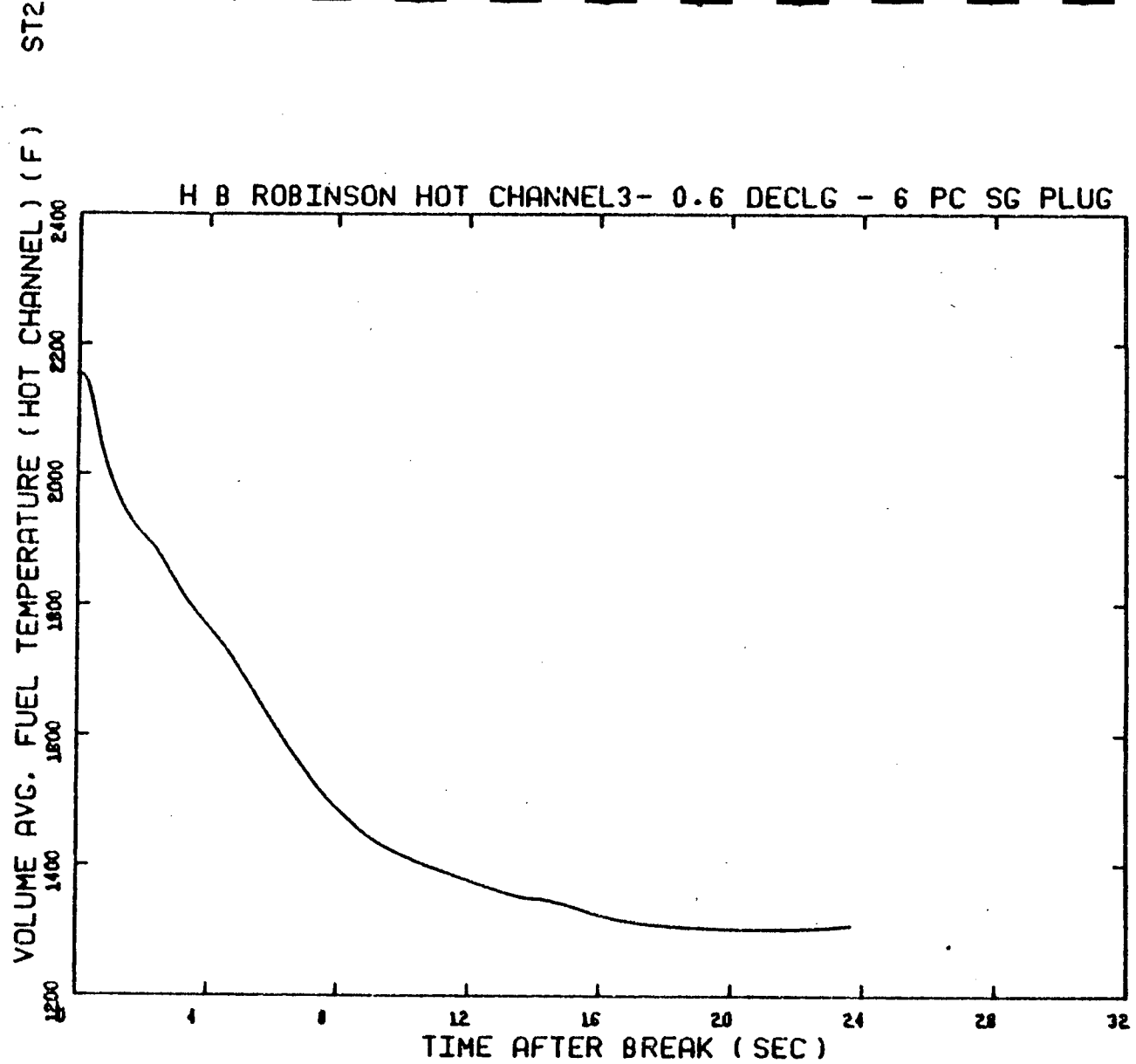


Figure 3.40 Average Fuel Temperature During Blowdown Period at PCT Node, 0.6 DECLG Break, 2 MWD/KgU

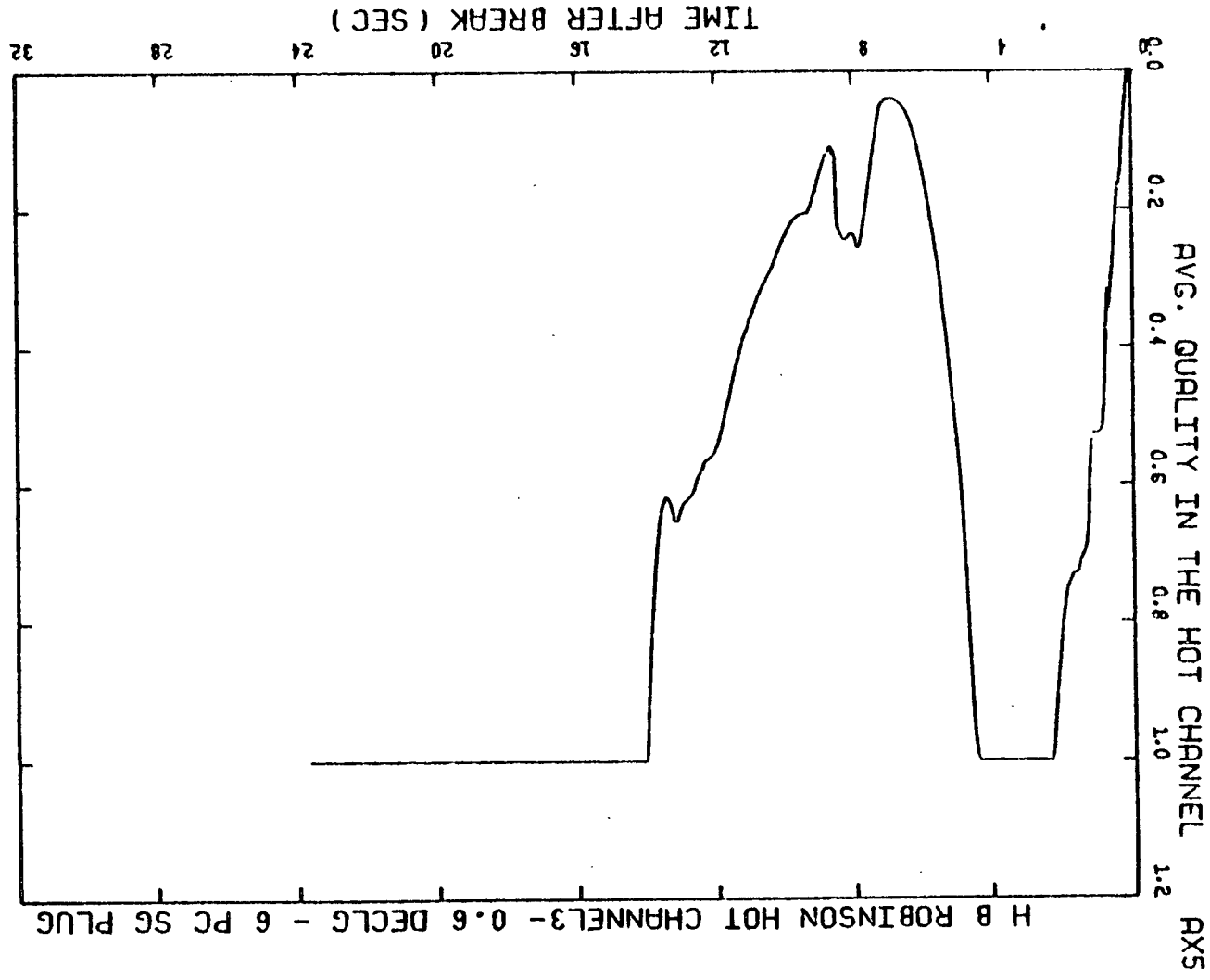


Figure 3.41 Hot Channel Average Quality, Center Volume
0.6 DECLG Break, 2 MWD/KgU

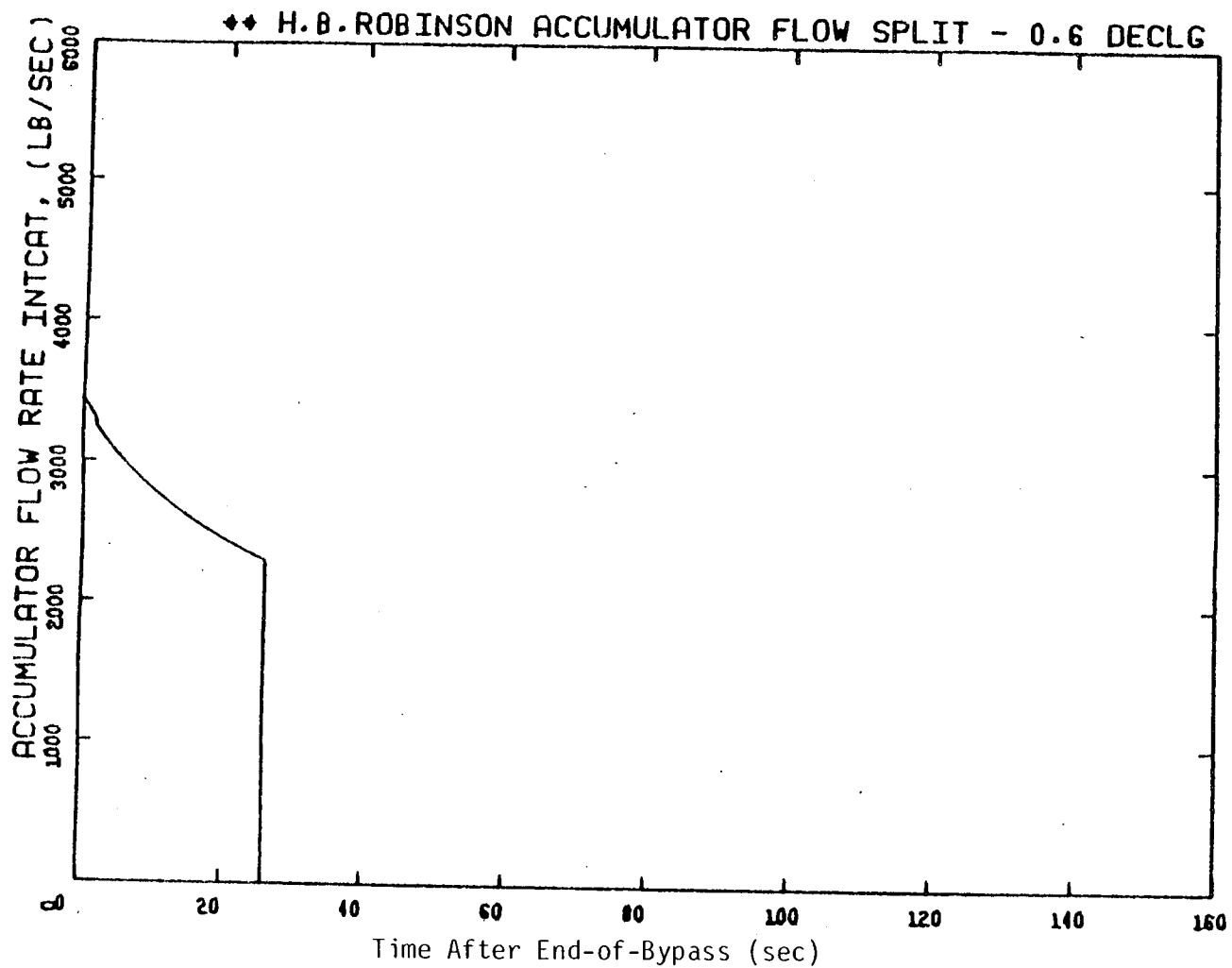


Figure 3.42 Accumulator (Intact) Flow During Refill and Reflood Periods, 0.6 DECLG Break

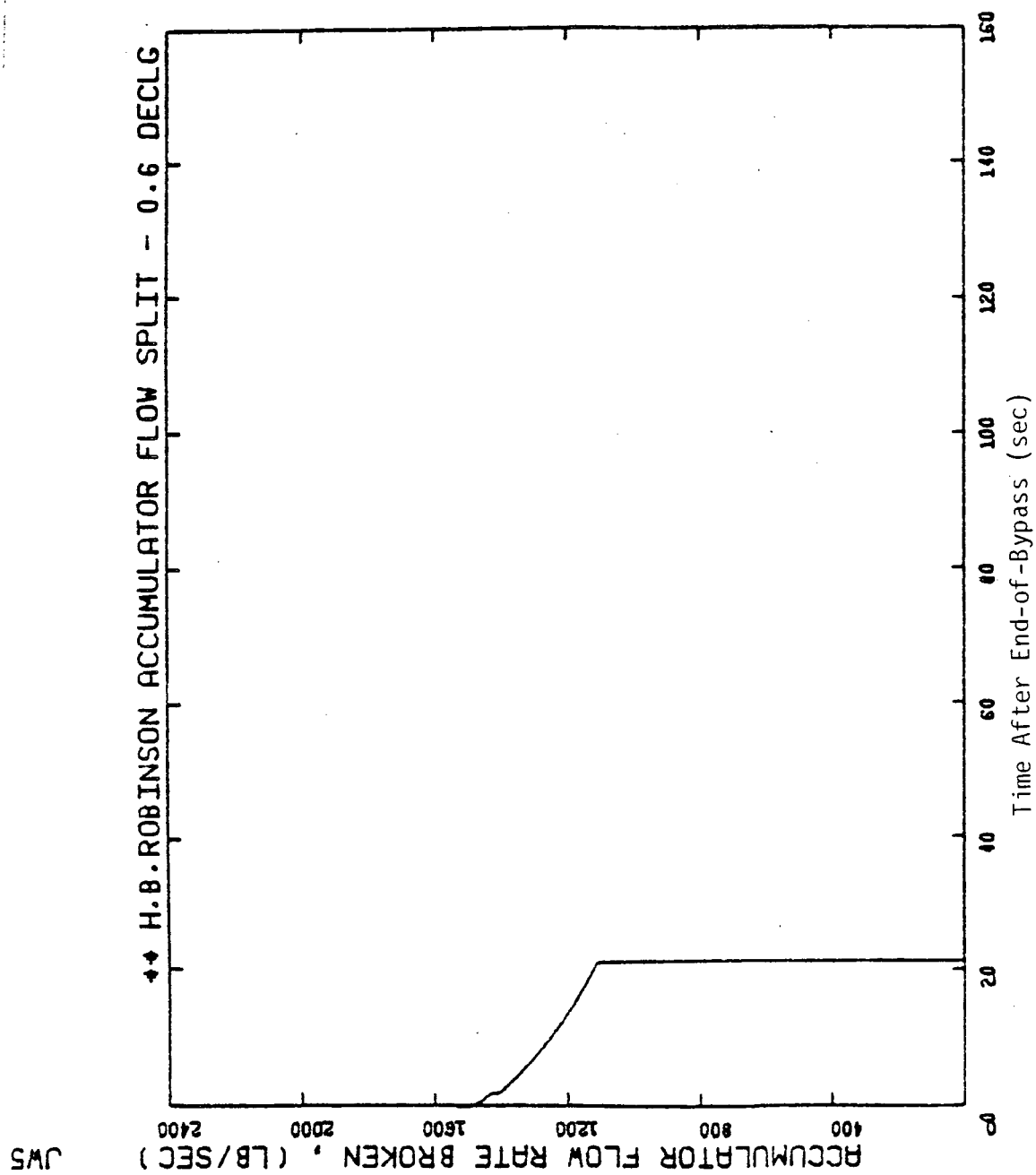


Figure 3.43 Accumulator (Broken) Flow During Refill and Reflood Periods,
0.6 DECLG Break

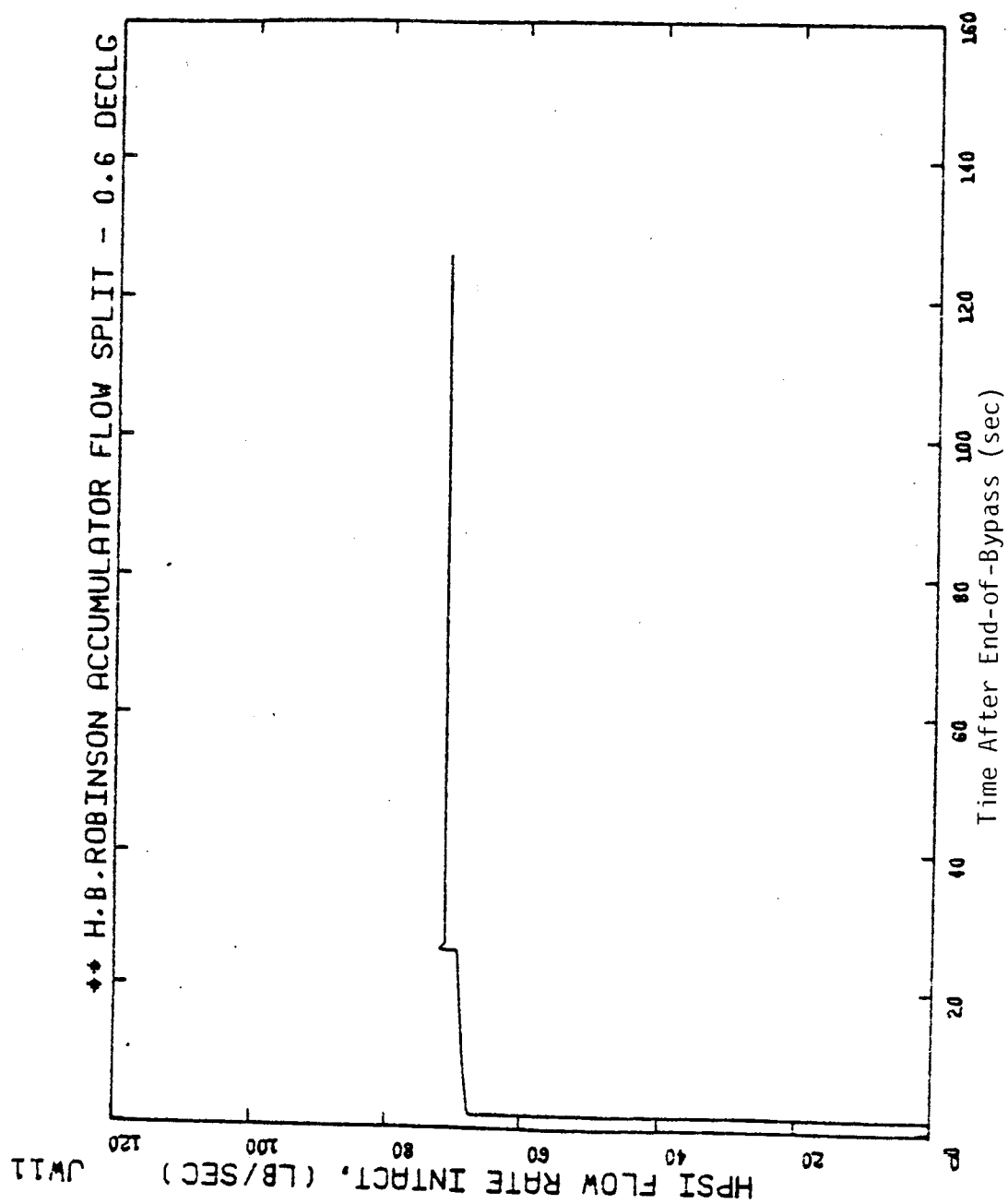


Figure 3.44 HP SI (Intact) Flow During Refill and Reflood Periods,
0.6 DECLG Break

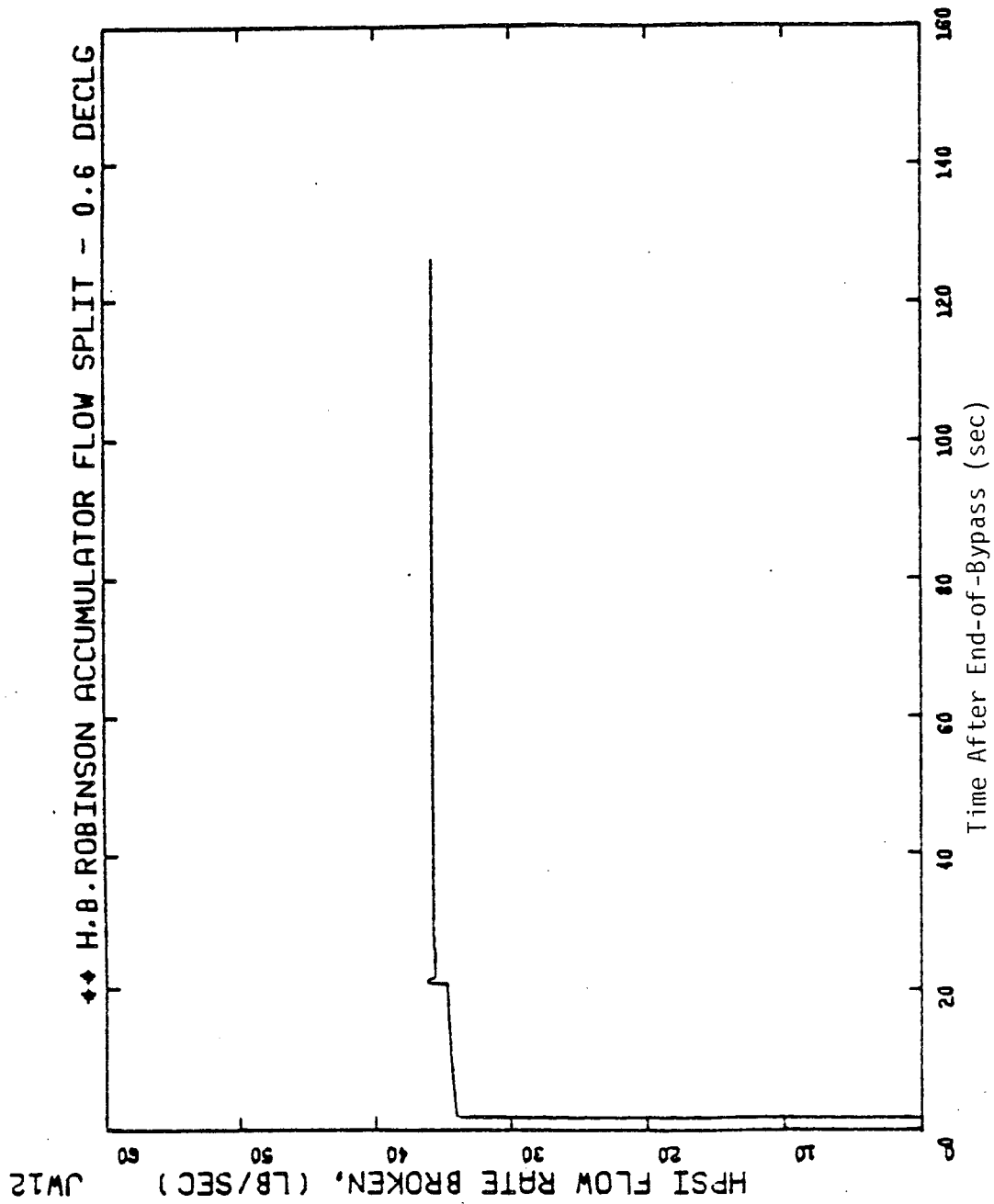


Figure 3.45 HPSI (Broken) Flow During Refill and Reflood Periods,
0.6 DECLG Break

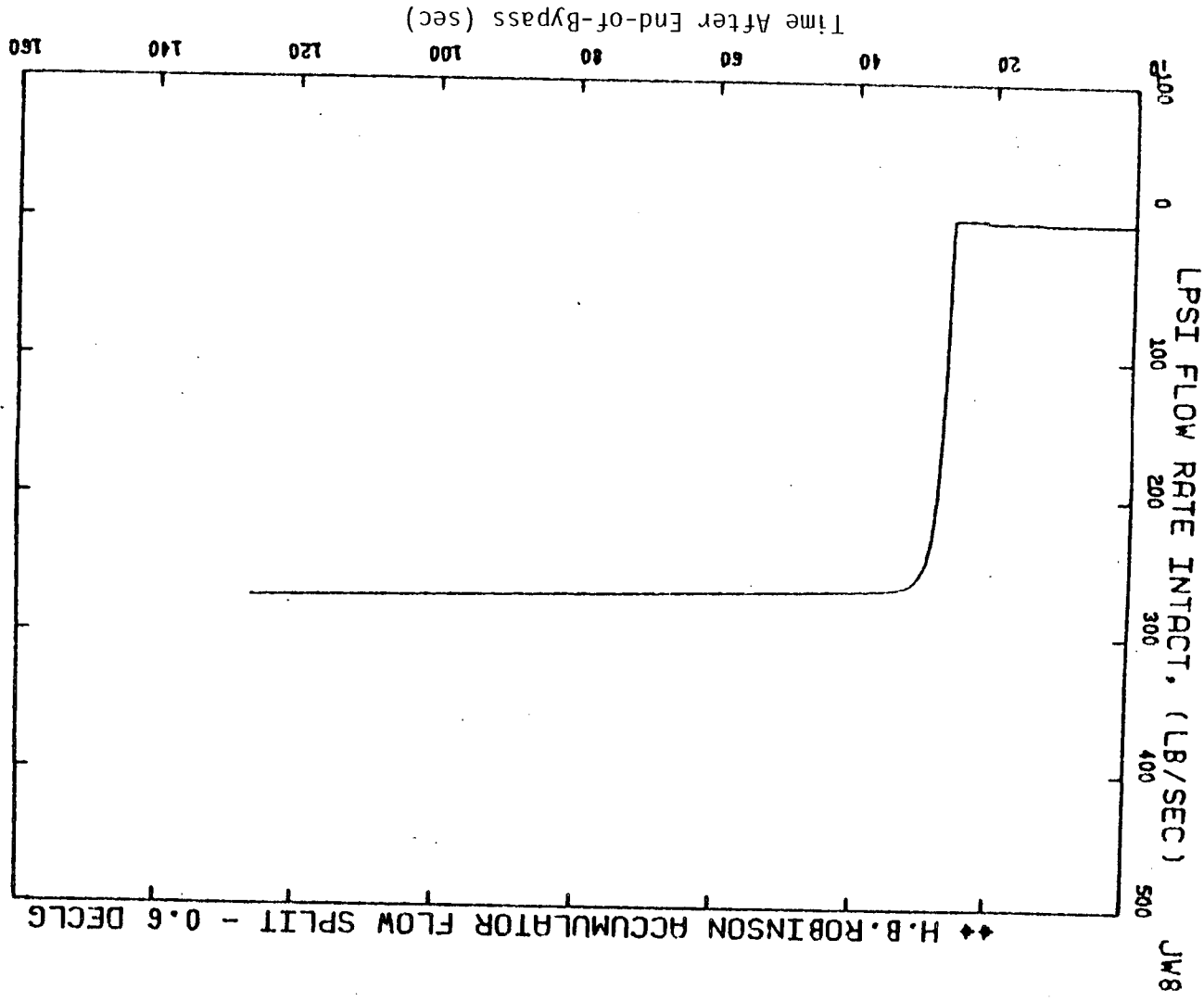


Figure 3.46 LPSI (Intact) Flow During Refill and Reflood Periods,
0.6 DECLG Break

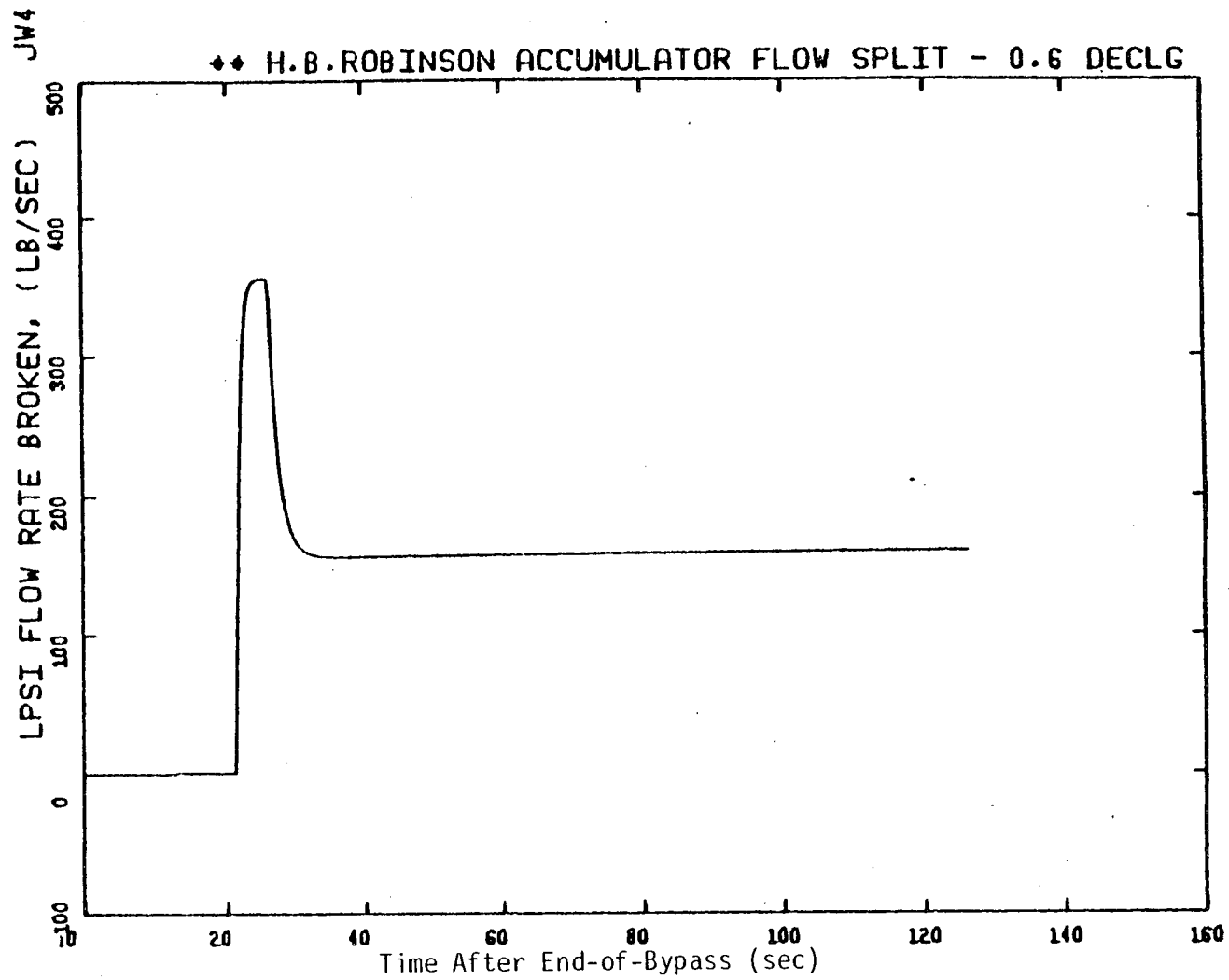


Figure 3.47 LPSI (Broken) Flow During Refill and Reflood Periods,
0.6 DECLG Break

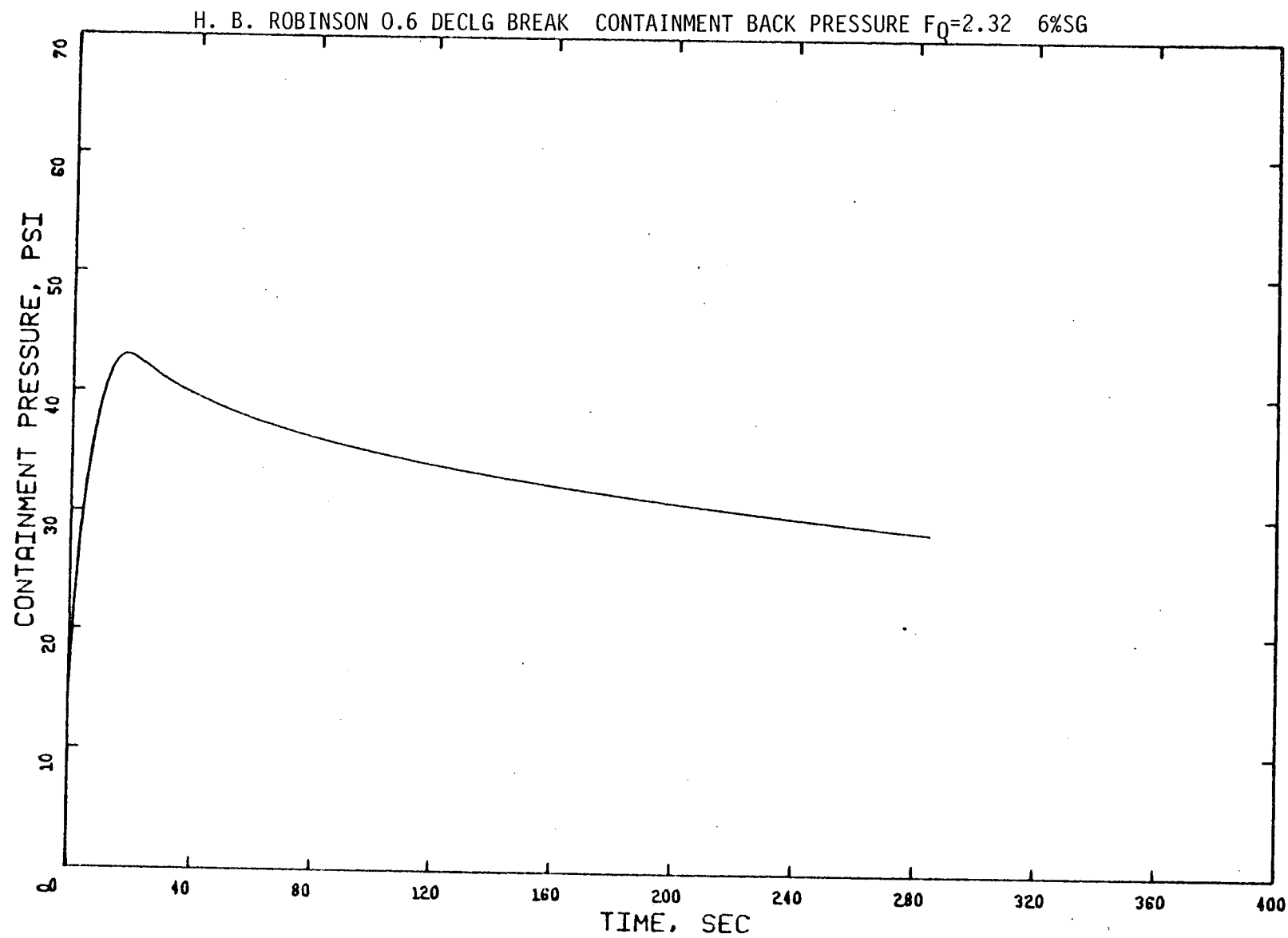


Figure 3.48 Containment Back Pressure, 0.6 DECLG Break

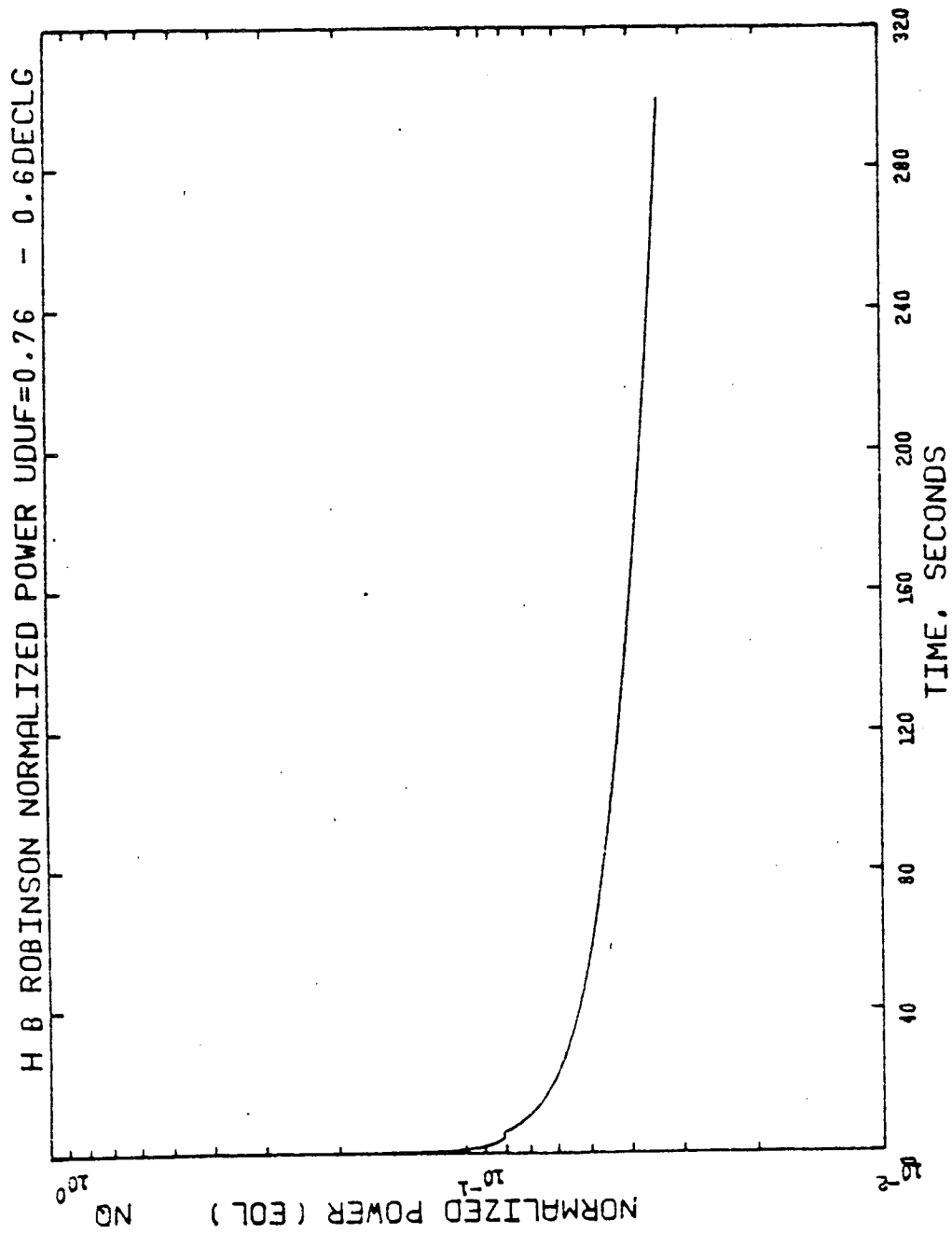


Figure 3.49 Normalized Power, 0.6 DECLG Break

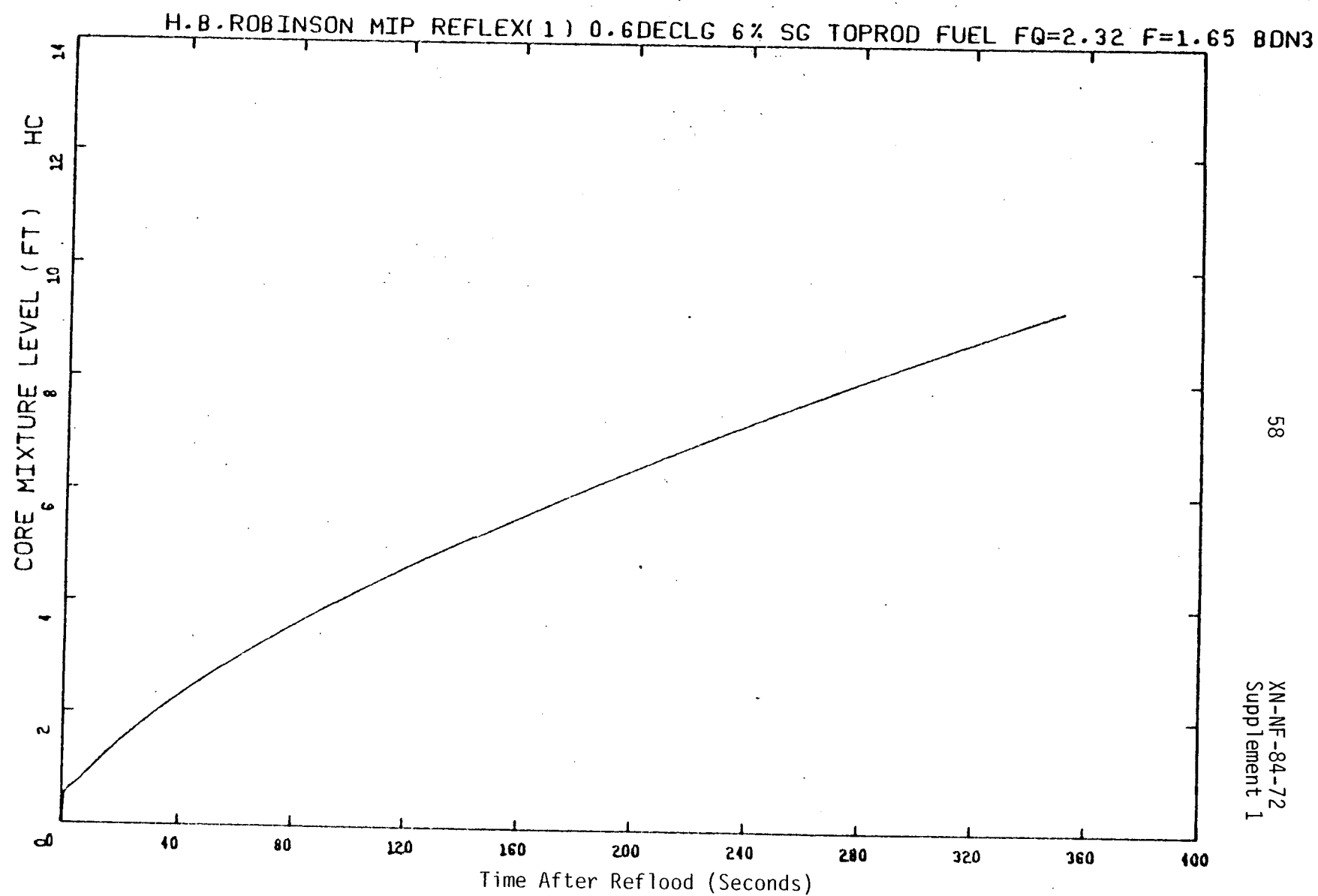
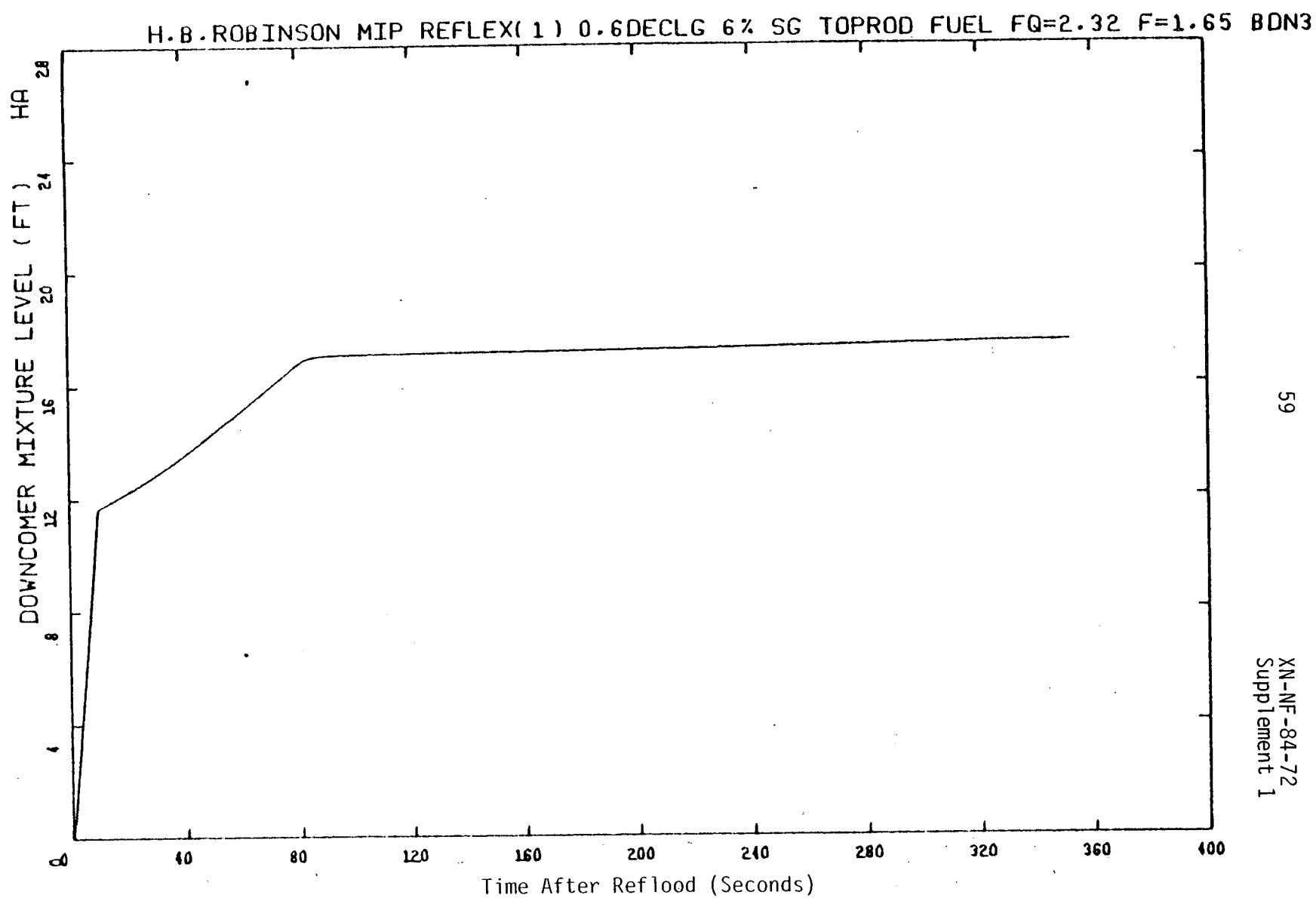
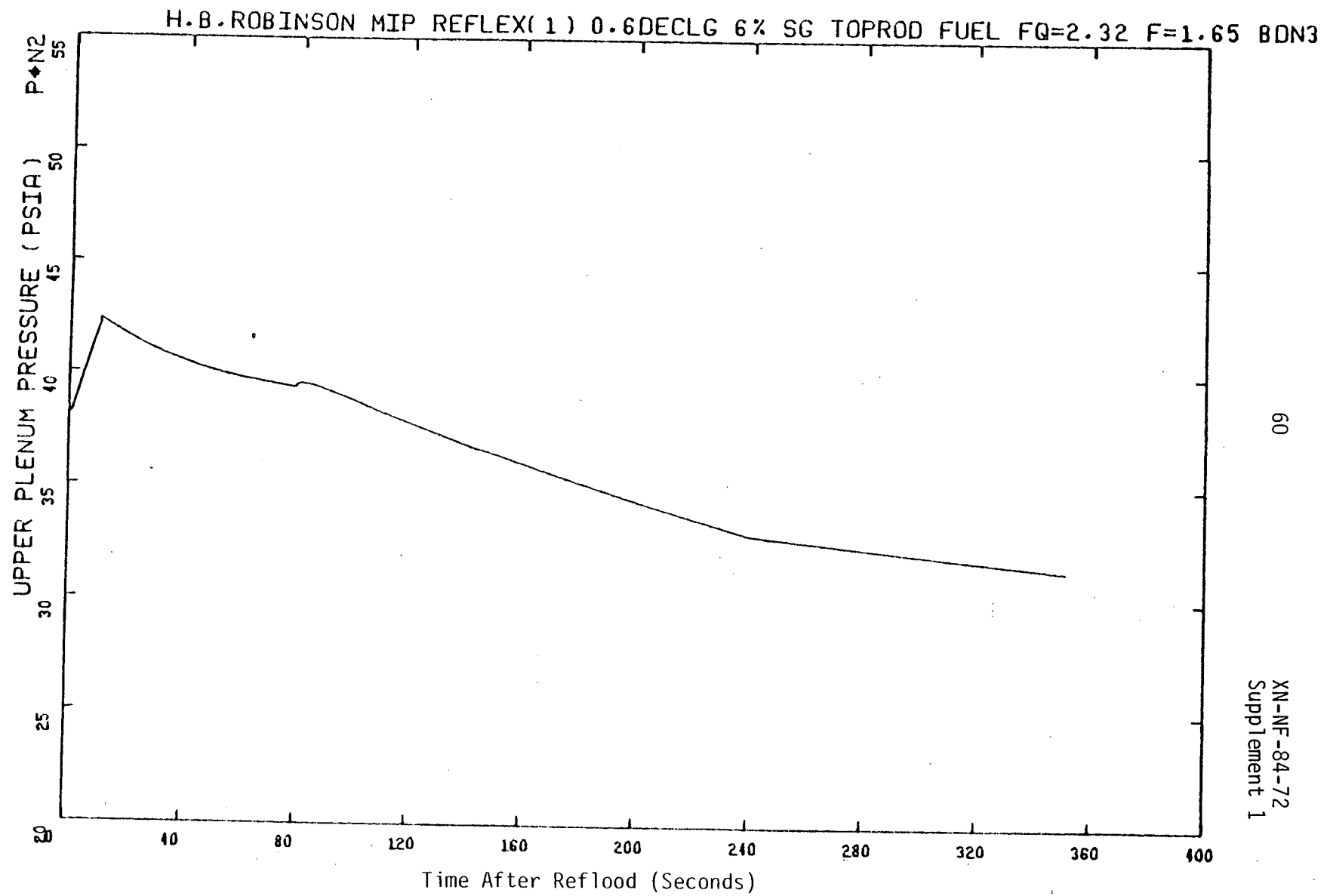


Figure 3.50 Reflood Core Mixture Level, 0.6 DECLG Break



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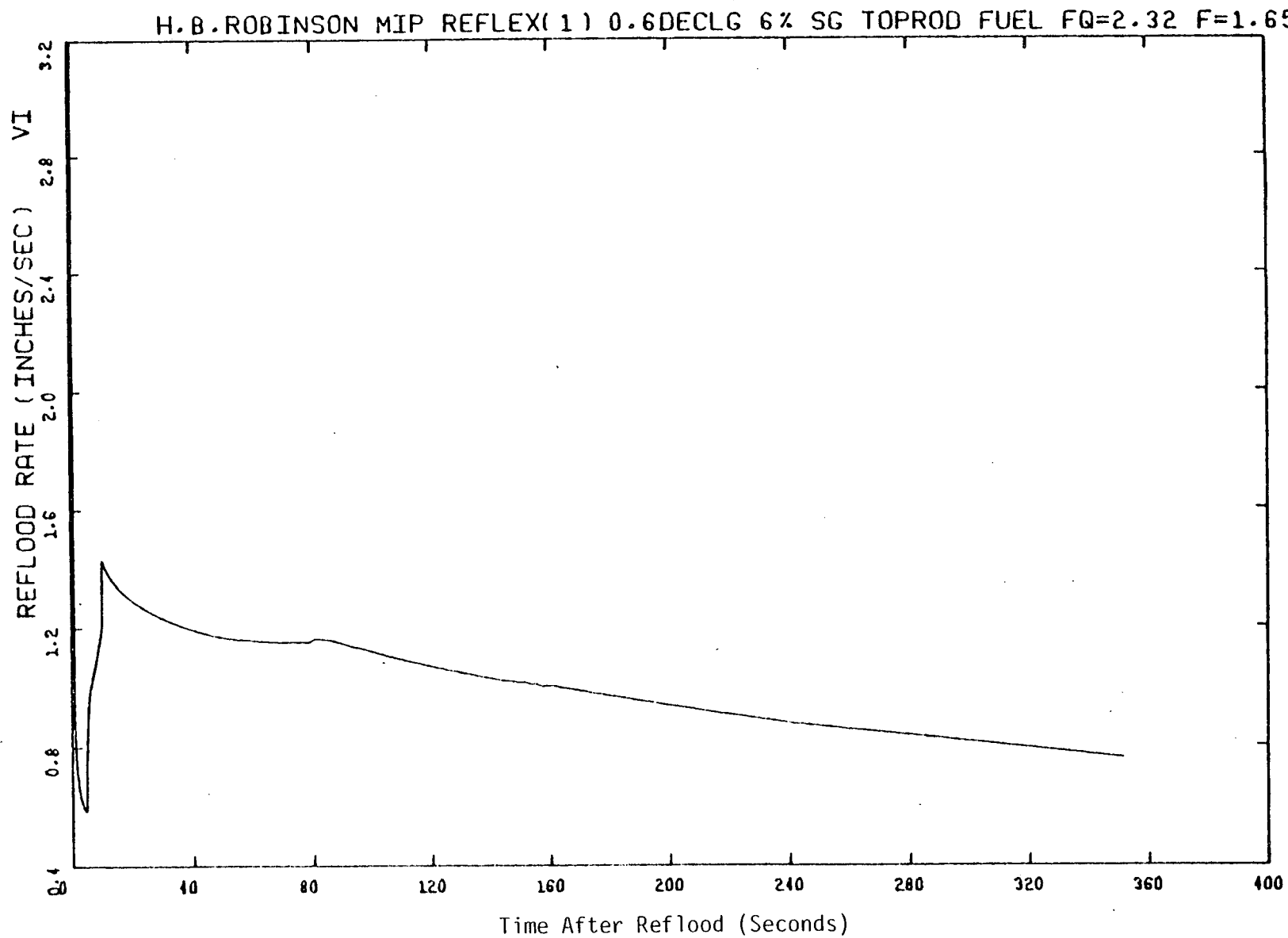
Figure 3.51 Reflood Downcomer Mixture Level, 0.6 DECLG Break



60

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Figure 3.52 Reflood Upper Plenum Pressure, 0.6 DECLG Break



61
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Figure 3.53 Core Flooding Rate, 0.6 DECLG Break

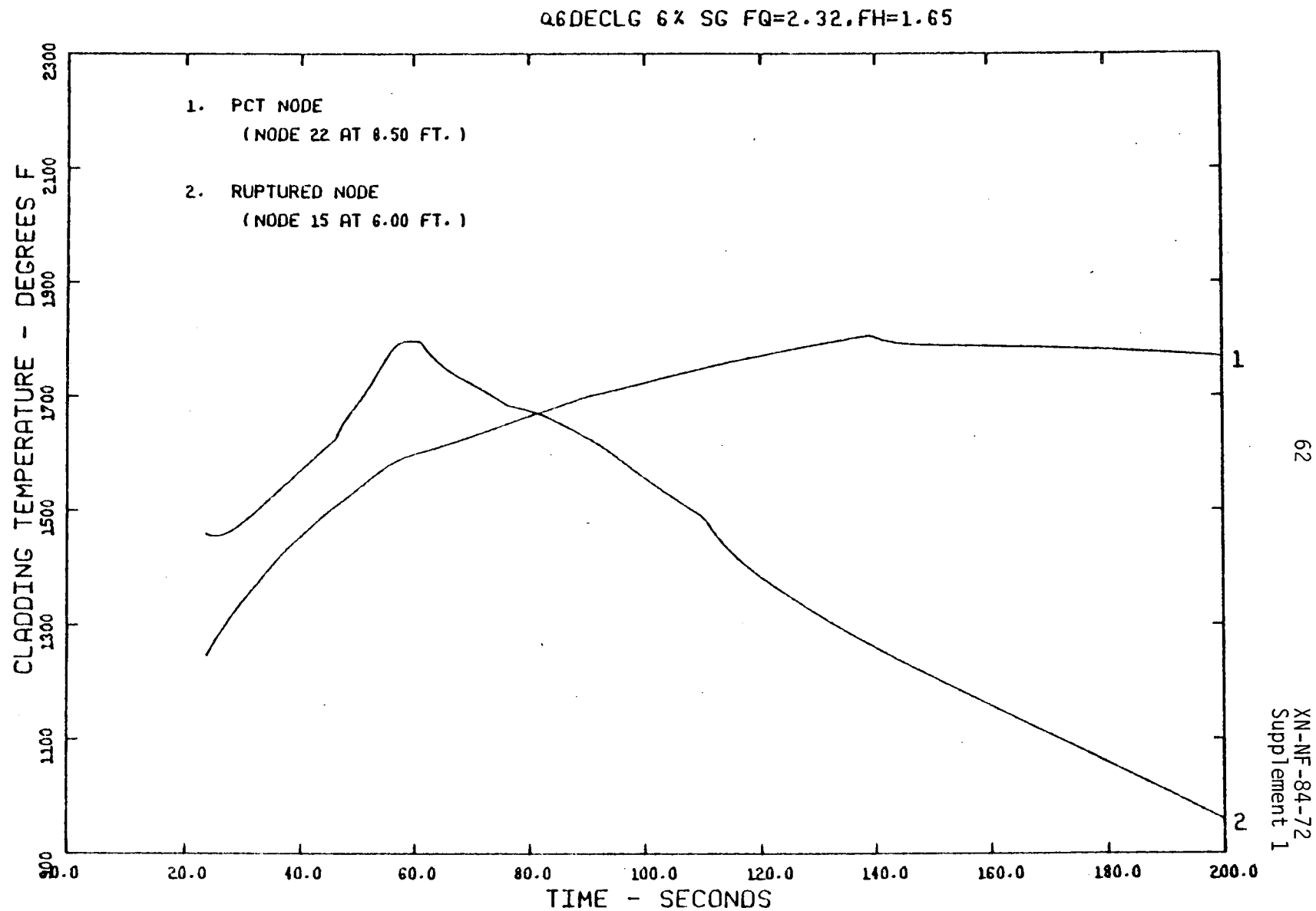


Figure 3.54 TOODEE2 Cladding Temperature vs. Time, 0.6 DECLG Break, 2 MWD/KgU Exposure

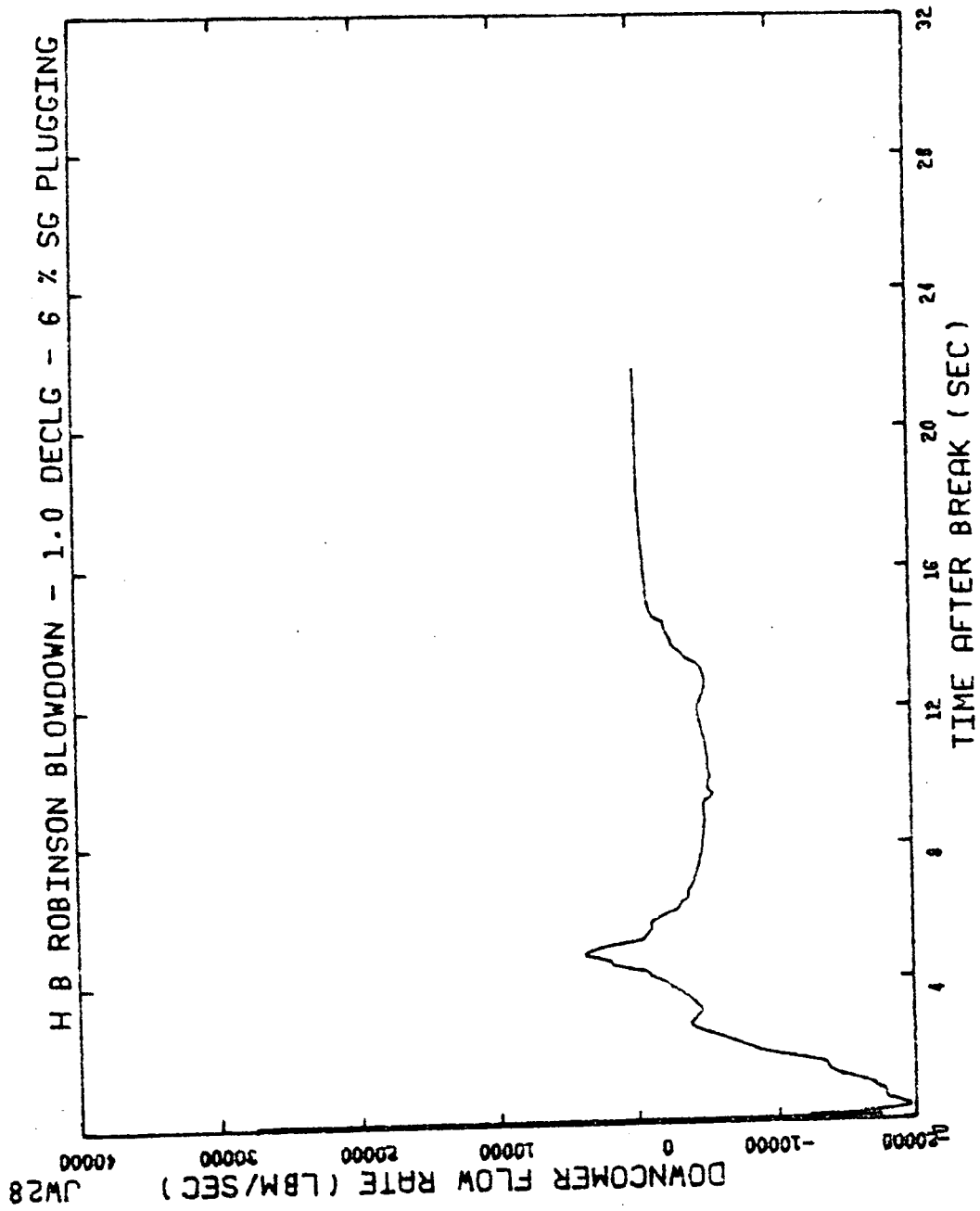


Figure 3.55 Downcomer Flow Rate During Blowdown Period, 1.0 DECLG Break

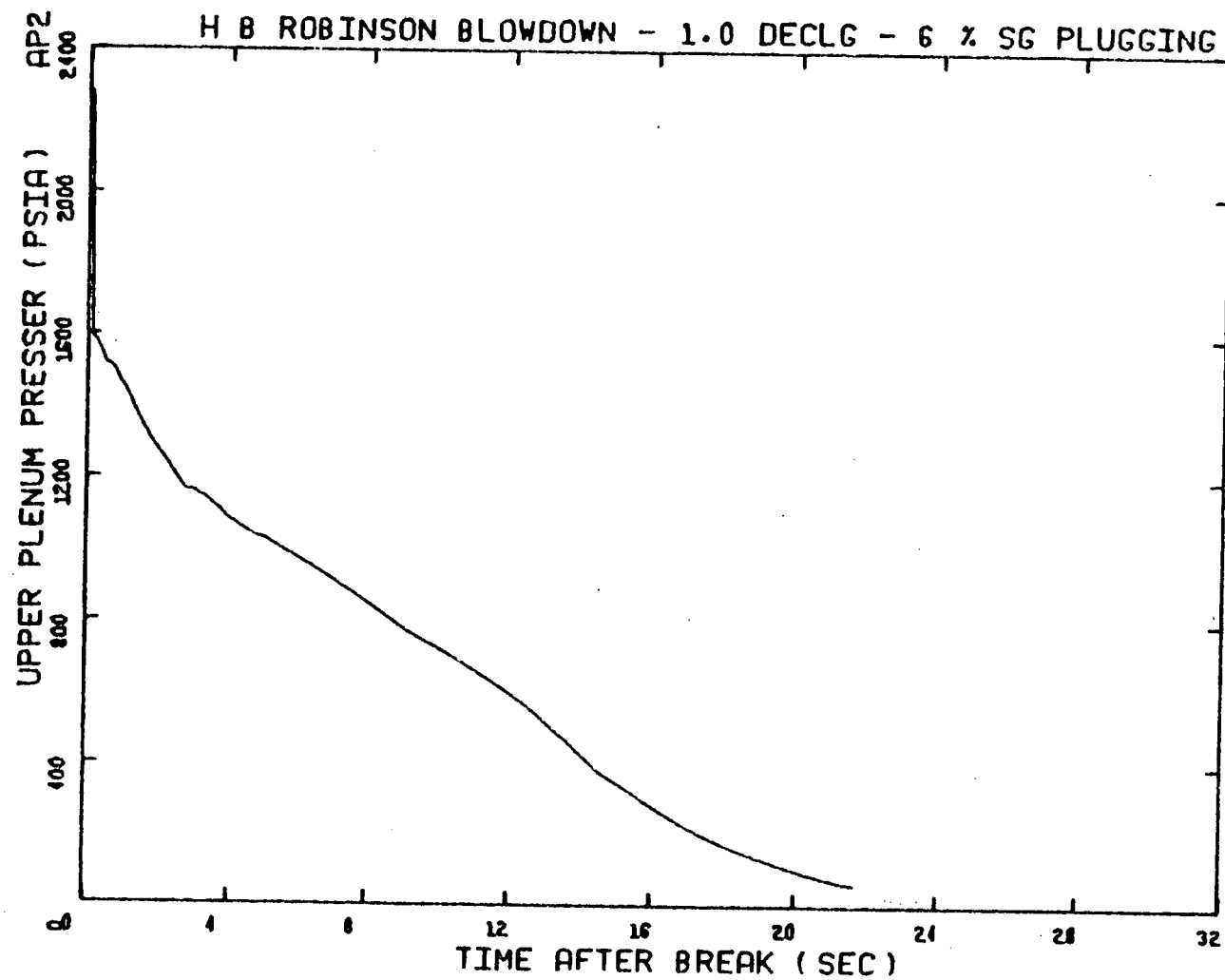


Figure 3.56 Upper Plenum Pressure During Blowdown Period, 1.0 DECLG Break

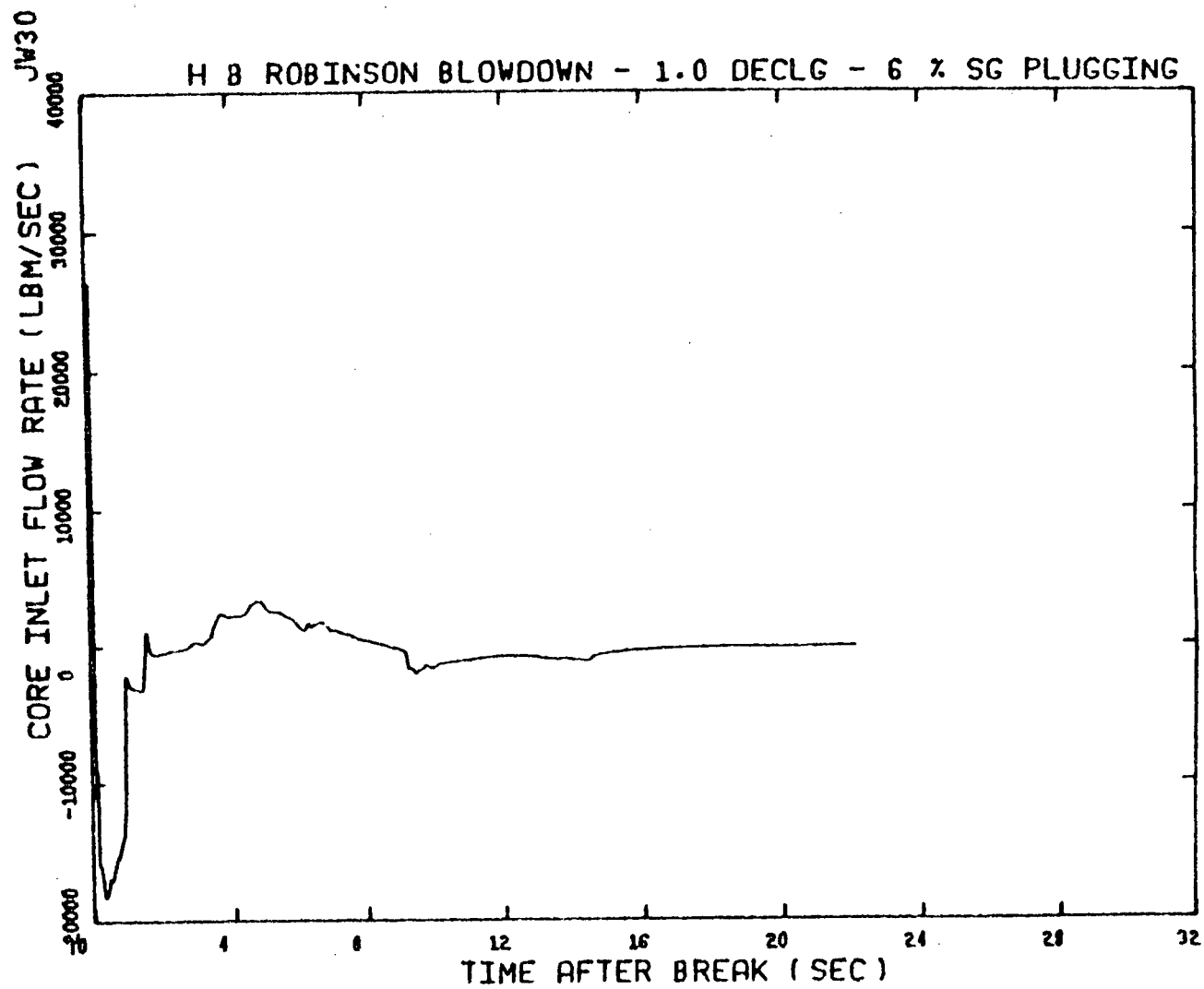


Figure 3.57 Average Core Inlet Flow During Blowdown Period, 1.0 DECLG Break

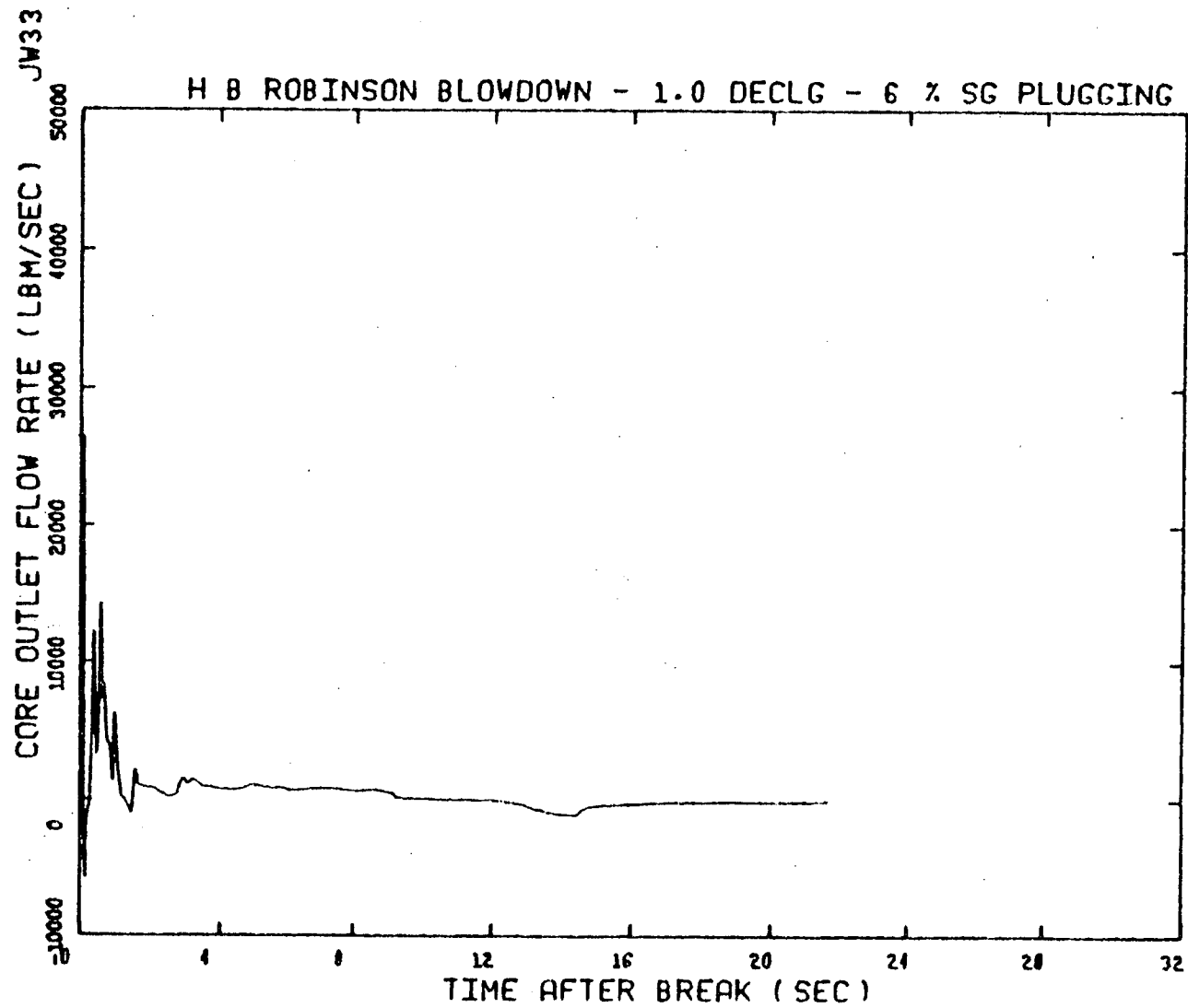


Figure 3.58 Average Core Outlet Flow During Blowdown Period, 1.0 DECLG Break

JW

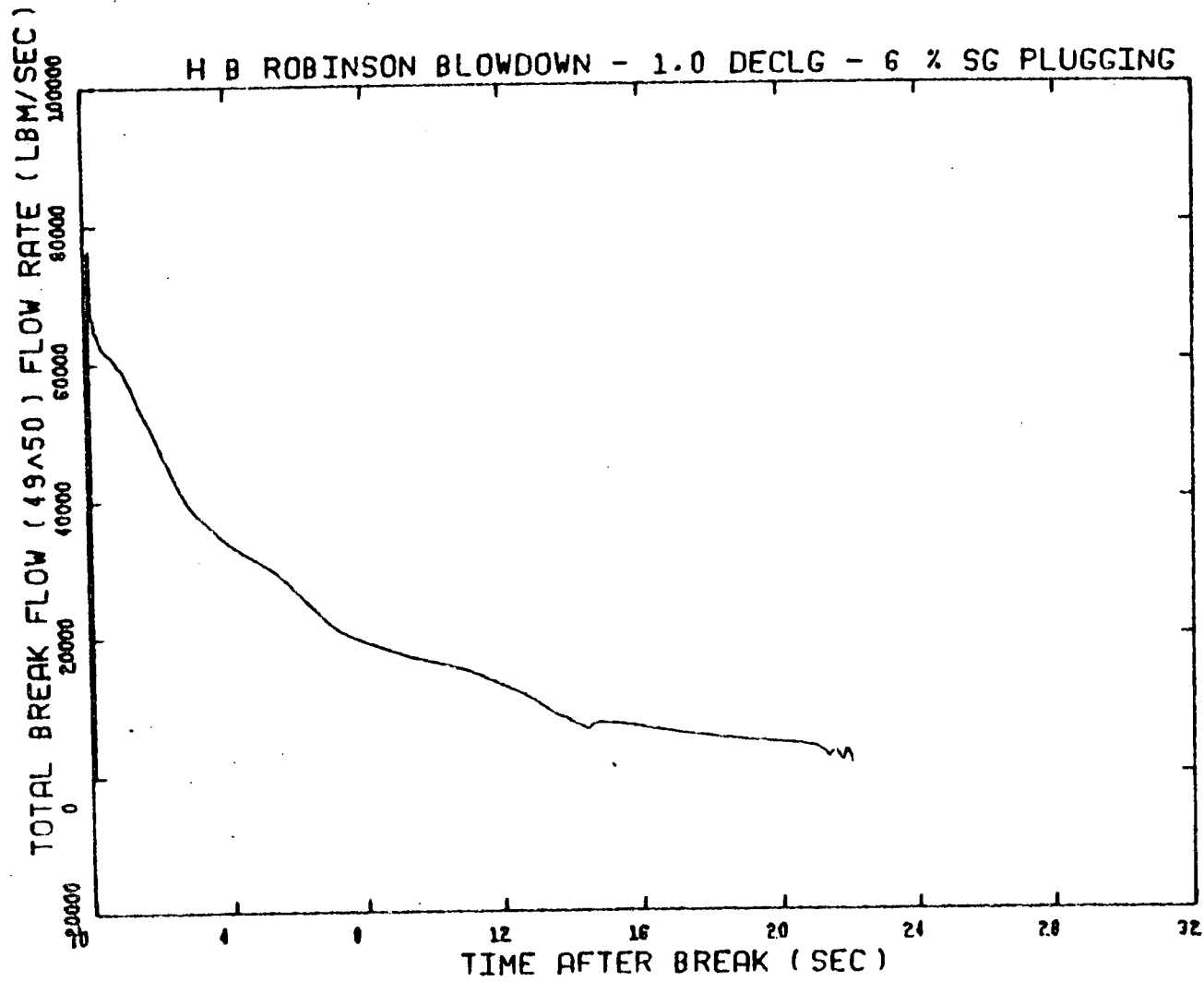


Figure 3.59 Total Break Flow During Blowdown Period, 1.0 DECLG Break

JH50

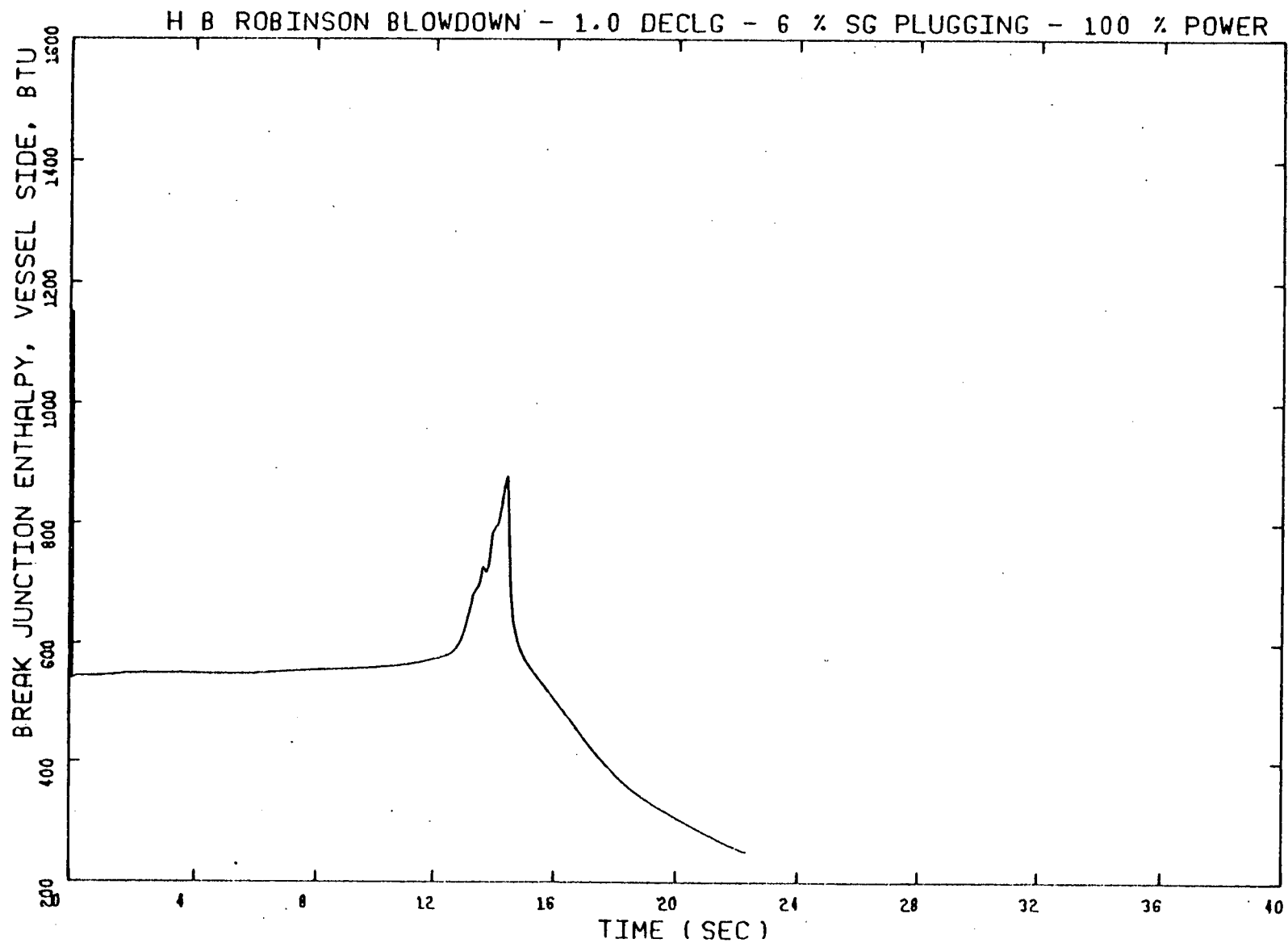
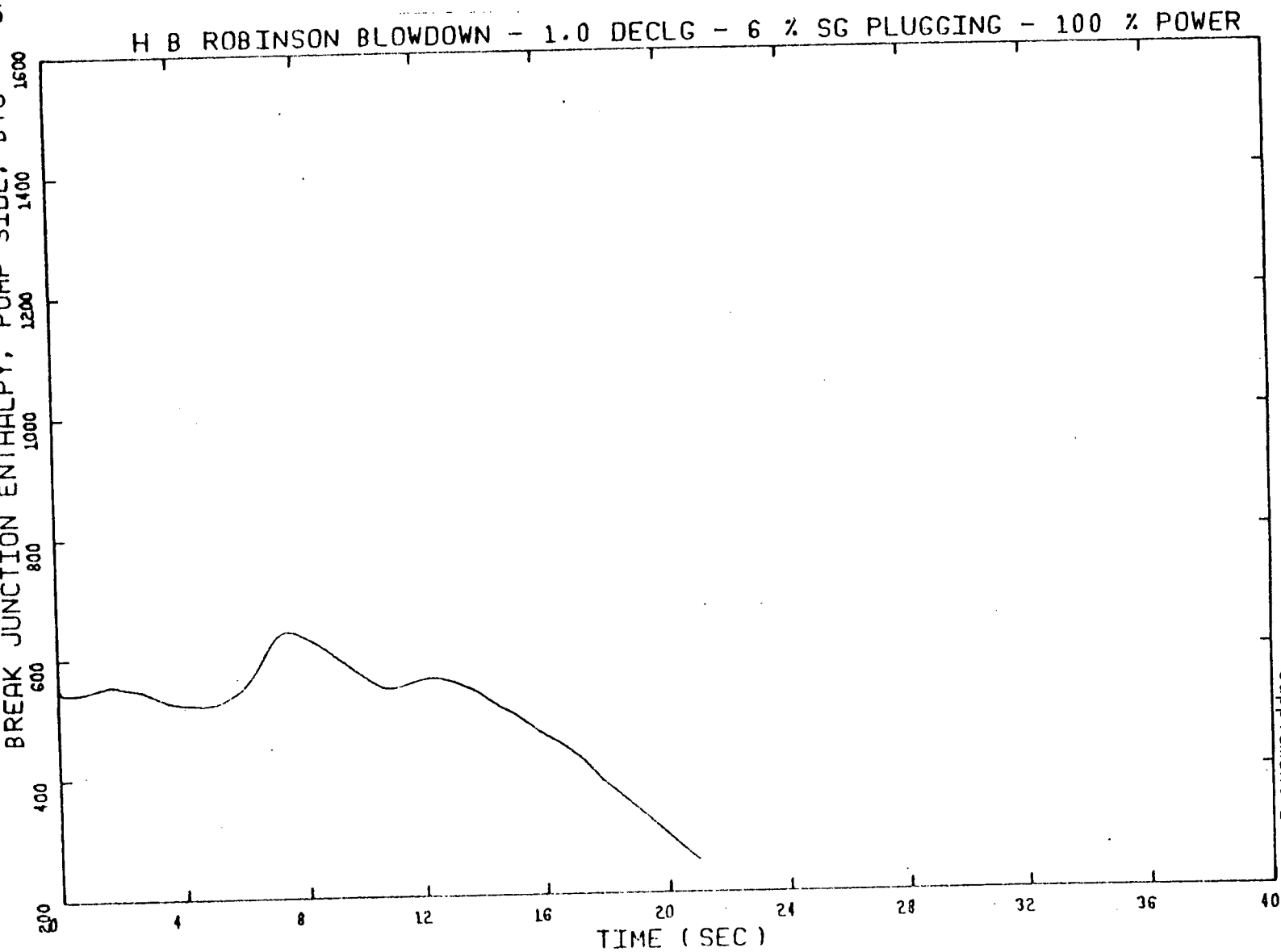


Figure 3.60 Break Flow Enthalpy During Blowdown Period, Vessel Side, 1.0 DECLG Break

JH49

BREAK JUNCTION ENTHALPY, PUMP SIDE, BTU



69

XN-NF-84-72
Supplement 1

Figure 3.61 Break Flow Enthalpy During Blowdown Period, Pump Side, 1.0 DECLG Break

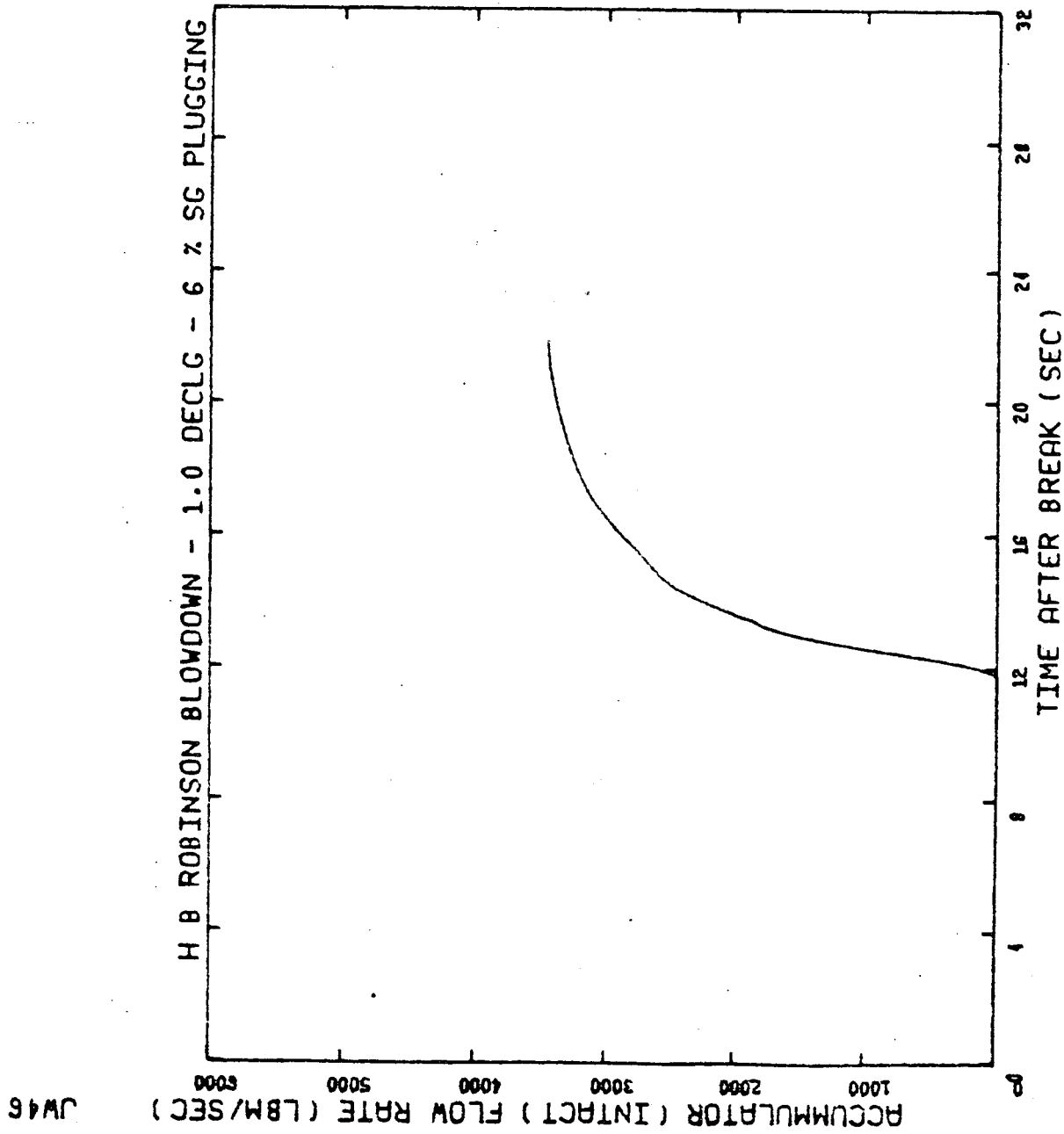


Figure 3.62 Flow from Intact Loop Accumulator During Blowdown Period, 1.0 DECLG Break

JW48

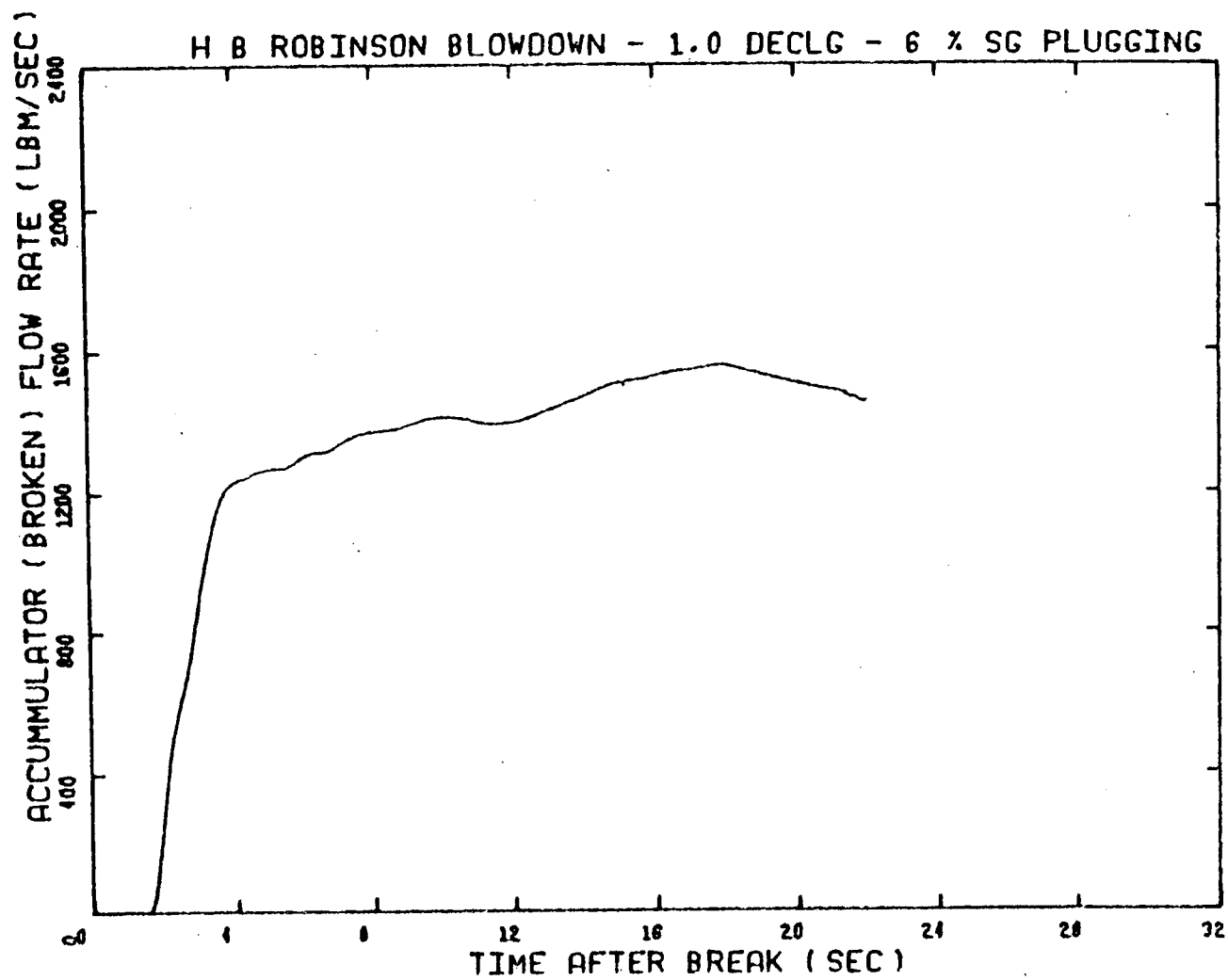


Figure 3.63 Flow from Intact Loop Accumulator During Blowdown Period, 1.0 DECLG Break

CR20

HEAT TRANS. COEFF. (HOT CHANNEL) (BTU/HR-FT²-F)

H B ROBINSON HOT CHANNEL3- 1.0 DECLG - 6 PC SG PLUG

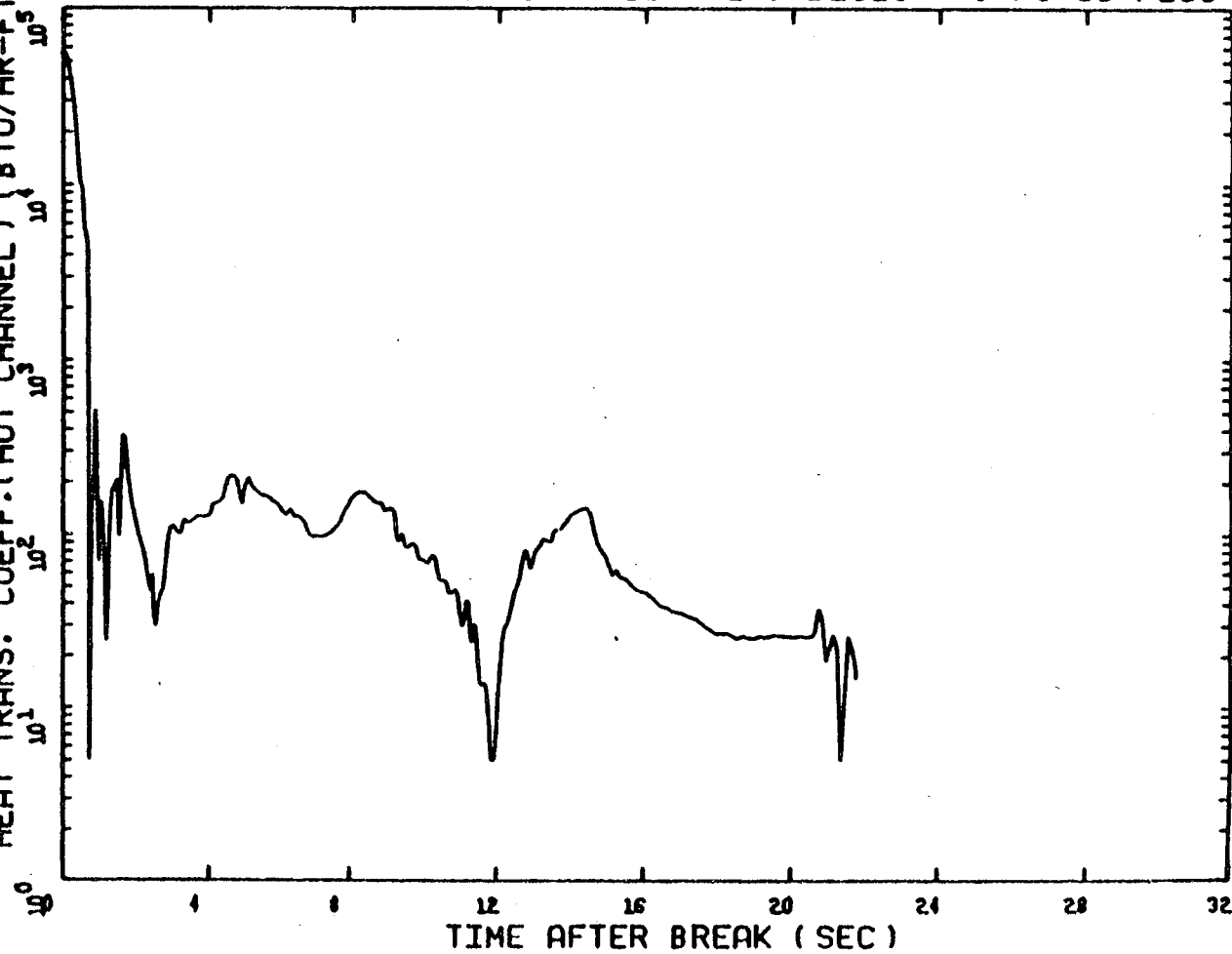


Figure 3.64 Heat Transfer Coefficient during Blowdown Period at PCT Node,
1.0 DECLG Break, 2 MWD/KgU

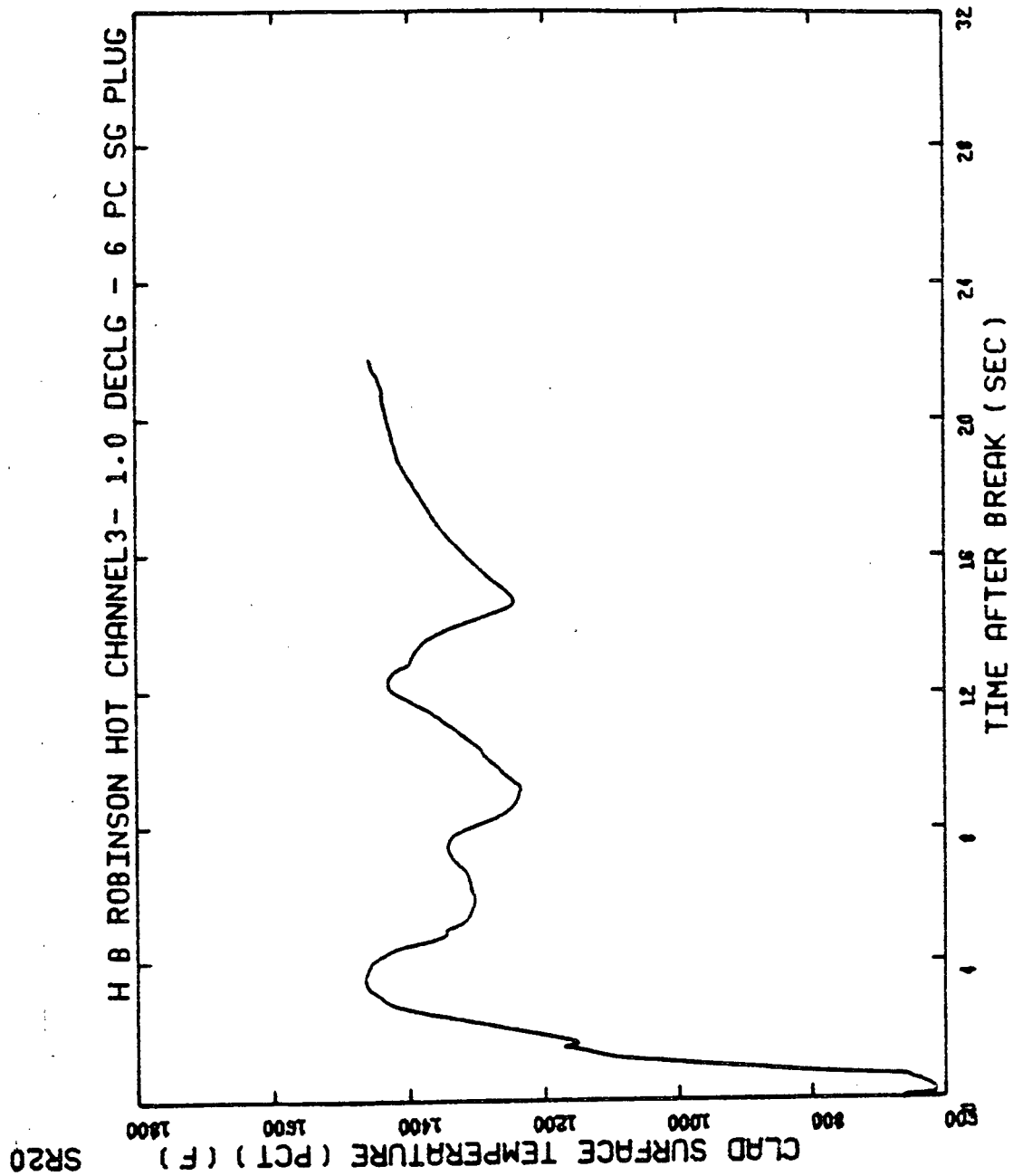


Figure 3.65 Clad Surface Temperature during Blowdown Period,
PCT Node, 1.0 DECLG Break, -2 MWD/Kgu

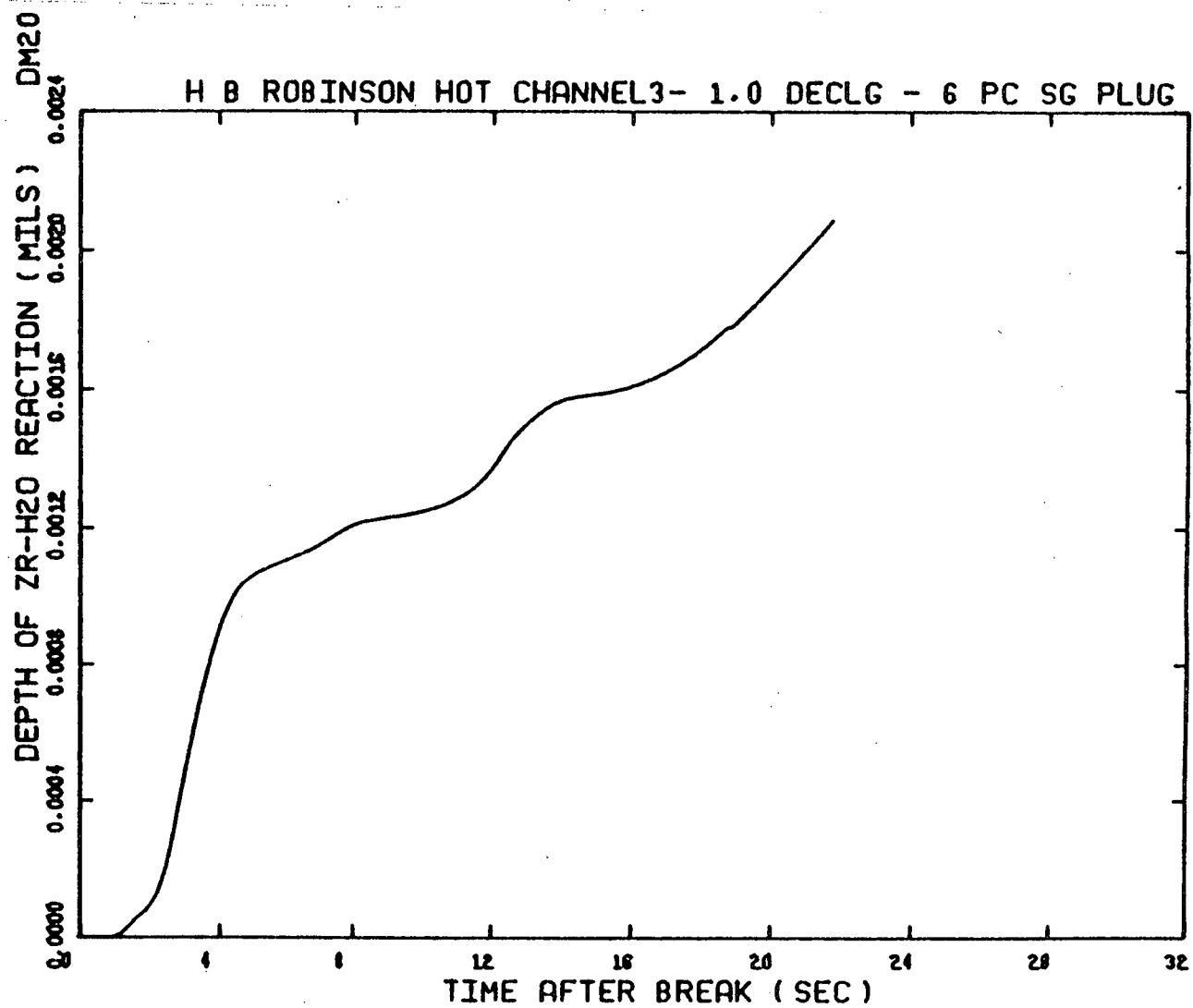


Figure 3.66 Depth of Metal-Water Reaction During Blowdown Period at PCT Node, 1.0 DECLG Break, 2 MWD/KgU

ST20

VOLUME AVG. FUEL TEMPERATURE (HOT CHANNEL) (F)

H B ROBINSON HOT CHANNEL3- 1.0 DECLG - 6 PC SG PLUG

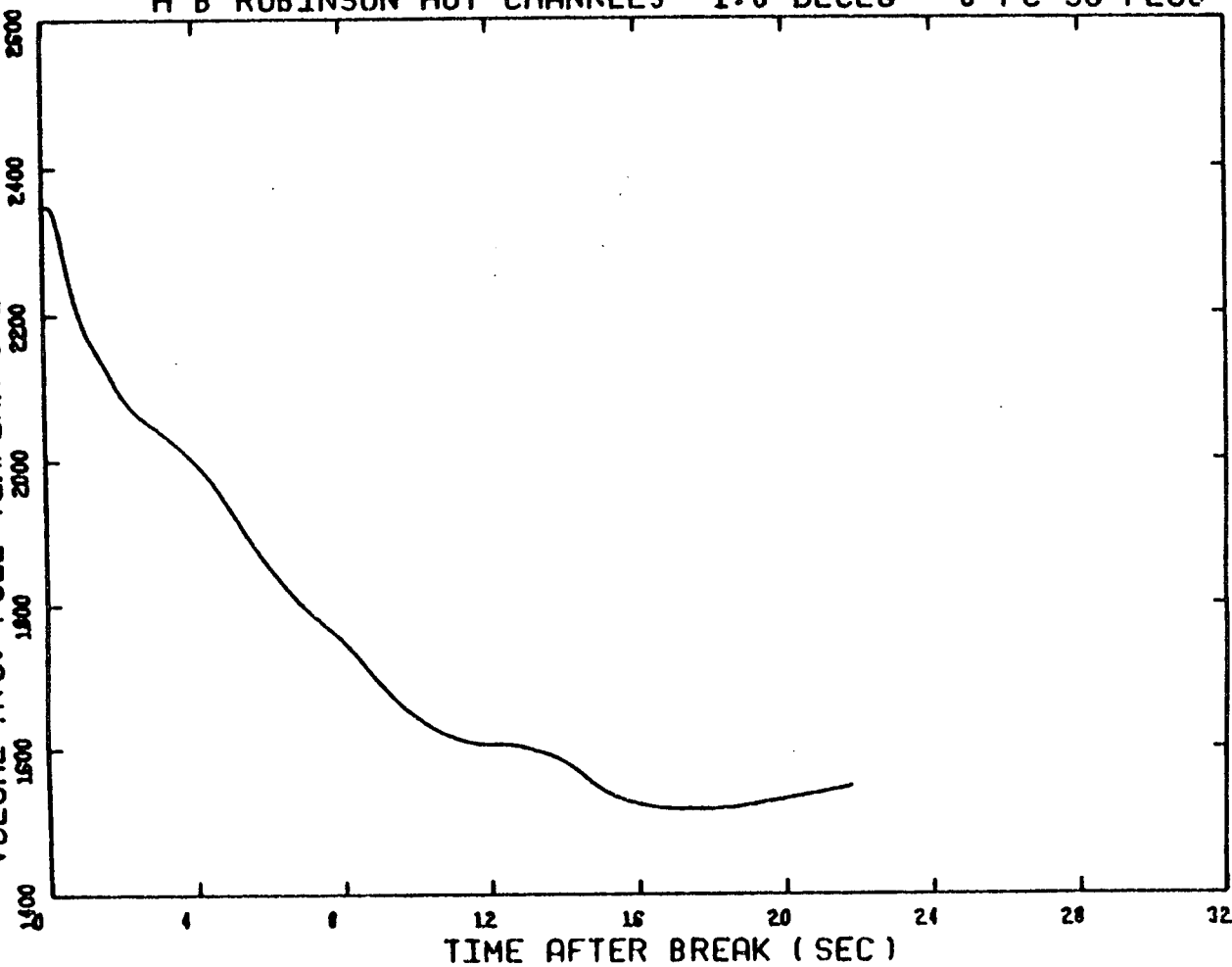


Figure 3.67

Average Fuel Temperature during Blowdown Period at
PCT Node, 1.0 DECLG Break, 2 MWD/KgU

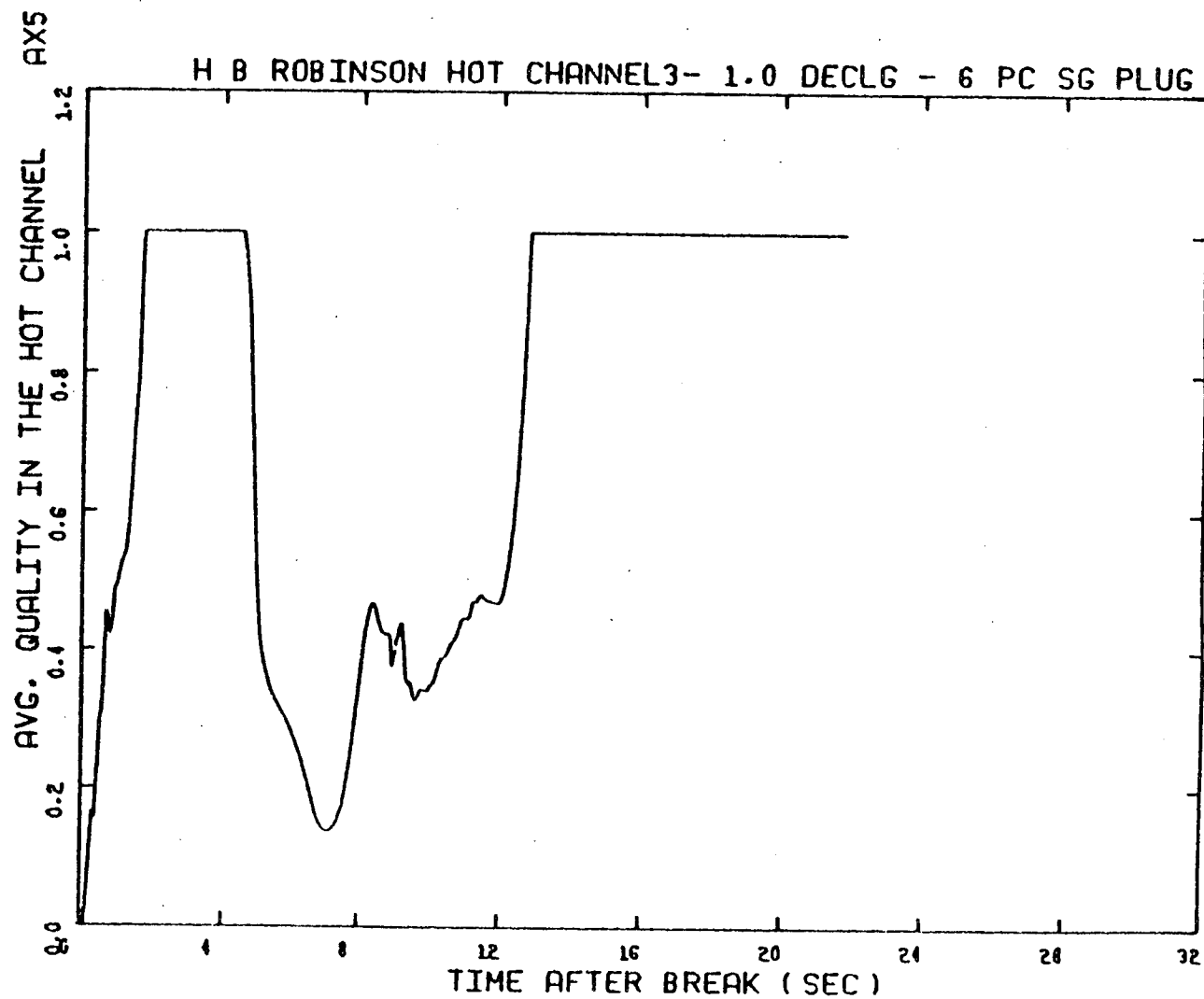


Figure 3.68 Hot Channel Average Quality, Center Volume
1.0 DECLG Break, 2 MWD/KgU

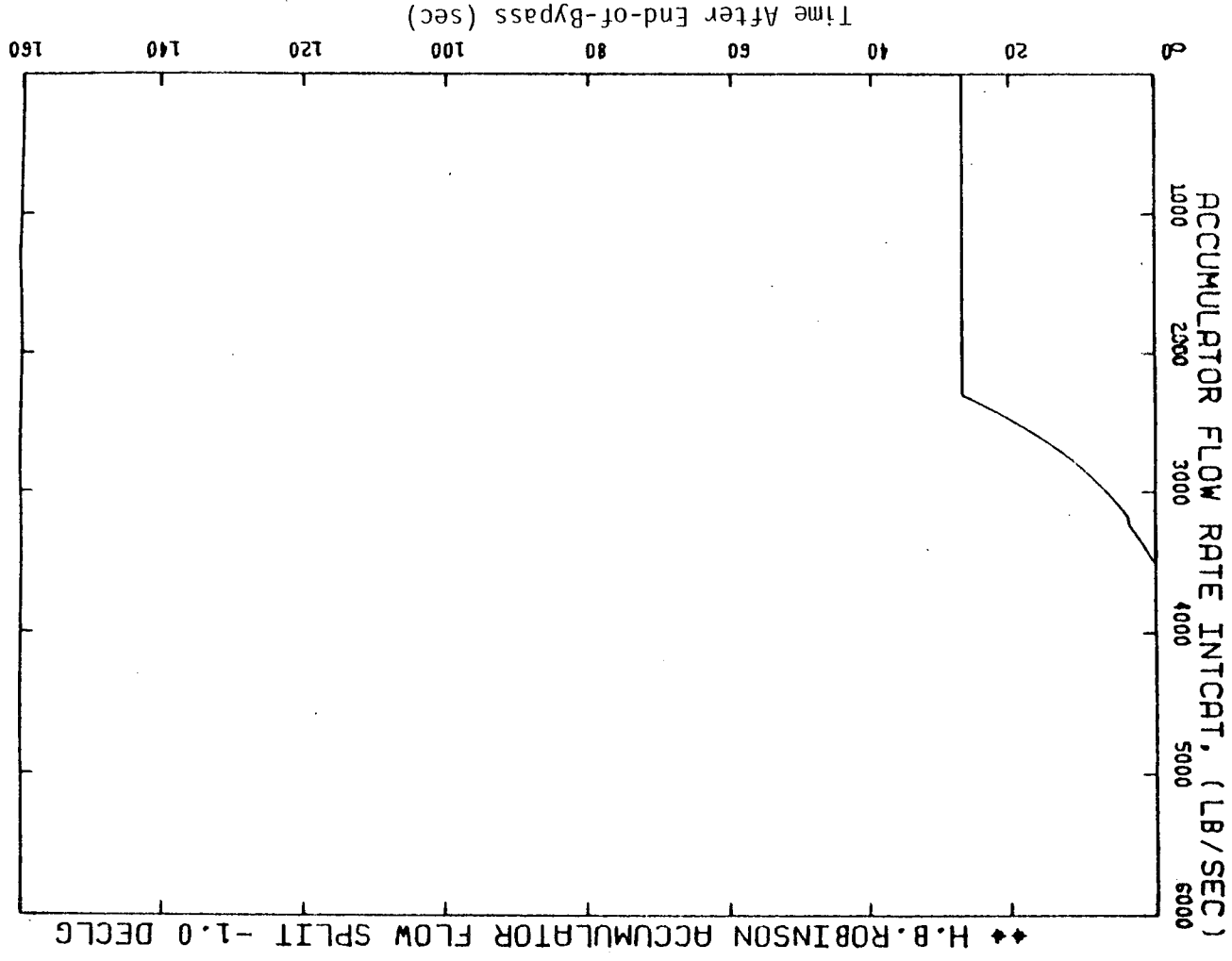


Figure 3.69 Accumulator (Intact) Flow During Refill and Reflood Periods,
1.0 DECLG Break

JW5

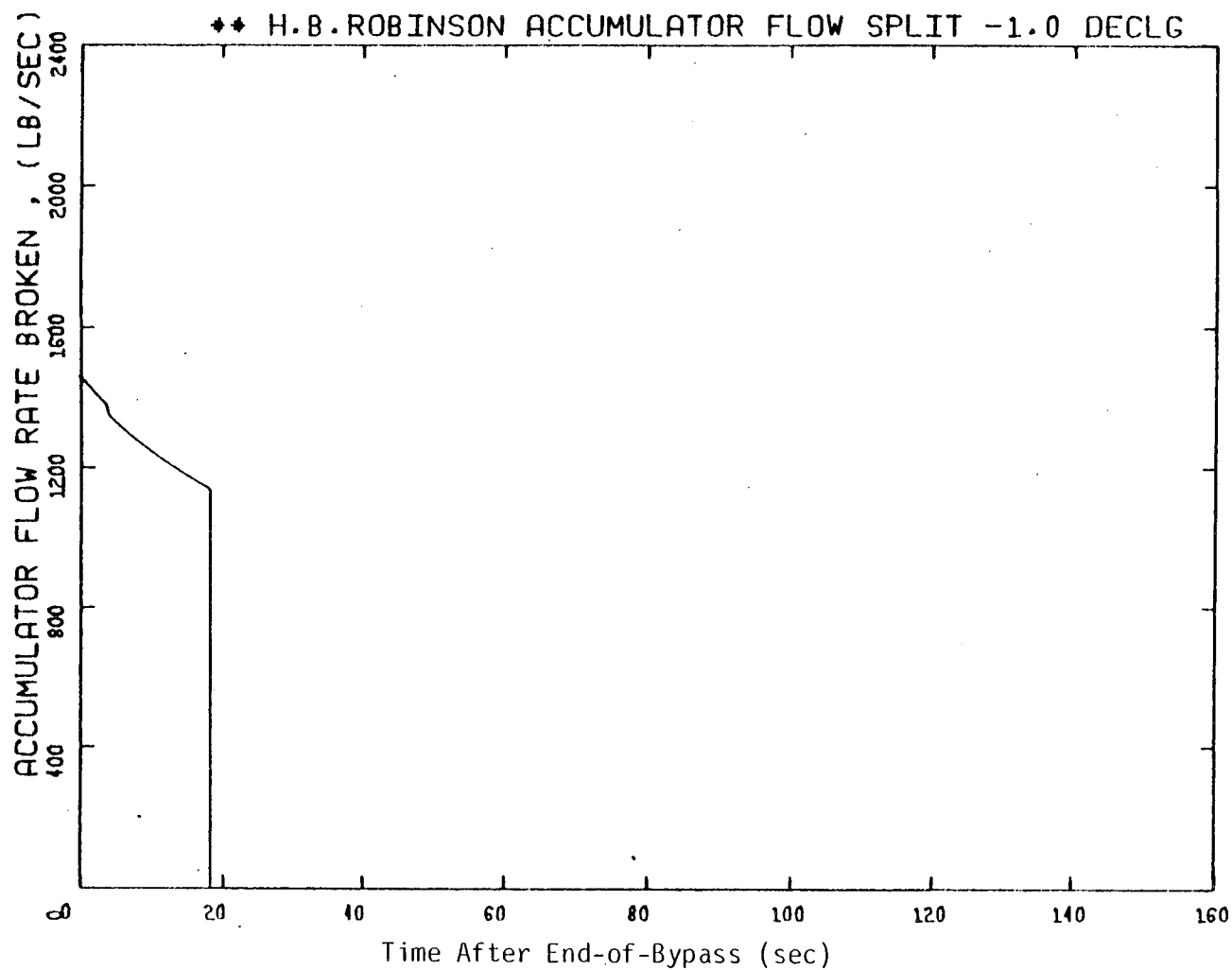


Figure 3.70 Accumulator (Broken) Flow During Refill and Reflood Periods, 1.0 DECLG Break

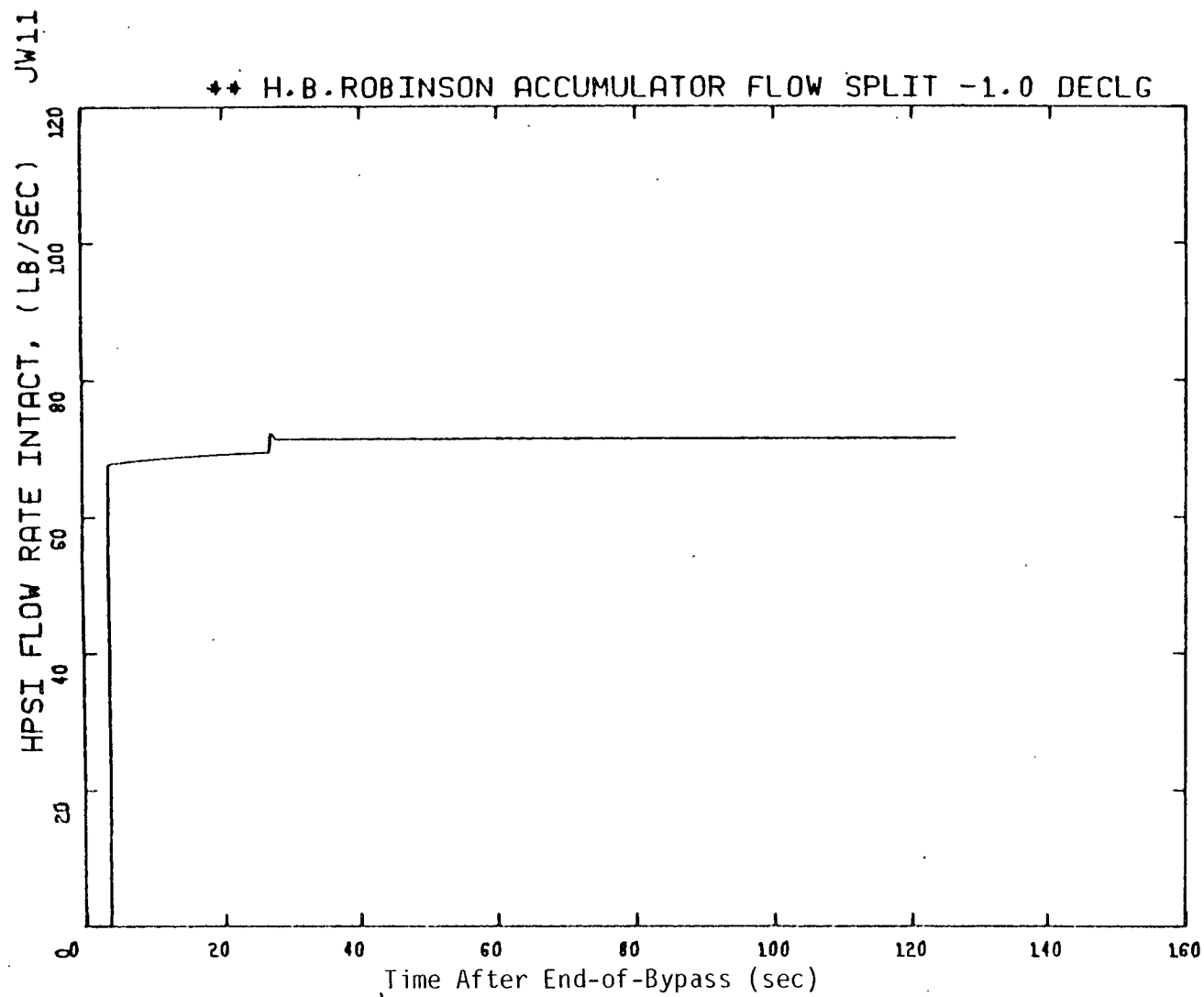


Figure 3.71 HPSI (Intact) Flow During Refill and Reflood Periods,
1.0 DECLG Break

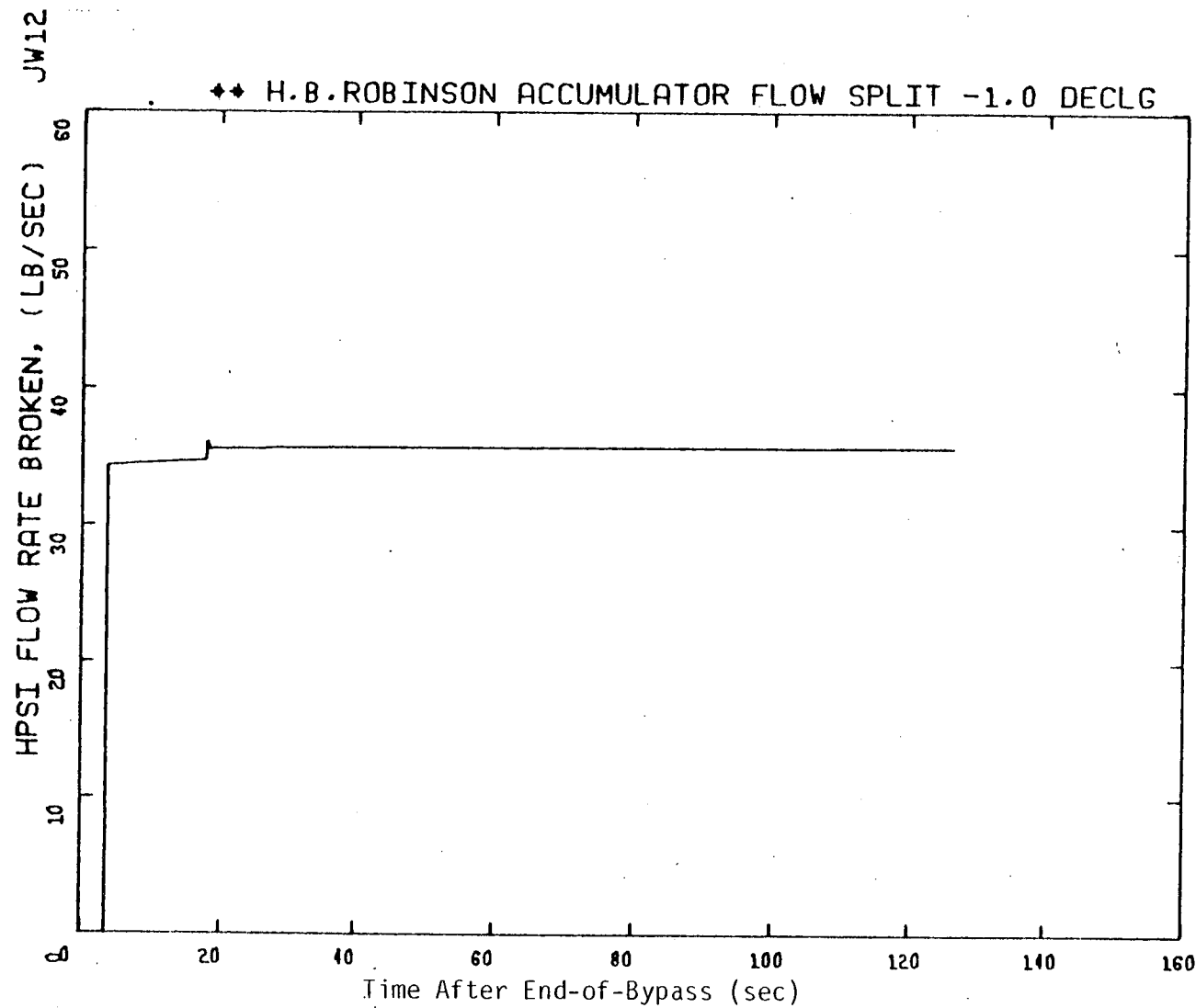


Figure 3.72 HPSI (Broken) Flow during Refill and Reflood Periods,
1.0 DECLG Break

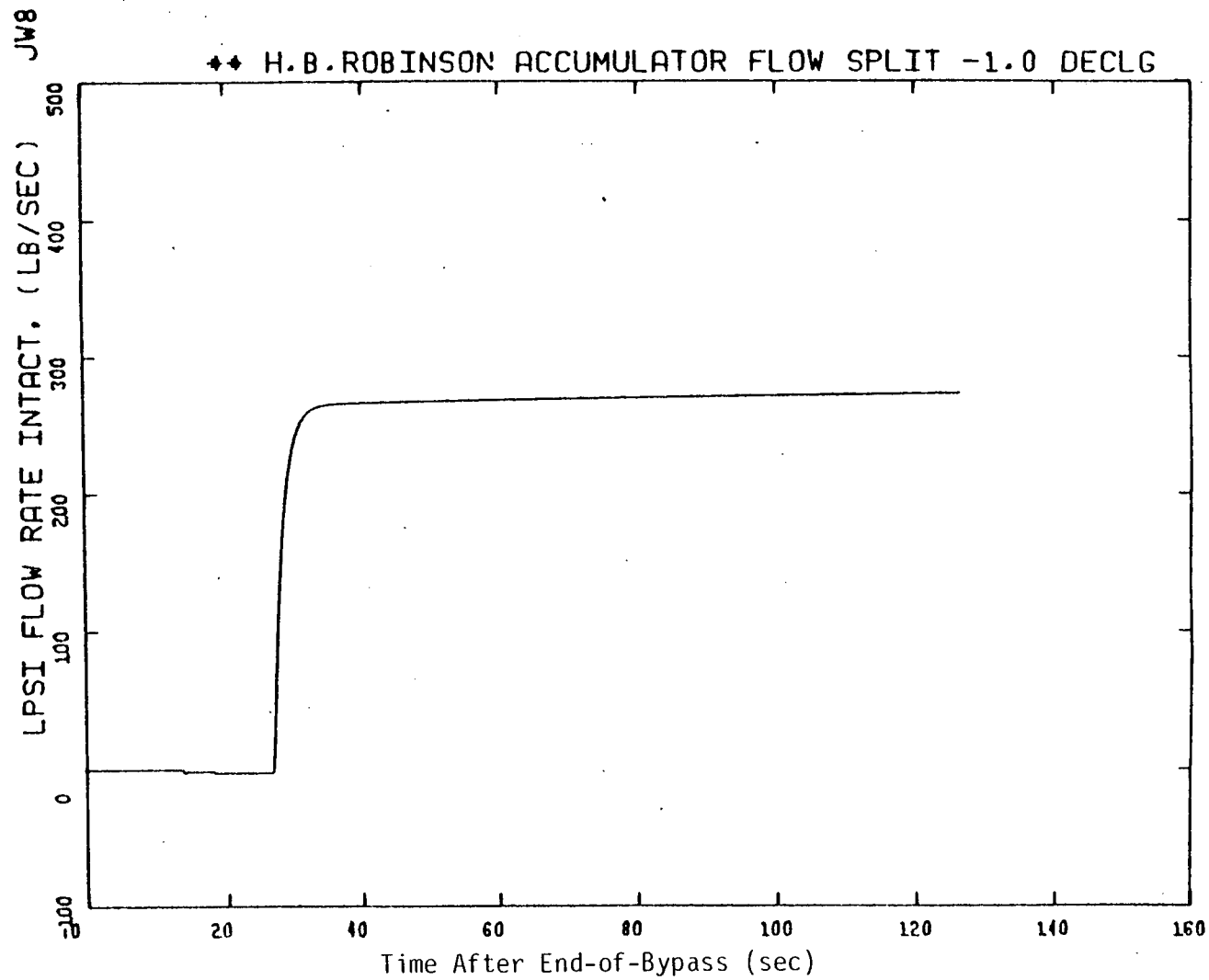


Figure 3.73 LPSI (Intact) Flow during Refill and Reflood Periods,
1.0 DECLG Break

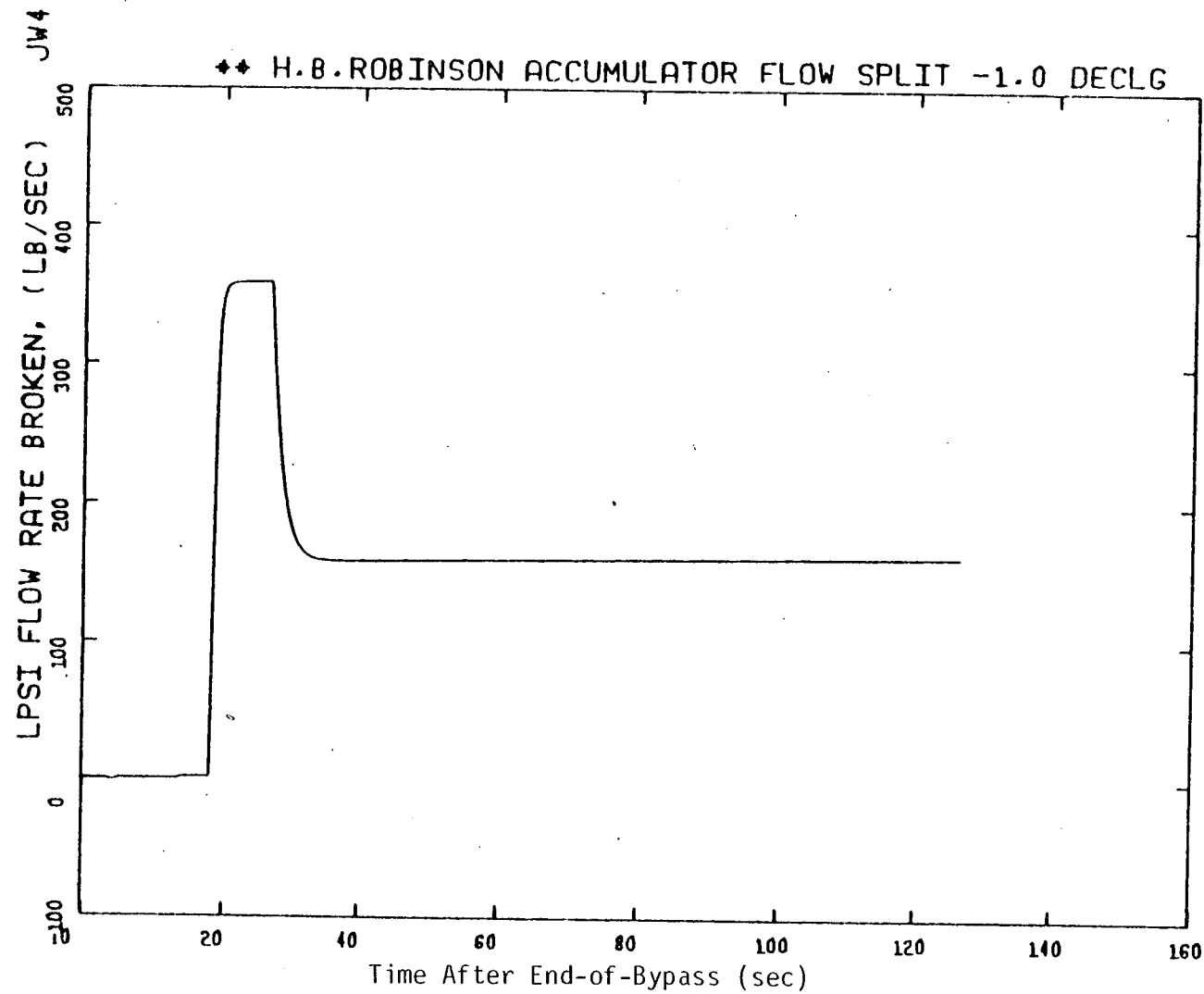
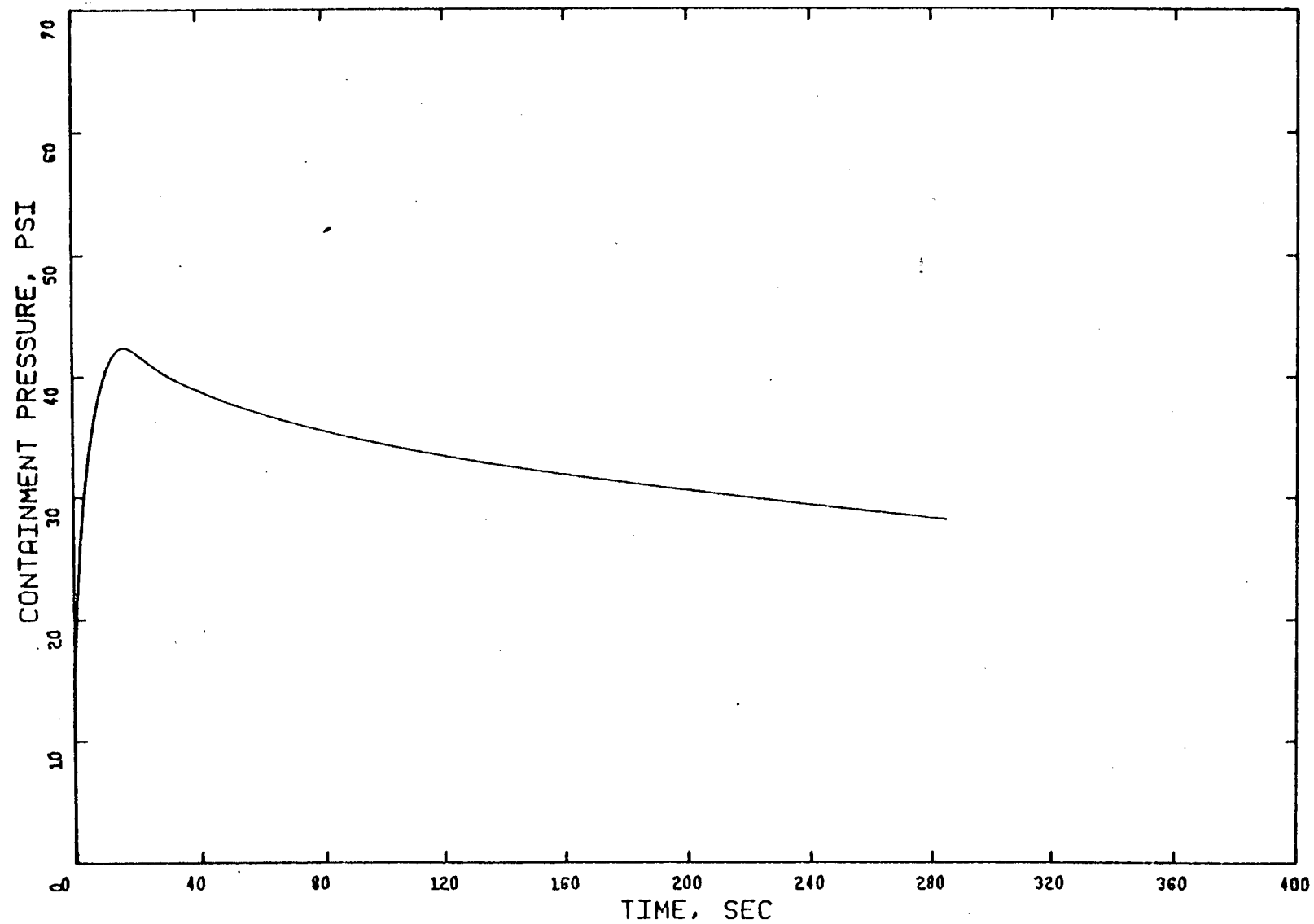


Figure 3.74 LPSI (Broken) Flow During Refill and Reflood Periods,
1.0 DECLG Break

H.B. ROBINSON 1.0 DECLG BREAK CONTAINMENT BACK PRESSURE $F_Q=2.32$ 6%SG



83

XN-NF-84-72
Supplement 1

Figure 3.75—Containment Back Pressure, 1.0 DECLG Break

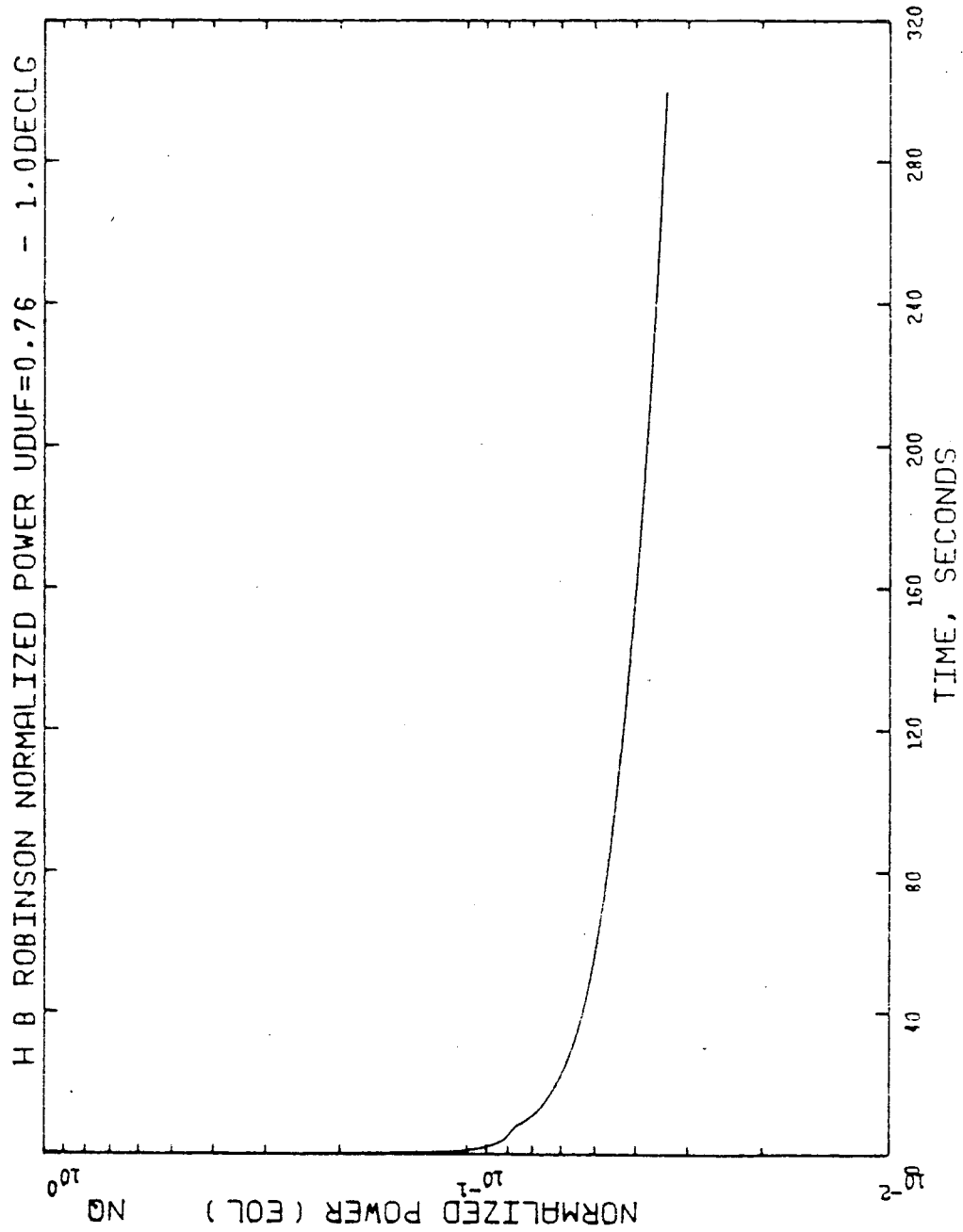


Figure 3.76 Normalized Power, 1.0 DECLG Break

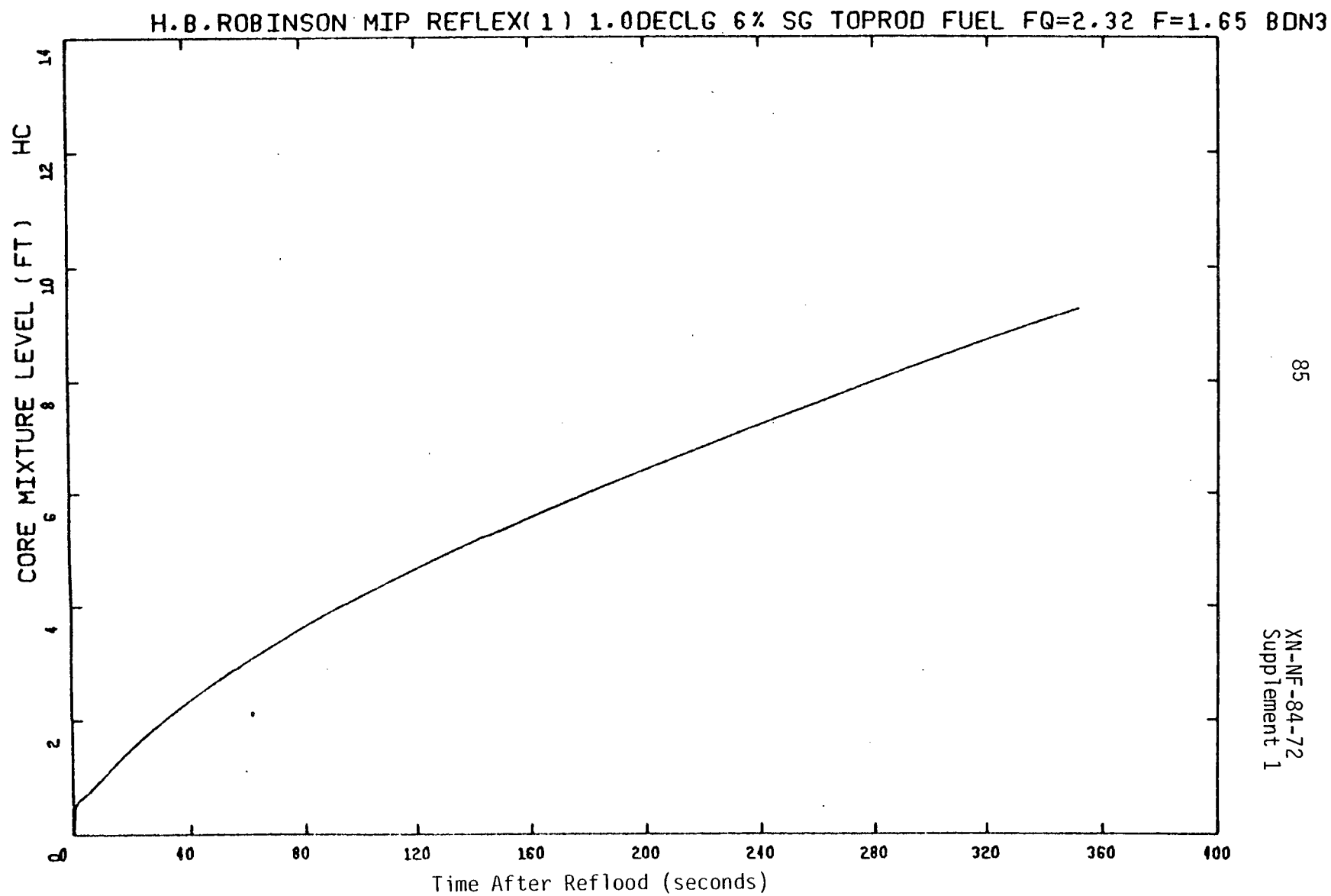


Figure 3.77 Reflood Core Mixture Level, 1.0-DECLG-Break

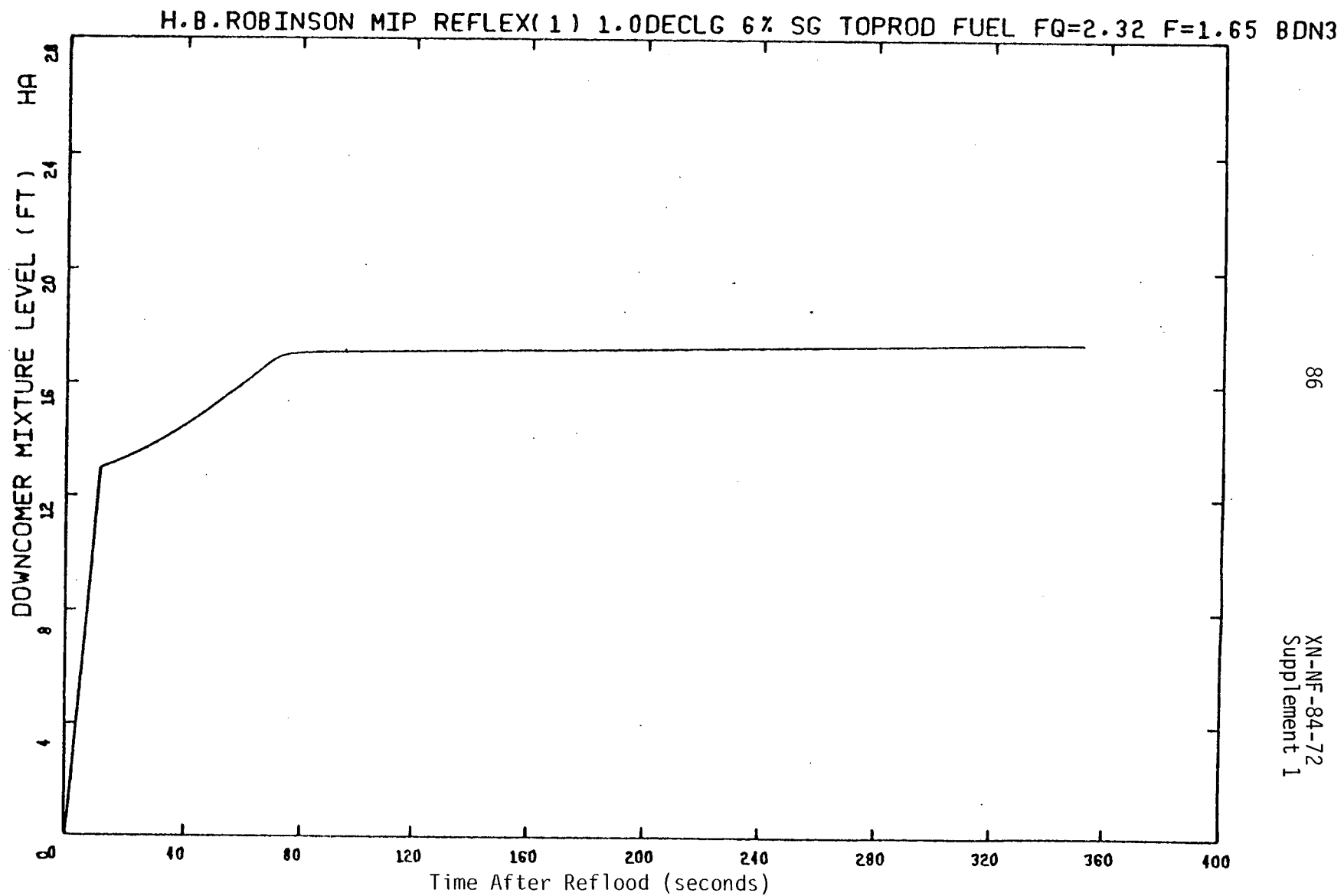


Figure 3.78 Reflood Downcomer Mixture Level, 1.0 DECLG Break

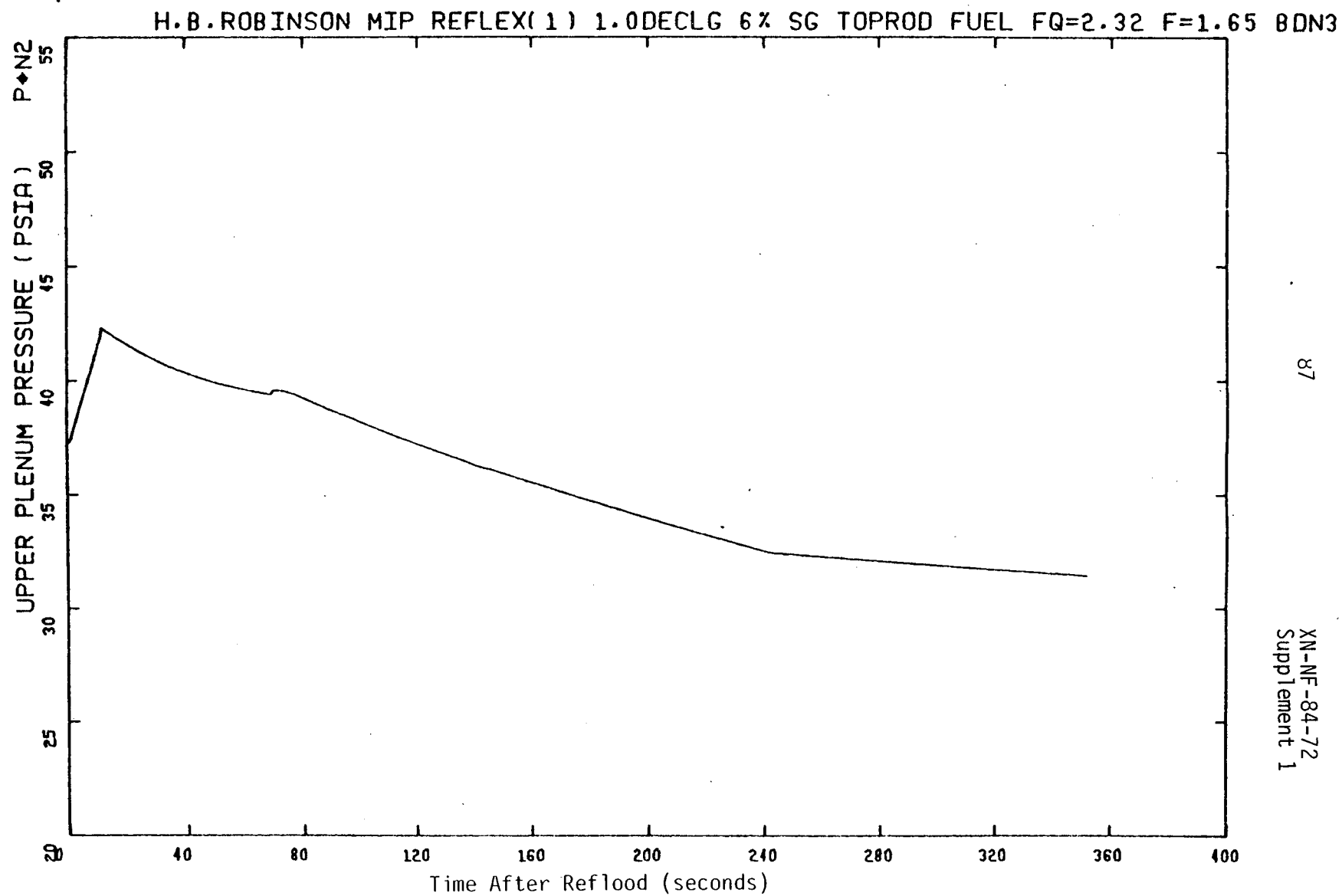
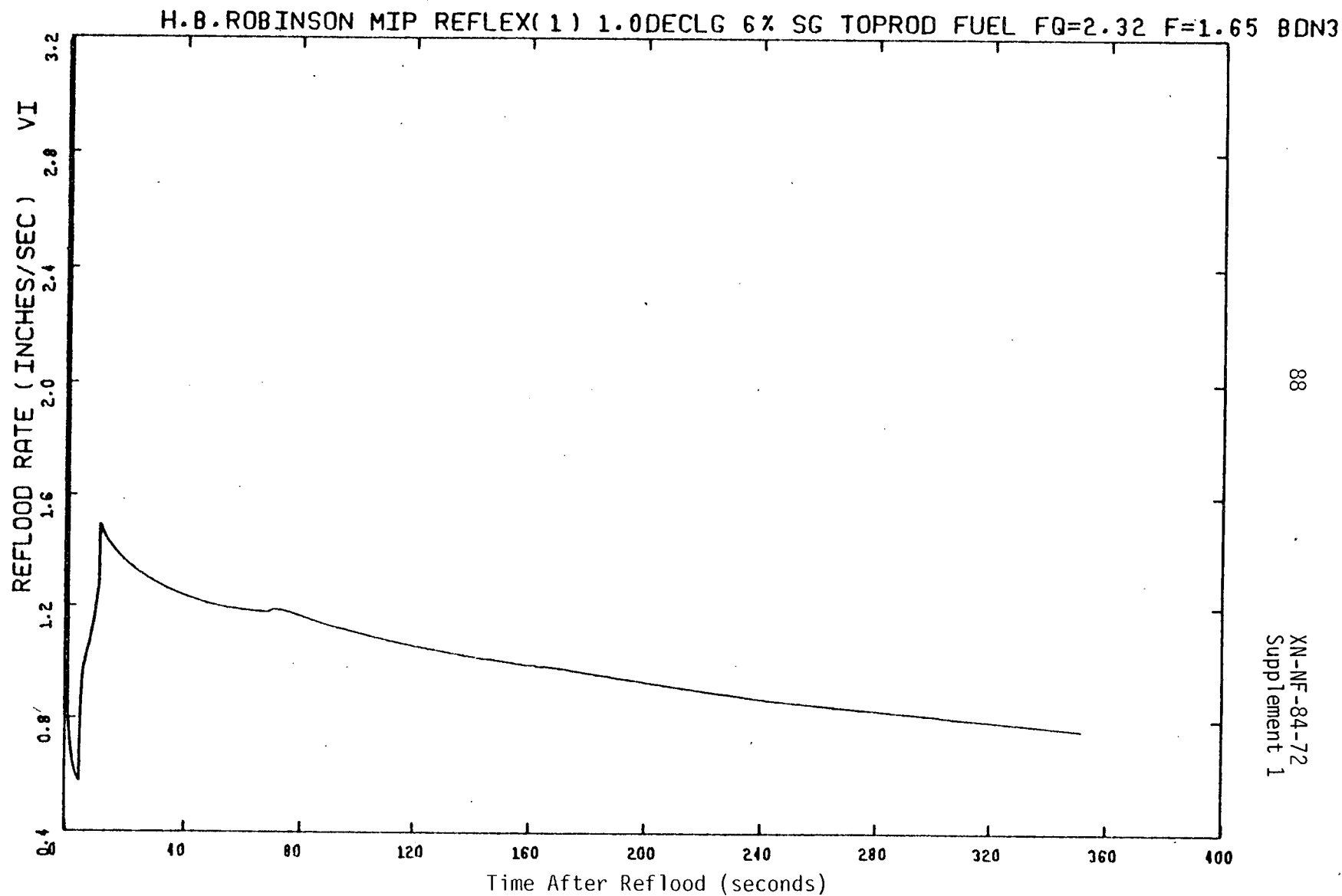


Figure 3.79 Reflood Upper-Plenum-Pressure, 1.0 DECLG Break



88

XN-NF-84-72
Supplement 1

Figure 3.80 Core Flooding Rate, 1.0 DECLG Break

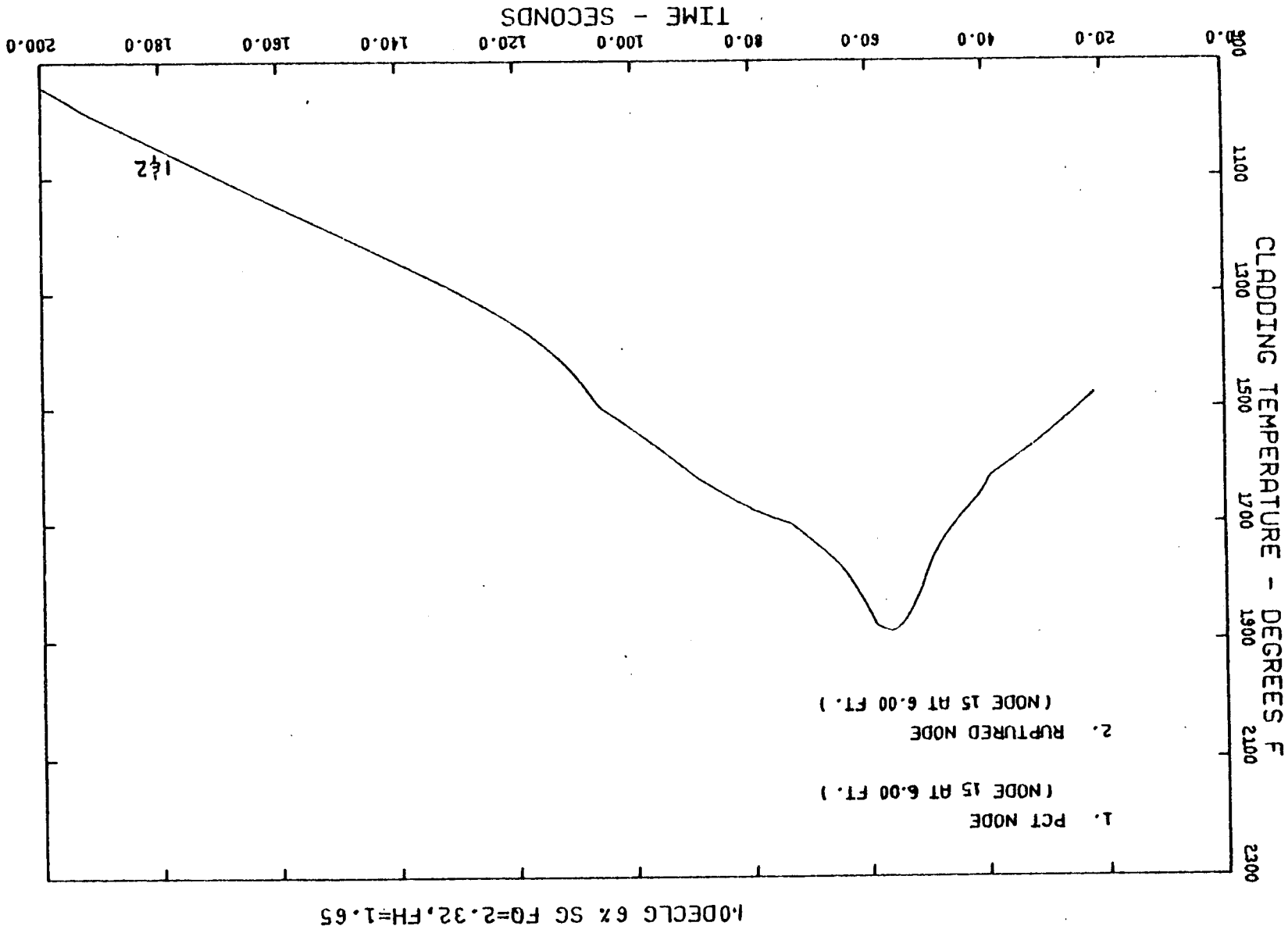


Figure 3.81 T00DEE2 Cladding Temperature vs. Time, 1.0 DEC LG Break, 2 MWD/KgU Exposure

4.0 CONCLUSION

For breaks up to and including the double-ended severance of a reactor coolant pipe, the Emergency Core Cooling System for H.B. Robinson Unit 2 will meet the Acceptance Criteria as presented in 10 CFR 50.46, with the $2.32 F_Q^T$ and $1.65 F_{\Delta H}^T$ limits. The criteria are as follows:

(1) The calculated peak fuel element clad temperature does not exceed the 2200°F limit.

(2) The amount of fuel element cladding that reacts chemically with water or steam does not exceed 1 percent of the total amount of zircaloy in the reactor.

(3) The cladding temperature transient is terminated at a time when the core geometry is still amenable to cooling. The hot fuel rod cladding oxidation limits of 17% are not exceeded during or after quenching.

(4) The core temperature is reduced and decay heat is removed for an extended period of time, as required by the long-lived radioactivity remaining in the core.

5.0 REFERENCES

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XN-NF-84-72, Supplement 1

Issue Date: 8/14/84

H. B. ROBINSON UNIT 2
LIMITING BREAK LOCA-ECCS ANALYSIS
WITH INCREASED ENTHALPY RISE FACTOR:
BREAK SPECTRUM ANALYSIS

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