



Carolina Power & Light Company

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USNRC REGION II
ATLANTA, GEORGIA

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SERIAL: NO-80-977

Mr. James P. O'Reilly, Director
United States Nuclear Regulatory Commission
Region II
101 Marietta Street, Suite 3100
Atlanta, Georgia 30303

H. B. ROBINSON STEAM ELECTRIC PLANT, UNIT NO. 2
DOCKET NO. 50-261
LICENSE NO. DPR-23
RESPONSE TO IE BULLETIN NO. 80-08
CONTAINMENT LINER PENETRATION WELDS

Dear Mr. O'Reilly:

As requested by the above bulletin, a review has been conducted, and it has been determined that the H. B. Robinson Unit No. 2 containment does not contain flued head type penetrations. There are no welds directly between the penetration sleeves and the process piping. The penetration sleeves are welded to closure plates. The closure plates are welded to the process piping with both butt and fillet welds being used. Neither type weld is radiographable due to their geometric configuration.

The welds between the containment liner and the penetration sleeves are fillet welds and were examined by the magnetic particle method during construction. These penetrations are detailed in Figures 5.1.2-49 and 5.1.2-50 of the H. B. Robinson Final Safety Analysis Report.

No further action is planned concerning this bulletin. If you have any further questions concerning this matter, please contact me.

Very truly yours,

B. J. Furr
Vice President

Nuclear Operations Department

SWF/CSB/imj*

cc: Mr. Harold D. Thornberg