



Carolina Power & Light Company

H. B. ROBINSON STEAM ELECTRIC PLANT
Post Office Box 790
Hartsville, South Carolina 29550

NOV 12 1980

Robinson File No: 2-0-4-a-4

Serial: RSEP/80-1838

Mr. James P. O'Reilly
Directorate of Regulatory Operations
U. S. Nuclear Regulatory Commission
Region II
101 Marietta Street, Suite 3100
Atlanta, Georgia 30303

H. B. ROBINSON STEAM ELECTRIC PLANT, UNIT NO. 2
DOCKET NO. 50-261
LICENSE NO. 80-24
RESPONSE TO IE INSPECTION REPORT 80-24

Dear Mr. O'Reilly:

We have received the subject report and provide the following response to the items of noncompliance listed:

Infraction A

As required by Section 6.8.1 of the Technical Specifications "Written procedures...shall be established, implemented, and maintained that meet...the requirements...of Section 5.1 and 5.3 by ANSI N18.7-1976 and Appendix A".

Contrary to the above, as of September 8, 1980, procedure for Pipe Stress Review and Analysis had no reference of acceptance criteria on dimensional tolerances for safety related supports.

Corrective Action

An addendum to the procedure referenced, "Procedure for Pipe Stress Review and Analysis" was issued to specifically provide acceptance criteria for dimensional tolerances regarding clearances between pipe and support to be used by the stress engineer. These tolerances were established and all restraints were reevaluated with respect to these tolerances by the stress engineer prior to the end of the refueling outage. Restraints with excessive clearances were properly modified.

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Corrective Action To Prevent Further Noncompliance

The corrective action listed above should prevent further noncompliance.

Date Full Compliance Achieved

Full compliance was achieved on September 11, 1980 with the revision of the referenced procedures.

Infraction B

As required by Section 6.8.1 of the Technical Specifications "Written procedures...shall be established, implemented, and maintained..." and Special Procedure SP-205 paragraph 6.28 "Clearances shall be measured and recorded on all four sides of pipe and penetration and restraints."

Contrary to the above, field documents used to verify the as-built for safety-related system ISO-RC-4 did not have any records of inspection of clearances for the wall penetrations.

Corrective Action

The referenced system was rechecked and clearances were provided for the wall penetrations. The data was then reevaluated by the stress engineer for acceptability. In addition, data from several other inspections were checked to determine if similar conditions existed. This check revealed no other similar conditions, therefore, this was considered an isolated case.

Corrective Action To Prevent Further Noncompliance

The personnel who were still involved with the inspection program were verbally cautioned and counseled concerning the absolute necessity of following procedures at all times. No further action is considered appropriate since the referenced check of additional inspections revealed this was an isolated case.

Date Full Compliance Achieved

Full compliance was achieved on September 14, 1980.

If further information is required, please contact me.

Very truly yours,



R. B. Starkey, Jr.

General Manager

H. B. Robinson S.E. Plant

MFP/tm

cc: V. Stello (1)