

March 24, 2014

Mr. Peter J. Miner, Director
Nuclear Regulatory Affairs
USEC Inc.
6903 Rockledge Drive
Bethesda, MD 20817-1818

SUBJECT: SUBMITTAL OF OPERATIONS SECURITY PLAN ACP-055 FOR ALLIANT
TECHNICAL SYSTEMS, INC./ALLEGANY BALLISTICS LABORATORY,
AMERICAN CENTRIFUGE PROGRAM, ROCKET CENTER, WEST VIRGINIA –
TECHNICAL ASSIGNMENT CONTROL NUMBER L34226

Dear Mr. Miner:

I am responding to your letter dated January 28, 2013 (ACM 13-0002), requesting the U.S. Nuclear Regulatory Commission (NRC) review and approval of Operations Security (OPSEC) Plan ACP-055 for Alliant Technical Systems, Inc./Allegheny Ballistics Laboratory (ATK/ABL), Rocket Center, West Virginia (enclosure 2 of ACM 13-0002).

On November 19-20, 2013, the NRC staff, in coordination with staff from the U.S. Department of Energy conducted a routine classified matter inspection at the ATK/ABL facility in Rocket Center, West Virginia. The ATK/ABL OPSEC Plan was evaluated and determined to meet the requirements of the Nuclear Energy Institute (NEI) guidance document NEI-08-11. The NRC staff noted that the plan was comprehensive and that it is a continuation of the approved American Centrifuge Plant's (ACP's) OPSEC Plan. However, the NRC staff found that an OPSEC point-of-contact had not been officially appointed by letter to the NRC. In addition, it was noted that the OPSEC Program Manager should look at the composition of the OPSEC Working Group on an annual basis to ensure that the appropriate organizations within ATK/ABL are represented. These findings were documented in NRC Inspection Report No. 07007004/2013203 (Agencywide Documents Access and Management System [ADAMS] Accession Number ML13343A188). During the November 20, 2013, inspection's exit meeting, ATK/ABL management committed to providing an OPSEC appointment letter to the NRC and modifying the OPSEC Plan accordingly to reflect the annual review for working group members. By letter dated February 4, 2014 (ACM 14-0001), ATK/ABL provided its response addressing the inspection findings.

The NRC staff has completed its review of your request. Based on its review of the information provided in your January 28, 2013, submittal, and the revisions to the OPSEC Plan addressing the NRC's November 19-20, 2013, evaluation findings, the NRC staff has concluded that the ATK/ABL OPSEC Plan is acceptable and, as such, is approved.

This action completes the effort on Technical Assignment Control Number L34226.

In accordance with Title 10 of the *Code of Federal Regulations* 2.390(d) of the NRC "Agency Rules of Practice," a copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records System component of NRC's ADAMS. ADAMS is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room).

If you have any questions regarding this matter, please contact Mr. Osiris Siurano-Perez at 301-287-9070, or via e-mail to Osiris.Siurano-Perez@nrc.gov.

Sincerely,

/RA/

Thomas Grice, Acting Chief
Uranium Enrichment Branch
Division of Fuel Cycle Safety
and Safeguards
Office of Nuclear Material Safety
and Safeguards

Docket Nos.: 07007003 and 07007004
License Nos.: SNM-7003, SNM-2011

cc: Mr. Steven R. Penrod, Enrichment Operations
Mr. Daniel W. Rogers, American Centrifuge Plant Operations
Mr. Vernon J. Shanks, Regulatory Manager
Mr. Paul E. Sullivan, American Centrifuge

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If you have any questions regarding this matter, please contact Mr. Osiris Siurano-Perez at 301-287-9070, or via e-mail to Osiris.Siurano-Perez@nrc.gov.

Sincerely,

/RA/

Thomas Grice, Acting Chief
Uranium Enrichment Branch
Division of Fuel Cycle Safety
and Safeguards
Office of Nuclear Material Safety
and Safeguards

Docket Nos.: 07007003 and 07007004
License Nos.: SNM-7003, SNM-2011

cc: Mr. Steven R. Penrod, Enrichment Operations
Mr. Daniel W. Rogers, American Centrifuge Plant Operations
Mr. Vernon J. Shanks, Regulatory Manager
Mr. Paul E. Sullivan, American Centrifuge

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