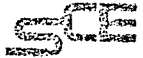


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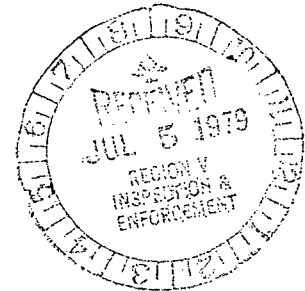
July 2, 1979

Office of Inspection and Enforcement
Region V
U. S. Nuclear Regulatory Commission
Suite 202, Walnut Creek Plaza
1990 North California Boulevard
Walnut Creek, California 94596

Gentlemen:

Attention: Mr. R. H. Engelken, Director

Subject: Docket Nos. 50-361 and 50-362
San Onofre Nuclear Generating Station, Units 2 and 3



In a letter to your office dated May 30, 1979, we forwarded responses to a Notice of Violation contained in your letter dated April 27, 1979.

Based on discussions with R. J. Pate, NRC Resident Inspector, it was agreed that additional information is required concerning post weld heat treatment operations (Attachment 1 and Enclosure 1 to our May 30, 1979 letter). Specifically, the following information supplements our response contained in Attachment 1 to our May 30, 1979 letter:

A. Recorder Speed:

The Post Weld Heat Treatment (PWHT) temperature recorder is calibrated every six months; the recorder chart speed is pre-set and is not adjustable in the field. The specific PWHT recorder model number and serial number is now required to be documented. In addition, periodic unscheduled QA surveillance will be performed to verify the recorder chart speed.

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B. Thermocouple Hookup:

The PWHT operations utilize two (2) thermocouples. To assure proper hookup, QC will verify both the thermocouple connections at the PWHT joint and the recording console. This verification will be documented.

The above described QC/QA activities in combination with the qualified PWHT procedure will provide assurance of proper PWHT operations in the absence of specific PWHT operator qualifications.

If you have any questions, or if we can provide additional information, please let me know.

Very truly yours,



cc: R. J. Pate (NRC, San Onofre Units 2 and 3)