



*Designated as Original, per
Osiris Siuran-
4/25/13*

March 4, 2013
ACM 13-0003

ATTN: Document Control Desk
Ms. Catherine Haney, Director
Office of Nuclear Material Safety and Safeguards
U.S. Nuclear Regulatory Commission
Washington, DC 20555-0001

**American Centrifuge Plant
Docket Number 70-7004; License Numbers SNM-2011**

**Withdrawal of American Centrifuge Manufacturing, LLC Security Plan and Other
Associated Documents**

Dear Ms. Haney:

Purpose

The purpose of this letter is to request the U.S. Nuclear Regulatory Commission (NRC) withdraw from review the previously submitted Security Plan for American Centrifuge Manufacturing, LLC (ACM) and other associated documents as described below.

Background

ACM is currently a non-possessing entity manufacturing and assembling gaseous centrifuge components through a contract with Babcock & Wilcox Technical Services Clinch River, LLC (B&W CR) which is a possessing facility under the cognizance of the U.S Department of Energy (DOE). In an attempt for ACM to become a possessing facility under the cognizance of the NRC, ACM previously submitted a Security Plan and other associated documents to your office for review and approval.

ACM is currently involved in a cooperative agreement with the DOE for research, development and demonstration of the American Centrifuge. This agreement is in effect until December 31, 2013. Based on discussions with members of the DOE and NRC staffs, it was determined to be appropriate for ACM to remain under the cognizance of the DOE during the execution of the cooperative agreement. Accordingly, it is necessary to withdraw the associated documents from the review process and resubmit at a later date.

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Discussion

USEC requests that the following documents be removed from the NRC review process and TAC No. L33174 closed.

- ACM 11-0004, dated August 22, 2011, "Submittal of American Centrifuge Manufacturing, LLC Security Program/Cyber Security Plans"
- ACM 12-0001, dated January 12, 2012, "Submittal of Replacement American Centrifuge Manufacturing Cyber Security Plans for Classified Systems"
- ACM 12-0004, dated May 15, 2012, "Submittal of American Centrifuge Manufacturing, LLC Security Plan"
- ACM 13-0002, dated January 28, 2013, "Submittal of Operations Security Plans for American Centrifuge Manufacturing and Alliant Technical Systems"

Note: For ACM 13-0002, only the part pertaining to ACM should be withdrawn

Upon the conclusion of the cooperative agreement and the issuance of a conditional commitment for a loan guarantee for commercial plant deployment, USEC will resubmit an updated ACM Security Plan, as well as other applicable documents for NRC review and approval to transition ACM from DOE regulatory oversight to NRC.

Action

USEC respectfully requests NRC cease review of the current ACM Security Plan and other associated documents as detailed above.

Contact

If you have any questions regarding this matter, please contact me at (301) 564-3470 or Michael Knight at (865) 241-7317.

Sincerely,



Peter J. Miner
Director, Nuclear Safety and Safeguards

Ms. Catherine Haney
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cc:

L. Castelli, NRC Region II
R. DeVault, DOE
J. Downs, NRC HQ
K. Everly, NRC HQ
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