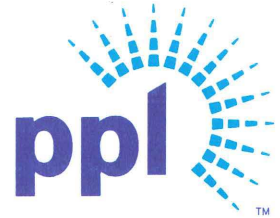


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JUL 06 2012

U. S. Nuclear Regulatory Commission  
Attn: Document Control Desk  
Washington, DC 20555-0001

**SUSQUEHANNA STEAM ELECTRIC STATION  
UNIT 1 17TH RIO STEAM DRYER VISUAL  
INSPECTION REPORT  
PLA-6876**

**Docket No. 50-387**

*References: 1.) Letter, R. V. Guzman (NRC) to B. T. McKinney (PPL), "Susquehanna Steam Electric Station, Units 1 and 2 – Issuance of Amendment Regarding the 13-Percent Extended Power Uprate (TAC Nos. MD3309 and MD3310)," dated January 30, 2008.*

*2.) PPL letter PLA-6633, T. S. Rausch (PPL) to USNRC, "Susquehanna Steam Electric Station, Unit 1 Operating License No. NPF-14 License Conditions 2.C.(36)(a)3, 2.C.(36)(b)7, and 2.C.(36)(f)," dated July 15, 2010.*

This submittal provides the results of the steam dryer visual inspections conducted during the Susquehanna SES (SSES) Unit 1 17<sup>th</sup> Refueling and Inspection Outage (RIO). The results are contained in the Enclosure and meet the intent of SSES Unit 1 License Condition 2.C.(36)(e) from Reference 1.

SSES Unit 1 License Condition 2.C.(36)(e) requires:

*"During each scheduled refueling outage until at least two full operating cycles at full CPPU conditions have been achieved, a visual inspection shall be conducted of all accessible, susceptible locations of the steam dryer in accordance with BWRVIP-139 and General Electric inspection guidelines"*

The SSES Unit 1 steam dryer visual inspection results provided in the Enclosure are for the first full operating cycle at full CPPU conditions. Future inspections will be performed in accordance with the License Condition following the second full operating cycle at full CPPU conditions in 2014.

There are no new regulatory commitments contained in this submittal.

If you have questions or require additional information, please contact Mr. Duane L. Filchner at (610) 774-7819.

Sincerely,



J. M. Helsel

Enclosure – Unit 1 License Condition 2.C.(20)(e) Steam Dryer Inspection Results

Copy: NRC Region I  
Mr. P. W. Finney, NRC Sr. Resident Inspector  
Mr. R. R. Janati, DEP/BRP  
Ms. C. J. Sanders, NRC Project Manager

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**ENCLOSURE TO PLA-6876**

**“Unit 1 License Condition 2.C.(36)(e)  
Steam Dryer Inspection Results”**

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License Condition 2.C. (36) (e)  
Susquehanna Unit 1 Steam Dryer Inspection Results

Purpose: To report the results of the Unit 1 17RIO Steam Dryer visual inspections to satisfy Unit 1 License Condition 2.C. (36) (e)

Executive Summary: The Unit 1 steam dryer was inspected in accordance with the requirements of BWRVIP-139 and the manufacturer, General Electric, recommendations. Three hundred seventy one (371) separate welds and components were examined. Newly discovered non-conforming conditions were identified as follows:

- Two separate areas of discoloration and surface roughness discovered in dryer hood A and F. Reference CR 1559211. The indications have been dispositioned as use-as-is.
- Plate bolt weld separated from tie bar TB-AB-5B base plate weld. Reference CR 1559211. This indication has been dispositioned as use-as-is.
- Minor IGSCC discovered on the 140 degree and 220 degree lifting lugs. Reference CR 1554308. The indications have been dispositioned as use-as-is.
- Minor IGSCC discovered at two welds, DRYER WELD SN-E-1 INTERIOR, DRYER WELD SKIRT 135 DEG, and DRYER WELD SKIRT PANEL 0 DEG LEFT. Reference CR 1559211. The indications have been dispositioned as use-as-is.
- Non-service induced indications: rub marks at two locations, DRYER WELD ER-C-2, and DRYER LOWER GUIDE 180 DEG and an area of rolled metal or rub mark at DRYER LOWER GUIDE 0 DEG. Reference CR 1559211. The indications have been dispositioned as use-as-is.

One location, DRYER WELD SKIRT 45 DEG, was previously identified in the 2010 inspection report (Reference 2) with minor IGSCC. One of the indications experienced growth. Reference CR 1557401. This new indication has been dispositioned as use-as-is.

All locations listed above are scheduled for re-examination during the Unit 1 18RIO in 2014 to determine if changes have occurred.

The following areas were previously identified in 2010 (Reference 2) as containing defects. There has been no change in condition identified during this inspection.

- Dryer lifting lug set screw tack weld cracks at all four locations
- Dryer seismic lug wear patterns.

No other non-conformities were identified during the inspection process.

The entire inspection scope will be repeated during the Unit 1 18RIO in 2014 to meet the requirements of License Condition 2.C.(36)(e). A sampling program will be utilized for dryer visual inspection in subsequent RIOs.

#### Inspection Methods Used:

The VT 1 visual examination is utilized to visually determine the condition of a part, component or surface and to reveal such conditions as cracks, wear, corrosion, erosion and/or physical damage to such parts, especially welded joints.

The VT 3 visual examination is utilized to determine structural integrity, the measurement of clearances, detection of physical displacement, determination of the structural adequacy of supporting elements, the soundness of connections between load carrying structural members, and tightness of bolting.

#### Inspection Results Identification:

- NRI – No Recordable Indication. The weld or component was in compliance with the inspection acceptance criteria, no cracks or deformation during inspection was discovered. No further actions were required.
- RI - Recordable Indication. The weld or component contained a defect such as a crack or deformation that resulted in further evaluation and disposition in the Corrective Action Program. A component with a Recordable Indication discovered in 2010 with no change in condition detected in 2012 is reported in 2012 as an RI, however, a Condition Report is not required.

#### Detailed Inspection Results:

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER HOOD A	04/15/12	VT-3	RI	1559211	TWO AREAS OF DISCOLORATION AND SURFACE ROUGHNESS	USE-AS-IS
DRYER HOOD F	04/15/12	VT-3	RI	1559211	TWO AREAS OF DISCOLORATION AND SURFACE ROUGHNESS	USE-AS-IS
DRYER HOOD F	04/16/12	VT-3	RI	1559211	TWO AREAS OF DISCOLORATION AND SURFACE ROUGHNESS	USE-AS-IS
DRYER LUG LL-A 40 DEG	04/03/12	VT-3	NRI			
DRYER LUG LL-B 140 DEG	04/04/12	VT-3	NRI			
DRYER LUG LL-C 220 DEG	04/04/12	VT-3	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER LUG LL-D 320 DEG	04/04/12	VT-3	NRI			
DRYER SEISMIC RING LUG A	04/06/12	VT-1	NRI			
DRYER SEISMIC RING LUG A	04/06/12	VT-3	RI	NA	DOCUMENTATION OF WEAR PATTERN	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER SEISMIC RING LUG B	04/05/12	VT-1	NRI			
DRYER SEISMIC RING LUG B	04/05/12	VT-3	RI	NA	DOCUMENTATION OF WEAR PATTERN	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER SEISMIC RING LUG C	04/08/12	VT-1	NRI			
DRYER SEISMIC RING LUG C	04/06/12	VT-3	RI	NA	DOCUMENTATION OF WEAR PATTERN	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER SEISMIC RING LUG D	04/07/12	VT-1	NRI			
DRYER SEISMIC RING LUG D	04/06/12	VT-3	RI	NA	DOCUMENTATION OF WEAR PATTERN	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER WELD DC-A-1	04/09/12	VT-1	NRI			
DRYER WELD DC-A-2	04/10/12	VT-1	NRI			
DRYER WELD DC-A-3	04/08/12	VT-1	NRI			
DRYER WELD DC-B-1	04/08/12	VT-1	NRI			
DRYER WELD DC-B-2	04/08/12	VT-1	NRI			
DRYER WELD DC-B-3	04/08/12	VT-1	NRI			

<b>Component Name</b>	<b>Inspection Date</b>	<b>Method</b>	<b>Inspection Result</b>	<b>Condition Report (If RI)</b>	<b>Description</b>	<b>Disposition</b>
DRYER WELD DC-C-1	04/08/12	VT-1	NRI			
DRYER WELD DC-C-2	04/09/12	VT-1	NRI			
DRYER WELD DC-C-3	04/08/12	VT-1	NRI			
DRYER WELD DC-D-1	04/09/12	VT-1	NRI			
DRYER WELD DC-D-2	04/04/12	VT-1	NRI			
DRYER WELD DC-D-3	04/08/12	VT-1	NRI			
DRYER WELD HE-A-1	04/06/12	VT-1	NRI			
DRYER WELD HE-A-2	04/05/12	VT-1	NRI			
DRYER WELD HE-A-2	04/05/12	VT-1	NRI			
DRYER WELD HE-B-1	04/06/12	VT-1	NRI			
DRYER WELD HE-B-2	04/07/12	VT-1	NRI			
DRYER WELD HE-C-1	04/06/12	VT-1	NRI			
DRYER WELD HE-C-2	04/07/12	VT-1	NRI			
DRYER WELD HE-D-1	04/06/12	VT-1	NRI			
DRYER WELD HE-D-2	04/07/12	VT-1	NRI			
DRYER WELD HE-E-1	04/07/12	VT-1	NRI			
DRYER WELD HE-E-1	04/08/12	VT-1	NRI			
DRYER WELD HE-E-2	04/08/12	VT-1	NRI			
DRYER WELD HE-F-1	04/07/12	VT-1	NRI			
DRYER WELD HE-F-2	04/07/12	VT-1	NRI			
DRYER WELD SN-E-2	04/07/12	VT-1	NRI			
DRYER WELD TB-AB-1A	04/04/12	VT-1	NRI			
DRYER WELD TB-AB-1B	04/05/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELD TB-AB-2A	04/04/12	VT-1	NRI			
DRYER WELD TB-AB-2B	04/04/12	VT-1	NRI			
DRYER WELD TB-AB-3A	04/05/12	VT-1	NRI			
DRYER WELD TB-AB-3B	04/04/12	VT-1	NRI			
DRYER WELD TB-AB-4A	04/04/12	VT-1	NRI			
DRYER WELD TB-AB-4B	04/06/12	VT-1	NRI			
DRYER WELD TB-AB-5A	04/04/12	VT-1	NRI			
DRYER WELD TB-AB-5B	04/06/12	VT-1	RI	1559211	PLATE BOLT WELD SEPARATED FROM TIE BAR BASE PLATE WELD	USE-AS-IS
DRYER WELD TB-AB-6A	04/04/12	VT-1	NRI			
DRYER WELD TB-AB-6B	04/06/12	VT-1	NRI			
DRYER WELD TB-BC-1A	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-1B	04/06/12	VT-1	NRI			
DRYER WELD TB-BC-2A	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-2B	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-3A	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-3B	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-4A	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-4B	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-5A	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-5B	04/07/12	VT-1	NRI			
DRYER WELD TB-BC-6A	04/06/12	VT-1	NRI			
DRYER WELD TB-BC-6B	04/06/12	VT-1	NRI			



Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELD TB-BC-7A	04/06/12	VT-1	NRI			
DRYER WELD TB-BC-7B	04/06/12	VT-1	NRI			
DRYER WELD TB-BC-8A	04/06/12	VT-1	NRI			
DRYER WELD TB-BC-8B	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-1A	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-1B	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-2A	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-2B	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-3A	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-3B	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-4A	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-4B	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-5A	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-5B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-1A	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-1B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-2A	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-2B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-3A	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-3B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-4A	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-4B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-5A	04/06/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELD TB-DE-5B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-6A	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-6B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-7A	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-7B	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-8A	04/06/12	VT-1	NRI			
DRYER WELD TB-DE-8B	04/06/12	VT-1	NRI			
DRYER WELD TB-EF-1A	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-1B	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-2A	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-2B	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-3A	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-3B	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-4A	04/06/12	VT-1	NRI			
DRYER WELD TB-EF-4B	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-5A	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-5B	04/05/12	VT-1	NRI			
DRYER WELD TB-EF-6A	04/06/12	VT-1	NRI			
DRYER WELD TB-EF-6B	04/05/12	VT-1	NRI			
DRYER WELD VS-A-1	04/06/12	VT-1	NRI			
DRYER WELD VS-A-2	04/07/12	VT-1	NRI			
DRYER WELD VS-B-1	04/06/12	VT-1	NRI			
DRYER WELD VS-B-2	04/09/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELD VS-C-1	04/06/12	VT-1	NRI			
DRYER WELD VS-C-1	04/07/12	VT-1	NRI			
DRYER WELD VS-C-2	04/07/12	VT-1	NRI			
DRYER WELD VS-D-1	04/06/12	VT-1	NRI			
DRYER WELD VS-D-2	04/07/12	VT-1	NRI			
DRYER WELD VS-E-1	04/07/12	VT-1	NRI			
DRYER WELD VS-E-2	04/07/12	VT-1	NRI			
DRYER WELD VS-F-1	04/07/12	VT-1	NRI			
DRYER WELD VS-F-2	04/07/12	VT-1	NRI			
DRYER WELD SN-B-1	04/08/12	VT-1	NRI			
DRYER WELD SN-B-2	04/09/12	VT-1	NRI			
DRYER WELD SN-C-1	04/10/12	VT-1	NRI			
DRYER WELD SN-C-1	04/08/12	VT-1	NRI			
DRYER WELD SN-C-2	04/09/12	VT-1	NRI			
DRYER WELD SN-D-1	04/08/12	VT-1	NRI			
DRYER WELD SN-D-2	04/07/12	VT-1	NRI			
DRYER WELD SN-E-1	04/08/12	VT-1	NRI			
DRYER COVER PLATE WELDS 90 DEG	04/04/12	VT-1	NRI			
DRYER COVER PLATE WELDS 90 DEG	04/09/12	VT-1	NRI			
DRYER COVER PLATE WELDS 90 DEG	04/09/12	VT-1	NRI			
DRYER COVER PLATE WELDS 270 DEG	04/09/12	VT-1	NRI			
DRYER COVER PLATE WELDS 270 DEG	04/05/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER COVER PLATE WELDS 270 DEG	04/05/12	VT-1	NRI			
DRYER HOOD B	04/16/12	VT-3	NRI			
DRYER HOOD C	04/16/12	VT-3	NRI			
DRYER HOOD D	04/15/12	VT-3	NRI			
DRYER HOOD E	04/14/12	VT-3	NRI			
DRYER HOOD E	04/15/12	VT-3	NRI			
DRYER WELD ER-A-1	04/06/12	VT-1	NRI			
DRYER WELD ER-A-2	04/07/12	VT-1	NRI			
DRYER WELD ER-B-1	04/06/12	VT-1	NRI			
DRYER WELD ER-B-2	04/07/12	VT-1	NRI			
DRYER WELD ER-C-1	04/06/12	VT-1	NRI			
DRYER WELD ER-C-2	04/07/12	VT-1	RI	1559211	RUB MARK AND SLIGHT WEAR AT 180 DEGREE GUIDE ROD MID SUPPORT RING	USE-AS-IS
DRYER WELD ER-D-1	04/06/12	VT-1	NRI			
DRYER WELD ER-D-2	04/07/12	VT-1	NRI			
DRYER WELD ER-E-1	04/06/12	VT-1	NRI			
DRYER WELD ER-E-2	04/07/12	VT-1	NRI			
DRYER WELD ER-F-1	04/06/12	VT-1	NRI			
DRYER WELD ER-F-2	04/08/12	VT-1	NRI			
DRYER HOOD A 0 DEG SEAM WELD	04/08/12	VT-1	NRI			
DRYER HOOD A 180 DEG SEAM WELD	04/05/12	VT-1	NRI			
DRYER HOOD B 0 DEG SEAM WELD	04/08/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER HOOD B CENTER SEAM WELD	04/10/12	VT-1	NRI			
DRYER HOOD B 180 DEG SEAM WELD	04/12/12	VT-1	NRI			
DRYER HOOD C 0 DEG SEAM WELD	04/10/12	VT-1	NRI			
DRYER HOOD C CENTER SEAM WELD	04/12/12	VT-1	NRI			
DRYER HOOD C 180 DEG SEAM WELD	04/10/12	VT-1	NRI			
DRYER HOOD D 0 DEG SEAM WELD	04/09/12	VT-1	NRI			
DRYER HOOD D CENTER SEAM WELD	04/09/12	VT-1	NRI			
DRYER HOOD D 180 DEG SEAM WELD	04/12/12	VT-1	NRI			
DRYER HOOD E 0 DEG SEAM WELD	04/12/12	VT-1	NRI			
DRYER HOOD E CENTER SEAM WELD	04/08/12	VT-1	NRI			
DRYER HOOD E 180 DEG SEAM WELD	04/08/12	VT-1	NRI			
DRYER HOOD F 0 DEG SEAM WELD	04/08/12	VT-1	NRI			
DRYER HOOD F 180 DEG SEAM WELD	04/08/12	VT-1	NRI			
DRYER HOOD A UPPER HORIZONTAL WELD	04/08/12	VT-1	NRI			
DRYER HOOD F UPPER HORIZONTAL WELD	04/12/12	VT-1	NRI			
DRYER HOOD F UPPER HORIZONTAL WELD	04/08/12	VT-1	NRI			
DRYER LUG LL-A 40 DEG	04/03/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
UPPER BRACKET						
DRYER LUG LL-A 40 DEG MIDDLE BRACKET	04/03/12	VT-1	NRI			
DRYER LUG LL-A 40 DEG LOWER BRACKET	04/03/12	VT-1	NRI			
DRYER LUG LL-B 140 UPPER BRACKET	04/05/12	VT-1	NRI			
DRYER LUG LL-B 140 DEG MIDDLE BRACKET	04/04/12	VT-1	NRI			
DRYER LUG LL-B 140 DEG LOWER BRACKET	04/05/12	VT-1	RI	1554308	IGSCC ON LIFTING LUG	USE-AS-IS
DRYER LUG LL-C 220 DEG UPPER BRACKET	04/05/12	VT-1	NRI			
DRYER LUG LL-C 220 MIDDLE	04/05/12	VT-1	RI	1554308	IGSCC ON LIFTING LUG	USE-AS-IS
DRYER LUG LL-C 220 LOWER BRACKET	04/04/12	VT-1	NRI			
DRYER LUG LL-C 220 LOWER BRACKET	04/05/12	VT-1	RI	1554308	IGSCC ON LIFTING LUG	USE-AS-IS
DRYER LUG LL-D 320 DEG UPPER BRACKET	04/04/12	VT-1	NRI			
DRYER LUG LL-D 320 DEG MIDDLE BRACKET	04/04/12	VT-1	NRI			
DRYER LUG LL-D 320 DEG LOWER BRACKET	04/03/12	VT-1	NRI			
STEAM DRYER BASE PLATE E- F	04/04/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
STEAM DRYER BASE PLATE A-B	04/04/12	VT-1	NRI			
STEAM DRYER BASE PLATE D-E	04/04/12	VT-1	NRI			
STEAM DRYER BASE PLATE C-B	04/04/12	VT-1	NRI			
STEAM DRYER BASE PLATE C-B	04/04/12	VT-1	NRI			
STEAM DRYER HOOD A TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD A TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD F TROUGH	04/05/12	VT-1	NRI			
STEAM DRYER HOOD F TROUGH	04/05/12	VT-1	NRI			
STEAM DRYER HOOD B TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD B TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD E TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD E TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD C TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD C TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD D TROUGH	04/04/12	VT-1	NRI			
STEAM DRYER HOOD D TROUGH	04/04/12	VT-1	NRI			
DRYER WELD VS-B-1 INTERIOR	04/06/12	VT-1	NRI			

<b>Component Name</b>	<b>Inspection Date</b>	<b>Method</b>	<b>Inspection Result</b>	<b>Condition Report (If RI)</b>	<b>Description</b>	<b>Disposition</b>
DRYER WELD VS-B-2 INTERIOR	04/09/12	VT-1	NRI			
DRYER WELD VS-E-1 INTERIOR	04/07/12	VT-1	NRI			
DRYER WELD VS-E-2 INTERIOR	04/09/12	VT-1	NRI			
DRYER WELD VS-D-2 INTERIOR	04/09/12	VT-1	NRI			
DRYER WELD VS-D-1 INTERIOR	04/06/12	VT-1	NRI			
DRYER WELD VS-C-2 INTERIOR	04/08/12	VT-1	NRI			
DRYER WELD VS-C-1 INTERIOR	04/06/12	VT-1	NRI			
DRYER WELD VS-A-1 INTERIOR	04/06/12	VT-1	NRI			
DRYER WELD VS-A-2 INTERIOR	04/09/12	VT-1	NRI			
DRYER WELD VS-F-1 INTERIOR	04/07/12	VT-1	NRI			
DRYER WELD VS-F-2 INTERIOR	04/08/12	VT-1	NRI			
DRYER WELD SN-C-1 INTERIOR	04/08/12	VT-1	NRI			
DRYER WELD SN-C-2 INTERIOR	04/09/12	VT-1	NRI			
DRYER WELD SN-B-1 INTERIOR	04/08/12	VT-1	NRI			
DRYER WELD SN-B-2 INTERIOR	04/09/12	VT-1	NRI			
DRYER WELD SN-E-1 INTERIOR	04/08/12	VT-1	RI	1559211	IGSCC	USE-AS-IS
DRYER WELD SN-E-2 INTERIOR	04/09/12	VT-1	NRI			



Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELD SN-D-1 INTERIOR	04/07/12	VT-1	NRI			
DRYER WELD SN-D-2 INTERIOR	04/09/12	VT-1	NRI			
DRYER WELD SKIRT 45 DEG	04/13/12	VT-1	RI	1557401	IGSCC	USE-AS-IS
DRYER WELD SKIRT 135 DEG	04/09/12	VT-1	RI	1559211	IGSCC	USE-AS-IS
DRYER WELD SKIRT 225 DEG	04/09/12	VT-1	NRI			
DRYER WELD SKIRT 315 DEG	04/13/12	VT-1	NRI			
DRYER WELD SKIRT PANEL 180 DEG LEFT	04/05/12	VT-1	NRI			
DRYER WELD SKIRT PANEL 180 DEG RIGHT	04/05/12	VT-1	NRI			
DRYER WELD SKIRT PANEL TO MID RING 180 DEG	04/05/12	VT-1	NRI			
DRYER WELD SKIRT PANEL TO LOWER RING 180 DEG	04/05/12	VT-1	NRI			
DRYER WELD SKIRT PANEL 0 DEG RIGHT	04/04/12	VT-1	NRI			
DRYER WELD SKIRT PANEL 0 DEG LEFT	04/04/12	VT-1	RI	1552937	IGSCC	USE-AS-IS
DRYER WELD SKIRT PANEL TO MID RING 0 DEG	04/04/12	VT-1	NRI			
DRYER WELD SKIRT PANEL TO LOWER RING 0 DEG	04/04/12	VT-1	NRI			
DRYER SKIRT	04/07/12	VT-3	NRI			
DRYER SKIRT	04/13/12	VT-3	NRI			
DRYER SKIRT	04/15/12	VT-3	NRI			
DRYER SKIRT	04/14/12	VT-3	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELDS DRAIN PIPE HOOD A 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD A 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD A 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD A 180 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD A 180 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD A 180 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD A 180 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD B 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD B 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD B 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD B 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD B 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD B 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD C 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD C 0 DEG	04/05/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELDS DRAIN PIPE HOOD C 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD C 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD C 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD C 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD D 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD D 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD D 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD D 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD D 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD D 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD E 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD E 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD E 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD E 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD E 180 DEG	04/06/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER WELDS DRAIN PIPE HOOD E 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD F 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD F 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD F 0 DEG	04/05/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD F 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD F 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD F 180 DEG	04/06/12	VT-1	NRI			
DRYER WELDS DRAIN PIPE HOOD F 180 DEG	04/06/12	VT-1	NRI			
DRYER WELD SKIRT RING 0- 180 DEG	04/13/12	VT-1	NRI			
DRYER WELD SKIRT RING 0- 180 DEG	04/15/12	VT-1	NRI			
DRYER WELD SKIRT RING 180-360 DEG	04/14/12	VT-1	NRI			
DRYER WELD SKIRT RING 180-360 DEG	04/15/12	VT-1	NRI			
DRYER WELD LOWER MID SUPPORT RING 0-180 DEG	04/13/12	VT-1	NRI			
DRYER WELD LOWER MID SUPPORT RING 0-180 DEG	04/13/12	VT-1	NRI			
DRYER WELD LOWER MID SUPPORT RING 180 - 360 DEG	04/15/12	VT-1	NRI			
DRYER WELD LOWER MID SUPPORT RING 180 - 360 DEG	04/15/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
TRANS BRACE	04/06/12	VT-3	NRI			
DRYER TRANS BRACE BRACEKT 1	04/06/12	VT-1	NRI			
DRYER TRANS BRACE BRACEKT 2	04/06/12	VT-1	NRI			
DRYER TRANS BRACE BRACEKT 3	04/06/12	VT-1	NRI			
DRYER TRANS BRACE BRACEKT 4	04/06/12	VT-1	NRI			
DRYER TRANS BRACE BRACEKT 5	04/06/12	VT-1	NRI			
DRYER TRANS BRACE BRACEKT 6	04/06/12	VT-1	NRI			
DRYER WELDS HOOD B UPPER HORIZONTAL	04/09/12	VT-1	NRI			
DRYER WELDS HOOD E UPPER HORIZONTAL	04/08/12	VT-1	NRI			
DRYER WELDS HOOD E UPPER HORIZONTAL	04/07/12	VT-1	NRI			
DRYER WELDS HOOD C UPPER HORIZONTAL	04/09/12	VT-1	NRI			
DRYER WELDS HOOD D UPPER HORIZONTAL	04/08/12	VT-1	NRI			
DRYER WELDS HOOD D UPPER HORIZONTAL	04/12/12	VT-1	NRI			
DRYER HOOD B DIVIDER PLATE 0 DEG	04/07/12	VT-1	NRI			
DRYER HOOD B DIVIDER PLATE MID	04/07/12	VT-1	NRI			
DRYER HOOD B DIVIDER PLATE 180 DEG	04/07/12	VT-1	NRI			
DRYER HOOD C DIVIDER PLATE 0 DEG	04/07/12	VT-1	NRI			
DRYER HOOD C DIVIDER PLATE MID	04/07/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER HOOD C DIVIDER PLATE 180 DEG	04/07/12	VT-1	NRI			
DRYER HOOD D DIVIDER PLATE 0 DEG	04/07/12	VT-1	NRI			
DRYER HOOD D DIVIDER PLATE MID	04/07/12	VT-1	NRI			
DRYER HOOD D DIVIDER PLATE 180 DEG	04/07/12	VT-1	NRI			
DRYER HOOD E DIVIDER PLATE 0 DEG	04/07/12	VT-1	NRI			
DRYER HOOD E DIVIDER PLATE MID	04/07/12	VT-1	NRI			
DRYER HOOD E DIVIDER PLATE 180 DEG	04/07/12	VT-1	NRI			
DRYER HOOD A DIVIDER PLATE 0 DEG	04/07/12	VT-1	NRI			
DRYER HOOD A DIVIDER PLATE 180 DEG	04/07/12	VT-1	NRI			
DRYER HOOD F DIVIDER PLATE 0 DEG	04/07/12	VT-1	NRI			
DRYER HOOD F DIVIDER PLATE 180 DEG	04/07/12	VT-1	NRI			
DRYER HOOD B 0 DEG HOOD SUPPORT	04/07/12	VT-1	NRI			
DRYER HOOD B MID HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD B 180 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD C 0 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD C MID HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD C 180 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER HOOD D 0 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD D MID HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD D MID HOOD SUPPORT	04/07/12	VT-1	NRI			
DRYER HOOD D 180 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD E 0 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD E MID HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD E 180 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD A 0 DEG HOOD SUPPORT	04/07/12	VT-1	NRI			
DRYER HOOD A 180 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD F 0 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER HOOD F 180 DEG HOOD SUPPORT	04/08/12	VT-1	NRI			
DRYER 40-DEG LIFT ANCHOR WELDS	04/05/12	VT-1	NRI			
DRYER 40-DEG LIFT ANCHOR WELDS	04/04/12	VT-1	NRI			
DRYER 40-DEG LIFT ANCHOR WELDS	04/05/12	VT-1	NRI			
DRYER 40-DEG LIFT ANCHOR WELDS	04/04/12	VT-1	NRI			
DRYER 140-DEG LIFT ANCHOR WELDS	04/05/12	VT-1	NRI			

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER 140-DEG LIFT ANCHOR WELDS	04/05/12	VT-1	NRI			
DRYER 140-DEG LIFT ANCHOR WELDS	04/07/12	VT-1	NRI			
DRYER 140-DEG LIFT ANCHOR WELDS	04/07/12	VT-1	NRI			
DRYER 220-DEG LIFT ANCHOR WELDS	04/04/12	VT-1	NRI			
DRYER 220-DEG LIFT ANCHOR WELDS	04/07/12	VT-1	NRI			
DRYER 320-DEG LIFT ANCHOR WELDS	04/07/12	VT-1	NRI			
DRYER 320-DEG LIFT ANCHOR WELDS	04/04/12	VT-1	NRI			
DRYER 40-DEG LIFTING EYE TACK WELDS	04/03/12	VT-1	NRI			
DRYER 40-DEG LIFTING EYE TACK WELDS	04/04/12	VT-1	RI	NA	CRACKED SET SCREW TACK WELD	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER 40-DEG LIFTING EYE TACK WELDS	04/03/12	VT-1	NRI			
DRYER 140-DEG LIFTING EYE TACK WELDS	04/04/12	VT-1	RI	NA	CRACKED SET SCREW TACK WELD	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER 140-DEG LIFTING EYE TACK WELDS	04/04/12	VT-1	RI	NA	CRACKED SET SCREW TACK WELD	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010



Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER 220-DEG LIFTING EYE TACK WELDS	04/05/12	VT-1	RI	NA	CRACKED SET SCREW TACK WELD	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER 320-DEG LIFTING EYE TACK WELDS	04/04/12	VT-1	RI	NA	CRACKED SET SCREW TACK WELD	NO CR GENERATED - NO CHANGE IN CONDITION FROM 2010
DRYER WELD TB-CD-6A	04/06/12	VT-1	NRI			
DRYER WELD TB-CD-6B	04/06/12	VT-1	NRI			
DRYER LUG LL-D 320 DEG ANCHOR WELD	04/05/12	VT-1	NRI			
DRYER LUG LL-C 220 DEG ANCHOR WELD	04/05/12	VT-1	NRI			
DRYER LUG LL-B 140 DEG ANCHOR WELD	04/05/12	VT-1	NRI			
DRYER LUG LL-A 40 DEG ANCHOR WELD	04/04/12	VT-1	NRI			
DRYER WELD DC-A-4	04/09/12	VT-1	NRI			
DRYER WELD DC-B-4	04/08/12	VT-1	NRI			
DRYER WELD DC-C-4	04/08/12	VT-1	NRI			
DRYER WELD DC-D-4	04/09/12	VT-1	NRI			
DRYER WELD PLATE TO RING 0 DEG	04/08/12	VT-1	NRI			
DRYER WELD PLATE TO RING 180 DEG	04/08/12	VT-1	NRI			
DRYER LOWER GUIDE 0 DEG	04/08/12	VT-3	RI	1559211	ROLLED MATERIAL OR RUB MARK ON THE 90 DEGREE SIDE OF THE GUIDE ROD BRACKET	USE-AS-IS

Component Name	Inspection Date	Method	Inspection Result	Condition Report (If RI)	Description	Disposition
DRYER LOWER GUIDE 180 DEG	04/08/12	VT-3	RI	1559211	RUB MARK AND WEAR ON THE BACKSIDE OF THE GUIDE ROD BRACKET	USE-AS-IS
DRYER HOOD A P6 PLUG	04/04/12	VT-1	NRI			
DRYER WELD PLATE TO RING 0 DEG INTERIOR	04/12/12	VT-1	NRI			
DRYER WELD PLATE TO RING 180 DEG INTERIOR	04/07/12	VT-1	NRI			
DRYER 40-DEG LIFTING EYE WELDS	04/03/12	VT-1	NRI			
DRYER 40-DEG LIFTING EYE WELDS	04/03/12	VT-1	NRI			
DRYER 140-DEG LIFTING EYE WELDS	04/04/12	VT-1	NRI			
DRYER 140-DEG LIFTING EYE WELDS	04/04/12	VT-1	NRI			
DRYER 220-DEG LIFTING EYE WELDS	04/05/12	VT-1	NRI			
DRYER 320-DEG LIFTING EYE WELDS	04/04/12	VT-1	NRI			