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Withdrawn:  
Stricken:

APL000040  
10/21/2011



Solar Energy Technologies Program

# *The Prospect for \$1/Watt Electricity from Solar*

\$1/W Workshop  
August 10, 2010

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Solar Energy Technologies Program (SETP)

Department of Energy

Office of Energy Efficiency and Renewable Energy

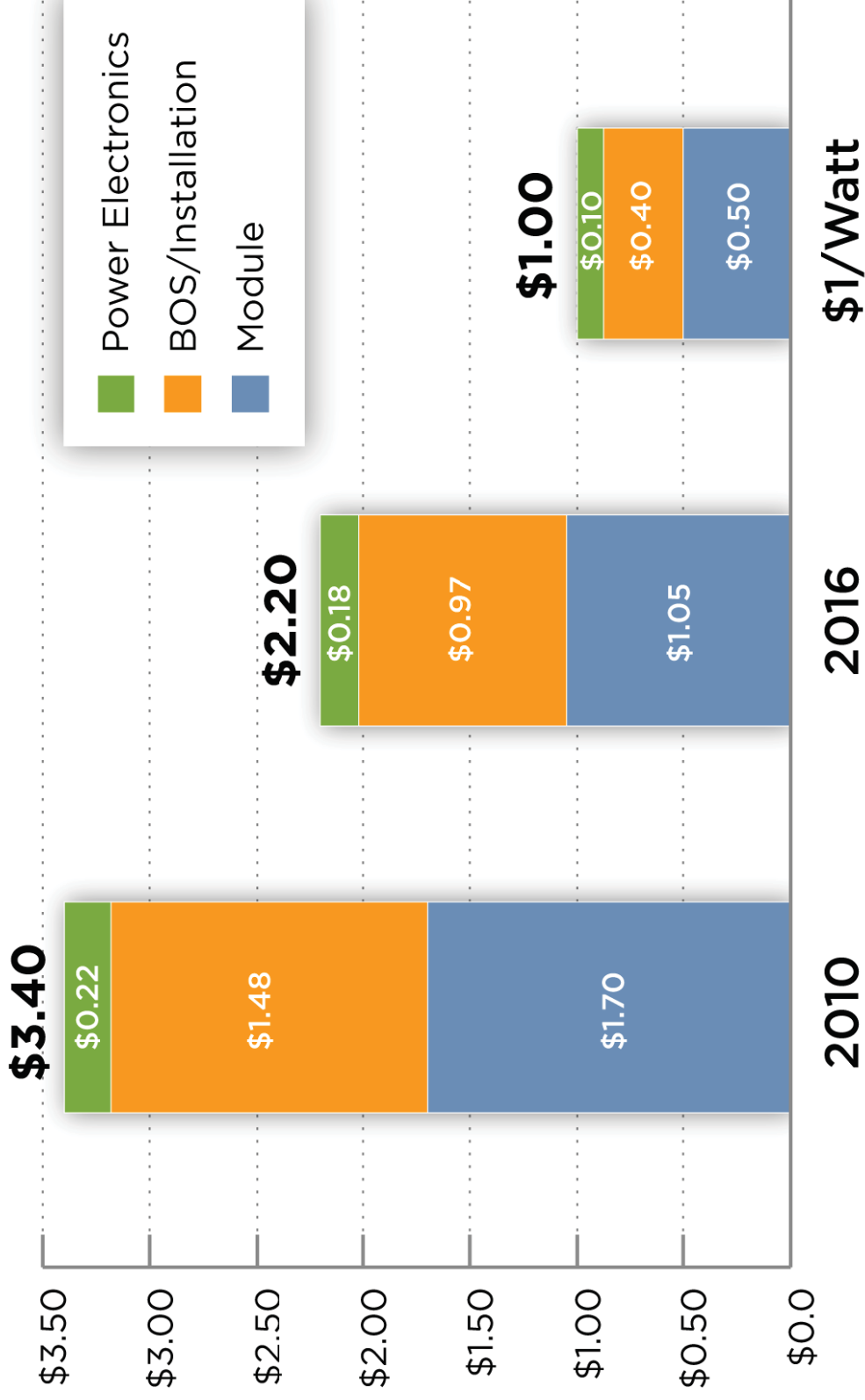
# Disclaimer

*“It’s tough making predictions, especially about the future.”*

- Several sources

Reaching Cost Reduction Targets will require  
advances in all PV system components

## Utility System with \$1/W Goal



# Utility PV: LCOE Targets

## Financing Conditions

- Low: 8.2% after-tax WACC
- High: 9.9% after-tax WACC

## Geographic Locations

- Phoenix, AZ
- Kansas City, MO
- New York, NY

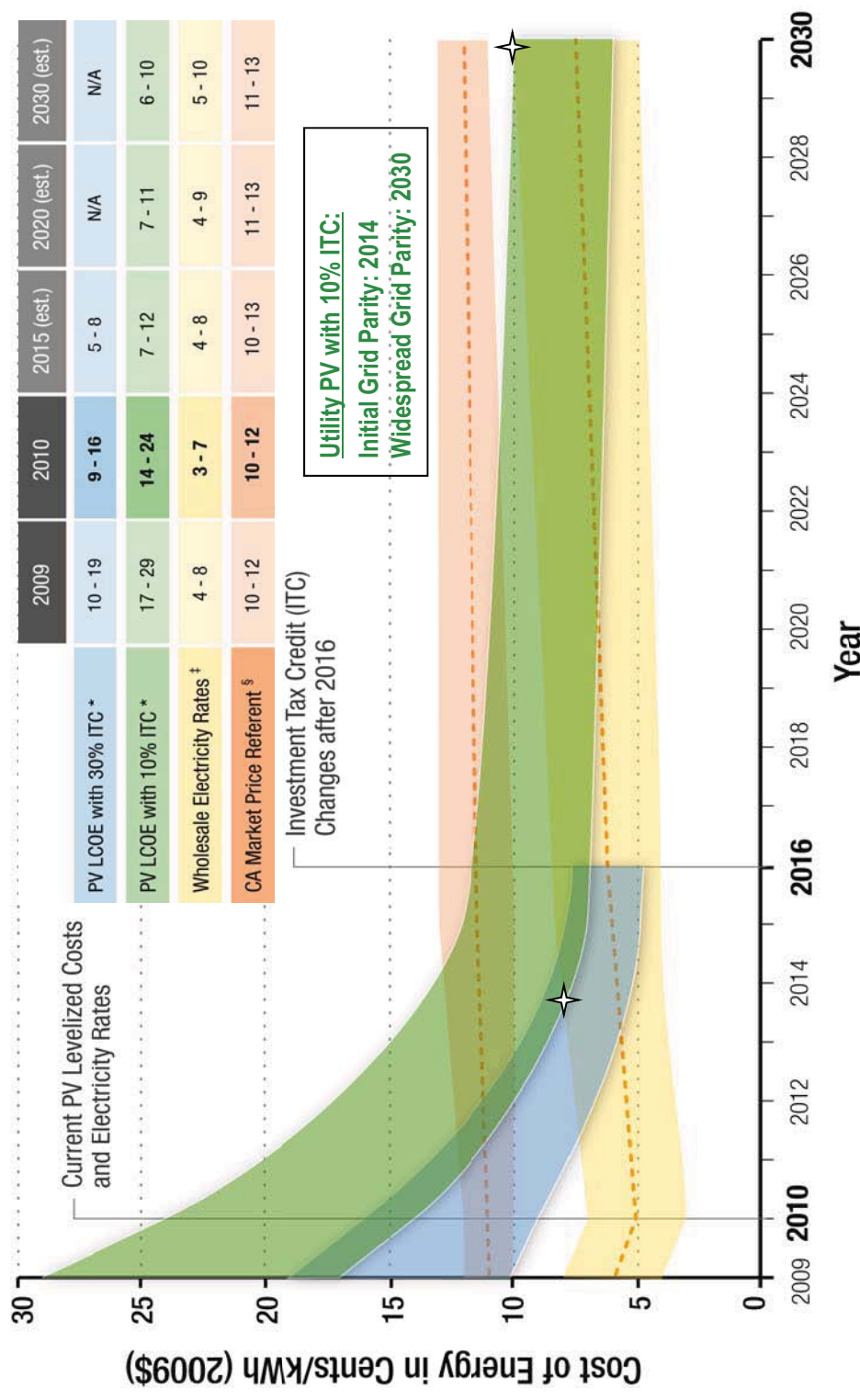
## 2015

- With the 30% ITC, PV is broadly competitive with wholesale electricity rates under all conditions
- With the 10% ITC, PV is equal to or below the CA MPR under most conditions and competitive with high wholesale electricity rates under the best insolation and financing conditions

## 2030

- With the 10% ITC, PV is broadly competitive with wholesale electricity rates under all financing and insolation conditions

## Utility PV



\* Assumes IOU or IPP ownership of PV, and thus the LCOE includes the taxes paid on electricity generated. Includes 5-year MACRS but not state or local incentives. The range in utility PV LCOE is due to different insolation and financing conditions. For a complete list of assumptions, see DOE Solar Cost Targets (2009 - 2030), in process.

‡ The electricity rate range represents one standard deviation below and above the mean U.S. wholesale electricity prices.

§ The 2009 CA MPR includes adjustments by utility for the time of delivery profile of solar (low case: SDG&E, mid case: PG&E, high case: SCE).

# Residential PV: LCOE Targets

## Financing Mechanisms

- Home Mortgage (80% financing, 6.0% interest, 30-year term)
- Home Equity Loan (100% financing, 7.75% interest, 15-year term)

## Geographic Locations

- Phoenix, AZ
- Kansas City, MO
- New York, NY

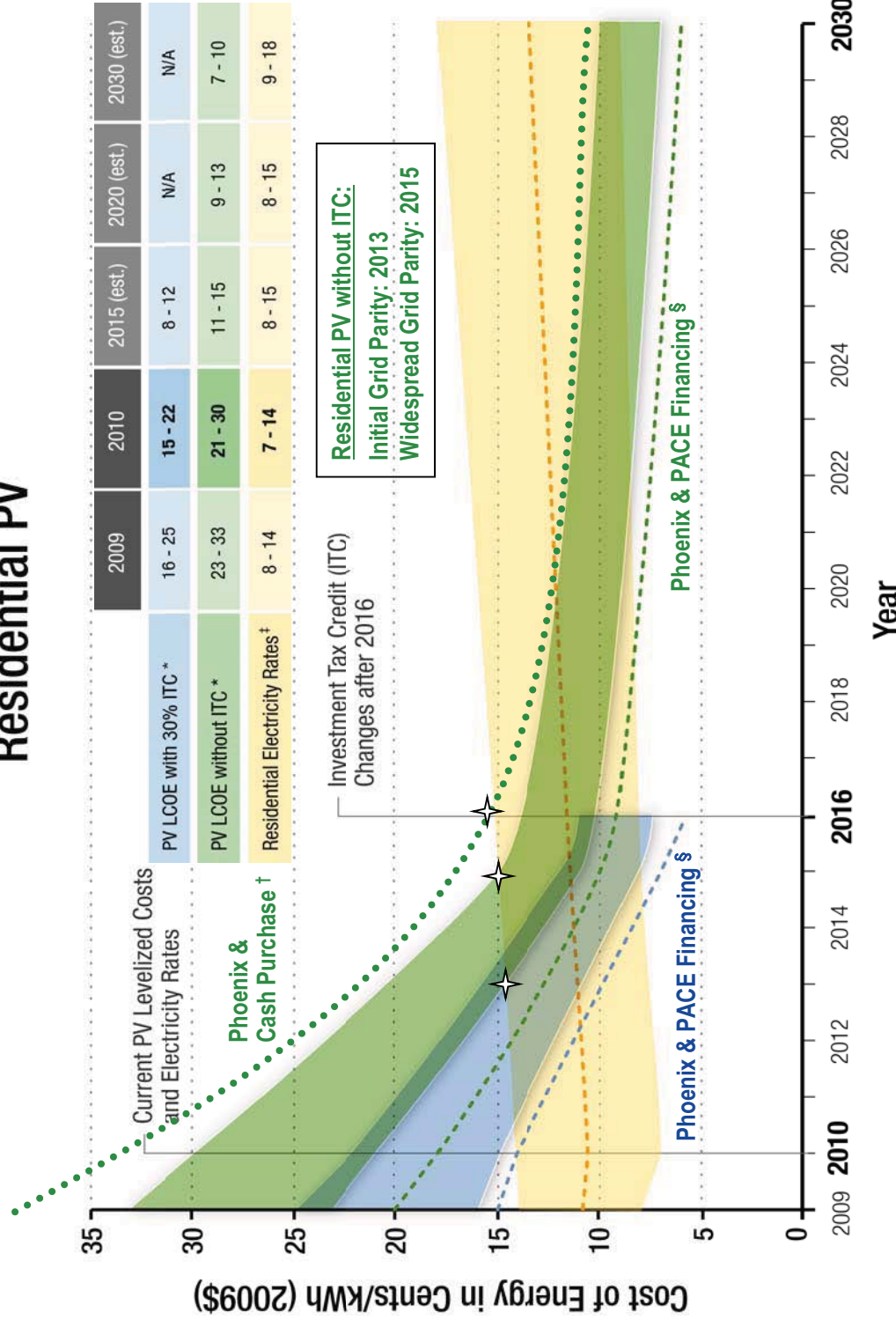
### 2015

- Without the ITC, PV is broadly competitive with residential electricity rates under all financing and insolation conditions

### 2030

- Without the ITC, PV has leveled costs that are lower than most residential electricity rates

## Residential PV



\* No state, local or utility incentives are included. The range in residential PV LCOE is due to different insolation and financing conditions. For a complete list of assumptions, see DOE Solar Cost Targets (2009 – 2030), in process.

† The electricity rate range represents one standard deviation below and above the mean U.S. residential electricity prices.

\$ Property Assessed Clean Energy (PACE) Financing assumes 100% financing at 5.0% interest with a 20-year payback schedule

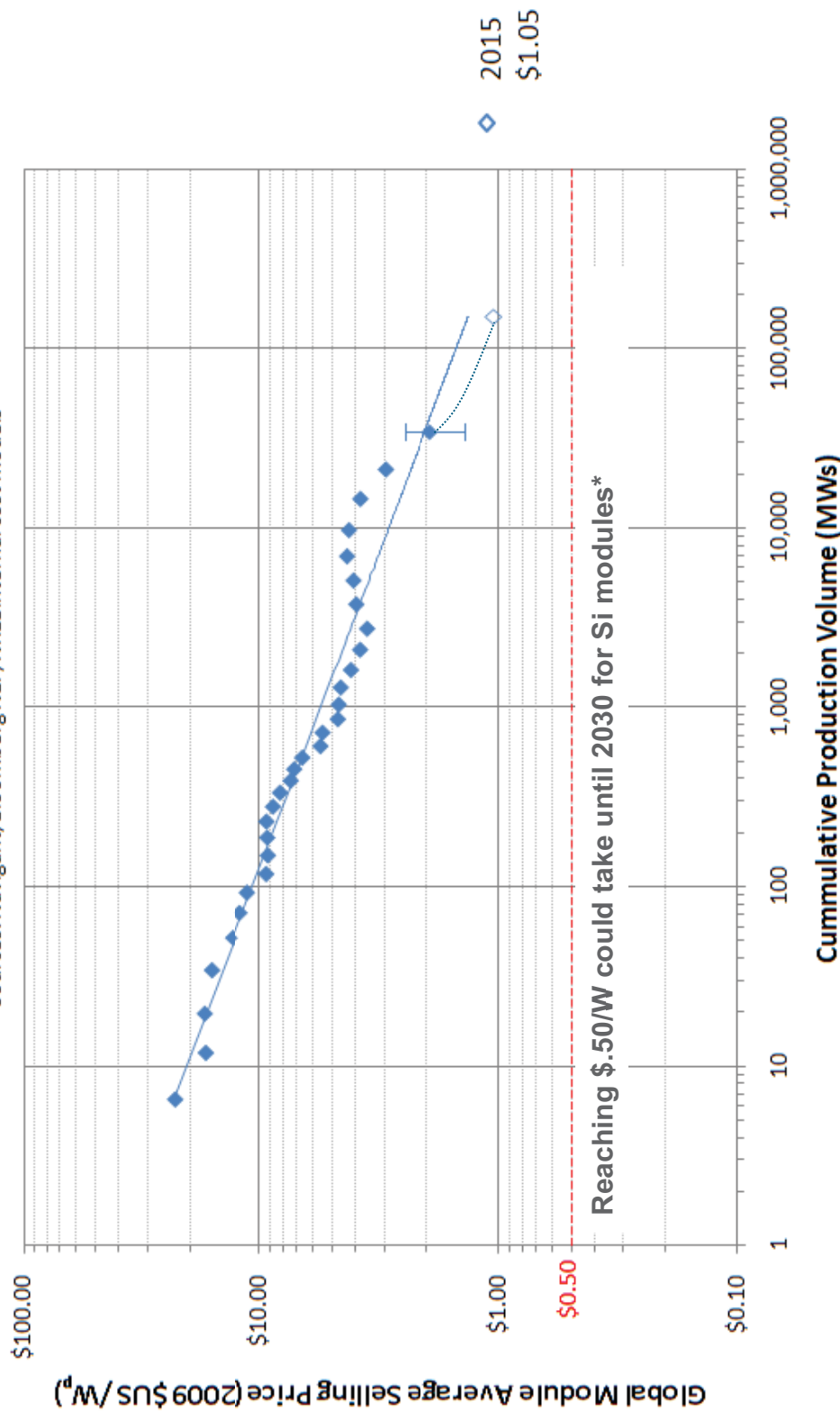
† Cash purchase assumes a discount rate of 9.2% (nominal), equal to the long term return on the S&P 500

# Solar PV Cost Reduction Progress, Potential of Known Technology Pathways

## Solar PV Experience Curves:

Crystalline Silicon Silicon (c-Si)

Sources: Navigant, Bloomberg NEF, NREL internal cost models





# Manufacturing Cost Model Scope: Crystalline Silicon PV

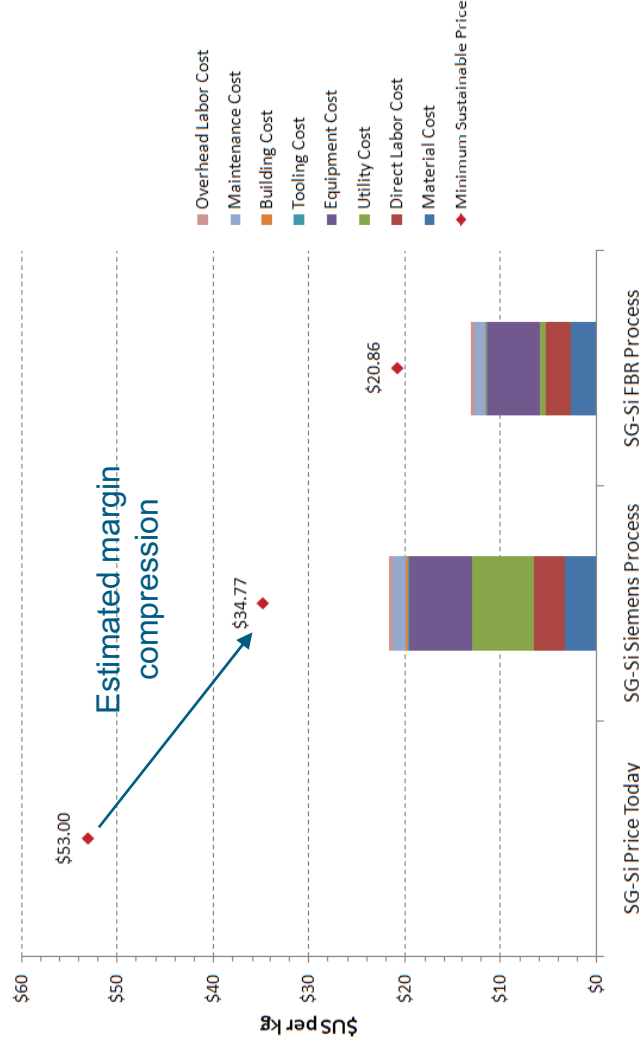


- Detailed cost models developed for each step:
- Evaluate Technical (Cost) Improvement Opportunities
  - Simulate discrete manufacturing operations
- Sensitivity to independent process, material properties
- Margins at each step in the value chain
  - Intermediate product sales opportunity
  - pro forma income statement
  - Minimum sustainable: eliminate market noise from projections
- Collaborations with stakeholders from throughout the Industry critical to model development

# Cost reduction of silicon feedstock to be led by introduction of FBR process

## Solar Grade Silicon Production Costs:

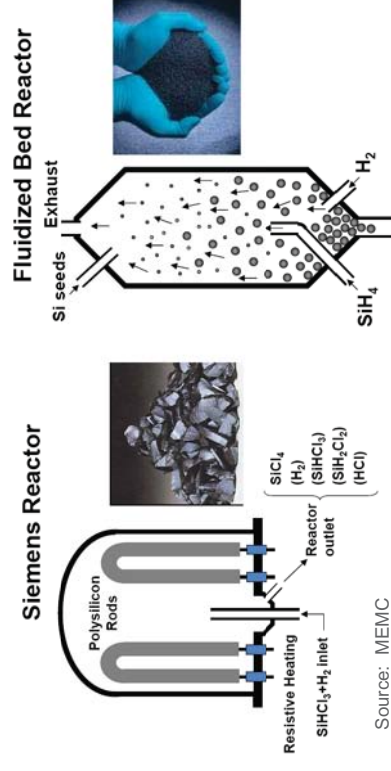
Today's Price<sup>1</sup>, (2) Future Price Reduction Potential: Minimum Sustainable Prices (Siemens, FBR)<sup>2</sup>  
Sources: <sup>1</sup>SG-Si Price Today: Photon International Si Price Index (May 2010),  
<sup>2</sup>FBR Costs: NREL Internal Estimate (Siemens Si)



- By 2015, margin compression expected to drive SG-Si price to minimal sustainable.
- By 2030, 20% expected from FBR
- Additional driver for FBR will come from advanced cell architectures.

- FBR process cost advantages:**
- Better silane gas utilization
  - Lower temperature (energy)
  - Improved yield (rates)
    - Capital utilization
  - Total cost benefit: ~40%
- Material quality:**
- Fewer metal, O<sub>2</sub> impurities
- Crystal growth advantages:**
- Multiple recharge (i.e. semi continuous Cz-growth)

## Polysilicon Manufacturing Methods

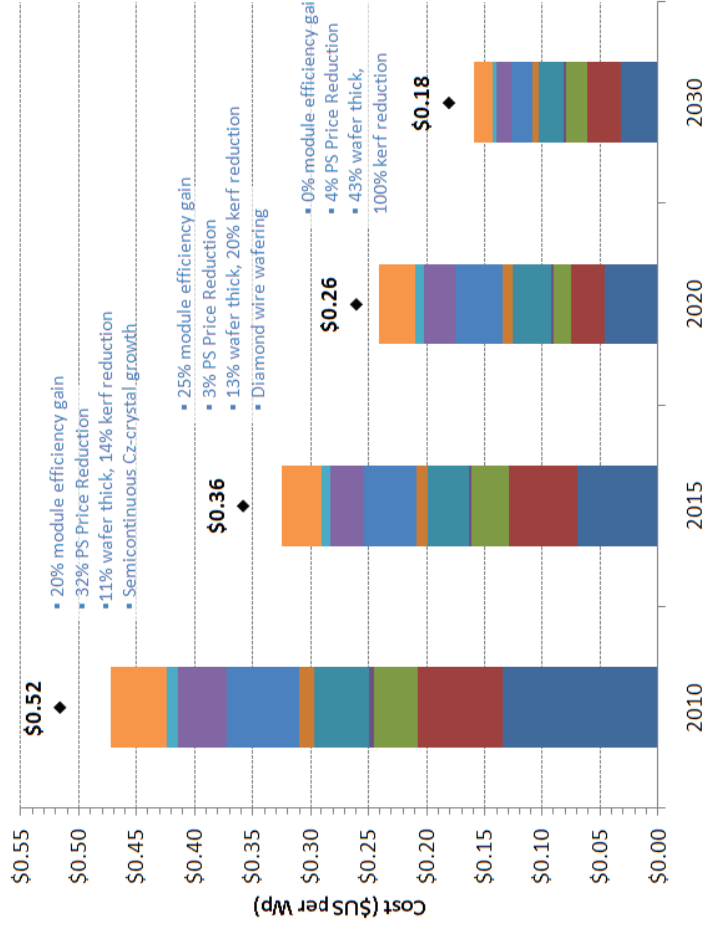




# Cost Reduction Opportunities: c-Si Wafers

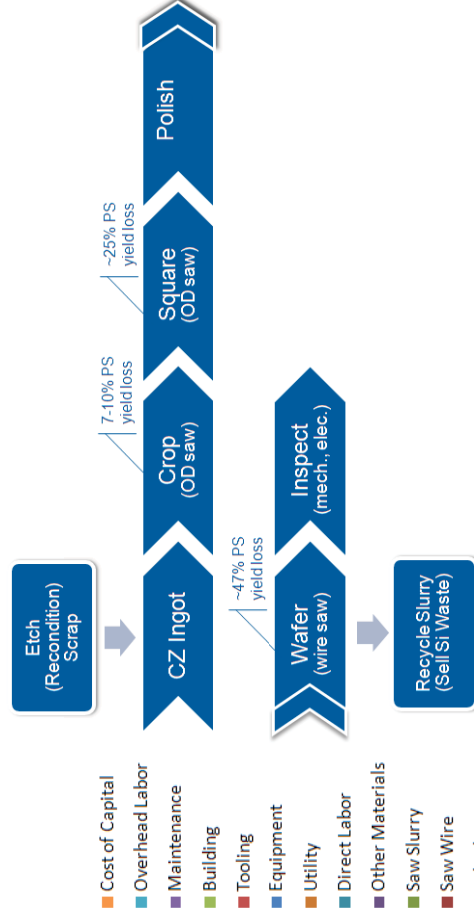
## Mono Crystalline Silicon (c-Si) Crystallization and Wafering Costs:

### Summary of Technical Improvement Strategies



### Key innovations

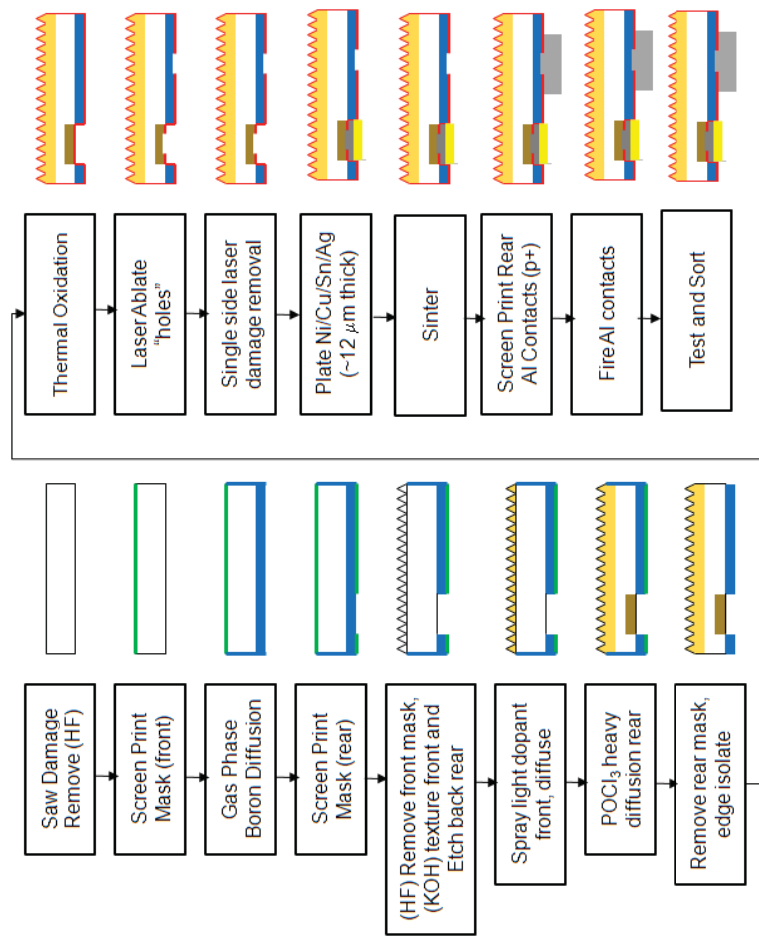
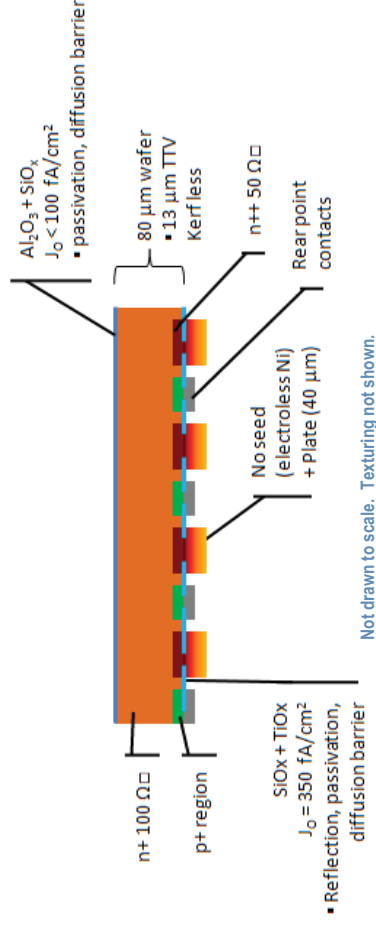
- Semi-continuous CZ-crystal growth
- Diamond wire wafering
- Kerfless wafer (80 microns)



Source: Sigen

# c-Si Cell Description: 2030

\*Based on publicly disclosed (literature) cell designs, not intended to depict proprietary architectures

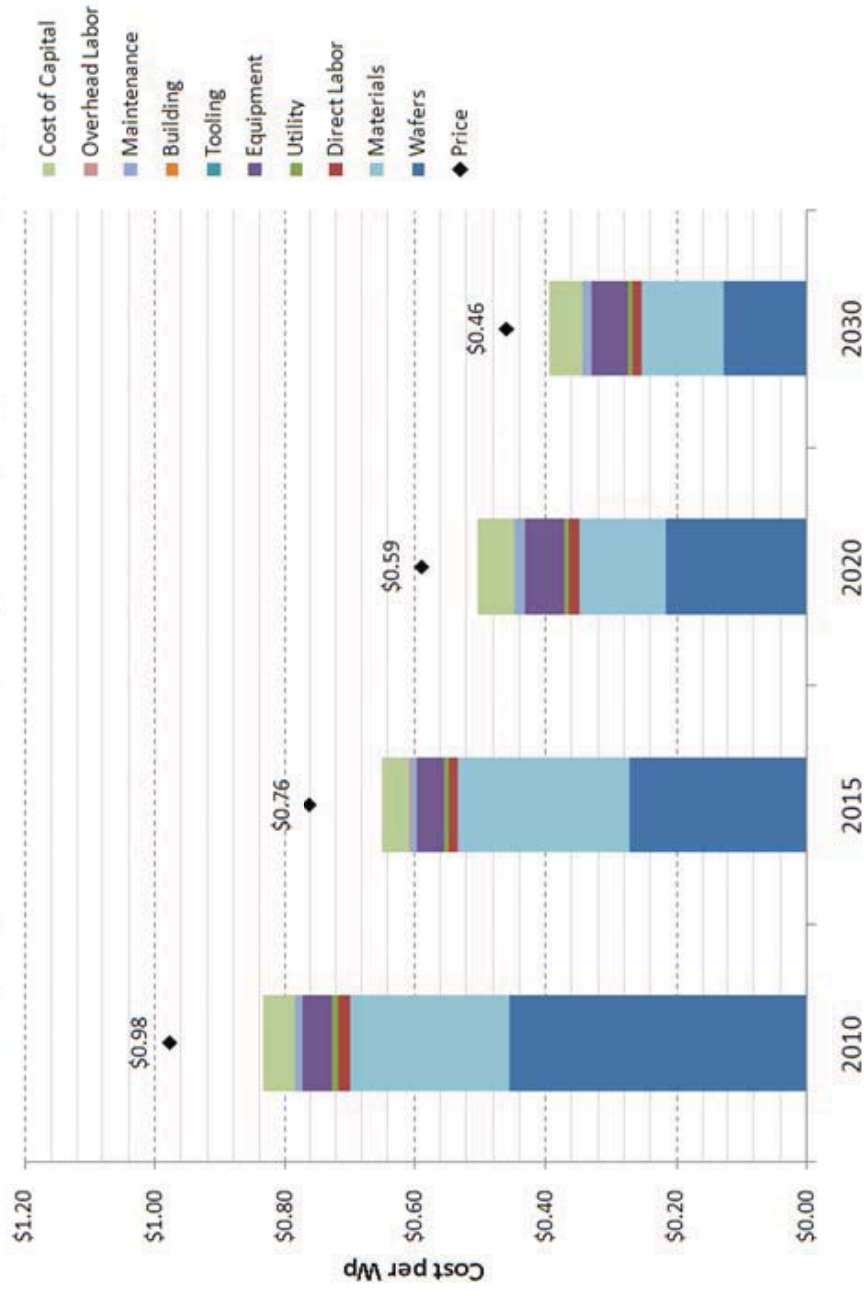


- All Rear (Interdigitated) Contacts
- High lifetime (n- type) wafer
- Ultra thin (80 microns) kerfless wafers
- High quality surface passivation
- Plated emitter contacts
  - Electroless nickel barrier, Cu plating
- Base point contact absorbers
  - Printed Al contacts

# c-Si Cell Costs

## Mono Crystalline (c-Si) Cell Manufacturing Costs

Standard cell (2010), selective emitter (2015), thin IBC (2020), ultra thin IBC (2030)



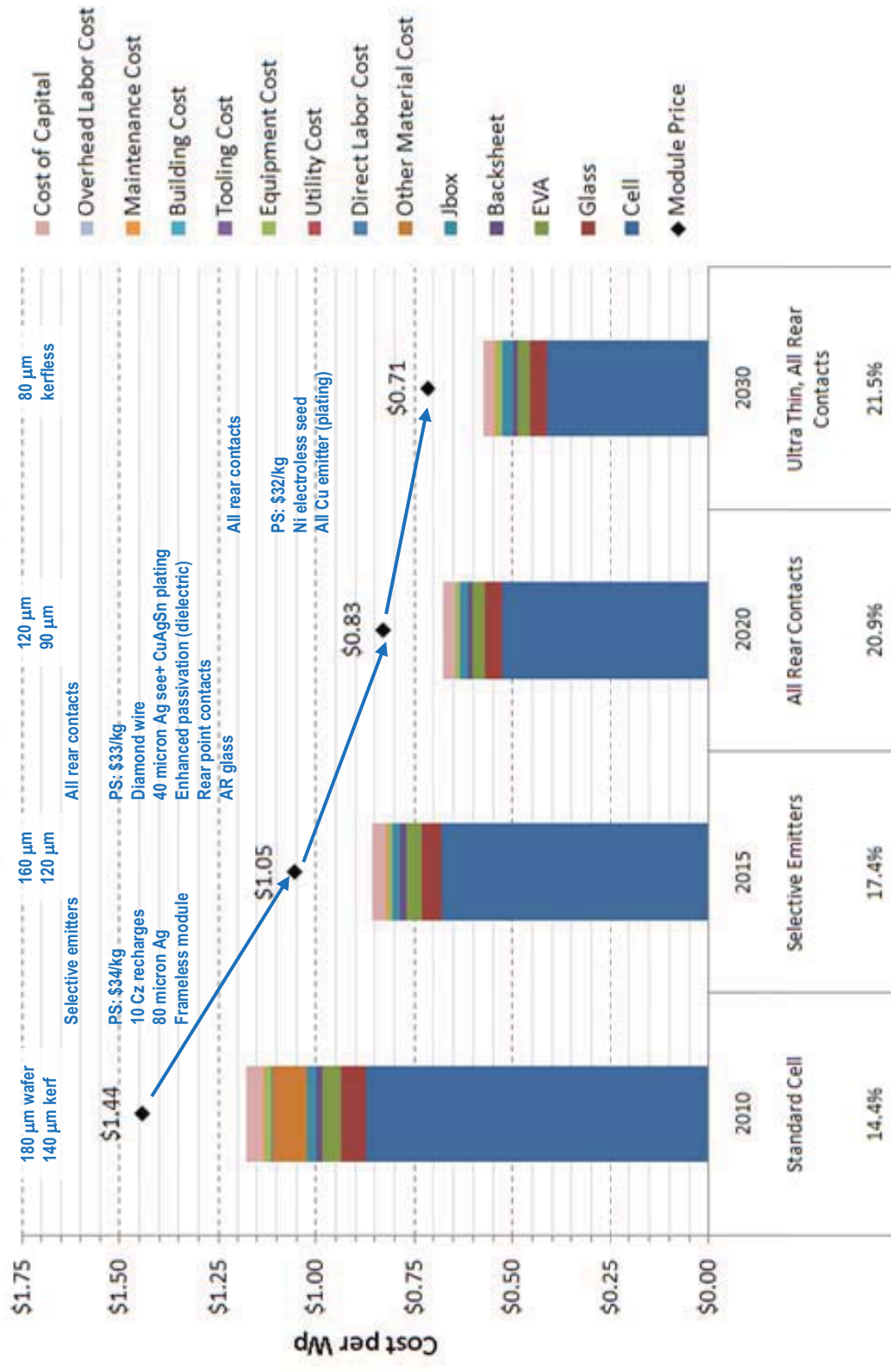
- Silicon PV approaching practical performance limit

- 2030 case: 24% production average cell, 21.5% module

# c-Si Module Costs

## Mono Crystalline (c-Si) Module Manufacturing Costs

### Technical (Cost ) Improvement Opportunities

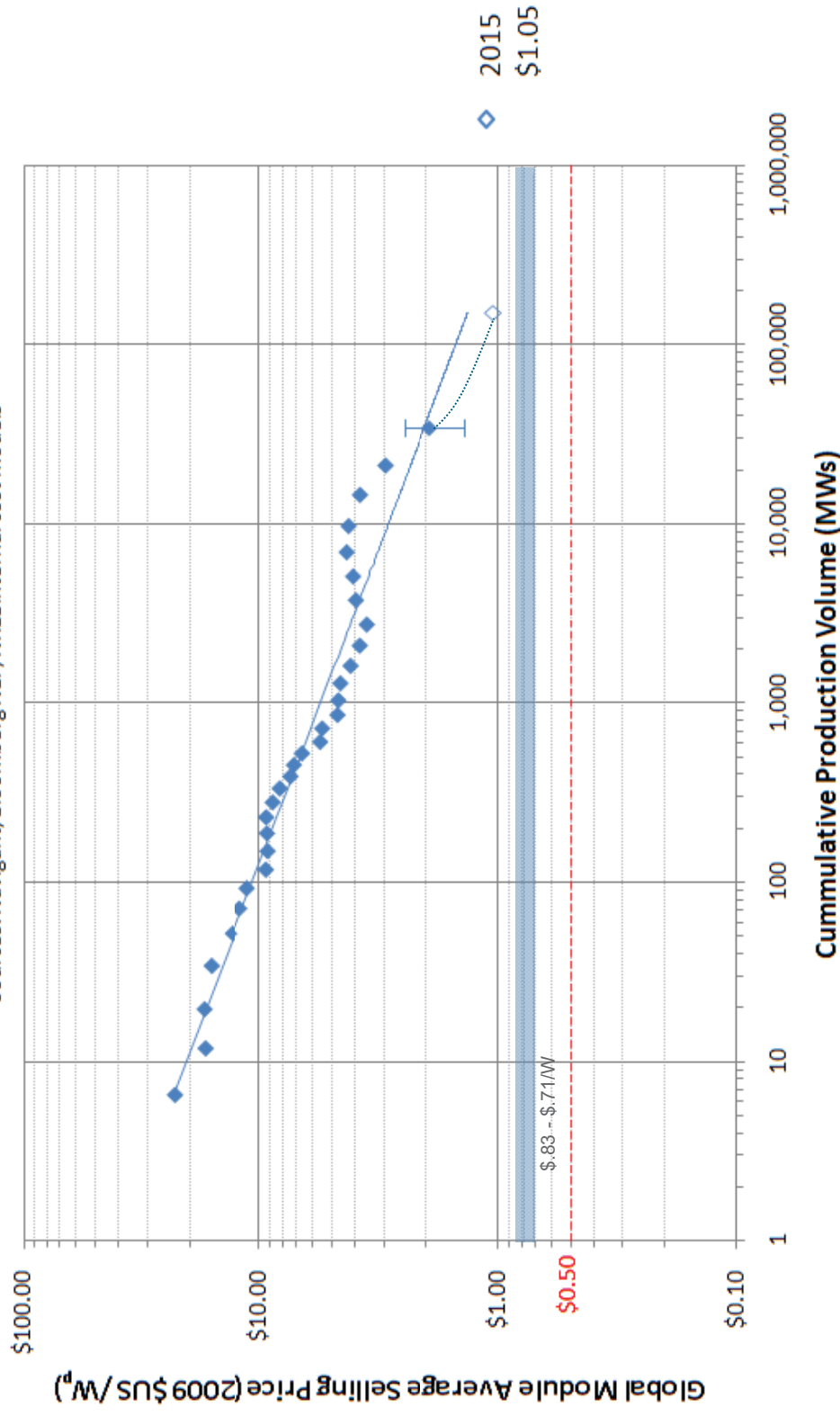


# Solar PV Cost Reduction Progress, Potential of Known Technology Pathways

## Solar PV Experience Curves:

Crystalline Silicon (c-Si)

Sources: Navigant, Bloomberg NEF, NREL internal cost models

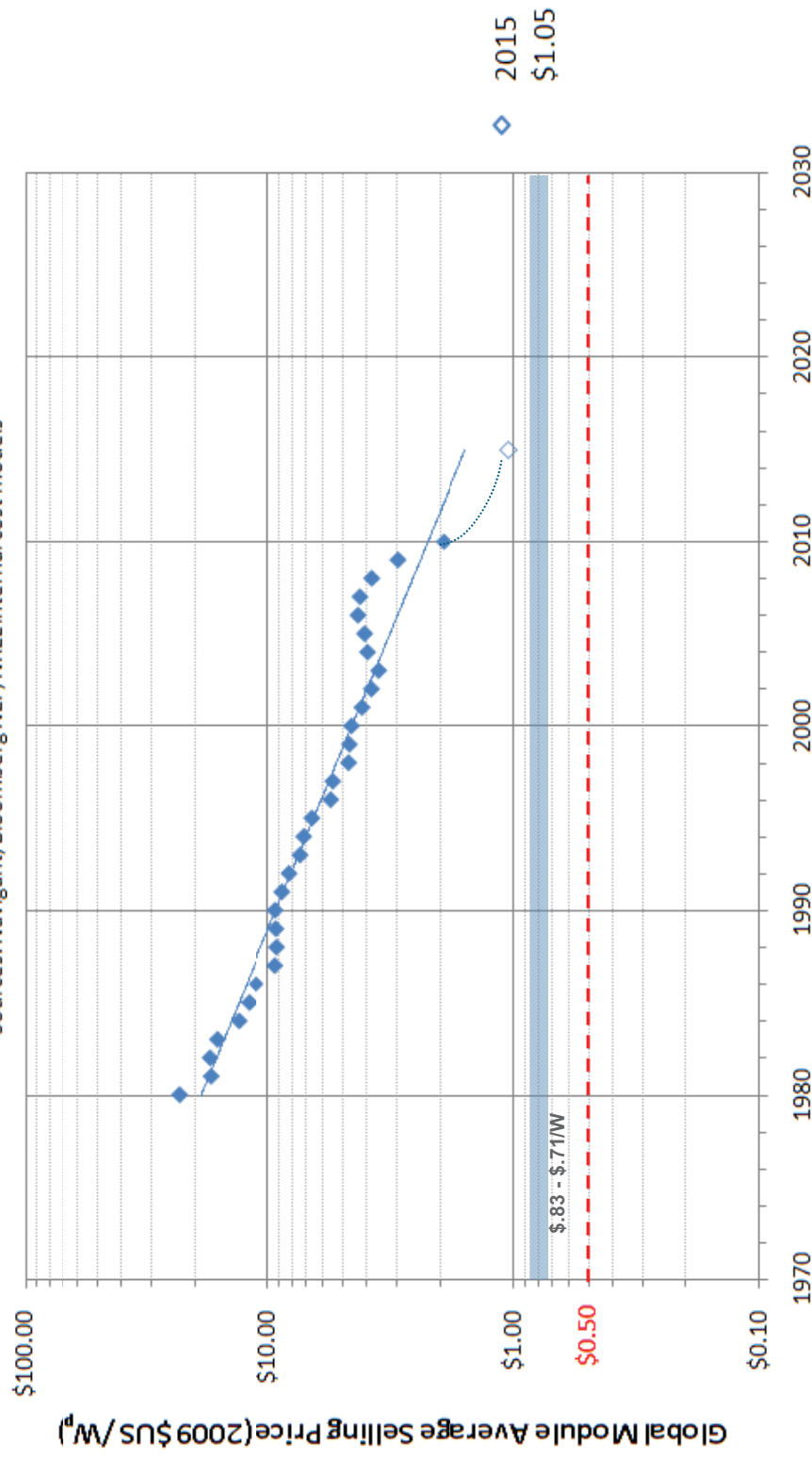


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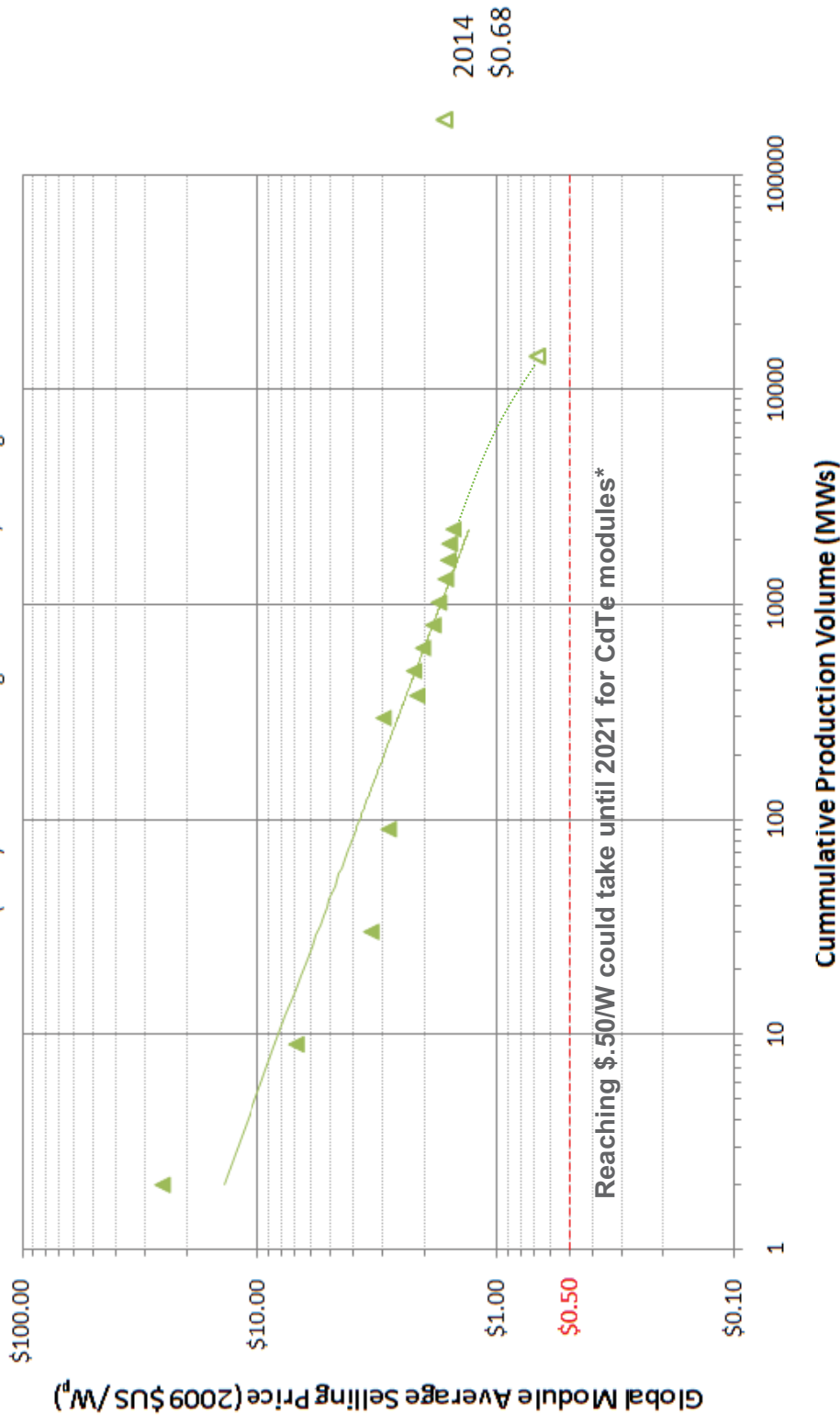


# Solar PV Cost Reduction Progress, Potential of Known Technology Pathways

## Solar PV Experience Curves:

Cadmium Telluride (CdTe)

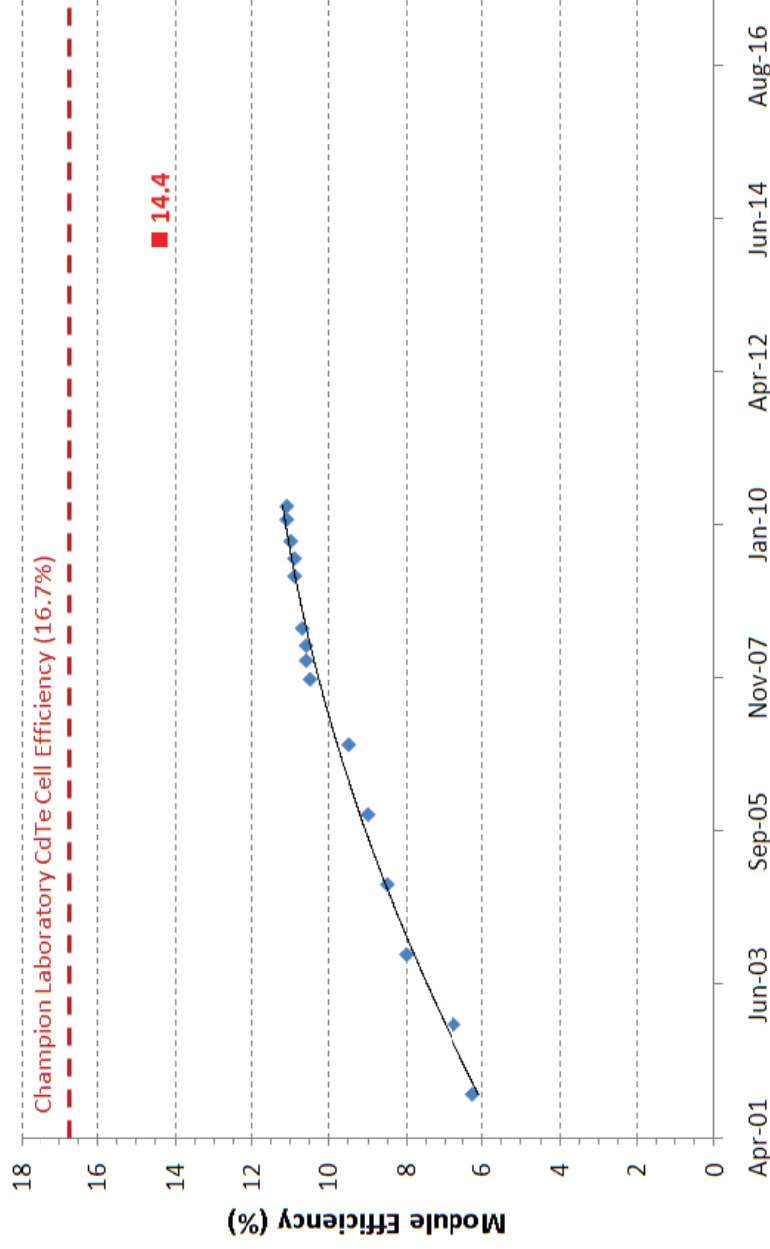
Sources: (CdTe) First Solar Earnings Presentation, SEC filings



# CdTe Efficiency Road Map: Innovation Remains an Important Factor

## CdTe PV Module Efficiencies:

(First Solar) Reported Module Efficiency Data (2001 thru Q1 2010),  
Estimated (based on Champion Laboratory Cell) Production Potential



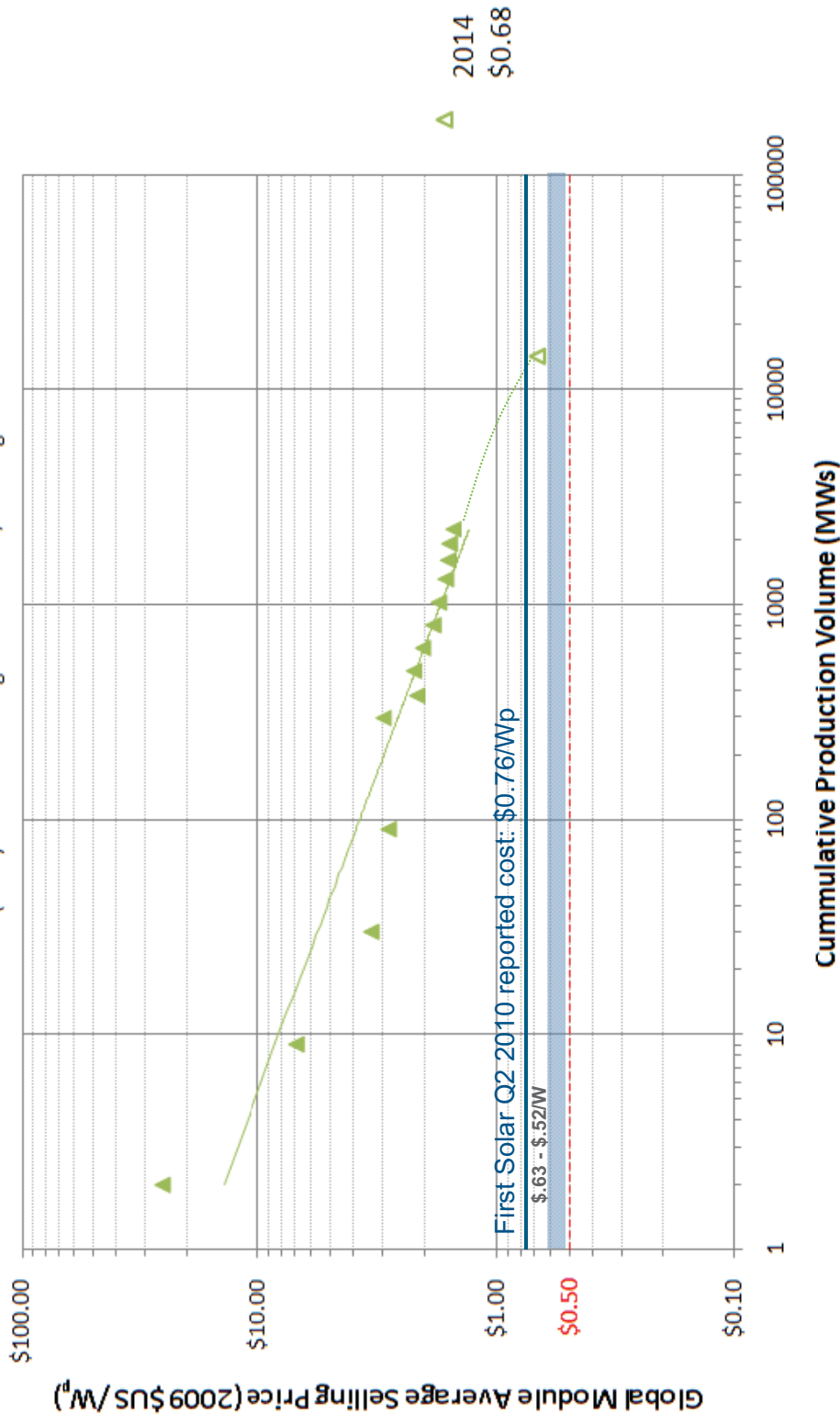
- **First Solar stated (June 2009) goal for \$.52/W cost (\$.63/W price)**
  - 14.4% implies a significant advancement in module technology (86% of current, or new 'champion cell')
  - Best in class c-Si module: ~79% of champion lab cell, many more years to close the gap

# Solar PV Cost Reduction Progress, Potential of Known Technology Pathways

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Cadmium Telluride (CdTe)

Sources: (CdTe) First Solar Earnings Presentation, SEC filings

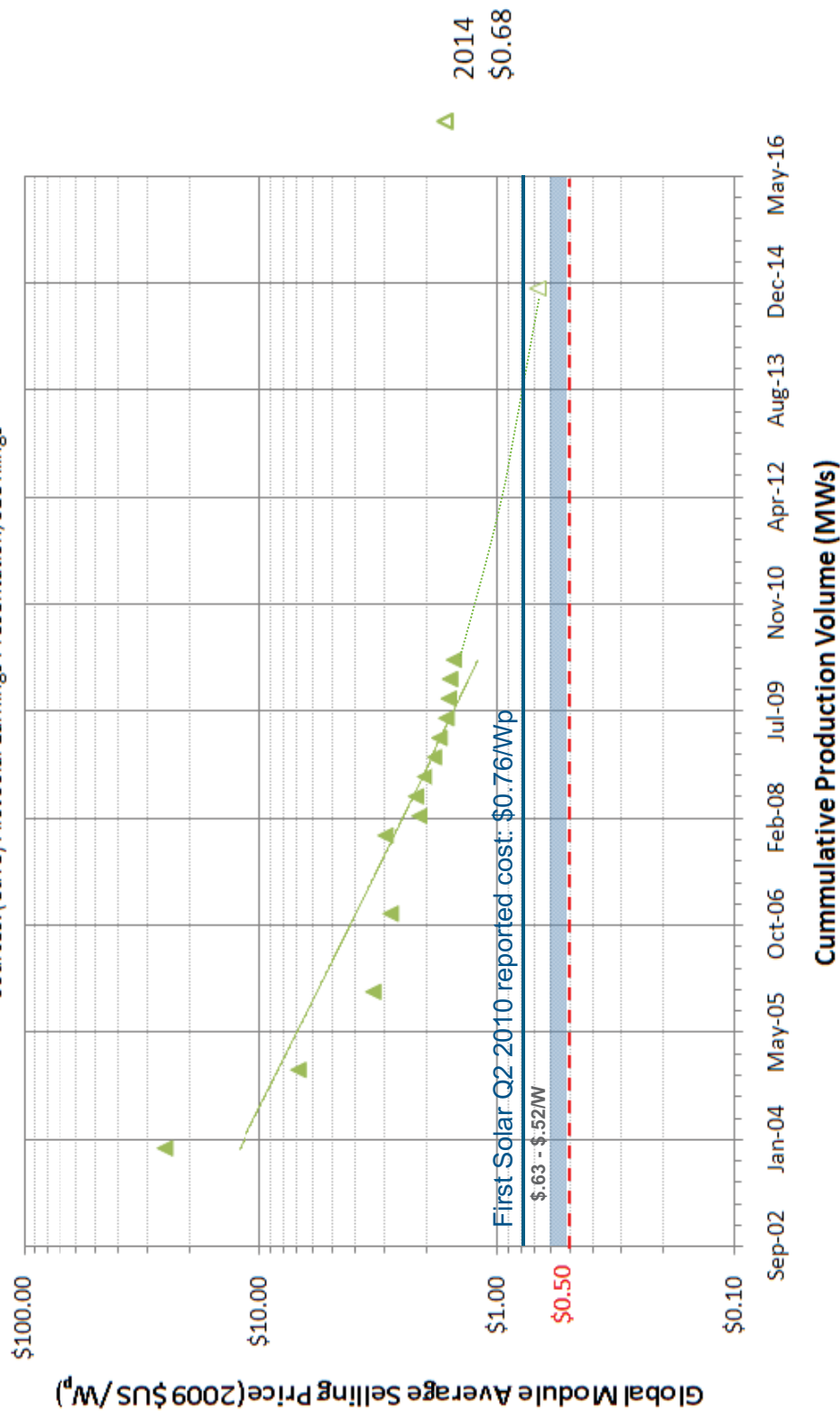


# Solar PV Cost Reduction Progress, Potential of Known Technology Pathways

## Solar PV Experience Curves:

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Sources: (CdTe) First Solar Earnings Presentation, SEC filings



# \$0.50/W Module Challenge: Potential Breakdown of Module Costs

	2010	2015	\$1/W Target
	Cost	Cost	Cost (\$/W)    Cost (\$/m <sup>2</sup> )
Capital	\$0.24	\$0.20	\$0.10    \$28
Materials	\$1.11	\$0.49	\$0.23    \$68
Labor	\$0.27	\$0.12	\$0.06    \$17
Margin	\$0.79	\$0.24	\$0.11
<b>Total Module</b>	<b>\$1.70</b>	<b>\$1.05</b>	<b>\$0.50</b>

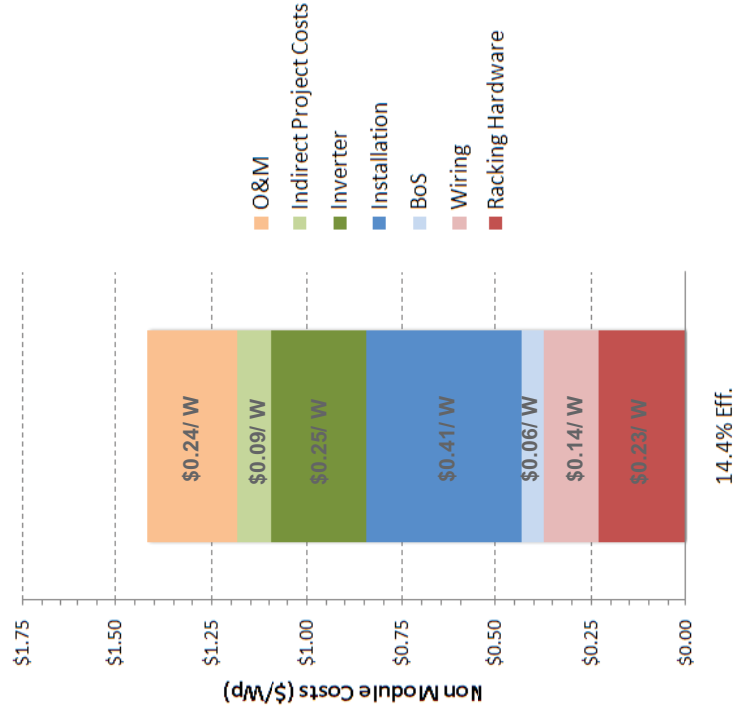
- In order to achieve **\$0.50/W module selling price**
  - Capex of \$0.70/W may be required.
  - Materials costs must be about \$68/m<sup>2</sup>\*
    - Glass, EVA, and backsheet today costs about \$18/m<sup>2</sup>, about 25% of the budget for materials. Metallization next significant opportunity.
  - Manufacturing labor must account for less than \$0.06/W
    - For 100 MW factory, equivalent to 120 FTEs at \$50k/yr fully loaded

\*\$/m<sup>2</sup> assumes 25% efficiency

# Non-Module Solar PV Installation (BoS) Costs

## Non Module Utility Scale Solar PV System Costs

20 MW Fixed axis Ground Mount System, Includes: O&M, Inverter



- Glass module installation costs burdened by disaggregate systems (number of components)

- Integrate components at factory?

## ‘Installation’ labor:

- Nearly 75% of labor hours skilled

- Electrician wage premium
- Grid connect, wiring, power, other electronics

## ‘O&M’ costs: reliability

- Inverter reliability, repair costs
- System monitoring and preventative maintenance

## ‘Indirect Project Costs’ vary:

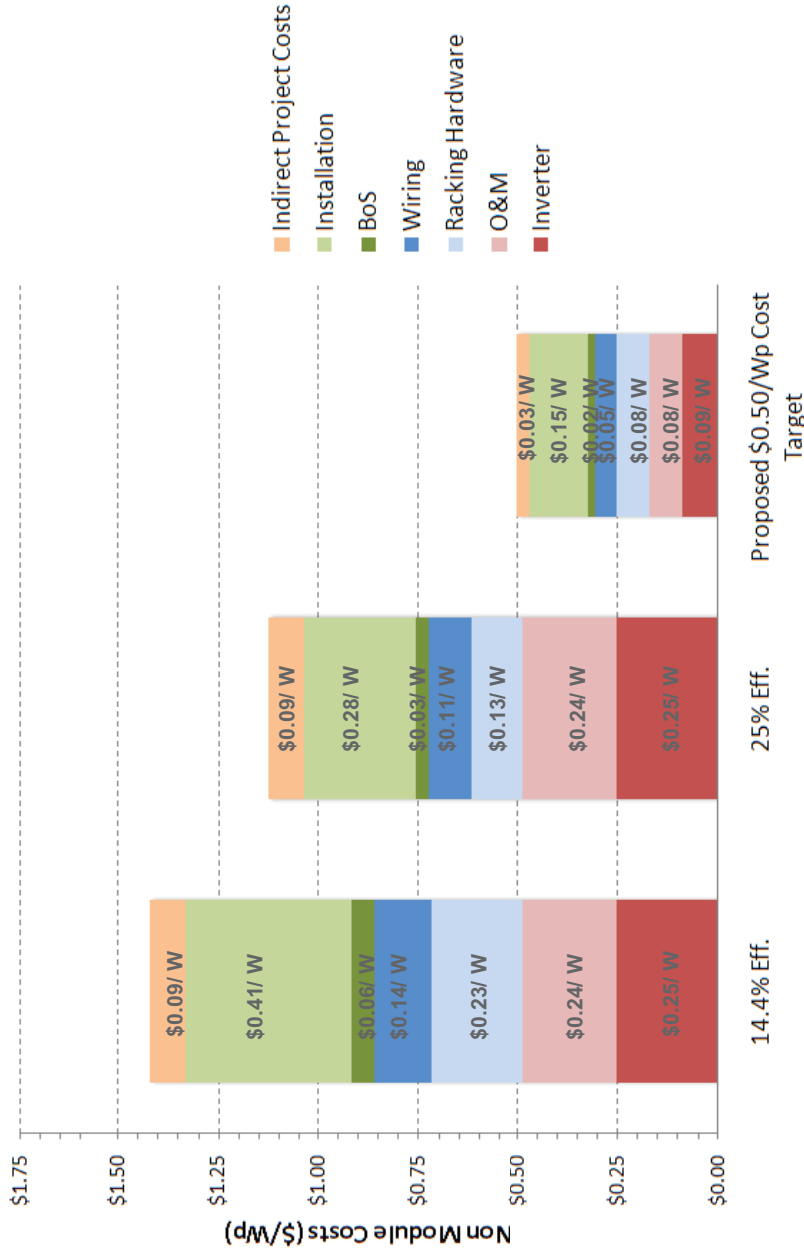
- Environmental review: \$100K, up to \$1 MM and 2 years
- Land prep.: <\$0.10/Wp, depending on site selection
- Transmission interconnect: \$1.0-\$1.5 MM, up to \$80 MM (prohibitive)



# Utility Scale Solar PV: Non Module Costs

## Non Module Utility Scale Solar PV System Costs

20 MW Fixed axis Ground Mount System, Includes: O&M, Inverter



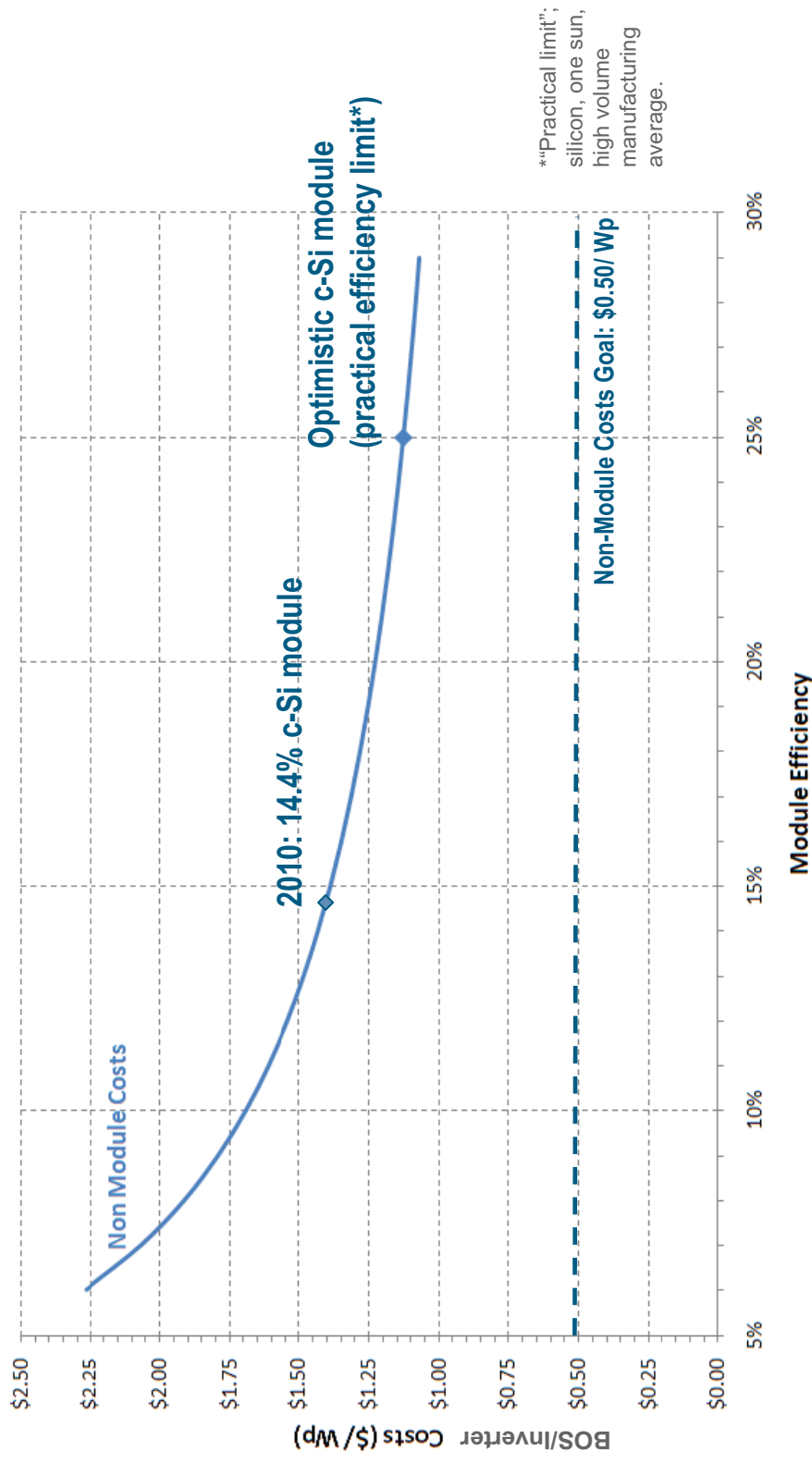
Relative to the 25% module efficiency scenario, the \$0.50/Wp system must:

- Reduce fixed power costs (Inverter, O&M) by 66%
- Trim (short, long) wiring costs (content) and installation by 50%
- Decrease racking hardware, BoS components by 33%

# Non Module Cost-Sensitivity to Efficiency

## Non Module Utility Scale Solar PV System Costs

20 MW Fixed axis Ground Mount System, Includes: O&M, Inverter



- Module efficiency alone is not adequate to achieve grid parity (non-module costs exceed \$/W at practical limit; 25%)

# Solar PV Energy Costs: Current and Projected, Leading Technologies



- Unsubsidized Solar PV energy costs will remain >50% higher than US wholesale average (optimal solar resources)

- History of module cost reduction may not continue to be extrapolated
- Cost target for broad (unsubsidized) US adoption likely requires revolutionary technical innovations
  - Module cost and performance
  - Power electronics efficiency and reliability
  - BoS, installation costs
- Focus on high cost electricity markets may reduce the incentive for such industrial investments
- Success in the US market at \$1/W will enable US companies to lead in other regions of the world



# Thank You



## Contact Information:

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