

**AEC DISTRIBUTION FOR PART 50 DOCKET MATERIAL  
(TEMPORARY FORM)**

2730

CONTROL NO: \_\_\_\_\_

FILE: \_\_\_\_\_

FROM: Northern States Power Company Minneapolis, Minn. 55401 Mr. L.O. Mayer			DATE OF DOC  3-28-74	DATE REC'D  4-1-74	LTR  X	MEMO	RPT	OTHER
TO: D.J. Skovholt			ORIG  1 signed	CC	OTHER	SENT AEC PDR XXX SENT LOCAL PDR XXX		
CLASS	UNCLASS	PROP INFO	INPUT	NO CYS REC'D  40	DOCKET NO:  50-263			
	XXX							

**DESCRIPTION:**

Ltr furn info concerning the "SNUBBERS" at the Monticello Nuclear Generating Station...

**ENCLOSURES:**

**ACKNOWLEDGED**

**DO NOT REMOVE**

PLANT NAME: Monticello

**FOR ACTION/INFORMATION**

4-1-74

JB

BUTLER(L)	SCHWENCER(L)	✓ ZIEMANN(L)	REGAN(E)
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W/ Copies	W/ Copies	W/ Copies	W/ Copies
GOLLER(L)	VASSALLO(L)	KNIGHTON(E)	
W/ Copies	W/ Copies	W/ Copies	W/ Copies
KNIEL(L)	SCHEMEL(L)	YOUNGBLOOD(E)	
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**INTERNAL DISTRIBUTION**

<u>REG FILE</u>	<u>TECH REVIEW</u>	DENTON	<u>LIC ASST</u>	<u>A/T IND</u>
✓ AEC PDR	✓ HENDRIE	GRIMES		BRAITMAN
OGC, ROOM P-506A	SCHROEDER	GAMMILL	✓ DIGGS (L)	SALTZMAN
MUNTZING/STAFF	✓ MACCARY	KASTNER	GEARIN (L)	B. HURT
CASE	KNIGHT	BALLARD	GOULBOURNE (L)	<u>PLANS</u>
✓ GIAMBUSO	PAWLICKI	SPANGLER	LEE (L)	✓ MCDONALD
BOYD	SHAO		MAIGRET (L)	DUBE w/Input
MOORE (L)(BWR)	STELLO	<u>ENVIRO</u>	REED (E)	<u>INFO</u>
DEYOUNG(L)(PWR)	HOUSTON	MULLER	SERVICE (L)	C. MILES
✓ SKOVHOLT (L)	NOVAK	DICKER	SHEPPARD (L)	B. KING
P. COLLINS	ROSS	KNIGHTON	SLATER (E)	
DENISE	IPPOLITO	YOUNGBLOOD	SMITH (L)	
✓ REG OPR	TEDESCO	REGAN	TEETS (L)	
FILE & REGION(3)	LONG	PROJECT LDR	WADE (E)	
MORRIS	LAINAS		WILLIAMS (E)	
STEELE	BENAROYA	HARLESS	WILSON (L)	
	VOLLMER			

**EXTERNAL DISTRIBUTION**

✓ 1 - LOCAL PDR <u>Minneapolis, Minn.</u>	(1)(2)(10)-NATIONAL LAB'S	1-PDR-SAN/LA/NY
✓ 1 - DTIE(ABERNATHY)	1-ASLBP(E/W Bldg, Rm 529)	1-GERALD LELLOUCHE
1 - NSIC(BUCHANAN)	1-W. PENNINGTON, Rm E-201 GT	BROOKHAVEN NAT. LAB
1 - ASLB(YORE)	1-CONSULTANT'S	1-AGMED(Ruth Gussman)
	NEWMARK/BLUME/AGBABIAN	PM-B-127, GT.
✓ 16 - CYS ACRS <del>HOLDING</del> Sent to Diggs	1-GERALD ULRIKSON...ORNL	1-RD..MULLER..F-309 GT
4-1-74		

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Western States Power Company  
Minneapolis, Minn. 55402  
Mr. W. G. Brown

4-1-74 3-28-74

1-7  
2-7

Mr. J. J. Novakovic 1 signed

30-283 00 22

for turn into concrete - the "BETTER" as  
the Monticello Nuclear Generating Station...

Monticello

at 4-1-74

Monticello, Minn.

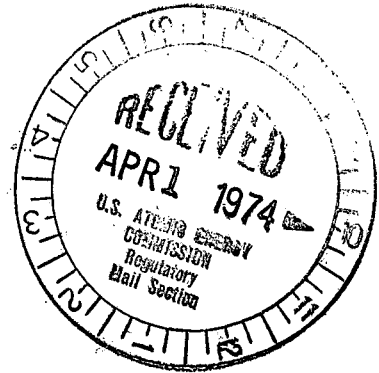
sent to him  
4-1-74

**NSP****NORTHERN STATES POWER COMPANY**

MINNEAPOLIS, MINNESOTA 55401

March 28, 1974

Mr. D J Skovholt  
Assistant Director for Operating Reactors  
Directorate of Licensing  
U S Atomic Energy Commission  
Washington, DC 20545



Dear Mr. Skovholt:

MONTICELLO NUCLEAR GENERATING PLANT  
Docket No. 50-263 License No. DPR-22

**Hydraulic Shock Suppressors and Restraints**

All shock suppressors on safety related systems located outside primary containment were re-inspected on March 13, 1974. Those shock suppressors located on safety related systems within primary containment were re-inspected on March 16, 1974.

External inspection of the units outside primary containment identified no oil loss from any of the units. External inspection of the units inside primary containment identified oil loss from one unit (SS-8AR). This unit had previously indicated oil loss as reported in our February 25, 1974 report. Disassembly of the unit revealed that one of the accumulator tube seal O-rings had been cut and damaged during previous maintenance in November 1973. The unit was rebuilt with ethylene propylene software parts.

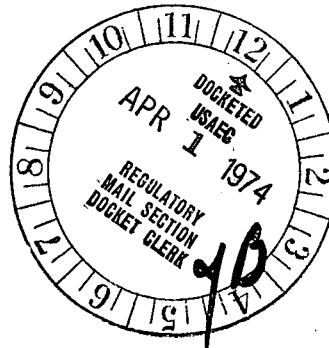
An inspection of the hydraulic shock suppressors on safety related systems located outside the primary containment will be conducted in approximately six months and during the next refueling outage. Those units within primary containment will be inspected during the next refueling outage and during scheduled or unscheduled outages for which drywell entry may be required for other purposes. Based on the results of the inspections to date, it is believed that this is a reasonable surveillance schedule.

Yours truly,

L O Mayer, PE  
Director of Nuclear Support Services

LOM/lh

cc: J G Keppler  
G Charnoff  
Minnesota Pollution Control Agency  
Attn: E A Pryzina



2730