

**AEC DISTRIBUTION FOR PART 50 DOCKET MATERIAL**  
(TEMPORARY FORM)

CONTROL NO: 11413

FILE: \_\_\_\_\_

FROM: Northern States Power Co. Minneapolis, Minn. 55401 L.J. Wachter		DATE OF DOC 10-31-74	DATE REC'D 11-7-74	LTR X	TWX	RPT	OTHER
TO: Mr. J.G. Keppler		ORIG	CC 1	OTHER	SENT AEC PDR <u>XX</u> SENT LOCAL PDR <u>XX</u>		
CLASS	UNCLASS XX	PROP INFO	INPUT	NO CYS REC'D 1	DOCKET NO: 50-263		

DESCRIPTION: Ltr re NSP ltr dated 4-25-74... ENCLOSURES:  
reporting that inspection of Monticello reactor  
pressure vessel's horizontal stabilization system  
has been completed.....

PLANT NAME: Monticello Plant

**Do Not Remove**

**ACKNOWLEDGED**

**FOR ACTION/INFORMATION** DHL 11-8-74

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<u>REG FILE</u> AEC PDR OGC, ROOM P-506A MUNTZING/STAFF CASE GIAMBUSO BOYD MOORE (L) (BWR) DEYOUNG (L) (PWR) SKOVHOLT (L) GOLLER (L) P. COLLINS DENISE REG OPR FILE & REGION (3) MORRIS STEELE	<u>TECH REVIEW</u> SCHROEDER MACCARY KNIGHT PAWLICKI SHAO TELLO HOUSTON NOVAK BOSS IPPOLITO TEDESCO LONG LAINAS BENAROYA VOLIMER	<u>DENTON</u> GRIMES GAMMILL KASTNER BALLARD SPANGLER  <u>ENVIRO</u> MULLER DICKER KNIGHTON YOUNGBLOOD REGAN PROJECT LDR  HARLESS	<u>LIC ASST</u> DIGGS (L) GEARIN (L) GOULBOURNE (L) KREUTZER (E) LEE (L) MAIGRET (L) REED (E) SERVICE (L) SHEPPARD (L) SLATER (E) SMITH (L) TEETS (L) WILLIAMS (E) WILSON (L)	<u>A/T IND</u> BRAITMAN SALTZMAN B. HURT  <u>PLANS</u> MCDONALD CHAPMAN DUBE w/input E. COUPE  D. THOMPSON (2) KLECKER EISENHUT
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**EXTERNAL DISTRIBUTION**

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1 - Newton Anderson	1 - CONSULTANTS	1 - R. D. MUELLER, Rm E-201 GT
1 - ACRS <del>XXXXXXXX</del> SENT TO	NEWMARK/BLUME/AGBABIAN	
LIC. ASST. R. DIGGS 11-8-74		

# NSP

## NORTHERN STATES POWER COMPANY

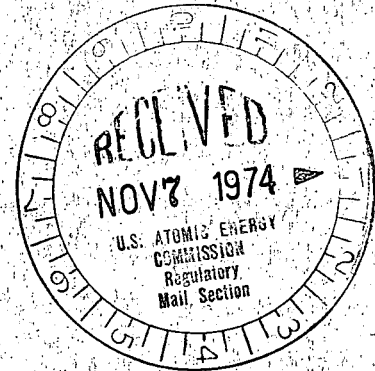
MINNEAPOLIS, MINNESOTA 55401

October 31, 1974

Mr J G Keppler, Director  
Directorate of Regulatory Operations  
Region III  
U S Atomic Energy Commission  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

Regulatory

File Cy.



Mr Keppler:

MONTICELLO NUCLEAR GENERATING PLANT  
DOCKET 50-263 LICENSE DPR-22

As a followup to our letter of April 25, 1974 which was a response to your DRO Bulletin 74-3, we are happy to report that our inspection of Monticello reactor pressure vessel's horizontal stabilization system has been completed.

The results of the inspection of the sway bar supports between the reactor vessel and biological shield were satisfactory with no indication of improper installation or degeneration during service. Similar results were obtained from the inspection of the related A frame structure between the biological shield and drywell wall with the exception that the heads of several bolts were found to be restricted by a gusset weld from making direct contact with the structural flange. This condition was remedied by shimming the bolt heads with washers to provide a more efficient load bearing surface. This was not considered to be significant to the structural integrity of the A frame structure.

Procedures and records of these inspections are available on site for your inspectors to review.

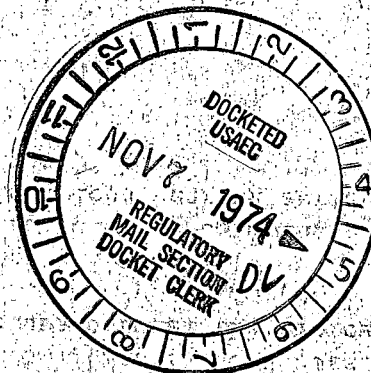
Yours very truly,

A handwritten signature in cursive script, appearing to read "L J Wachter".

L J Wachter, Vice President  
Power Production & System Operation

LJW/ma

cc: Mr. J. F. O'Leary  
Mr. G. Charnoff  
Minnesota Pollution Control Agency  
Attention: Mr. E. A. Pryzina



11413