

CENTRAL FILES



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION III  
799 ROOSEVELT ROAD  
GLEN ELLYN, ILLINOIS 60137

Docket No. 50-263

NOV 4 1977

Northern States Power Company  
ATTN: Mr. Leo Wachter  
Vice President  
Power Production and  
System Operation  
414 Nicollet Mall  
Minneapolis, MN 55401

Gentlemen:

This refers to the turnover inspection conducted by Messrs. N. C. Choules and T. L. Harpster of this office on October 25-26, 1977, at the Monticello Nuclear Power Plant and at your corporate office with you and other members of your staff.

The enclosed inspection report summarizes the turnover inspection.

No items of noncompliance with NRC requirements were identified during the course of this inspection.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room, except as follows. If this report contains information that you or your contractors believe to be proprietary, you must apply in writing to this office, within twenty days of your receipt of this letter, to withhold such information from public disclosure. The application must include a full statement of the reasons for which the information is considered proprietary, and should be prepared so that proprietary information identified in the application is contained in an enclosure to the application.

Northern States Power  
Company

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NOV 4 1977

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

Gaston Fiorelli, Chief  
Reactor Operations and  
Nuclear Support Branch

Enclosure: IE Inspection  
Report No. 50-263/77-20

cc w/encl:  
Mr. L. R. Eliason, Plant  
Manager  
Central Files  
Reproduction Unit NRC 20b  
PDR  
Local PDR  
NSIC  
TIC  
Anthony Roisman, Esq.,  
Attorney

OFFICE >	RIII <i>MCL</i>	RIII <i>RFW</i>	RIII <i>RFW</i>	RIII		
SURNAME >	Choules/jb	Harpster	Warnick	Fiorelli		
DATE >	11/2/77	11/3/77	11/3/77	<i>CF</i>		

U.S. NUCLEAR REGULATORY COMMISSION  
OFFICE OF INSPECTION AND ENFORCEMENT

REGION III

Report No. 50-263/77-20

Docket No. 50-263

License No. DPR-22

Licensee: Northern States Power Company  
414 Nicollet Mall  
Minneapolis, MN 55401

Facility Name: Monticello Nuclear Power Plant

Inspection at: Monticello Site, Monticello, MN

Inspection Conducted: October 25-26, 1977

Inspectors:

*MC Choules*  
N. C. Choules

11/3/77

*RFW for*

T. L. Harpster

11/3/77

*RFWarnick*

Approved by: R. F. Warnick, Chief  
Reactor Projects Section 2

11/3/77

Inspection Summary

Inspection on October 25-26, 1977 (Report No. 50-263/77-20)

Areas Inspected: Special, announced turnover inspection by two NRC inspectors onsite October 25-26, 1977, and at the corporate office on October 26, 1977. The inspection involved 20 inspector-hours by two NRC inspectors.

Results: No items of noncompliance or deviations were identified.

## DETAILS

### 1. Persons Contacted Onsite

L. R. Eliason, Plant Superintendent  
M. H. Clarity, Superintendent, Plant Engineering and Radiation Protection  
W. E. Anderson, Superintendent, Operations and Maintenance  
H. E. Nimo, Maintenance Supervisor  
S. L. Pearson, Operations Supervisor  
D. D. Antony, Plant Engineer, Operations  
W. A. Shamla, Plant Engineer Technical  
F. L. Fey, Radiation Protection Engineer  
H. H. Kendall, Plant Office Supervisor  
P. A. Pochop, Quality Assurance Engineer  
R. L. Scheinost, Quality Assurance Engineer

The inspectors also talked with several other licensee site employees and members of the Safety Audit Committee.

### 2. Persons Contacted at Corporate Office

L. J. Wachter, Vice President - Power Production  
D. Gilberts, General Manager of Power Production  
T. McFadden, General Superintendent, Quality Assurance  
R. S. Leddick, Manager, Nuclear Plant Services

The inspectors also talked with several other licensee employees at the corporate office.

3. Mr. Terry L. Harpster was introduced to the site and corporate office personnel as the newly assigned project inspector.
4. The inspectors observed a portion of the setup of the feedwater nozzle milling machine. The licensee had removed the stainless steel cladding from three nozzles at the time of the inspection and was setting up on the fourth and last nozzle.