

NRC DISTRIBUTION FOR PART 50 DOCKET MATERIAL
(TEMPORARY FORM)

CONTROL NO: 2370

FILE: INCIDENT REPORT

FROM: Northern States Pwr Co. Minneapolis, Minn. Mr. L. O. Mayer			DATE OF DOC 2-27-75	DATE REC'D 3-3-75	LTR X	TWX	RPT	OTHER
TO: A. Giambusso			ORIG 1 signed	CC	OTHER	SENT AEC PDR <u>XXX</u> SENT LOCAL PDR <u>XXX</u>		
CLASS	UNCLASS	PROP INFO	INPUT	NO CYS REC'D 40		DOCKET NO: 50-263		
	XXX							

DESCRIPTION:
Ltr reporting abnormal occurrence No.
50-263/75-07....concerning an inoperable
Hydraulic Shock Suppressor.....

ENCLOSURES:

ACKNOWLEDGED

DO NOT REMOVE

PLANT NAME: Monticello

FOR ACTION/INFORMATION

3-3-75 JB

BUTLER (L) W/ Copies	SCHWENCER (L) W/ Copies	✓ ZIEMANN (L) W/ Copies	REGAN (E) W/ Copies
CLARK (L) W/ Copies	STOLZ (L) W/ Copies	DICKER (E) W/ Copies	LEAR (L) W/ Copies
PARR (L) W/ Copies	VASSALLO (L) W/ Copies	KNIGHTON (E) W/ Copies	SPELS W/ Copies
KNIEL (L) W/ Copies	PURPLE (L) W/ Copies	YOUNGBLOOD (E) W/ Copies	

INTERNAL DISTRIBUTION

✓ <u>REG FILE</u> NRC PDR	✓ TECH REVIEW SCHROEDER	DENTON GRIMES	✓ LIC ASST R. DIGGS (L)	A/T IND BRAITMAN
✓ OGC, ROOM P-506A	✓ MACCARY	GAMMILL	H. GEARIN (L)	SALTZMAN
✓ GOSSICK/STAFF	✓ KNIGHT	✓ KASTNER	E. GOULBOURNE (L)	MELTZ
✓ CASE GIAMBUSSO	✓ PAWLICKI	BALLARD	P. KREUTZER (E)	
BOYD	✓ SHAO	SPANGLER	J. LEE (L)	PLANS
MOORE (L)	✓ STELLO		M. MAIGRET (L)	MCDONALD
DEYOUNG (L)	✓ HOUSTON	✓ ENVIRO	S. REED (E)	CHAPMAN
SKOVHOLT (L)	✓ NOVAK	MULLER	M. SERVICE (L)	DUBE (Ltr)
GOLLER (L) (Ltr)	✓ ROSS	DICKER	S. SHEPPARD (L)	E. COUPE
P. COLLINS	✓ IPPOLITO	KNIGHTON	M. SLATER (E)	PETERSON
DENISE	✓ TEDESCO	YOUNGBLOOD	H. SMITH (L)	✓ HARTFIELD (2)
✓ REG OPR	✓ LONG	REGAN	S. TEETS (L)	✓ KLECKER
FILE & REGION (2)	✓ LAINAS	PROJECT LDR	G. WILLIAMS (E)	EISENHUT
✓ T.R. WILSON	✓ BENAROYA		V. WILSON (L)	WIGGINTON
✓ STEELE	✓ VOLLMER	HARLESS	R. INGRAM (L)	✓ F. Williams

EXTERNAL DISTRIBUTION

A.D. 4 LB

✓ 1 - LOCAL PDR Minneapolis, Minn.
✓ 1 - TIC (ABERNATHY) (1)(2)(10) - NATIONAL LABS
✓ 1 - NSIC (BUCHANAN) 1 - W. PENNINGTON, Rm E-201 GT
1 - ASLB 1 - CONSULTANTS
1 - Newton Anderson
✓ 5 - ACRS ~~HOLDING~~/SENT
NEWMARK/BLUME/AGBABIAN

1 - PDR-SAN/LA/NY
1 - BROOKHAVEN NAT LAB
1 - G. ULRIKSON, ORNL
1 - AGMED (RUTH GUSSMAN)
Rm B-127 GT
1 - J. D. RUNKLES, Rm E-201
GT

NSP

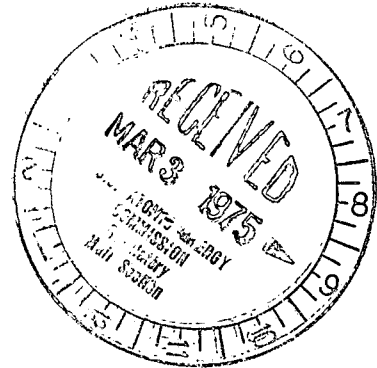
Regulatory Docket File

NORTHERN STATES POWER COMPANY

Minneapolis, Minnesota 55401

February 27, 1975

Mr. A. Giambusso, Director
Division of Reactor Licensing
U S Nuclear Regulatory Commission
Washington, D. C. 20555



Dear Mr. Giambusso:

MONTICELLO NUCLEAR GENERATING PLANT
Docket No. 50-263 License No. DPR-22

Licensee Event Report to the NRC
Inoperable Hydraulic Shock Suppressor

The Licensee Event Report for this occurrence is reproduced on the back of this letter.

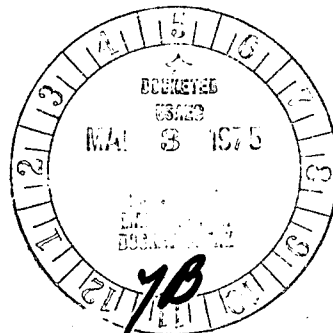
In addition, two suppressors located on the HPCI system were found to be leaking oil. Inspection of the snubbers indicated that the leaks were caused by cut or deformed seals which apparently occurred during assembly of the suppressors. Also sand was found in the accumulators of the two suppressors which were on the HPCI system. These two suppressors and other suppressors originally purchased for installation associated with the addition of the four relief valves and the PRT System were sandblasted and repainted prior to shipment to the site. It is believed that the sand entered the accumulator blocks during the sandblasting operation. Inspections of other snubbers that fit this category to-date, have revealed no detrimental effects. It is planned to remove a representative sample of this group of snubbers during the next refueling outage for detailed inspection.

Yours very truly,

L. O. Mayer, PE
Manager of Nuclear Support Services

LOM/kik

cc: J G Keppler
G Charnoff
Minnesota Pollution Control Agency
Attn: E A Pryzina



2370

LICENSEE EVENT REPORT

CONTROL BLOCK: 1 2 3 4 5 6

(PLEASE PRINT ALL REQUIRED INFORMATION)

LICENSEE NAME: 01 M N M N P I 14

LICENSE NUMBER: 0 0 - 0 0 0 0 0 - 0 0 25

LICENSE TYPE: 4 1 1 1 1 30

EVENT TYPE: 0 1 32

CONT: 01 7 8 9

CATEGORY: P O 57 58

REPORT TYPE: T 59

REPORT SOURCE: L 60

DOCKET NUMBER: 0 5 0 - 0 2 6 3 68

EVENT DATE: 0 2 1 7 7 5 74

REPORT DATE: 0 2 2 7 7 5 80

EVENT DESCRIPTION

02 DURING NORMAL OPERATION, SNUBBER LOCATED OUTSIDE DRYWELL ON ISOLABLE SECTION OF 80

03 SHUTDOWN COOLING SUCTION LINE DISCOVERED INOPERABLE DUE TO LOSS OF OIL. ISOLATION 80

04 VALVES UPSTREAM OF AFFECTED PIPE ARE CLOSED DURING NORMAL OPERATION. ONE PREVIOUS 80

05 SIMILAR OCCURRENCE. AFFECTED PART REPLACED IN KIND. (AO 263/75-07) 80

06 80

SYSTEM CODE: C F 10

CAUSE CODE: A 11

COMPONENT CODE: H A N G E R 17

PRIME COMPONENT SUPPLIER: A 43

COMPONENT MANUFACTURER: B 2 1 0 47

VIOLATION: N 46

CAUSE DESCRIPTION

08 A BERGEN-PATERSON MODEL HSSA-10 SNUBBER LEAKED OIL DUE TO CUT O-RING. AREA 80

09 AROUND O-RING GALLED. SNUBBER LAST REBUILT 01/17/74. SUBSEQUENT SNUBBER 80

10 MAINTENANCE EXPERIENCE SHOULD MINIMIZE POSSIBILITY OF RECURRENCE. 80

FACILITY STATUS: E 9

% POWER: 1 0 0 10 12 13

OTHER STATUS: NA 44

METHOD OF DISCOVERY: C 45

DISCOVERY DESCRIPTION: NA 46 80

FORM OF ACTIVITY RELEASED: Z 9

CONTENT OF RELEASE: Z 10

AMOUNT OF ACTIVITY: NA 11 44

LOCATION OF RELEASE: NA 45 80

PERSONNEL EXPOSURES

NUMBER: 0 0 0 11

TYPE: Z 12

DESCRIPTION: NA 13 80

PERSONNEL INJURIES

NUMBER: 0 0 0 11

DESCRIPTION: NA 12 80

OFFSITE CONSEQUENCES

15 NA 80

LOSS OR DAMAGE TO FACILITY

TYPE: Z 9

DESCRIPTION: NA 10 80

PUBLICITY

17 NA 80

ADDITIONAL FACTORS

18 NA 80

19 80

NAME: Byron D. Day

PHONE: 612/295-5151