

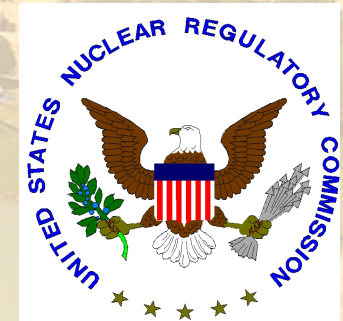
# ***Review of Studies Regarding Risk-Informing Regulations for Normal Operating Transients***

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**August 2007 - Toronto, Canada**



# Overview of Presentation

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- Statement of Objectives
- Current Regulations for Normal Operating Transients
- **Cool-down** transients associated with reactor shutdown
  - (a) Currently bounding cool-down transients
  - (b) Potential regulatory relaxations that ensure safety
  - (c) Parameterized transients – more realistic conditions
- **Heat-up** transients associated with reactor start-up
- Conclusions

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# **Objective:** Derive a technical basis for a risk-informed revision of regulations for **Normal Operating Transients**

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- Consistent with revision to the Pressurized Thermal Shock (**Hypothetical Accident Transients**) Regulations
  - PTS - proposed new acceptance criteria of  $1.0 \times 10^{-6}$  failed RPV per reactor operating year
  - Method – Perform PFM\* analyses for normal transients
- \*Probabilistic Fracture Mechanics**

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***The P-T curve is currently derived using  
ASME Section XI – Appendix G***

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- (1) assumes a surface breaking flaw of depth equal to 1/4 of the RPV wall**
- (2) includes a factor of 2 to account for sources of stress not included in the formulation**
- (3) maximum heat-up / cool-down rate of 100 °F /hr (56 °C /hr)**

**For a given cool-down transient  
the allowable pressure is determined by:**

$$P(t) = K_{lc}(t) - K_{IT}(t) / 2 C_p$$

**where:**

**$K_{lc}(t)$  is the ASME lower-bound crack initiation curve**

**$K_{IT}(t)$  is the thermally-induced stress intensity factor ( t / 4 flaw)**

**$C_p$  = pressure-induced stress intensity factor produced by 1 ksi pressure loading**

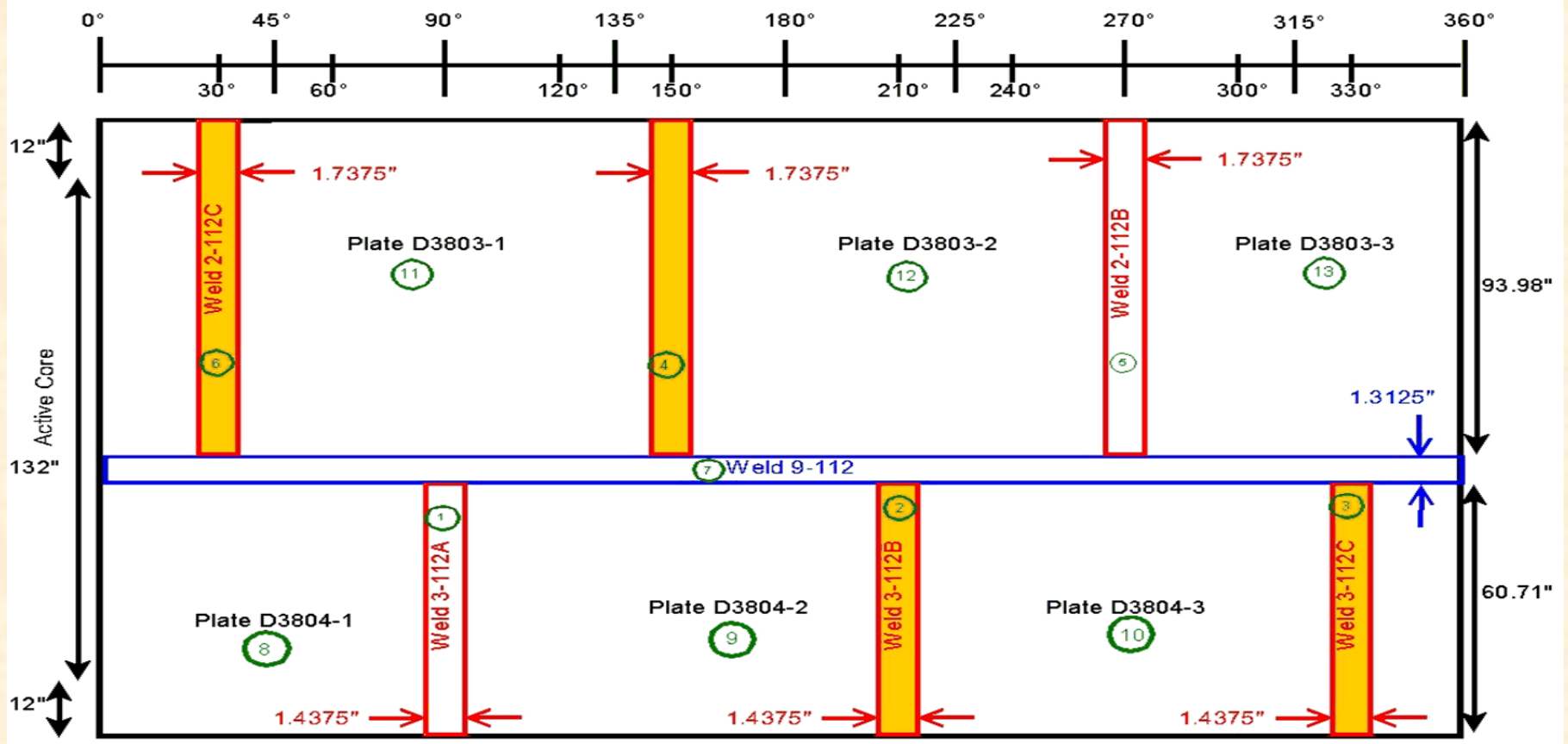
# Probabilistic Fracture Mechanics (PFM) analyses performed on Plant X

Note that all postulated flaws are embedded flaws

360 degree Rollout of Plant X Reactor Pressure Vessel

$R_{i}^{clad} = 86''$   
 $R_{o}^{clad} = 86.25''$   
 $R_{o}^{BM} = 94.75''$

Clad Thick = 0.25"  
BM Thick = 8.5"  
Total Thick = 8.75"



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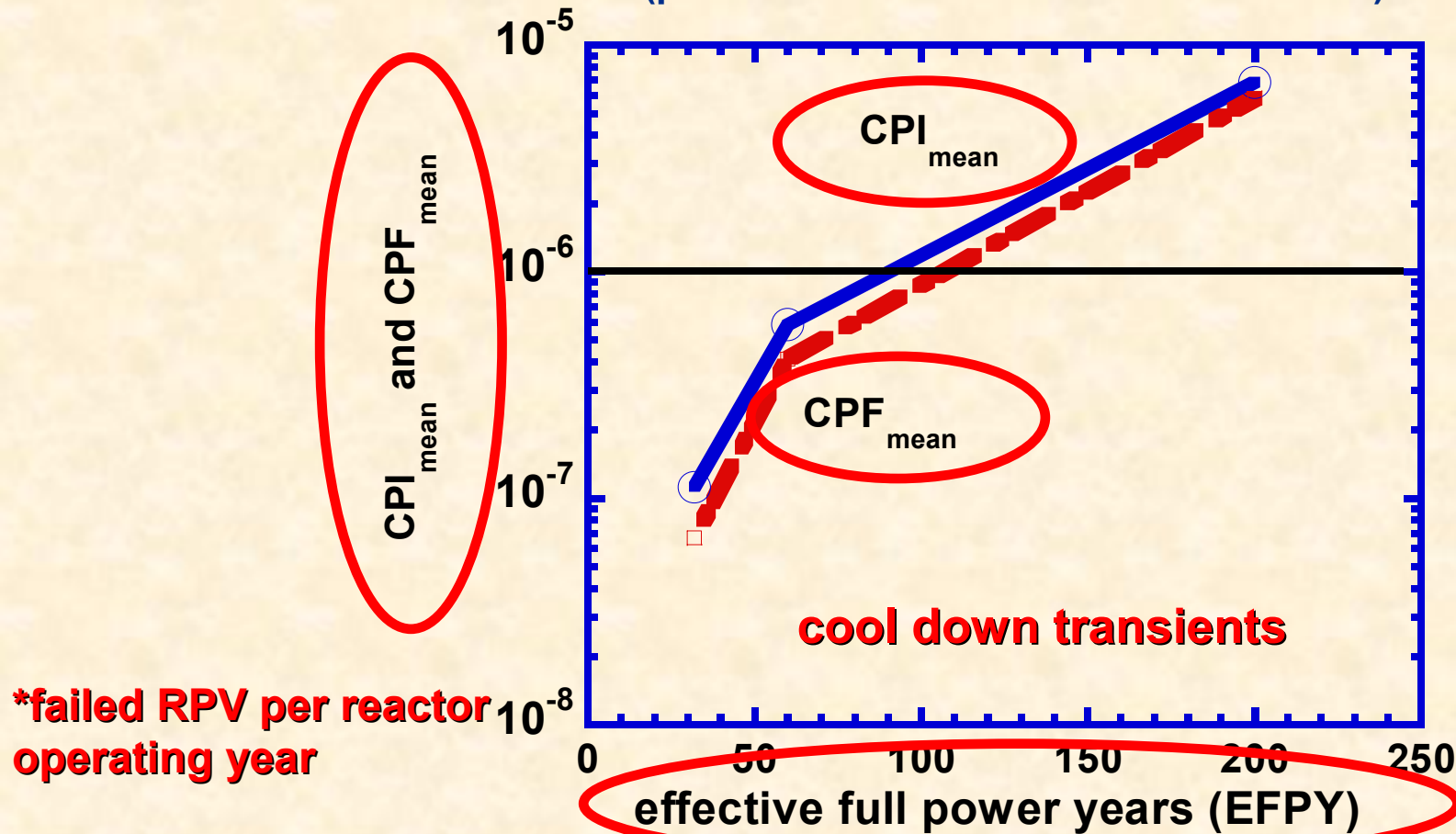
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PFM results for bounding transients use the PTS acceptance criteria of  $1.0 \times 10^{-6}$ \*

(performed with 05.1 version of FAVOR)



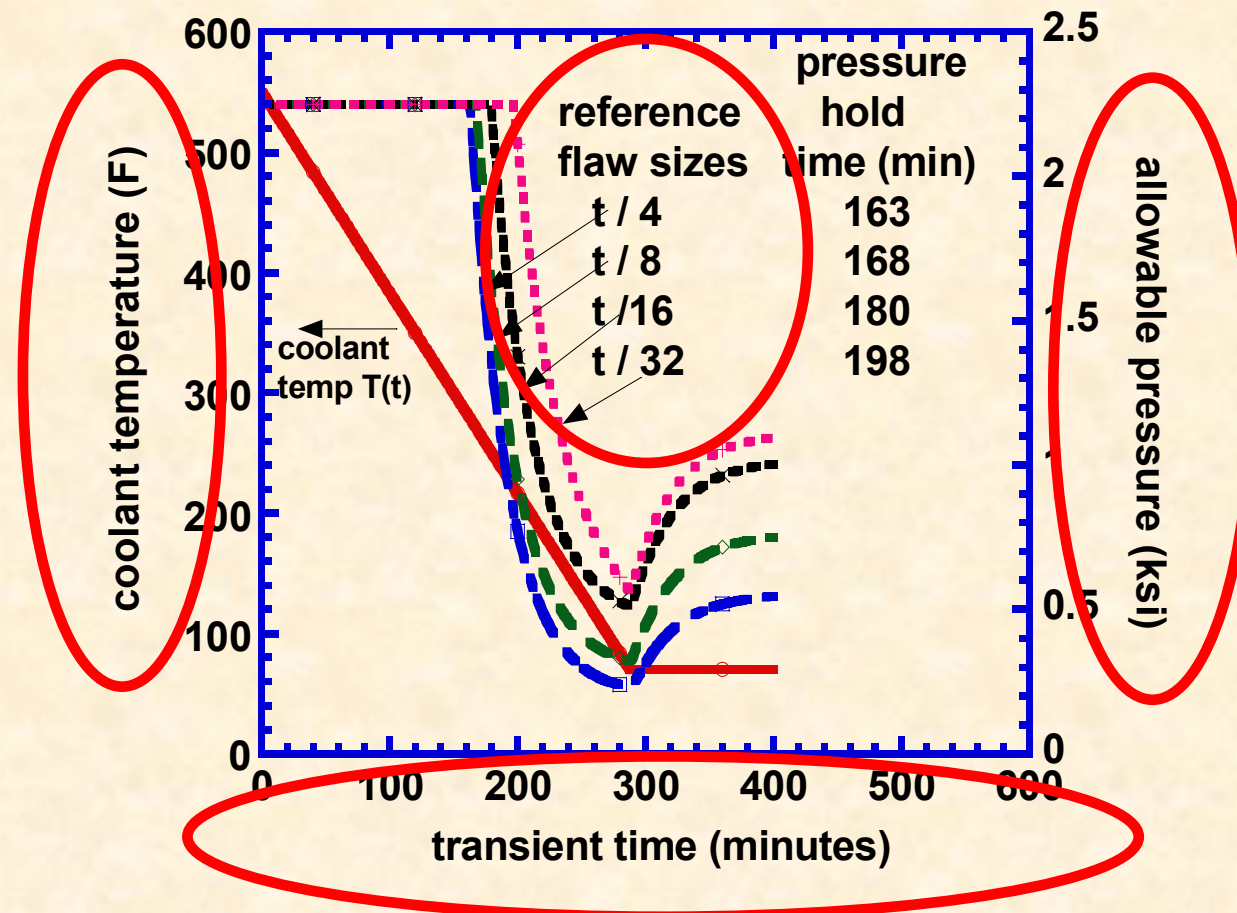
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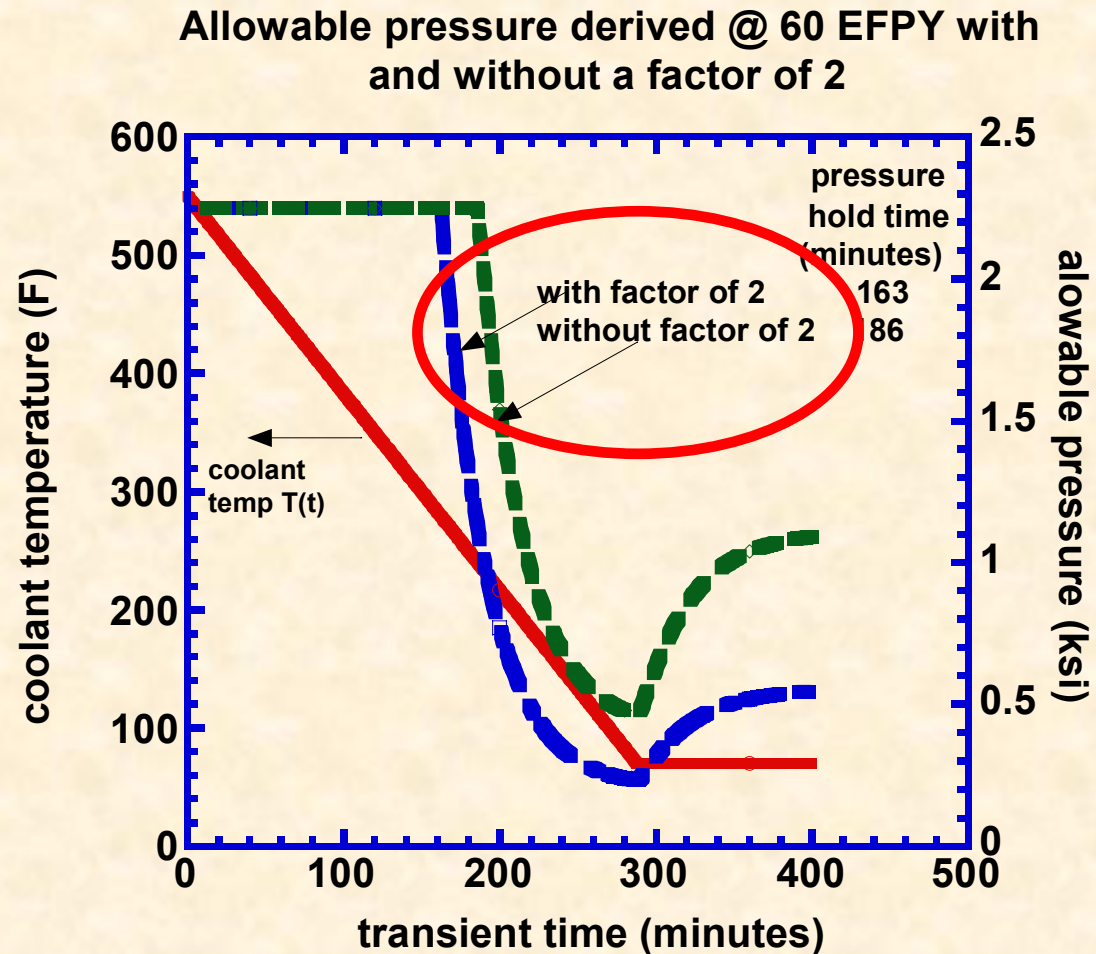
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## PFM analyses were performed to determine impact of smaller reference flaw sizes in the derivation of allowable pressure

Allowable pressure derived @ 60 EFPY  
using smaller reference flaw sizes

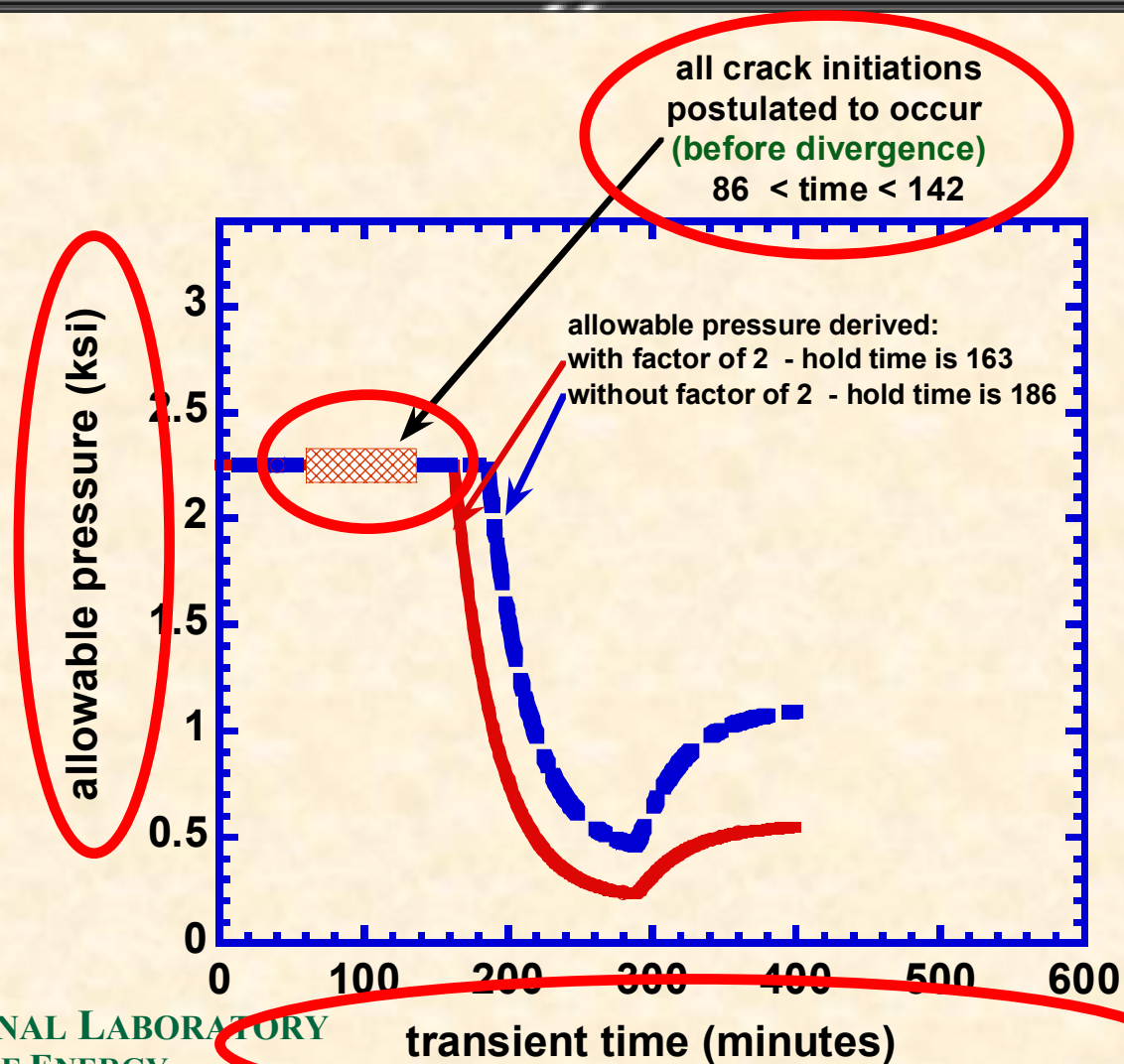


## PFM analyses were performed to determine impact of removing factor of 2 in the derivation of allowable pressure





**These Simplified Relaxations  
do not Impact PFM Solutions;  
therefore,  
Do Not Increase the Calculated CPI or CPF.**



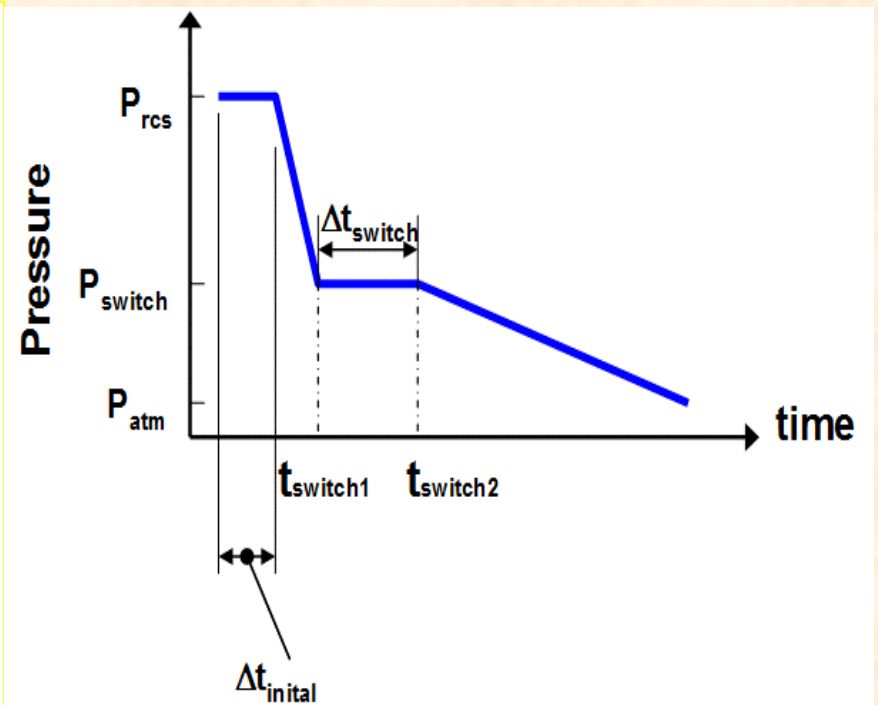
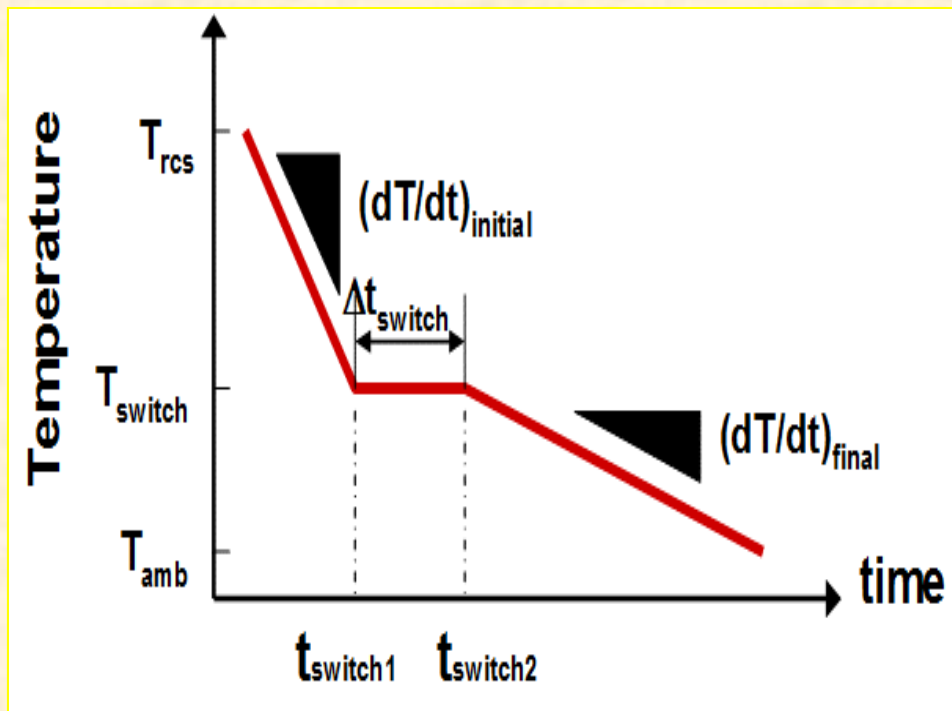
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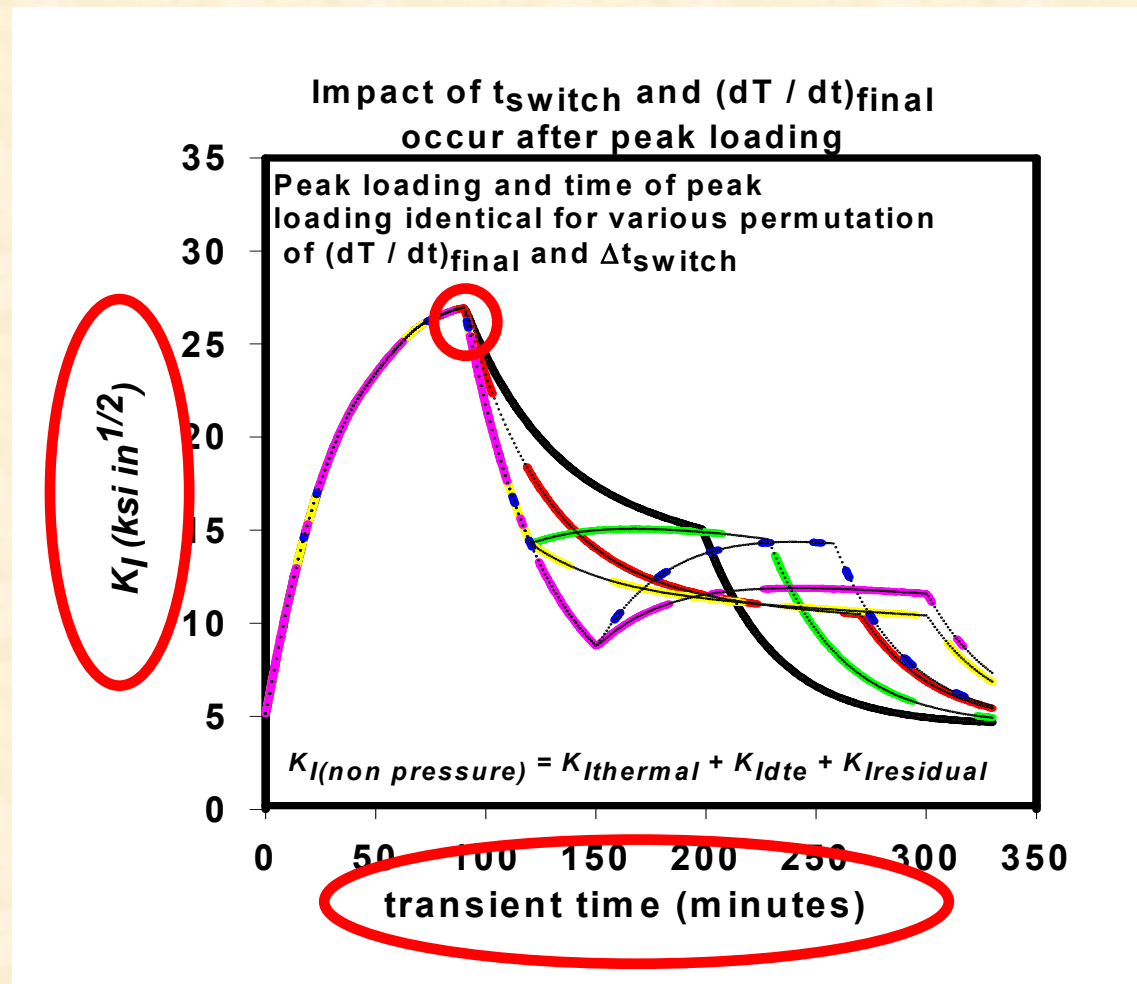
## Cool-down transients associated with reactor shutdown were parameterized in terms of several variables

- cool-down rates:  $\{(dT/dt)_{\text{initial}}, (dT/dt)_{\text{final}}\}$ ,
- plateau temperature and pressure  $\{(T_{\text{switch}}, P_{\text{switch}})\}$ ,
- time duration pressure and temperature remain at plateau ( $\Delta t_{\text{switch}}$ ),
- pressure hold time  $\Delta t_{\text{initial}}$



PFM solutions are invariant with respect to  $\Delta t_{\text{switch}}$  and  $(dT / dt)_{\text{final}}$  when warm prestress is included in the model

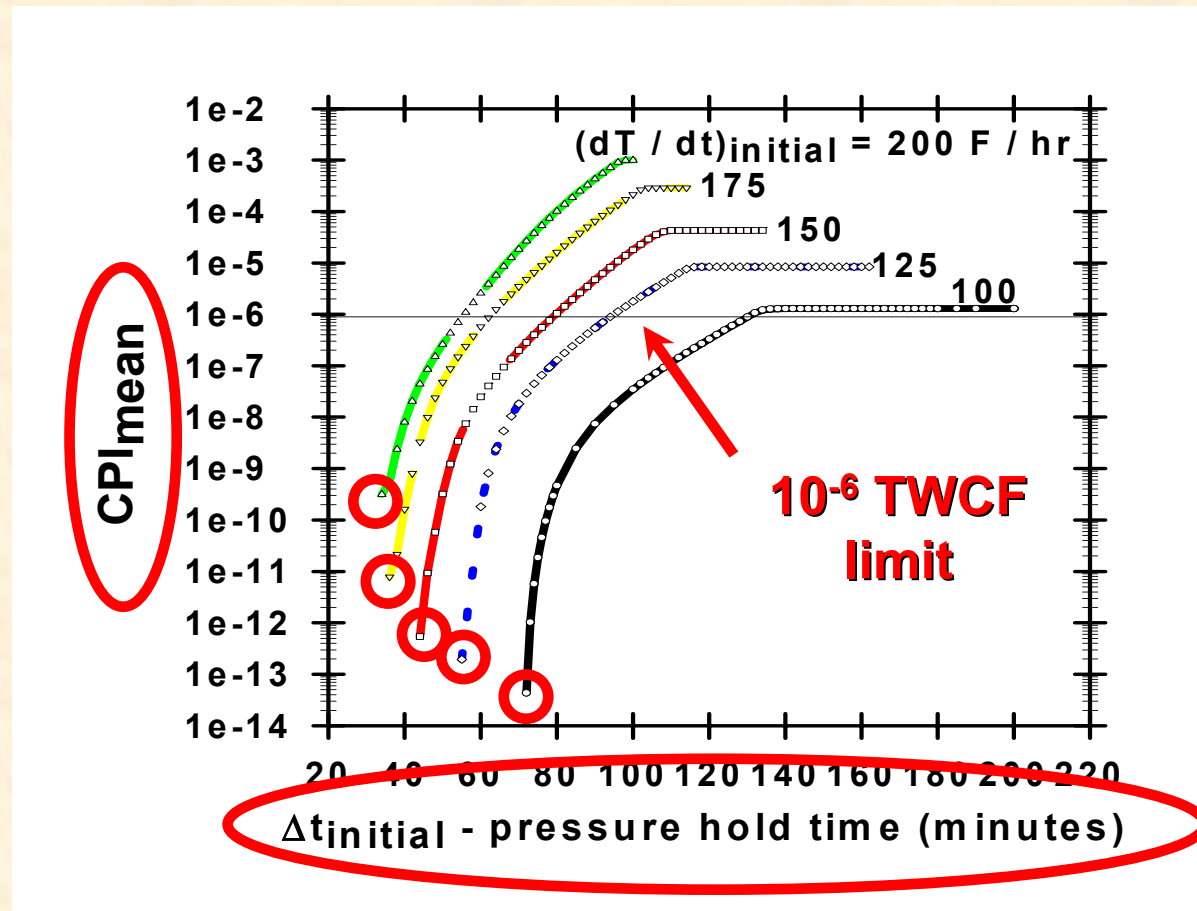
effects of  $\Delta t_{\text{switch}}$  and  $(dT/dt)_{\text{final}}$  occur after the time of peak loading





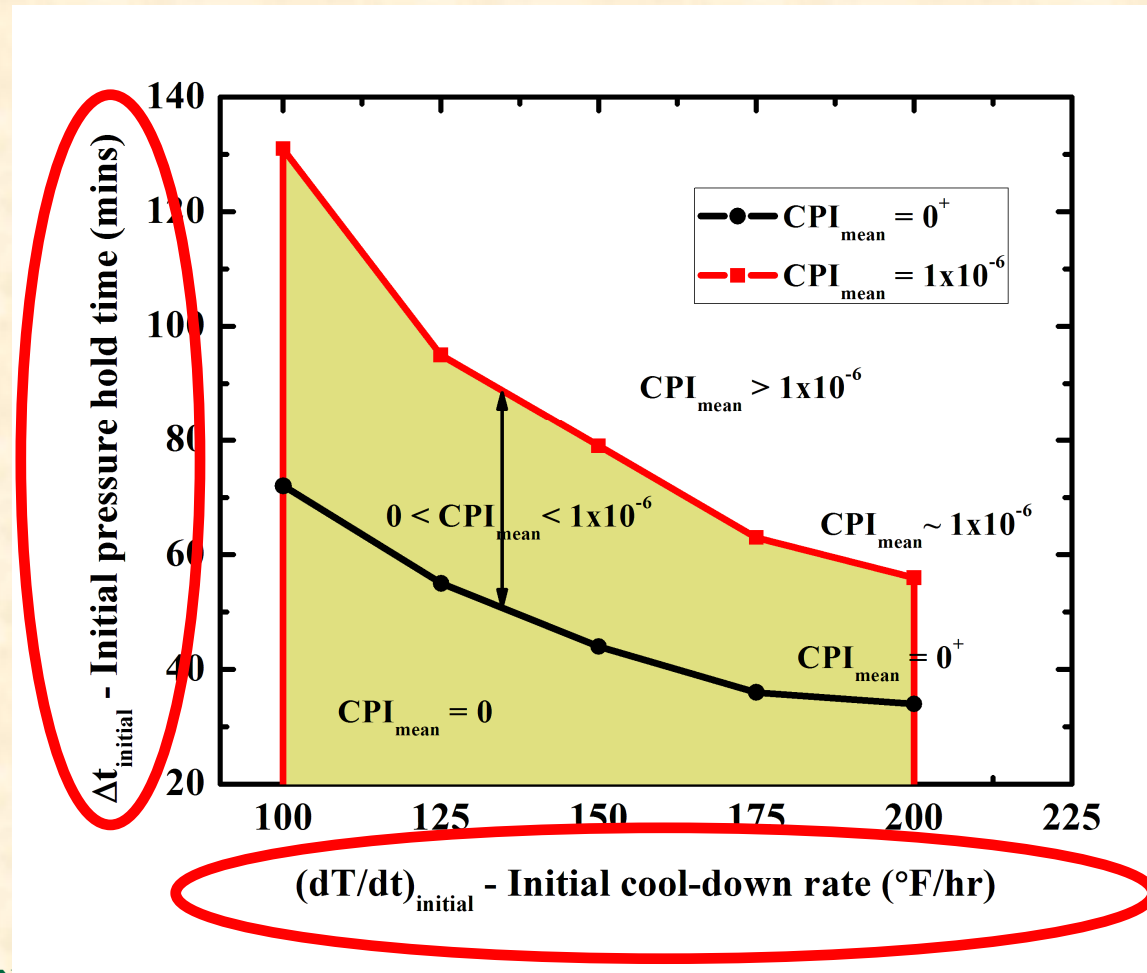
## PFM analyses were performed with FAVOR 06.1 for Plant X @ 60 EFPY for a range of cool-down scenarios

$(dT/dt)_{\text{initial}} = 100 \text{ to } 200 \text{ }^{\circ}\text{F} (56 \text{ to } 111 \text{ }^{\circ}\text{C}) / \text{hr}$  ;  $P_{\text{switch}} = 0.40 \text{ ksi} (2.8 \text{ MPa})$   
over a range of pressure hold time  $\Delta t_{\text{initial}}$



## PFM results can be applied to determine a range of parameters that satisfy TWCF limit ( $10^{-6}$ )

Initial cooling rates exceeding current limit of 100 °F / hr can be allowed if restrictions are placed on pressure hold time



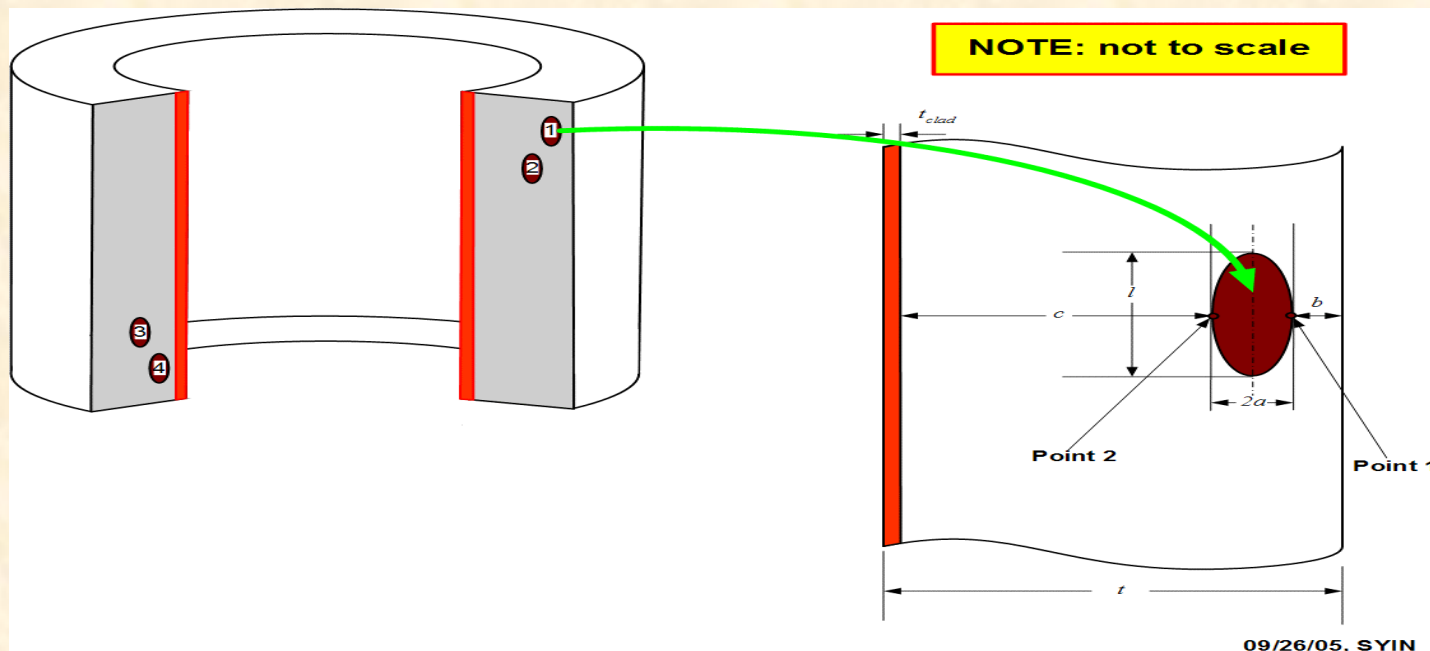
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## **FAVOR<sup>HT</sup> was Developed to Perform Fracture Analyses of Heat-Up Transients (such as those associated with reactor start-up)**

- Previous versions of **FAVOR** designed for analysis of cool-down transients (fracture analyses of **flaws on or near RPV inner surface**)
- **FAVOR<sup>HT</sup>** designed for analysis of heat-up transients (fracture analyses of embedded **flaws near RPV outer surface**)

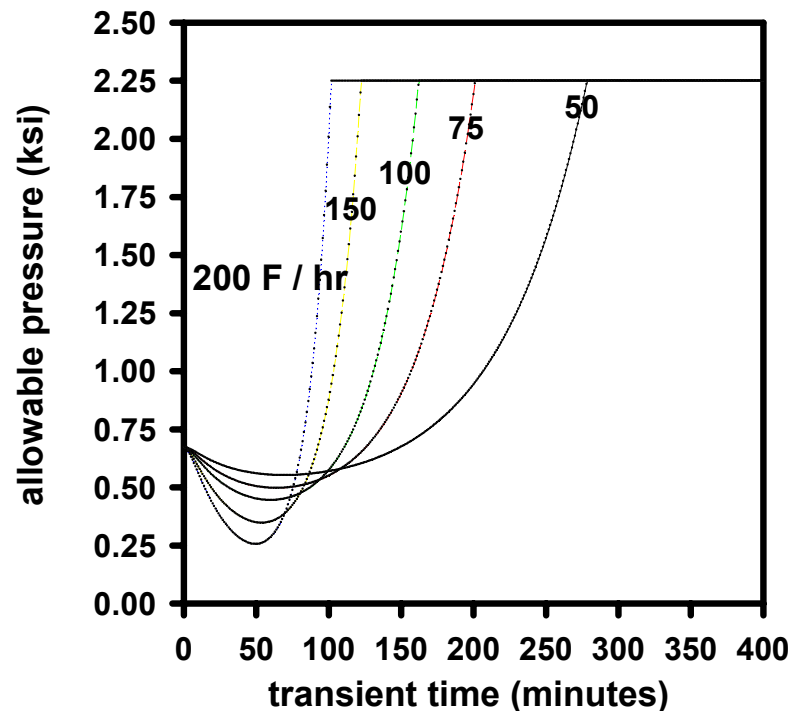




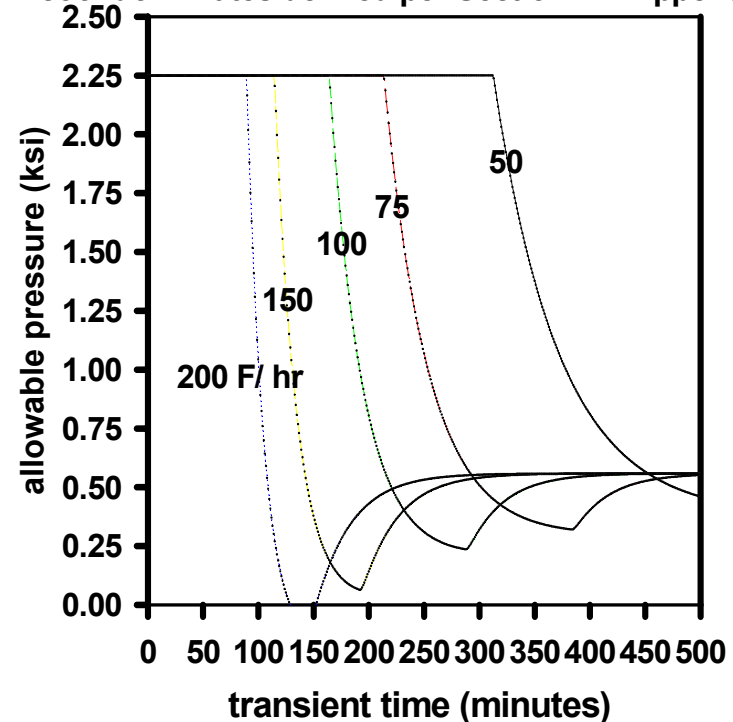
## PFM analyses were performed for Plant X @ 60 EFPY for a range of heat-up and cool-down rates

- FAVOR 06.1 used for cool-down transients
- FAVOR<sup>HT</sup> 06.1 used for heat-up transients

Allowable pressure for heat-up transients for various heat-up rates derived per Section XI - Appendix G



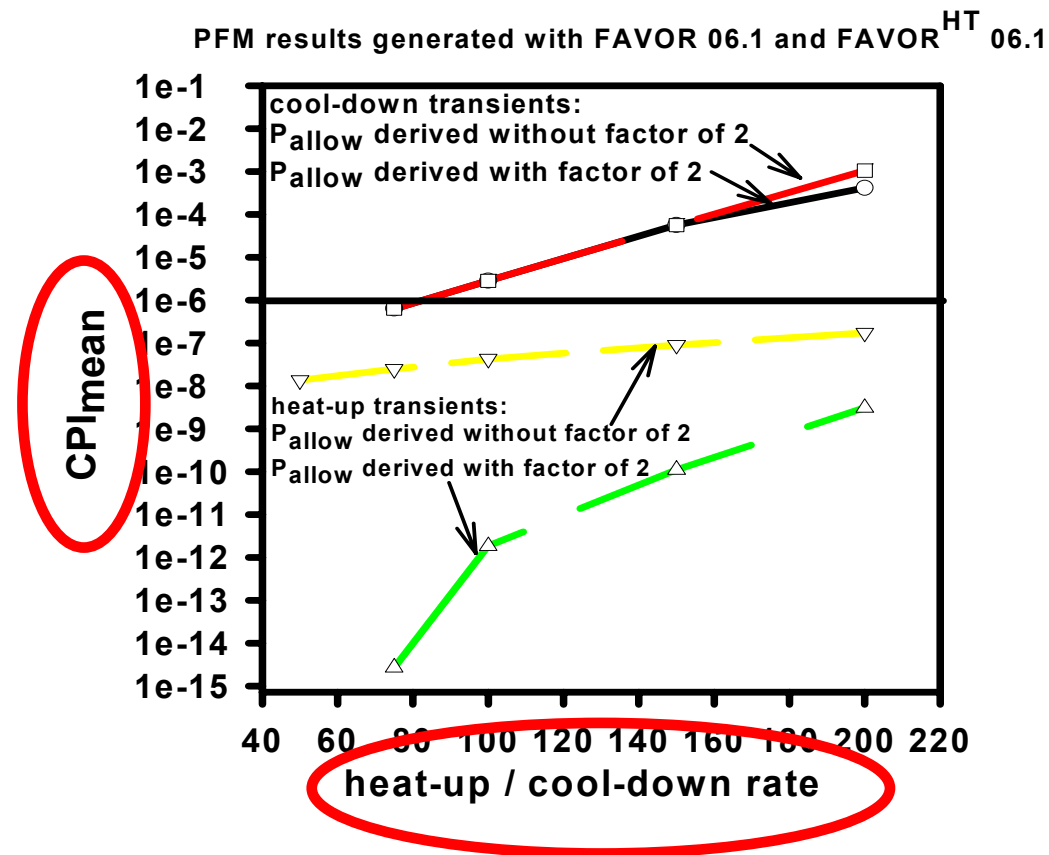
Allowable pressure for cool-down transients for various cool-down rates derived per Section XI - Appendix G



## PFM results for heat-up transients are orders of magnitude lower compared to comparable cool-down transients

For heat-up transients:

- (1) the removal of the factor of 2 significantly increases  $CPI_{mean}$
- (2) PFM solutions are not sensitive to inclusion of WPS



# Conclusions

(Based on our Analyses of Plant X @ 60 EFPY)

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- (1) PFM analyses for “currently bounding” cool-down transients satisfy the TWCF limit used for PTS of  $10^{-6}$
- (2) For cool-down transients, our calculations indicate that neither of the following changes increase risk
  - (1) Removing the factor of two on pressure
  - (2) Using a smaller reference flaw size
- (3) Initial cooling rates exceeding the current maximum of 100 °F / hr can remain below the  $10^{-6}$  limit if the initial pressure hold time is restricted
- (4) There is potential to develop parametric relationships that satisfy risk-informed criteria for normal cool-down transients.
- (5) Risk associated with reactor heat-up transients are orders of magnitude lower than that for comparable cool-down transients